



MODEL 653XP

STANDARD CONSTRUCTION

- **Material:** Extruded Aluminum 6063-T6
- **Frame:** 6" (152 mm) Deep, 0.081" (2.1 mm) Wall Thickness
- **Blade:** 6" (152 mm) Deep, 0.081" (2.1 mm) Wall Thickness
- **Blade Spacing:** 4.25" (108.0 mm) On Center

OPTIONAL ACCESSORIES

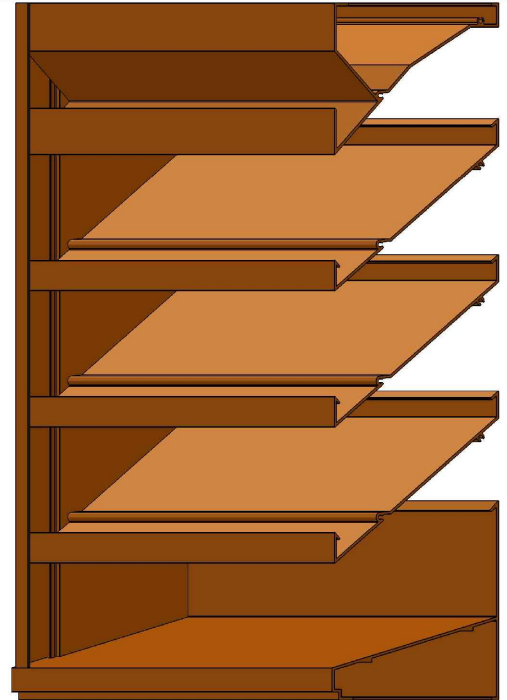
- Bird Screen - 1/2" x 0.063" Flattened Expanded Aluminum
- Insect Screen - 18 x 14 Mesh Charcoal Aluminum
- Sill Flashing
- Insulated & Non-Insulated Blank Off Panels
- Flanged & Glazing Frames
- Visible Mullions
- Invisible Mullions for Continuous Blade Appearance
- Hinged Access Panels

FINISHES

- **2-Coat Fluoropolymer:** Fluropon Pure® 70% PVDF (AAMA 2605)*
- **3-Coat Fluoropolymer:** Fluropon Pure® 70% PVDF (AAMA 2605)*
- **Anodic Finishes:** Class I & Class II, Clear & Bronze Spectrum
- **Prime Coat:** Recommended When Field Painting
 - *Fluropon Pure® is Living Building Challenge Red List Free
 - *Custom Colors Available

SUGGESTED SPECIFICATIONS

- **General:** Furnish and install where indicated on drawings
6" (152 mm) Drainable Blade Louver Model 653XP as
manufactured by Industrial Louvers, Inc. Delano, MN.
- **Material:** Extruded aluminum frames and blades shall be
one piece 6063-T6 alloy, designed to collect and drain
water to the exterior at the sill by means of integral gutters
in the blades and jamb frames. Frame shall have a
material thickness of 0.081" (2.1 mm). Fixed blades shall
have a material thickness of 0.081" (2.1 mm). Frames and
blades shall be joined by stainless steel fasteners, and
frame will be caulked to prevent water penetration to
interior wall construction.



REV: JANUARY 2024



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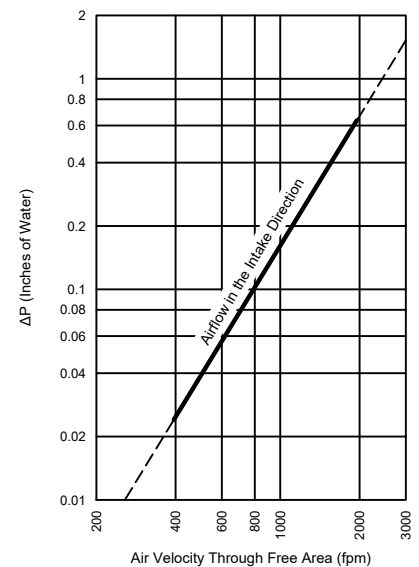
PERFORMANCE

- Free Area = 8.77 ft² (54.8%)
- Beginning Point of Water Penetration = 1193 fpm / 10,462 cfm
- Air Flow @ ΔP of 0.15" Water = 964 fpm / 8484 cfm

*All Ratings Based on 48" x 48" Test Specimen

		FREE AREA (ft ²)					
Louver Height	120 in	5.13	11.30	17.46	23.62	29.78	35.94
	108 in	4.61	10.14	15.67	21.21	26.74	32.27
	96 in	4.00	8.80	13.61	18.41	23.21	28.01
	84 in	3.48	7.65	11.83	16.00	20.17	24.35
	72 in	2.95	6.50	10.04	13.59	17.13	20.68
	60 in	2.43	5.35	8.26	11.18	14.09	17.01
	48 in	1.91	4.19	6.48	8.77	11.06	13.34
	36 in	1.38	3.04	4.70	6.36	8.02	9.67
	24 in	0.77	1.70	2.62	3.55	4.47	5.40
	12 in	0.24	0.53	0.82	1.11	1.40	1.69
Louver Width		12 in	24 in	36 in	48 in	60 in	72 in
<ul style="list-style-type: none"> Effects of blade stiffeners or additional bracing has not been considered. Effects of screen or other accessories has not been considered. Contact Industrial Louvers for free area of other sizes. 1 in = 25.4 mm 10.76 ft² = 1 m² 							

AIR PERFORMANCE



Data Corrected to Standard Air Density. Tested Per Figure 5.5



Industrial Louvers, Inc. certifies that the Model 653XP shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to air performance ratings and water penetration ratings.

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