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# Application

The VCD-20 is a control damper used in buildings to regulate the flow air in an HVAC system. They can be used in intake, exhaust, or mixed air application.

#### **Damper Ratings**

#### Velocity

Up to 3000 fpm (15.2 m/s)

#### Pressure

Up to 5 in. wg (1.2 kPa) - pressure differential

#### Temperature

-40°F to 250°F (-40°C to 121°C). Consult factory for higher temperatures.

## Construction

	Standard	Optional
Frame Material	Galvanized Steel	304SS
Frame Material Thickness	16 ga. (1.5 mm)	12 ga. (2.7 mm) <sup>*</sup>
Frame Type	5 in. x 1 in. hat channel	Single flange, Reversed flange, Double flange
Blade Material	Galvanized steel	304SS
Blade Thickness	16 ga. (1.5mm)	-
Blade Type	3V	-
Blade Action	Opposed	Parallel
Linkage	Plated steel out of airstream, concealed in jamb	316SS
Axle Bearings	Synthetic	316SS
Axle Material	1/2 in. dia. Plated steel	316SS
Paint Finishes	Mill Finish	Baked Enamel, Hi Pro Polyester, Industrial Epoxy

\*When 12 ga. frame is selected and the damper height is less than 17 inches, low profile top and bottom frame members are utilized. These low profile frame members will be made from 16 ga. material.

# **Size Limitations**

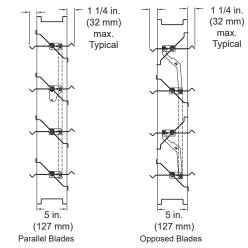
	W x H Minimum Size	Maximum Size		
wхп		Single Section	Multiple Section	
Inches	6 x 6	48 x 74	Unlimited	
mm	152 x 152	1219 x 1880	Unlimited	





\*W & H dimension furnished approximately 1/4 in. (6mm) undersize.

## **Blade Operation**



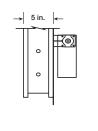
#### Notes:

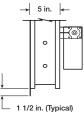
- Low profile head and sill are used on sizes less than 17 in. (432mm) high
- Linkage concealed in the frame
- Electric actuator and manual quadrant available. Factory supplied actuators are sized for 1500 fpm (7m/s) and fully closed differential pressure of 2 in. wg (.5 kPa). contact factory for actuator sizing on applications exceeding those limits.
- In applications where airflow could be uneven, such as a discharge fan, it is imperative to verify that at no point the maximum velocity exceeds the damper's cataloged velocity.
- Blades must be horizontal for either horizontal or vertical mount. If you need vertical blades, see VCD-23V model.

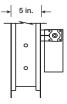
# Options

- Actuators (24V, 120V, manual, pull chain)
- Actuator mounting (external, external kit (field assembly), internal)
- Flanges
- Multi-section fastening
- NEMA enclosures (3, 4, 4X, 7)
- OCI (open or closed indicator)
- R Transition
- <u>Retaining angles</u>
- <u>Security bars</u>
- Sleeves
- Transformers

# **Document Links**







Single Flange

Reversed Flange Double Flange

\* Shown with optional internally mounted actuator.



INSTALLATION







CATALOG



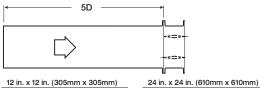


#### **AMCA Certified Pressure Drop Data**



Greenheck Fan Corporation certifies that the model VCD-20 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Programs. The AMCA Certified Ratings Seal applies to Air Performance ratings.

#### **AMCA 5.2**



12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)	
500	0.01	
1000	0.05	
1500	0.11	
2000	0.19	
2500	0.29	
3000	0.41	
3500	0.55	
4000	0.72	

Velocity (fpm)	(in. wg)
500	0.01
1000	0.03
1500	0.06
2000	0.10
2500	0.16
3000	0.23
3500	0.30
4000	0.40
3500	0.30

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36 in. x 36 in. (914mm x 914mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.05
2000	0.09
2500	0.14
3000	0.19
3500	0.27
4000	0.25

12 in. x 48 in. (305mm x 1219mm)

3000

3500

4000

Pressure Drop Velocity (fpm) (in. wg) 500 0.01 1000 0.04 1500 0.08 2000 0.15 2500 0.22

0.32

0.43

0.56

48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.07
2000	0.12
2500	0.18
3000	0.26
3500	0.36
4000	0.47

## **AMCA 5.3**



Velocity (fpm)

500

1000

1500

2000 2500

3000

3500

4000

24 in. x 24 in. (610mm x 610mm)

Pressure Drop

(in. wg)

0.01

0.02

0.04 0.07

0.11

0.16

0.21

0.28

12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.08
2000	0.13
2500	0.20
3000	0.29
3500	0.40
4000	0.51

36 in. x 36 in. (914mm x 914mm)

	Velocity (fpm)	Pressure Drop (in. wg)	
	500	0.01	
	1000	0.02	
1	1500	0.03	
	2000	0.06	
1	2500	0.09	
	3000	0.13	
	3500	0.19	
	4000	0.25	

12 in. x 48 in. (305mm x 1219mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.07
2000	0.12
2500	0.18
3000	0.26
3500	0.36
4000	0.46

48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.06
2000	0.10
2500	0.16
3000	0.22
3500	0.30
4000	0.39

#### **AMCA 5.5**



Pressure Drop

(in. wg)

0.03

0.13

0.30

0.53

0.82

1.19

1.62

2.10

12 in. x 12 in. (305mm x 305mm)



Velocity (fpm)

500

1000

1500

2000

2500

3000

3500

4000

24 in. x 24 in. (610mm x 610mm)

Pressure Drop

(in. wg)

0.03

0.12

0.26

0.47

0.75

1.04

1.41

1.90

36 in. x 36 in. (914mm x 914mm)

	Velocity (fpm)	Pressure Drop (in. wg)
	500	0.02
	1000	0.10
	1500	0.22
	2000	0.40
	2500	0.62
	3000	0.90
	3500	1.23
	4000	1.62

12 in. x 48 in. (305mm x 1219mm)

Vel

III. X 40 III. (50511111 X 12191111)		40 111. X 12
ocity (fpm)	Pressure Drop (in. wg)	Velocity (fp
500	0.03	500
1000	0.14	1000
1500	0.32	1500
2000	0.57	2000
2500	0.90	2500
3000	1.29	3000
3500	1.76	3500
4000	2.30	4000

48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)		
500	0.03		
1000	0.12		
1500	0.28		
2000	0.49		
2500	0.77		
3000	1.12		
3500	1.53		
4000	2.01		



Velocity (fpm)

500

1000 1500

2000

2500

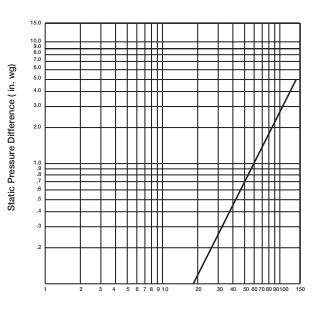
3000

3500

4000

# Leakage Data

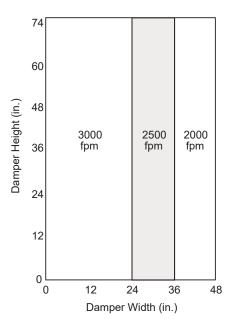
Leakage testing was conducted in accordance with AMCA Standard 500-D and is expressed as cfm/ft2 of damper face area. All data has been corrected to represent standard air at a density of 0.075 lb/ft<sup>3</sup> (1.204 kg/m<sup>3</sup>).



**VCD-20** 

Air Leakage (cfm/ft<sup>2</sup>)

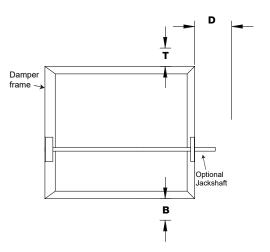






# **Space Envelopes**

On dampers less than 18 in. (457mm) high, actuators may also require clearances above and/or below the damper frame. **"B" and "T" dimensions are worst case clearance requirements for some dampers less than 18 in. (457mm) high.** All damper sizes under 18 in. (457mm) high do not require these worst case clearances. If space availability above or below the damper is limited, each damper size should be individually evaluated.

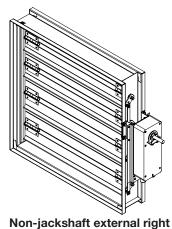


A otvotov Turo (Mandal	Height	Т	В	D	
Actuator Type/Model	Inches	Inches			
AFBUP (-S) and FSNF Series, Belimo MSxx20 Series, Honeywell	<u>≥</u> 6 to <10	0	<b>12</b> ¾	61⁄4	
	≥10 to <18	0	2	6¼	
	≥18	0	0	6¼	
FSLF, LF and TFB Series, Belimo	≥6 to <10	0	31/2	6¼	
	≥10	0	0	6¼	
MSxx04 & MSxx09 Series, Honeywell	≥6 to <9	0	4¾	6¼	
	<u>&gt;</u> 9	0	0	6¼	
MS75xx Series, Honeywell	≥6 to <10	0	<b>12</b> <sup>3</sup> ⁄ <sub>4</sub>	6¼	
	≥10 to <18	0	7	6¼	
	≥18	0	0	6¼	
GRD and GVD Series, Siemens	<u>≥</u> 6 to <10	0	<b>12</b> ¾	6¼	
	≥10 to <18	0	2	6¼	
	≥18	0	0	6¼	
GJD Series, Siemens	<u>≥</u> 6 to <10	0	31⁄2	6¼	
	≥10 to <18	0	0	6¼	
	<u>≥</u> 18	0	0	6¼	

# **Actuator Mounting**

Actuators may be installed at the factory, shipped loose with the necessary linkage and brackets for mounting, or field supplied. For more detail information on actuator mounting, click on link below or scan QR code.

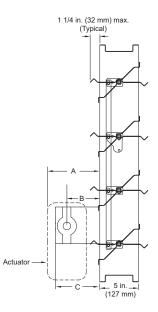




# **Clearance Requirements**

This drawing depicts the worse case clearance requirements for an actuator with a jackshaft.

Internal mount only Actuator model	А	В	С
All except - EFB &	7 ¾ in	3 ¾ in	5 ¾ in
EFCX Series	(197 mm)	(95 mm)	(136.5 mm)
EFB & EFCX Series	8 ½ in	6 in	8 ½ in
	(216 mm)	(152mm)	(216 mm)

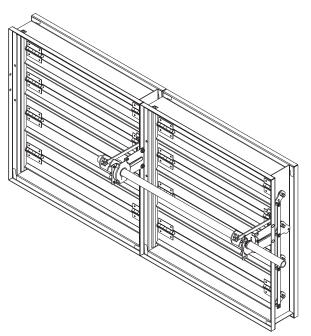




## **Multi-Section Dampers**

Dampers larger than the maximum single section size, will be made up of a multiple of equal size sections.

NOTE: Dampers larger than 48 in. x 74 in. (1219mm x 1880mm) are not intended to be structurally self supporting. Refer to IOM document 463384 for structural support requirements on multi-section assemblies.



2 section example shows single jackshaft driving multiple sections

