

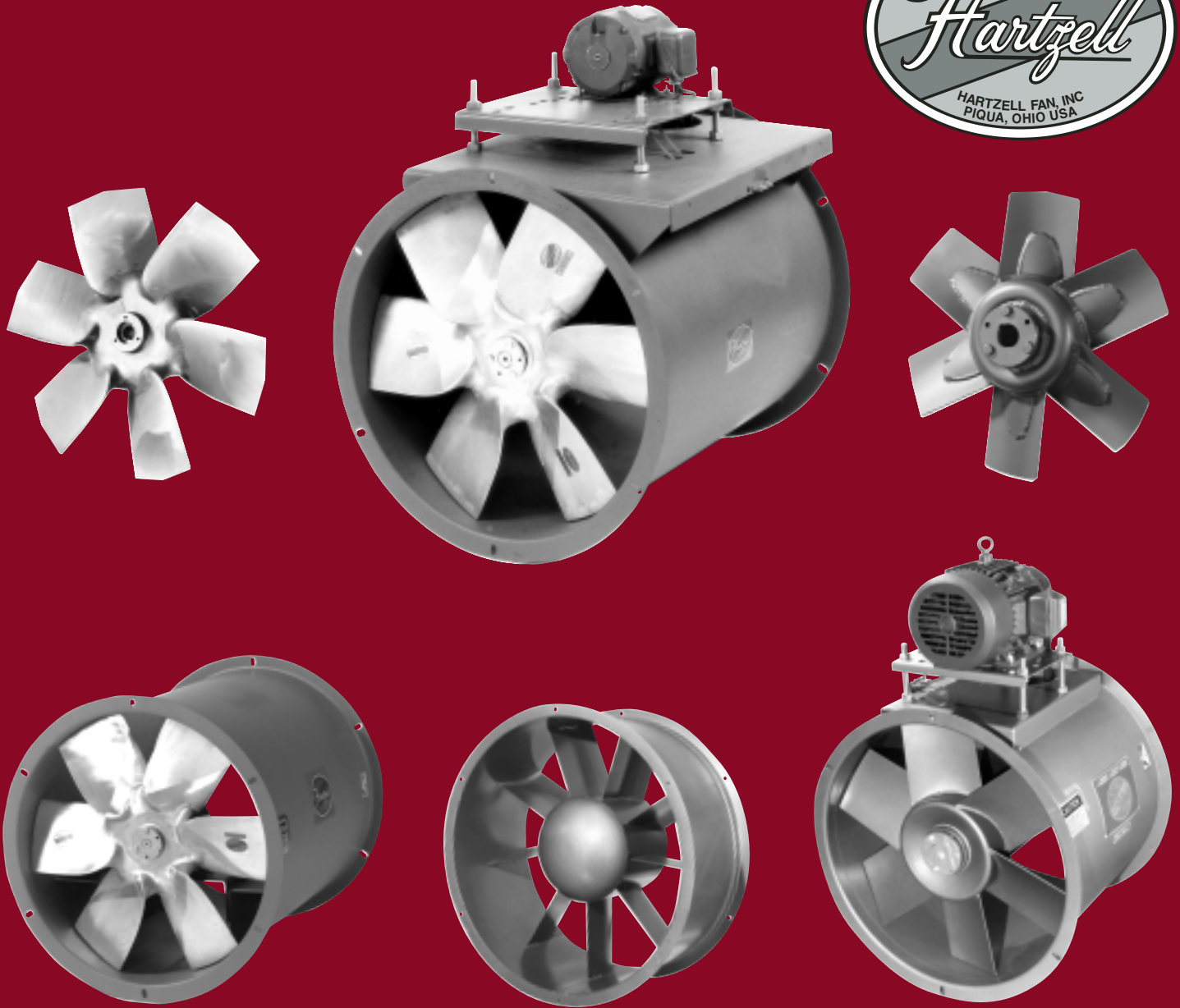
Duct Axial[®] Fans

Series 46

Series 46V

Series 48

Series 48V



HARTZELL[®]

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Bulletin A-118-V November 2004

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Certified Ratings for Air Performance

Hartzell Fan, Inc. certifies that the Direct Drive Axial Fan, Series 48 and Series 48V Direct Drive Duct Vaneaxial Fan, on pages 8 and 9; and Belt Drive Duct Axial Fan, Series 46, and 46V Belt Drive Duct Vaneaxial Fan, on pages 11 through 15, are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and comply with the requirements of the AMCA Certified Ratings Program.

How To Use Model Code Index:

Example:

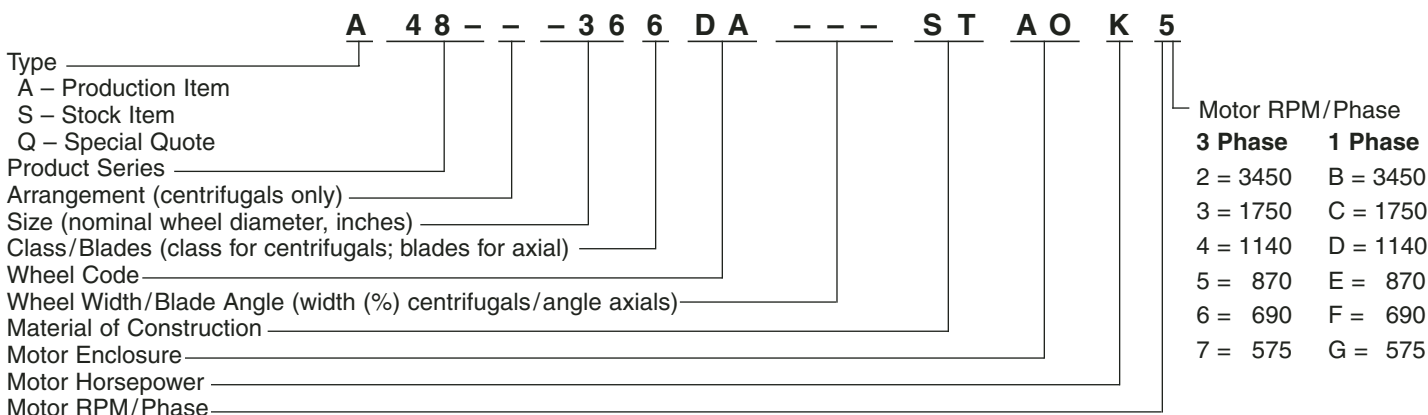
Assume a needed performance of 11,000 CFM at 3/4" SP, standard air. Reading the rating table on page 9, we find a 36" fan capable of 11,388 CFM, with RPM of 870 and brake horsepower (BHP) of 2.06. Required motor horsepower is 3.

The model code can be constructed as follows: Type will be a production item (code A), product series for the Duct Axial® Fan

is 48, size of the wheel is 36", number of blades on the fan is 6, blade code for this item is DA, material for construction is steel (code ST), motor enclosure is air over (AO), motor horsepower is 3 (code K), and motor RPM/phase is 870 (code 5).

Note: All other information fields must be filled with hyphens (/) dashes (-) if they are not applicable to the fan being considered.

Hartzell Model Code Explanation



Motor Horsepower

Horsepower	1/4	1/3	1/2	3/4	1	1 1/2	2	3	5	7 1/2	10	15	20	25	30	40	50	60
Code Letter	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U

This bulletin lists Hartzell's complete line of Duct Axial® Fans and accessories. More than 70 Hartzell offices can provide specific performance and installation data to meet your requirements. Call your Hartzell representative for assistance. Visit our website (www.hartzellfan.com) or call toll-free (1-800-336-3267) for the name of your Hartzell representative.



General Construction Features

- **Applications** –Hartzell Duct Axial® fans are ideal for applications where static pressure requirements fall between those of a low-pressure duct fan and a vaneaxial blower. Duct Axial® fans, Type DA, combine the best features of the rugged, highly efficient vaneaxial blower and the economical performance of the duct fan providing maximum efficiency in the static pressure range from 1" to 4", at low speeds, and with low noise characteristics. The six-blade, one-piece airfoil propeller is designed to move large volumes of air at medium static pressures.

These efficient fans can be used to remove fumes, steam, hot air, and smoke; or to supply air for cooling, drying, general ventilation or in make-up air applications.

- **Performance** –Ranges from 1204 CFM at free air to 45,100 CFM at 3" static pressure. Maximum static pressure: 4".
- **Standard Construction** –Housings are hot rolled steel with rolled steel flanges. Exterior dimensions of the Duct Axial® fans match those of Hartzell's regular duct fans; both have identical inside and outside diameters, drum lengths and bolt circles. Duct Axial® fans are available in sizes 12" – 60".

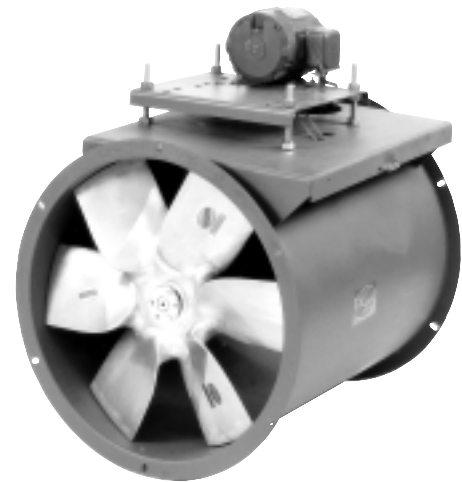
These fans are supplied with an industrial grade enamel industrial coating, suitable for indoor or outdoor industrial structural application.

The Type DA propeller is a one-piece cast aluminum alloy airfoil. It is designed for a broad range of tip speeds and performs efficiently throughout; it operates from free air to full block off with no stall in the fan curve. The Type DA propeller is fully machined, and static and dynamically balanced individually. It is fitted with split taper bushings for easy installation and removal.

- **Available Construction** –The Hartzell medium pressure Duct Axial® fans are also available with fabricated steel wheels. The type HS is a six-blade fabricated carbon steel counterpart of the cast aluminum DA. It is used primarily for high temperature applications. The CS fabricated six-blade propeller is constructed of 304 stainless steel and is applied primarily in corrosive applications. These fabricated versions of the Hartzell Duct Axial® fan are available in sizes 12" – 36".

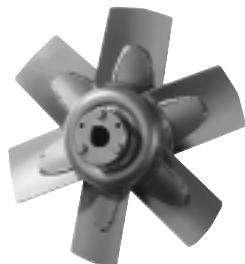


Duct Axial® Fan Direct Drive



Duct Axial® Fan Belt Drive

SOLID CAST ALUMINUM PROPELLER



Type DA Propeller

- Six blade
- Airfoil design
- Cast aluminum alloy 319 construction
- Laminar performance and flow delivery from free air to full block off
- Available in sizes 12" – 60"
- Maximum temperature 350°F
- Performance tables shown on pages 9 and 12–15

Type HS and CS Propellers

- Six blade
- Single camber airfoil design
- Fabricated steel (Type HS) or stainless steel 304 (Type CS) construction
- Laminar performance from free air to block off available in sizes 12" – 36"
- Maximum temperature 500°F
- Performance tables shown on pages 17–19



Selection Guide

How To Use Capacity Tables

1. Select size, RPM and BHP for a given air delivery and pressure of a Duct Axial® fan from the rating tables, pages 9, 12–15, and 17–20.

Performance ratings are based on standard air conditions, sea level 70°F and 29.92 inches barometric pressure giving an air density of .075 lbs. per cubic foot. The specific gravity of air equals 1.00 at these conditions.

2. If non-standard temperature or altitude is involved, correct to standard air density (see Table 1).

3. For speeds above ratings consult factory.

Altitude – Temperature Correction

Temperatures above or below 70°F at sea level (0 ft.) are read vertically between the double lines giving the proper correction factors. Altitudes above sea level at a constant 70°F temperature are read horizontally between the double lines giving those factors. Any other factors are obtained by reading down to the desired temperature, then across to the desired altitude.

EXAMPLE: Assume the required performance to be 16,500 CFM, .75" SP, 175°F, and 3000 ft. altitude.

1. Table 1 gives a factor of 1.34.

2. .75" SP x 1.34 = 1.00 SP for 70°F at sea level.

3. A 36" Series 48 Direct Drive Duct Axial® Fan selected from the Rating Table on page 9 for the new conditions shows 16,511 CFM, 1.00 SP at 1160 RPM with 4.36 BHP.

4. Correct the horsepower and pressure in Step 3 to non-standard performance by dividing by the factors:

$$1.00" \text{ SP} / 1.34 = .75" \text{ SP}$$

$$4.36 \text{ BHP} / 1.34 = 3.25 \text{ BHP}$$

5. Final performance of the direct drive Duct Axial® fan at the assumed conditions:

16,500 CFM, .75" SP, 1160 RPM,

3.25 BHP, 175°F, and 3000 ft. altitude.

Motor must be suitable for 175°F and 3000 ft. altitude also.

Table 1 Combined Altitude – Temperature Correction Factors

ALT. FT. °F TEMP.	0	1000	2000	3000	4000	5000	6000	7000	8000	9000	10000	11000	12000
-50	0.77	0.80	0.83	0.86	0.89	0.92	0.96	1.00	1.04	1.08	1.12	1.16	1.21
-25	0.82	0.85	0.89	0.92	0.95	0.98	1.03	1.07	1.11	1.15	1.20	1.24	1.29
0	0.87	0.90	0.94	0.97	1.01	1.04	1.09	1.13	1.17	1.22	1.27	1.31	1.37
25	0.91	0.95	0.98	1.02	1.06	1.09	1.14	1.18	1.23	1.27	1.33	1.37	1.43
50	0.96	1.00	1.04	1.08	1.11	1.15	1.20	1.25	1.30	1.34	1.40	1.45	1.51
70	1.00	1.04	1.08	1.12	1.16	1.20	1.25	1.30	1.35	1.40	1.46	1.51	1.57
100	1.06	1.10	1.14	1.19	1.23	1.27	1.33	1.38	1.43	1.48	1.55	1.60	1.66
125	1.10	1.14	1.19	1.23	1.28	1.32	1.38	1.43	1.49	1.54	1.61	1.66	1.73
150	1.15	1.20	1.24	1.29	1.33	1.38	1.44	1.50	1.55	1.61	1.68	1.74	1.81
175	1.20	1.25	1.30	1.34	1.39	1.44	1.50	1.56	1.62	1.68	1.75	1.81	1.88
200	1.25	1.30	1.35	1.40	1.45	1.50	1.56	1.63	1.69	1.75	1.83	1.89	1.96
225	1.29	1.34	1.39	1.44	1.50	1.55	1.61	1.68	1.74	1.81	1.88	1.95	2.03
250	1.34	1.39	1.45	1.50	1.55	1.61	1.68	1.74	1.81	1.88	1.96	2.02	2.10
275	1.39	1.45	1.50	1.56	1.61	1.67	1.74	1.81	1.88	1.95	2.03	2.10	2.18
300	1.43	1.49	1.54	1.60	1.66	1.72	1.79	1.86	1.93	2.00	2.09	2.16	2.25
325	1.48	1.54	1.60	1.66	1.72	1.78	1.85	1.92	2.00	2.07	2.16	2.23	2.32
350	1.53	1.59	1.65	1.71	1.77	1.84	1.91	1.99	2.07	2.14	2.23	2.31	2.40

Note: Table 1 has inverted values.
Actual density ratio is the reciprocal of the above values.

High Temperature Construction

Direct Drive Duct Axial® Fans – Series 48 and 48V

Temperature:
104°F standard.

104° to 140°F – Class F insulation required on motor.

140° to 176°F – Class H insulation required on motor.

176° to 212°F – Class HH insulation required on motor.

For direct drive units with airstream temperatures above 212°F, contact factory.

Belt Drive Duct Axial® Fans – Series 46 and 46V with Type DA or CS

For applications with airstream temperatures between 200°F and 350°F, high temperature construction is required. High temperature construction consists of purging fan bearings with high temperature grease as well as opening the end of the bearing cover so that cool ambient air is drawn over the belts and bearings. Extended lubrication tube material is changed to copper tubing. If the motor ambient temperature is higher than 104°F, specially insulated motors are required.

For airstream temperatures above 350°F, use Type HS Propeller up to 500°F; above 500°F, contact factory.



Discharge Cones

Ratings shown in this bulletin are for Duct Axial® fans with inlet and outlet ducts of the same diameter as the fan. Discharge cones may be used on the duct fans to adapt to larger diameters (see Fig. A). The result is a static pressure regain.

Table 2 shows the amount of additional static pressure capability, which results from using the discharge cone. Add the amount of .45 (VP₁ - VP₂) to the duct fan's static pressure.

$$SP_2 = SP_1 + .45(VP_1 - VP_2)$$

Thus, a Duct Axial® fan selected for 4000 FPM O.V. at 3/4" SP using a size 18"-21" cone, the static pressure capability would be raised from .750" to .957" static pressure. Regain calculations are approximate and are not part of the AMCA certified ratings.

Discharge cones may also be used to transform large ducts to the Duct Axial® fan inlet size (see Fig. B). Since these cones have gently tapered sides, the friction loss is negligible, about .08 x the difference in velocity pressures (see Table 3).

If the fan is to be used with ducts smaller in diameter than the unit (see Fig. C), the difference in velocity pressure across the cone must be added to the static pressure for which the Duct Axial® fan is used.

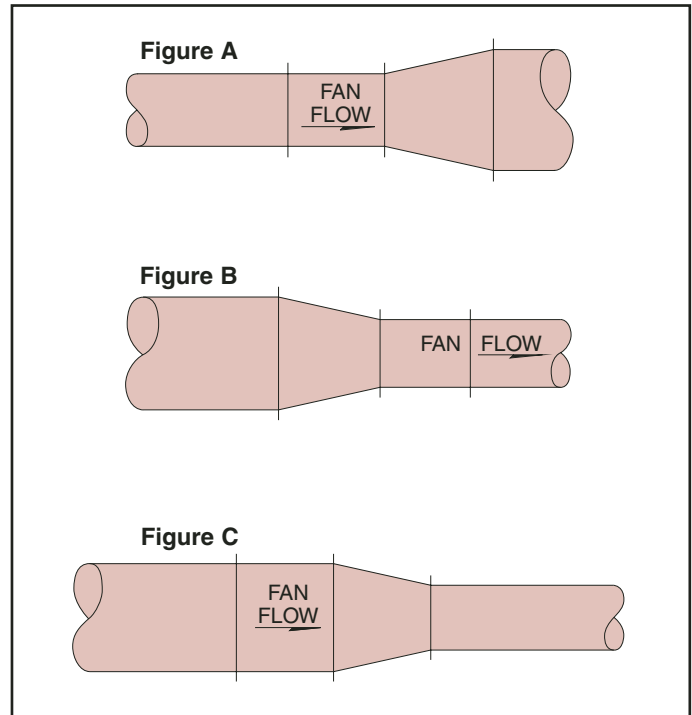


Table 2 Additional Static Pressure Capability (Regain) Inches W.G.

F.P.M. VELOCITY	PRESSURE INCHES	F.P.M. VELOCITY	PRESSURE INCHES	F.P.M. VELOCITY	PRESSURE INCHES
1000	0.012	2750	0.099	4500	0.261
1250	0.020	3000	0.117	4750	0.290
1500	0.029	3250	0.138	5000	0.323
1750	0.040	3500	0.160	5250	0.356
2000	0.052	3750	0.183	5500	0.392
2250	0.065	4000	0.207	5750	0.428
2500	0.081	4250	0.233	6000	0.467

Note: For an included cone angle of 25°-30°:

Table 3

Corresponding Air Velocities for Various Pressures in inches of water (air weight: .07488 lbs. per cu.ft.)			
F.P.M. VELOCITY	PRESSURE INCHES	F.P.M. VELOCITY	PRESSURE INCHES
500	0.0156	2250	0.316
600	0.0225	2500	0.391
700	0.0305	2750	0.473
800	0.0400	3000	0.562
900	0.0504	3250	0.661
1000	0.0625	3500	0.768
1100	0.0758	3750	0.880
1200	0.0900	4000	1.000
1300	0.106	4250	1.130
1400	0.122	4500	1.265
1500	0.141	4750	1.410
1600	0.160	5000	1.560
1700	0.181	5250	1.720
1800	0.203	5500	1.890
1900	0.226	5750	2.060
2000	0.250	6000	2.250

Metric Conversion Table

FROM	TO	MULTIPLY BY
Inches (in.)	Millimeter (mm)	25.400
Feet (ft.)	Meter (m)	0.3048
Velocity (ft./min.)	Meter/Second (m/s)	0.00508
Volume Flow (cfm)	Cubic Meter/Second (m³/s)	0.00047195
Pressure (in. w.g.)	Pascal (N/m²)	248.36
Density (lb./ft³)	Kilogram/Cubic Meter (Kg/m³)	16.018
Power (hp)	Watt (w)	745.70
Square Foot (ft²)	Square Meter (m²)	0.09290
Square Inch (in²)	Square Meter (m²)	0.0006451



Fan Installation

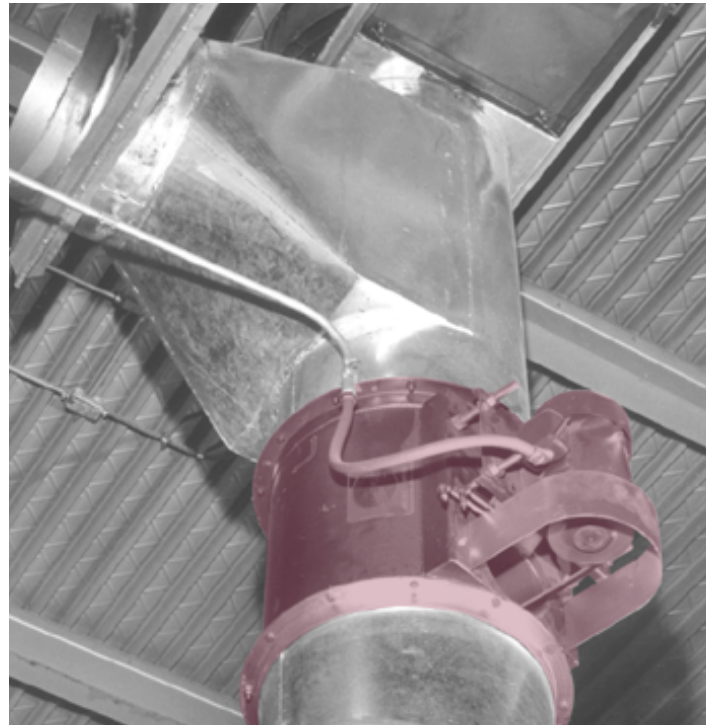
Hartzell's DA fans can often be the most economical choice for pressures from 1" to 4". Duct Axial® fans are engineered and built to become an integral part of duct systems for general ventilation, removal of contaminated air or air supply. Special equipment is not needed for installation and the units can be used in any position from vertical to horizontal.



Horizontal, roof-mounted, belt drive Duct Axial® fan performs integral function in heat recovery system.



Belt drive Duct Axial® fan with stack cap mounted at the end of duct system.



Belt drive Duct Axial® fan installed vertically in duct system, exhausting process heat to the outside.

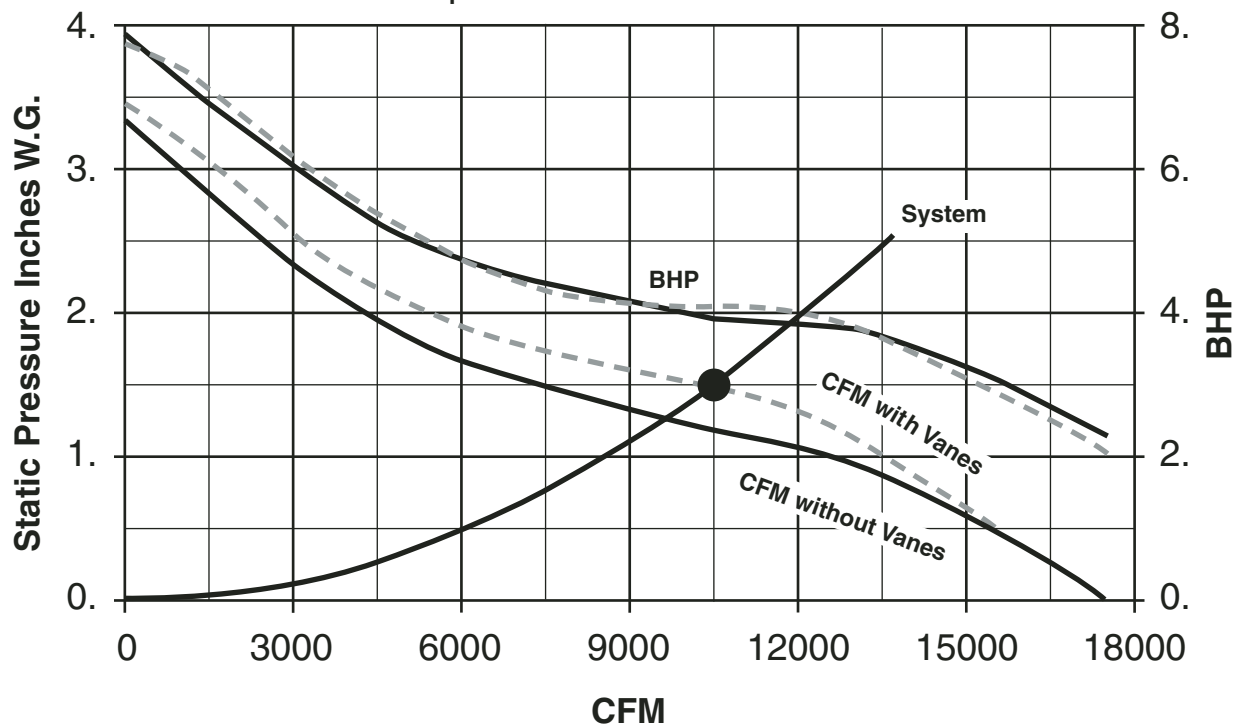


Vane Section



The addition of a specially designed vane section to the Duct Axial® fan changes the design configuration to a vaneaxial. The addition of the vane section to the discharge side of any Duct Axial® fan – direct drive or belt drive – makes it perform efficiently as a low-powered vaneaxial on the upper side of its pressure curve. Near free air the guide vanes offer no advantage, but beyond the mid-range, the vanes provide about 30% more static pressure with the same horsepower.

Comparison of 36" Type DA without vanes and with vanes.
Belt Driven Fans. Constant speed.



Example:

Given a desired performance of 10,500 CFM at 1.5" static pressure, a Duct Axial® fan without the vane section will meet the desired performance running at 1122 RPM and requiring 5.24 brake horsepower. By adding the vane section, the performance of 10,500 CFM can be achieved by running the unit at 1027 RPM, consuming only 4.0 BHP. A 30% energy savings is realized by merely adding the vane section, as well as a 10% reduction in the noise level of the fan.



Direct Drive Duct Axial® Fan

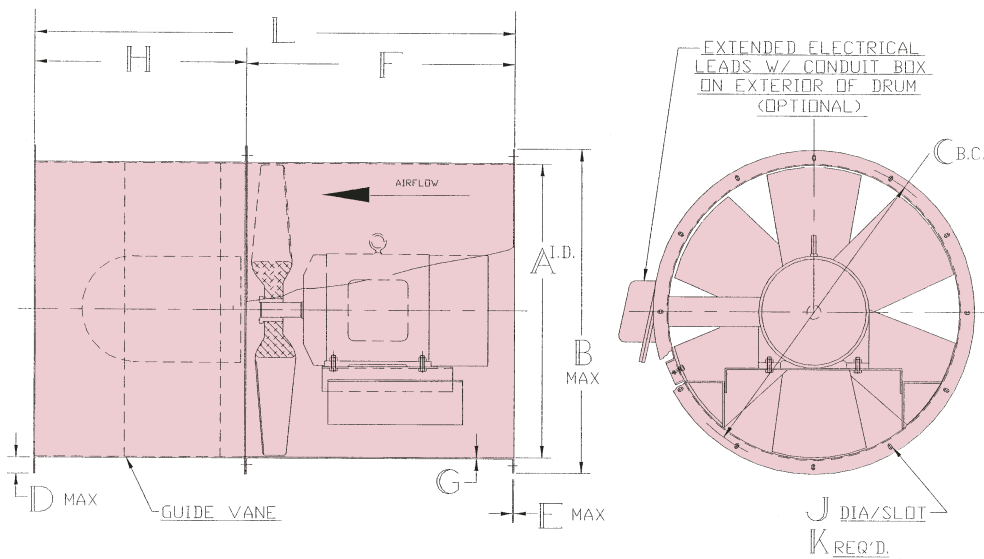


Series 48 (Shown)
Series 48V (With Vanes)

- **Applications:** Handling relatively clean and corrosive-free air at temperatures not exceeding the motor rating.
- Available in **sizes** 12" to 60"...**performance** from 1204 CFM at free air to 45,100 CFM at 3" SP.
- **Propellers:** 6 blade airfoil design, cast aluminum with taperlock bushing. Type DA.
- **Hot-rolled steel housing** standard, material code ST. Also available in aluminum, material code AL. Sizes 12" – 60".
- **Rigid Motor Mounts** – provide support for foot-mounted motors. Designed for minimum resistance to airflow.
- **Extended Lube Tubes** from motor to exterior of fan housing are standard. Extended motor leads to exterior of housing are available as an option.
- **Accessories** (see pages 22 and 23)
- **Protective coatings** (see page 21)
- **Maximum temperature same as motor** (see page 4)
- **Vane Section** (see page 7) can be used with Direct Drive units. For performance characteristics refer to Series 48V style in rating table.



Hartzell Fan, Inc. certifies that the Series 48 Direct Drive Axial® Fan and Series 48V Direct Drive Duct Vaneaxial Fan shown hereon are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and comply with the requirements of the AMCA Certified Ratings Program.



Principal Dimensions – Series 48, 48V

FAN SIZE	A	MAX. B	C	MAX. D	MAX E		MAX G			H	J	K	L	MAX. MOTOR FRAME
					STL.	ALUM.	F	STL.	ALUM.					
12	12 ⁷ / ₈	15 ⁵ / ₈	14 ⁵ / ₈	1 ¹ / ₄	12 GA	.190	22	12 GA	.125	6	⁵ / ₁₆	6	28	56
16	16 ⁷ / ₈	19 ⁵ / ₈	18 ⁵ / ₈	1 ¹ / ₄	12 GA	.190	25	12 GA	.125	10	⁵ / ₁₆ X ³ / ₈	6	35	182T
18	18 ⁷ / ₈	21 ⁵ / ₈	20 ⁵ / ₈	1 ¹ / ₄	12 GA	.190	25	12 GA	.125	11	⁵ / ₁₆ X ³ / ₈	6	36	182T
24	24 ⁷ / ₈	29 ¹ / ₈	26 ⁷ / ₈	2	10 GA	.250	31	10 GA	.190	13	⁷ / ₁₆ X ³ / ₄	6	44	182T
28	28 ⁷ / ₈	33 ¹ / ₈	30 ⁷ / ₈	2	10 GA	.250	31	10 GA	.190	13	⁷ / ₁₆ X ³ / ₄	6	44	184T
32	33	37 ¹ / ₄	35	2	10 GA	.250	34	10 GA	.190	15	⁷ / ₁₆ X ³ / ₄	6	49	215T
36	37	41 ³ / ₈	39	2	10 GA	.250	34	10 GA	.190	16	⁷ / ₁₆ X ³ / ₄	6	50	254T
44	45	49 ³ / ₈	47 ¹ / ₂	2	10 GA	.250	42	10 GA	.190	19	⁷ / ₁₆ X ³ / ₄	12	61	256T
48	49 ¹ / ₈	53 ¹ / ₂	51 ⁵ / ₈	2	10 GA	.375	42	10 GA	.190	22	⁷ / ₁₆ X ³ / ₄	12	64	284T
54	55 ³ / ₈	60 ³ / ₄	57 ⁵ / ₈	2 ¹ / ₂	.375	.375	42	7 GA	.25	23	⁷ / ₁₆ X ³ / ₄	12	65	365T
60	61 ³ / ₈	66 ³ / ₄	63 ⁵ / ₈	2 ¹ / ₂	.375	.375	42	7 GA	.25	25	⁷ / ₁₆ X ³ / ₄	12	67	405T

NOTES: Dimensions and specifications are subject to change. Certified prints are available.



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Belt Drive Duct Axial[®] Fan

SOLID CAST ALUMINUM PROPELLER



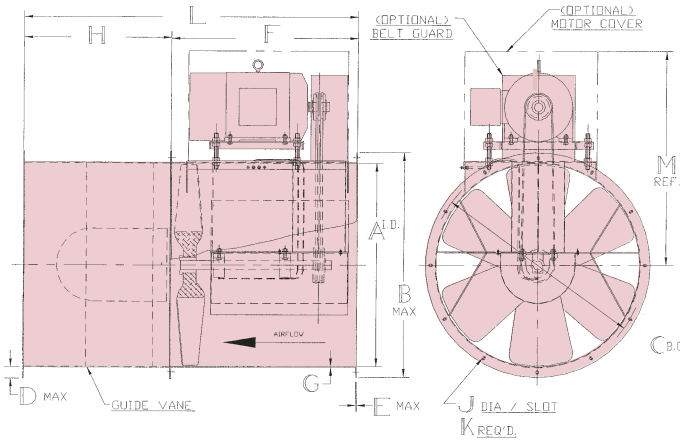
**Series 46 (Shown)
Series 46V (with Vanes)**



Hartzell Fan, Inc. certifies that the Series 46 Belt Drive Duct Axial[®] Fan and Series 46V Belt Drive Duct Vaneaxial Fan, shown hereon are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and comply with the requirements of the AMCA Certified Ratings Program.

- **Hartzell Fan Heavy Duty Construction** – Designed for industrial use for long reliable service. Available in **sizes 12" to 60"** **performance** from 600 to 70,000 CFM, and static pressure capability up to 4" W.G. See pages 12 through 15.
- **Applications** – Where it is advantageous to have the motor out of the airstream or the versatility of a belt drive configuration. Maximum temperature 200°F with standard construction. For temperatures to 350°F, see page 4 "High Temperature Construction."
- **Propellers** – Type DA, six-blade, airfoil design, cast aluminum construction mounted with split taperlock bushing and safety retainer plate for easy installation and removal. Moves large volumes of air at moderate pressures.
- **Housing** – One-piece, heavy gauge hot rolled steel housing, material code ST, with continuously welded steel drum and flanges. Also available with aluminum housing, material code AL.
- **Motor Out of the Airstream** – Exterior mounting on fully adjustable platform style motor base supported by external housing assembly base weldment. Open-end motors are standard. Motors larger than 30HP will be shipped separately for mounting on unit at job site. Motor frame size limits are identified in the dimension table.
- **Bearings** are heavy duty ball or roller type, in cast iron pillow block housings, selected for minimum L-50 Life of 400,000 hours for horizontal fans; and 250,000 hours for vertical fans, and include extended lubrication fittings as standard. Shafts are turned ground and polished 1045 steel sized to operate well below critical speed.
- **Drives** – Drive sheaves are cast iron and belts are "V" type, heat, oil, and static resistant and sized for continuous service with high service factor. Variable pitch drive sheaves are standard on fans up to and including 10 HP, through 48" size.
- **Bearings, Shaft and Drive Protection** – Drive components are enclosed in an inner drum and protected from the airstream. This casing is positioned on the negative air pressure side of the propeller. Access to the shaft and bearings is through a removable bearing cover. Shaft seal and cover plate are an available accessory, see page 22.
- **Vane section** – Series 46V Vane section improves performance at many operating points. See page 7 for description and refer to Series 46V in rating tables for performance characteristics.
- **Accessories and Protective Coatings** – See pages 21 – 23.

Stock Models Available in Hartzell's HRS Program.



Principal Dimensions — Series 46, 46V

FAN SIZE	A	MAX. B	C	MAX. D	MAX E		F	MAX G		H	J	K	L	M	MAX. MOTOR FRAME
					STL.	ALUM.		STL.	ALUM.						
12	12 ⁷ / ₈	15 ⁵ / ₈	14 ³ / ₈	1 ¹ / ₄	12 GA	.190	22	12 GA	¹ / ₈	6	⁵ / ₁₆	6	28	24 ³ / ₈	145T
16	16 ⁷ / ₈	19 ⁵ / ₈	18 ³ / ₈	1 ¹ / ₄	12 GA	.190	25	12 GA	¹ / ₈	10	⁵ / ₁₆ X ⁵ / ₈	6	35	30 ¹ / ₈	182T
18	18 ⁷ / ₈	21 ⁵ / ₈	20 ³ / ₈	1 ¹ / ₄	12 GA	.190	25	12 GA	¹ / ₈	11	⁵ / ₁₆ X ⁵ / ₈	6	36	31 ¹ / ₈	213T
24	24 ⁷ / ₈	29 ⁵ / ₈	26 ⁷ / ₈	2	10 GA	.250	31	10 GA	.190	13	⁷ / ₁₆ X ³ / ₄	6	44	39 ³ / ₈	215T
28	28 ⁷ / ₈	33 ⁵ / ₈	30 ⁷ / ₈	2	10 GA	.250	31	10 GA	.190	13	⁷ / ₁₆ X ³ / ₄	6	44	41 ⁷ / ₈	254T
32	33	37 ¹ / ₄	35	2	10 GA	.250	34	10 GA	.190	15	⁷ / ₁₆ X ³ / ₄	6	49	45 ¹ / ₄	254T
36	37	41 ³ / ₈	39	2	10 GA	.250	34	10 GA	.190	16	⁷ / ₁₆ X ³ / ₄	6	50	47 ¹ / ₄	256T
44	45	49 ³ / ₈	47 ¹ / ₂	2	10 GA	.250	42	10 GA	.190	19	⁷ / ₁₆ X ³ / ₄	12	61	58 ³ / ₄	286T
48	49 ¹ / ₈	53 ¹ / ₂	51 ⁵ / ₈	2	10 GA	.375	42	10 GA	.190	22	⁷ / ₁₆ X ³ / ₄	12	64	60 ³ / ₄	324T
54	55 ³ / ₈	60 ³ / ₄	57 ⁵ / ₈	2 ¹ / ₂	.375	.375	42	7 GA	.25	23	⁷ / ₁₆ X ³ / ₄	12	65	51 ³ / ₄	326T
60	61 ³ / ₈	66 ³ / ₄	63 ⁵ / ₈	2 ¹ / ₂	.375	.375	42	7 GA	.25	25	⁷ / ₁₆ X ³ / ₄	12	67	54 ³ / ₄	364T

NOTES: Dimensions and specifications are subject to change. Certified prints are available. Selected configurations of shaded sizes are available as stocked models in Hartzell's HRS Program.



Size 54 – Type DA – A46---546DA---ST_____ and A46V--546DA---ST_____

Series	CFM	Outlet Velocity FPM	Static Pressure															
			0"		½"		1"		1½"		2"		2½"		3"		4"	
			RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
46	20000	1196	357	0.72	498	3.23	640	7.00	746	11.4	827	16.4	892	21.8	950	27.6	1052	39.6
46V			358	0.70	477	2.81	585	5.60	687	9.16	773	13.3	843	17.7	902	22.5	1006	32.9
46	24000	1435	428	1.24	543	3.95	668	7.93	780	12.7	870	18.0	944	23.7	1006	29.8	1109	43.2
46V			430	1.20	531	3.59	623	6.57	713	10.1	799	14.4	876	19.1	943	24.2	1052	35.1
46	28000	1674	500	1.96	598	4.86	701	9.04	808	14.1	903	19.7	983	25.7	1052	32.2	1165	46.1
46V			501	1.91	588	4.59	671	7.85	747	11.5	825	15.7	901	20.5	970	25.8	1091	37.3
46	32000	1913	571	2.93	658	6.06	743	10.4	838	15.6	931	21.5	1015	27.9	1088	34.6	1211	49.2
46V			573	2.85	650	5.84	724	9.35	793	13.3	859	17.5	927	22.3	995	27.7	1118	39.5
46	36000	2153	642	4.18	719	7.64	795	12.0	875	17.4	960	23.5	1042	30.2	1118	37.3	1249	52.5
46V			644	4.06	714	7.39	779	11.1	844	15.3	905	19.8	963	24.6	1023	29.9	1143	41.9
46	40000	2392	714	5.73	783	9.56	852	14.0	920	19.6	995	25.8	1072	32.7	1146	40.1	1280	56.0
46V			716	5.57	779	9.24	838	13.2	897	17.7	954	22.5	1009	27.5	1061	32.8	1169	44.8
46	44000	2631	785	7.62	848	11.8	911	16.3	973	22.0	1037	28.5	1106	35.5	1176	43.1		
46V			788	7.41	846	11.4	900	15.7	953	20.3	1007	25.5	1058	30.8	1107	36.3	1202	48.2
46	48000	2870	856	9.90	914	14.5	972	19.2	1029	24.9	1085	31.6	1146	38.8	1210	46.5		
46V			859	9.62	913	14.0	963	18.5	1012	23.4	1061	28.8	1110	34.4	1156	40.3	1245	52.6
46	52000	3109	928	12.6	981	17.6	1035	22.6	1088	28.2	1140	35.0	1192	42.5	1249	50.4		
46V			931	12.2	980	16.9	1027	21.8	1072	26.9	1118	32.5	1163	38.4	1208	44.6	1293	57.4
46	56000	3348	999	15.7	1048	21.1	1098	26.5	1148	32.1	1197	38.9	1245	46.5	1294	54.7		
46V			1002	15.3	1049	20.3	1093	25.6	1135	31.0	1177	36.7	1219	42.8	1261	49.3		

Size 60 – Type DA – A46---606DA---ST_____ and A46V--606DA---ST_____

Series	CFM	Outlet Velocity FPM	Static Pressure															
			0"		½"		1"		1½"		2"		2½"		3"		4"	
			RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
46	25000	1217	327	0.92	451	4.03	579	8.70	675	14.2	749	20.3	807	27.0	860	34.2	952	49.2
46V			328	0.90	434	3.53	529	6.97	621	11.4	699	16.4	763	22.0	816	27.8	910	40.8
46	30000	1460	392	1.59	493	4.95	604	9.88	706	15.8	787	22.3	854	29.4	911	36.9	1004	53.5
46V			393	1.55	483	4.53	565	8.22	645	12.6	722	17.8	791	23.6	852	29.9	952	43.5
46	35000	1704	457	2.53	545	6.13	636	11.3	731	17.5	817	24.4	889	31.9	952	39.9	1055	57.1
46V			459	2.46	536	5.79	610	9.85	678	14.4	746	19.6	814	25.5	877	32.0	986	46.3
46	40000	1947	522	3.78	600	7.68	675	13.0	759	19.5	842	26.7	917	34.6	984	43.0	1096	61.1
46V			524	3.67	593	7.41	658	11.8	720	16.6	779	21.9	839	27.8	900	34.4	1011	49.0
46	45000	2190	588	5.38	656	9.71	724	15.1	794	21.8	870	29.3	943	37.5	1011	46.3	1129	65.3
46V			590	5.23	651	9.38	710	14.0	767	19.3	821	24.8	873	30.8	926	37.3	1033	52.1
46	50000	2434	653	7.38	715	12.2	776	17.6	836	24.6	902	32.3	970	40.7	1036	49.9		
46V			655	7.18	711	11.8	764	16.7	816	22.2	867	28.2	915	34.5	962	41.0	1058	55.7
46	55000	2677	718	9.82	774	15.1	830	20.6	885	27.7	941	35.7	1003	44.4	1064	53.7		
46V			721	9.55	772	14.6	820	19.8	868	25.6	915	32.0	961	38.6	1005	45.5	1089	60.2
46	60000	2920	784	12.8	835	18.5	886	24.4	937	31.4	987	39.6	1040	48.5	1096	58.1		
46V			786	12.4	834	17.9	878	23.5	922	29.6	966	36.2	1009	43.3	1050	50.5	1130	65.8
46	65000	3164	849	16.2	896	22.5	944	28.7	991	35.6	1037	44.0	1083	53.3	1134	63.1		
46V			852	15.8	896	21.6	937	27.7	978	34.1	1018	41.0	1058	48.3	1098	56.0		
46	70000	3407	914	20.3	958	27.0	1002	33.7	1046	40.7	1090	49.0	1132	58.4	1176	68.6		
46V			917	19.7	958	26.0	997	32.5	1035	39.3	1072	46.3	1110	54.0	1147	62.0		

Performance shown is for belt drive fans, installation Type D: ducted inlet/ducted outlet. Power ratings (BHP) include drive losses. Performance ratings do not include the effects of appurtenances in the airstream.

Series 46 denotes standard configuration. Series 46V denotes addition of guide vane section. To complete model code add motor enclosure code, motor horsepower code, and motor speed code. Refer to page 2 for additional model code information.



Belt Drive Duct Axial® Fan



Series 46 High Temperature Fan Series 46 Corrosive Resistant Fan

Applications:

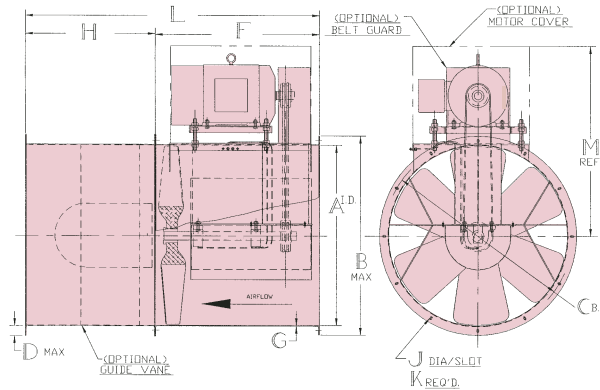
Series 46 with HS Propeller

- Smoke and heat transmitted to 500°F

Series 46 with CS Propeller

- Corrosive areas where aluminum or fiberglass construction fails
- Food industry requiring stainless steel construction

Stock Models Available in Hartzell's HRS Program.



General Construction Features

- **Sizes** 12" to 54"...**performance** from 1942 CFM at free air to 27,500 CFM at 2" SP.
- **Motor out of the airstream**, exterior mounting. Propeller shaft rotates in two ball-bearings mounted on steel supports welded to the inner shell of the housing.
- **Belts** are oil, heat and static resistant type, oversized for continuous duty.
- **Extended lube tubes** from bearings to exterior of fan housing are standard.
- **Installation position** – Can be used in any position from horizontal to vertical.
- **Vane Section** – See Page 7. For performance characteristics, refer to rating tables, Pages 17, 18, 19 and 20.
- **Direct Drive Units** – Ratings for direct drive fans are available. On direct drive units, temperature must not exceed the motor ratings.

Standard Features with HS Propeller

- **Housings** – Hot-rolled steel is standard, material code ST. Stainless steel also available.
- **Propellers** – Six-bladed single-camber airfoil design of welded steel construction with split taper bushing. Type HS.
- **Temperature** – Standard high temperature construction – 500°F maximum with ambient air less than 125°F. Units are furnished with high temperature grease, heat slinger, heat deflection plate and motor base heat sink.
- **Finish** – High temperature units are coated with an air dry enamel black finish as standard.

Standard Features with CS Propeller

- **Housings** – 304 stainless steel is standard, material code S4.
- **Propellers** – Six-bladed single-camber, airfoil design of 304 stainless steel construction with straight bore. Type CS.
- **Flanges** – All sizes are furnished with welded ring flanges.
- **Maximum temperature** for corrosive applications is 200°F.
- **Shaft Seal and Slinger** – Standard for units in temperatures below 200°F. Seal is not gas tight.

Principal Dimensions – Series 46 and 46V with CS or HS Propellers

Fan Size	A	B	C	D	F	J	K	L	M	Max. Mtr. Frame	Weight-Less Motor & Options	Inst. Wgt. Vane Section
12	12 $\frac{5}{8}$	15 $\frac{5}{8}$	14 $\frac{5}{8}$	1	22	$\frac{5}{16}$	6	28	24 $\frac{5}{8}$	145T	75 lbs.	16 lbs.
14	14 $\frac{5}{8}$	17 $\frac{5}{8}$	16 $\frac{5}{8}$	1	22	$\frac{5}{16}$	6	32	25 $\frac{5}{8}$	145T	100 lbs.	34 lbs.
16	16 $\frac{5}{8}$	19 $\frac{5}{8}$	18 $\frac{5}{8}$	1 $\frac{1}{4}$	25	$\frac{5}{16}$ X $\frac{5}{8}$	6	35	30 $\frac{5}{8}$	182T	117 lbs.	27 lbs.
18	18 $\frac{5}{8}$	21 $\frac{5}{8}$	20 $\frac{5}{8}$	1 $\frac{1}{4}$	25	$\frac{5}{16}$ X $\frac{5}{8}$	6	36	31 $\frac{5}{8}$	213T	138 lbs.	41 lbs.
20	20 $\frac{5}{8}$	23 $\frac{5}{8}$	22 $\frac{3}{8}$	1 $\frac{1}{4}$	31	$\frac{5}{16}$ X $\frac{5}{8}$	6	43	32 $\frac{5}{8}$	213T	186 lbs.	49 lbs.
24	24 $\frac{5}{8}$	29 $\frac{5}{8}$	26 $\frac{5}{8}$	2	31	$\frac{7}{16}$ X $\frac{3}{4}$	6	44	39 $\frac{5}{8}$	215T	274 lbs.	80 lbs.
28	28 $\frac{5}{8}$	33 $\frac{5}{8}$	30 $\frac{5}{8}$	2	31	$\frac{7}{16}$ X $\frac{3}{4}$	6	44	41 $\frac{5}{8}$	254T	317 lbs.	98 lbs.
32	33	37 $\frac{1}{4}$	35	2	34	$\frac{7}{16}$ X $\frac{3}{4}$	6	49	45 $\frac{1}{4}$	254T	393 lbs.	126 lbs.
36	37	41 $\frac{3}{8}$	39	2	34	$\frac{7}{16}$ X $\frac{3}{4}$	6	50	47 $\frac{1}{4}$	256T	450 lbs.	157 lbs.
42	42 $\frac{5}{8}$	46 $\frac{5}{8}$	45	2	42	$\frac{7}{16}$ X $\frac{3}{4}$	12	61	45 $\frac{13}{16}$	286T	654 lbs.	182 lbs.
48	49 $\frac{5}{8}$	53 $\frac{1}{2}$	51 $\frac{5}{8}$	2	42	$\frac{7}{16}$ X $\frac{3}{4}$	12	64	60 $\frac{3}{4}$	324T	761 lbs.	271 lbs.
54	55 $\frac{5}{8}$	60 $\frac{3}{4}$	57 $\frac{5}{8}$	2 $\frac{1}{2}$	42	$\frac{7}{16}$ X $\frac{3}{4}$	12	65	51 $\frac{3}{4}$	326T	932 lbs.	324 lbs.

NOTES: Dimensions and specifications are subject to change. Certified prints are available. Selected configurations of shaded sizes are available as stocked models in Hartzell's HRS Program.



Fiberglass Fans/Protective Coatings



Series 35



Fiberglass Duct Axial® Fans Belt Drive

For installations where extreme corrosive fumes are encountered, Hartzell fiberglass Duct Axial® fans give unsurpassed resistance to a wide variety of corrosive elements at a cost substantially below that of corrosion resistant metals. Fiberglass fans can be used in most applications where corrosive elements exist in fume and vapor form at temperatures less than 200°F.

Hartzell fiberglass belt drive Duct Axial® fans are identical in design and performance to standard Hartzell Duct Axial® fans. Propellers, duct section and bearing covers are constructed of special corrosion-resistant fiberglass resin, plus flame-retardant additives to reduce the flame spread rate below 25.

- **Stainless steel shaft** with neoprene slinger and fiberglass neoprene seal.
- **Internal bolts** are stainless steel and resin-coated after assembly. Bolts and shaft are optional.
- **Variable pitch drives** are standard on most models. Belt adjustment is easy.
- **Lubrication fittings** outside the duct and tubes are standard and are not exposed to the main fan airstream.
- **Bearings** are heavy-duty ball or roller type.
- **Bearings, belts and pulleys** are on the intake or negative pressure side.
- **Sealed bearing covers.**
- **Sizes** from 12" to 60", performance from 1330 CFM at free air to 61,500 CFM at 2" static pressure.

For complete details on fiberglass fans and blowers, see Bulletins A-131, A-137, A-139, A-140, A-141, A-410 and A-160.

Protective Coatings

On special request, protective coatings over standard Duct Axial® fans are available. These coatings are generally adequate protection against a moderately corrosive atmosphere.

Commonly used protective coatings include: double build epoxy, coal tar epoxy, inorganic zinc and polyurethane. These are air dry coatings. Other protective coatings are available to specifications upon request.

All Hartzell fans and blowers for corrosive applications are guaranteed for one year from the date of shipment.

For specific information on fiberglass Duct Axial® fans or protective coatings, contact your Hartzell sales representative. He is prepared to recommend the most dependable solution to your corrosion problem and provide experienced technical help.



Options and Accessories

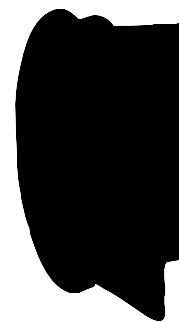
Companion Flanges

Drilled to fit the flanges of the fan; allows easy installation.



Inlet Bell

Spun inlet orifice bell may be used in place of the inlet duct in installations where no duct work precedes the fan.



Guards

Spiral ring guard offers protection on intake or discharge side. Available in steel only.

Protective Coatings

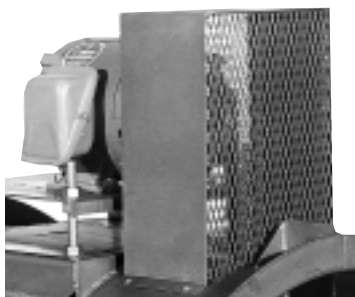
For corrosive applications, fans can be furnished with suitable protective coatings or constructed of stainless steel, or fiberglass.

Extended Electrical Leads

Motor electrical leads extended to the exterior of the fan casing are optional on direct drive duct Axial® fans.

Belt Guard

Covers motor sheave and belts outside fan housing. Steel construction.



Access Door

Hinged, quick release latches on access door allows for maintenance of internal parts of duct Axial® fans. Available for direct and belted drive units. Standard position for access door of belt drive duct fans is at 6 o'clock when motor is at 12. For direct drive units, standard position is at 10 o'clock.



Combination Motor Cover and Belt Guard

Designed to fit all belt drive duct Axial® fans. Covers are vented. Specify horizontal or vertical mounting. Steel construction.

Caution: The drive assembly or the periphery of the blades of a fan less than seven (7) feet above the floor or working level must be guarded to be in accordance with OSHA regulations.

Mounting Feet

Bolted to the inlet and discharge flanges, mounting feet allow positioning of the duct Axial® fan on the floor, ceiling, wall or platform. Can be used with vibration isolators.



Ceiling Suspension

Horizontal or vertical mount. Brackets can be used with vibration isolators. Horizontal mounting shown.

Vibration Isolators

Rubber-in-shear or spring type isolators available on all models.

Shaft Seal and Slinger

Neoprene shaft seal held in position by coated steel cover plate, along with a neoprene shaft slinger, which is positioned between the bearing cover and propeller, are optional on standard and coated steel belt drive duct Axial® fans. These should be used when fans are placed in corrosive atmospheres which warrant protective coating and/or stainless steel shafting or hardware. Seal is not gas tight. (Note: shaft seal, cover plate and neoprene slinger are standard on aluminum belt duct fans.)

SAFETY ACCESSORIES, APPLICATION AND USE WARNING

The safe application and use of equipment supplied by Hartzell Fan, Inc. is the responsibility of the installer, the user, the owner, and the employer. Since the application and use of its equipment can vary greatly, Hartzell Fan, Inc. offers various product types, optional safety accessories, and sound performance data per laboratory tests. Hartzell Fan, Inc. sells its equipment with and without safety accessories, and accordingly, it can supply such safety accessories only upon receipt of an order. The need for safety accessories will frequently depend upon the type of system, fan location and operating procedures being employed. The proper protective safety accessories to meet company standards, local codes, and the requirements of the Occupation Safety and Health Act must be determined by the user since safety requirements vary depending on the location and use of the equipment. If applicable local conditions, standards, codes or OSHA rules require the addition of the safety accessories, the user should specify and obtain the required safety accessories from Hartzell Fan, Inc. and should not allow the operation of the equipment without them. Owners, employers, users and installers should read RECOMMENDED SAFETY PRACTICES FOR USERS AND INSTALLERS OF INDUSTRIAL AND COMMERCIAL FANS published by the Air Movement Control Association International, Inc., 30 West University Drive, Arlington Heights, Illinois 60004. A copy of this publication is enclosed with each fan shipped from Hartzell Fan, Inc., and is available upon request at Hartzell's office in Piqua, Ohio 45356

Please contact Hartzell Fan, Inc. or your local Hartzell representative for more information on product types, safety accessories, and sound performance estimates.

Remember, the selection of safety accessories and the safe application and use of equipment supplied by Hartzell Fan, Inc. is **your** responsibility.



Accessories

Sound Muffler

This sound attenuative device is a simple lined tube that can be used on either the intake or exhaust side of a Hartzell duct fan to reduce the noise. *It cannot be used in wet atmosphere or with air velocities over 5000 FPM or above 250°F in the airstream.* The resistance to airflow is negligible since the internal surface is fairly smooth and the internal diameter of the muffler is the same as the fan with no internal obstruction to impede airflow.

In general, the muffler should be mounted between the fan and the area of concern (the listener). If both the intake and exhaust of the fan are critical, use a muffler on both sides of the fan.

The outstanding features of this muffler are:

- The typical attenuation for fans with discharge velocities from 1500-3000 FPM is approximately as follows for one muffler:

Band	1	2	3	4	5	6	7	8
dB Attenuation	0	1	3	10	13	12	10	8

- For one muffler the reduction in sone value is approximately 35%. With a muffler on both intake and exhaust, the sones are reduced approximately 50%.
- There is no appreciable static pressure loss when one or two mufflers are inserted into a duct system.
- The mounting flanges match the corresponding fan flanges and are drilled for easy attachment. By using flexible connections between fan and muffler, the sound attenuation is helped, particularly in the lower bands.
- The absorbent material has a black rubberized surface next to the airstream which prevents erosion up to 5000 FPM velocity, and is held in place with an expanded metal liner.



General Construction Options

Duct Fan with Bomb Bay Construction

The Bomb Bay arrangement offers easy access to the drive assembly. Unlatching the Bomb Bay section facilitates maintenance of belts, bearings, propeller and shaft of belt drive units and motor and propeller of direct drive units without removing the fan from the system.



Swing Out Construction

Duct Axial® Fans are available with a fan casing that is split, and swings out away from the assembly on a heavy-duty hinge. This feature allows easy, safe access to the fan propeller, shaft, bearing and drive components for inspection, cleaning, maintenance or removal without removing the entire fan or having personnel working directly over the roof opening.

Dimensions on Bomb Bay and Swing Out construction vary from standard units.

Vane Section requires special construction. Please contact factory. Request certified prints. Unit pictured with roof mounted options.



Roof Mounted

Upblast

Together with stack cap and curb panel (shown), the Hartzell duct Axial® fans can be mounted as upblast roof exhausters. The back-draft dampers in the stack cap offer weather proof closure for vertical air discharge. The venturi curb panel offers a secure mounting base for the fan and an efficient inlet air condition.

Minimum velocity required through the stack cap for damper operation is 1300 fpm – maximum is 3200 fpm. For performance, refer to the appropriate duct fan rating table in this bulletin, allowing approximately 1/8" static pressure for stack cap resistance.

Hooded

When required, the Hartzell duct Axial® fans with curb panels can be supplied with a weather hood. These built-up hooded power roof ventilators can be configured for exhaust or to supply air flow.

Air delivery and pressure drop through the hood are affected by air velocity. Please contact the factory for selection.



Hartzell Warranty

LIMITED WARRANTIES

Hartzell represents to Buyer that any goods to be delivered hereunder will be produced in compliance with the requirements of the Fair Labor Standards Act of 1938 as amended.

Hartzell also warrants to Buyer its goods to be free from defects in workmanship and material under normal use and service for one (1) year after tender of delivery by Hartzell, plus six (6) months allowance for shipment to approved stocking dealers & distributors. No warranty extends to future performance of goods and any claims for breach of warranty or otherwise accrues upon tender of delivery. The foregoing constitute Hartzell's sole and exclusive warranties in lieu of all other warranties, whether written, oral, express, implied or statutory.

LIMITATION OF LIABILITY FOR BREACH OF WARRANTY

Hartzell's obligation for any breach of warranty is limited to repairing or replacing, at its option, without cost to Buyer at its factory any goods which shall, within such a warranty period, be returned to it with transportation charges prepaid, and which its examination shall disclose to its satisfaction to have been defective. Any request for repair or replacement should be directed to Hartzell Fan, Inc., P.O. Box 919, Piqua, Ohio 45356. Hartzell will not pay for any repairs made outside its factory without its prior written consent. This does not apply to any such Hartzell goods which have failed as a result of faulty installation or abuse, or incorrect electrical connections or alterations, made by others, or use under abnormal operating conditions or misapplication of the goods.

LIMITATION OF LIABILITY

To the extent the above limitation of liability for breach of warranty is not applicable, the liability of Hartzell on any claim of any kind, including negligence, for any loss or damage arising out of or connected with, or resulting from the sale and purchase of the goods or services covered by these Terms and Conditions of Sale or from the performance or breach of any contract pertaining to such sale or purchase or from the design manufacture, sale, delivery, resale, installation, technical direction installation, inspection repair, operation or use of any goods or services covered by these Terms and Conditions shall, in no case exceed the price allocable to the goods or services which gave rise to the claim and shall terminate one year after tender of delivery of said goods or services.

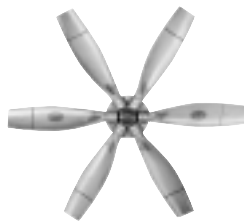
In no event whether as a result of breach of contract, or warranty or alleged negligence, defects incorrect advice or other causes, shall Hartzell be liable for special or consequential damages, including, but not limited to, loss of profits or revenue, loss of use of the equipment or any associated equipment, cost of substitute equipment, facilities or services, down time costs, or claims of customers of the Buyer for such damages. Hartzell neither assumes nor authorizes any person to assume for it any other liability in connection with the sale of its goods or services.

NO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS.

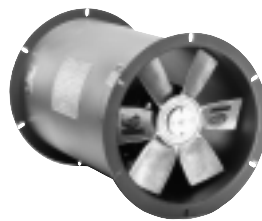
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Propeller Fans



Cooling Tower &
Heat Exchanger Fans



Duct Fans



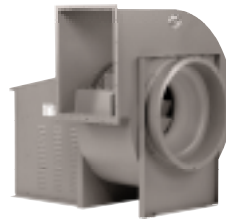
Duct Axial Fans



Vaneaxial Blowers



Cool Blast & Utility Fans



Steel Centrifugal Blowers



Roof Ventilators –
Steel & Fiberglass



Heating Equipment –
Gas & Steam



Fiberglass
Axial Flow Fans



Fiberglass
Centrifugal Blowers



Marine –
Mine Duty Blowers

Hartzell Fan, Inc., Piqua, Ohio 45356 • Plants in Piqua, Ohio and Portland, Indiana.