

BACKWARD INCLINED SWSI CLASS 1-3 FANS

WITH ACOUSTAFOIL® /BC/PLR WHEELS



- Capacities to 200,000 CFM
- Static pressure to 14"WG
- Temperatures to 1000°F
- Class 1, 2, 3 construction



Size 24, Arrangement 9 SWSI fan with optional belt drives, belt guard, shaft and bearing guard, flanged outlet, bolted cleanout door, and motor.

Size 24, Arrangement 8 SWSI fan with optional stainless-steel airstream, flanged inlet, flanged outlet, shaft and bearing guard, coupling, coupling guard, and motor.

BACKWARD INCLINED SWSI FANS

Backward Inclined SWSI (single width, single inlet) centrifugal fans are designed for a wide range of applications from commercial-building ventilation to industrial dust-collection systems. Three classes of construction combined with three types of wheels provides maximum selection flexibility and optimum performance.

DESIGN FEATURES

- Three wheel choices:
 - High-efficiency AcoustaFoil® wheels, Sizes 12"-89".*
 - Versatile backward curved wheels, Sizes 18"-73".
 - Rugged PLR backward inclined wheels, Sizes 12"-89".*
- Capacities to 200,000 CFM.
- Pressures to 14" WG.
- Complete AMCA Class 1, 2, and 3 performance.
- Efficiencies beyond 85%.
- Temperatures to 1000°F.
- Choice of direct-drive [see page 6] or belt-drive [see page 7] arrangements.
- Available in clockwise and counterclockwise rotations in any of seven standard discharge positions.

* See pages 6 and 7 for additional sizes and classes.

CONSTRUCTION FEATURES

- Heavy-gauge welded components provide structural strength and durability.
- Continuously welded housings provide the strongest possible construction.
- Shafting is straightened to close-tolerance to minimize "run out" and ensure smooth operation.
- Lifting eyes are standard on all fans.
- Wheels are dynamically balanced and all fans are checked at the specified running speed.
- Bearings are selected to provide long service life through the entire operating range of the fan.



Airtrade Systems Pte Ltd certifies that the Single-Width AcoustaFoil Fans shown on pages 16 through 18 and Single-Width PLR Fans shown on pages 19 through 21 are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and comply with the requirements of the AMCA Certified Ratings Program.

CHOICE OF THREE WHEEL DESIGNS

Three wheel designs provide the widest choice in application suitability, efficiency, sound, and cost. All three feature the backward inclined, non-overloading horsepower characteristic where the horsepower reaches a peak and then decreases even as flow increases. This characteristic allows maximum brake horsepower calculation and motor selection that prevents electrical system overloading even if system pressure changes.



ACOUSTAFOIL



PLR



Backward Curved

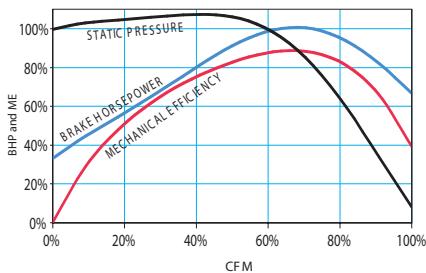
Wheel Design—True aerodynamic airfoil-blade shape allows stable operation from wide-open to closed-off. Ideal for clean-air applications such as building ventilation with variable-air-volume system control or clean industrial-gas-handling.

Efficiency—Dual aerodynamically designed blade surfaces provide the most efficient design of all wheel types. In addition, the AcoustaFoil design offers a broad peak efficiency range for selection.

Sound—Because of superior efficiency, AcoustaFoil wheels generate the lowest sound levels over a wide range of performance.

Construction—Sizes 12 and 15 available in welded aluminum only. Sizes 18 to 89 available in all-welded steel and also optional aluminum and stainless steel.

Performance



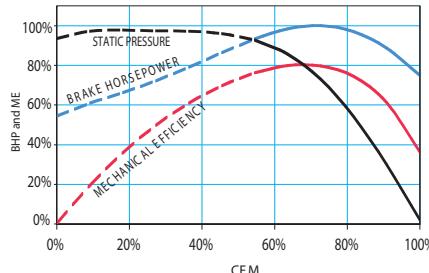
Wheel Design—Flat, single-thickness, backwardly inclined blades are suited to applications from clean air to those where dust and limited material is present in the airstream and airfoil shapes are not recommended due to material build-up.

Efficiency—Peak efficiency point is on the steeply rising portion of the pressure curve and vastly superior to forward curved and radial wheel designs.

Sound—Sound levels are the lowest with the most efficient fan selections.

Construction—Sizes 12 to 89 available in all-welded steel and also optional aluminum and stainless steel.

Performance



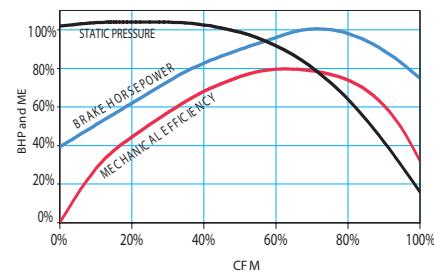
Wheel Design—Aerodynamic, single-surface blade shape offers alternative selection points to the AcoustaFoil for building ventilation and industrial gas-handling. Backward curved wheels also provide stable operation from wide-open to closed-off.

Efficiency—Curved, single-thickness blade surface generates efficiency levels approaching the AcoustaFoil but with alternative operating points for greater choice.

Sound—The backward curved wheel offers low sound levels approaching that of the AcoustaFoil.

Construction—Sizes 18 to 73 available in all-welded steel and also optional aluminum.

Performance



ACCESSORIES



Size 24, Arrangement 9 SWSI fan with optional inlet box, flanged inlet and outlet, outlet damper, shaft and bearing guard, belt guard bolted cleanout door, and motor.



Size 22, Arrangement 1 SWSI fan with optional unitary base, flanged inlet and outlet, outlet damper, shaft and bearing guard, belt guard, bolted cleanout door, motor and slide base, and gray epoxy coating.

INTERNAL INLET-VANE



OUTLET DAMPERS



CLEANOUT DOOR

Three types of gasketed doors are available...**quick-opening**: latch-type door swings open on hinges after turning cam levers...**bolted**: closely spaced studs keep door securely sealed...**raised bolted**: allows for insulation when desired, door raised 2" from the fan housing.

DRAIN

Welded tank flange, 1" on sizes up to 15...1½" on Sizes 18 and larger, located at the lowest point in the housing scroll.

INLET BOX

Minimizes entry losses normally associated with 90° turns at or near fan inlet...also available with parallel-blade damper for efficient volume control...refer to separate Catalog Sheet.

FLANGES

Outlet flange angles welded flush with fan outlet and provided with holes...**inlet flange** angle ring welded to inlet collar and provided with holes...**companion flange** with matching hole pattern also available.

SAFETY EQUIPMENT

Belt guards, shaft and bearing guards, coupling guards, inlet guards, and outlet guards are available. See Page 5.

SHAFT SEAL

Ceramic-felt seal elements are encased between metal backing plate and retaining disc...elements can be easily split for field installation and maintenance...lubricated lip seals are also available.

UNITARY BASE

Structural steel or formed channel base provides common support for fan, motor, and drive components...also available with **spring-type** or **rubber-in-shear isolators**...flexible duct connections are recommended for use with isolation bases.

DAMPERS

Internal inlet-vane dampers available in Sizes 18 and larger...allows smooth control in systems that require efficient dampering of airflow...damper is an integral part of the fan inlet cone providing considerable space savings...quick-opening cleanout door is furnished that will provide easy access to linkage components...external inlet-vane dampers are also available. See separate Engineering Supplement for detailed performance characteristics.

Parallel-blade and opposed-blade outlet dampers—available for volume-control applications at temperatures to 750°F. See Catalog Sheet and Engineering Letter.

MODIFICATIONS

nyb's catalog fans can be configured for specific industry or customer specifications for the petro-chemical, power, steel, food, marine, and nuclear industries. Some of these specifications include API-560, API-673 and AAR M-1003. **nyb** will manufacture our products using metric dimensions (when requested) and locally sourced accessories such as bearing, couplings, etc. to meet global or regional standard and/or requirements.

HANDLING CORROSIVES

Protective coatings, special alloys, and FRP construction are available to combat corrosion problems.

Special coatings [up to 12 mil thickness]—special paints and spray coatings are available under a variety of trade names. **nyb** works with experienced coating applicators who can apply coatings to meet a wide range of requirements.

Alternate-material construction—Single-Width Fans can be constructed of aluminum or various stainless steels.

HEAT-FAN CONSTRUCTION

Arrangement 1, 8, and 9 fans can be constructed for elevated-temperature operation with the addition of shaft cooler and guard and high-temperature paint for 650°F. (Class 1 and 2) or 1000°F. (Class 3) maximum airstream temperature. Arrangement 9 fans are also furnished with motor heat shield. If optional shaft seal is selected, a recessed cone is furnished. Note that the maximum safe wheel speeds decrease as airstream temperatures increase... see Chart I on page 15.

SPARK-RESISTANT CONSTRUCTION [SRC]

Intended to minimize the potential for any two or more fan components to generate sparks within the airstream by rubbing or striking during operation.

The following types are available:

AMCA A [AIRSTREAM] SRC

To include all airstream parts constructed of a spark-resistant alloy...maximum temperature: 200°F.

AMCA B [WHEEL] SRC

To include the fan wheel constructed of a spark-resistant alloy and a buffer plate around the housing shaft-hole opening... maximum temperature: 200°F.

AMCA C [BUFFER] SRC

To include a spark-resistant alloy buffer affixed to the housing interior adjacent to the wheel backplate, a spark-resistant alloy inlet cone, and a buffer plate around the housing shaft-hole opening...maximum temperature: 650°F

ALL TYPES SRC

Fan is to be so constructed such that no bearings, drive components, or electrical apparatus are located in the airstream... the user must electrically ground all fan and system components.

NARROW-WIDTH CONSTRUCTION

Wheel and housing widths can be adjusted to meet volume and pressure requirements at most efficient operating point.

SPLIT-HOUSING CONSTRUCTION

Available with standard construction for:

Sizes 40-73 Class 1 and 2

Sizes 36-73 Class 3

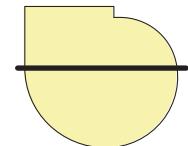
Sizes 36-73 Class 1, 2, and 3

Split housing is standard on fan sizes 80-89

TYPE A

Bottom Horizontal Up Blast

Down Blast



Horizontal split allows removal of top section without disturbing inlet connection...outlet connection must be broken on Up Blast fans only.

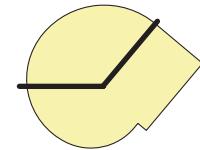
TYPE B

Top Horizontal

Top Angular Down Bottom

Angular Up

Top Angular Up

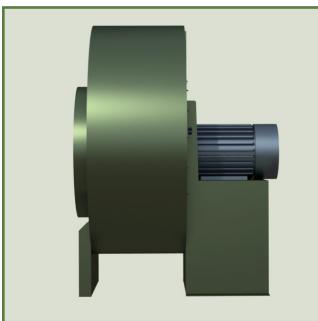


Split allows removal of pie-shaped section without disturbing inlet or outlet connections.

SAFETY EQUIPMENT

Safety accessories are available from **nyb**, but selection of the appropriate devices is the responsibility of the system-designer who is familiar with the particular installation, or application, and can provide for guards for all exposed moving parts as well as protection from access to high-velocity airstreams. Neither **nyb** nor its sales representatives is in a position to make such a determination. Users and/or installers should read "Recommended Safety Practices for Air Moving Devices" as published by the Air Movement and Control Association International, Arlington Heights, Illinois.

DIRECT-DRIVE ARRANGEMENTS



Arr 4

Traditional arrangement utilizing fan pedestal and foot-mounted motor. Seven discharge positions are available to meet requirements.

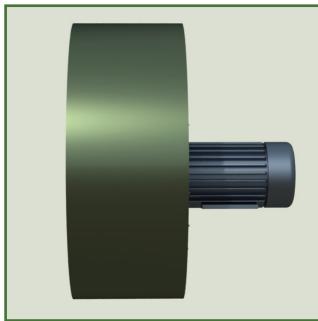
Max. temperature: 180°F.

See Catalog Sheet CS 135, Arrangement 4 fans, and Bulletin 16000, Class 4 Fans, for additional information on these models including performance, dimensions, and limitations.

APPLICATION CONSIDERATIONS

As compared to belt-drive fan arrangements, direct-drive Arrangement 4 fans of all styles, where the fan wheel mounts directly onto the motor shaft, are more compact, require less maintenance, and generally have a lower first cost. However, relative to belt-drive fans, they are limited in application, size, available features, and the ability to adjust performance. Direct-drive Arrangement 8 fans offer much of the flexibility of belt-drive fans and are even preferred in systems that require large volumes of air and are over 250-300 HP due to drive limitations.

A major objection to direct-drive arrangements in the past was the inability to adjust fan speed if system requirements changed. With the advent of variable frequency drives (VFDs) the speed, and therefore performance, of direct-drive fans can now be adjusted to meet varying requirements. See page 12-13 for additional fan-control information. Given the variety of operating speeds available, choices in wheel width, and its effect on wheel safe speed limits, the only cost-effective method for selecting today's direct-drive fans is software selection programs such as nyb's online fan size program available at www.nyb.com.



Arr 4-F

Most compact arrangement with motor mounting directly to housing and fan flush-mounted to the customer's mating surface.

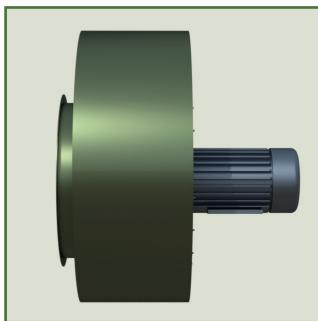
Max. temperature: 120°F.

SIZE/ARRANGEMENT AVAILABILITY

Wheel	Class	Arrangement				
		4	4-F	4-H	4-V	8
Acouta-Foil	1	—	—	—	—	12-89
	2	10-33	10-33	10-22	10-33	12-89
	3	16-33	16-33	16-22	16-33	18-89
BC	1	—	—	—	—	18-89
	2	18-33	18-33	18-22	18-33	18-89
PLR	1	—	—	—	—	12-89
	2	10-33	10-33	10-22	10-33	12-89
	3	16-33	16-33	16-22	16-33	18-89

Wheel diameter in inches.

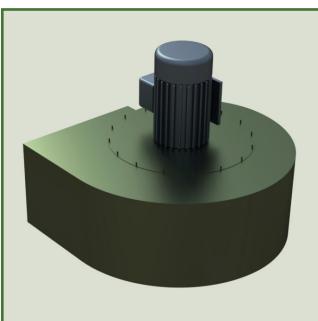
Consult nyb for custom sizes and construction



Arr 4-H

Designed for mounting so the motor shaft is horizontal. Motor mounts directly to the fan housing. Fan is flange-mounted to the customer's mating surface.

Max. temperature: 120°F.



Arr 4-V

Similar to the 4-F. Designed for mounting so the fan shaft is vertical. Motor mounts directly to fan housing. Fan is flange-mounted to the customer's mating surface.

Max. temperature: 120°F.

Arr 8

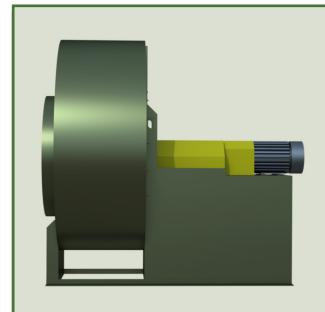
Integral pedestal furnished for the motor and coupling. Most flexible of the direct drive arrangements allowing for larger motors, fan sizes, and accessories.

Standard max. temp.: 300°F.
Heat fan max. temp.: 650°F.

(Class 1 & 2)

Heat fan max. temp.: 750°F. (Class 3)

[1000°F for fan sizes 18-73 with SST PLR wheel].



BELT-DRIVE ARRANGEMENTS

SIZE/ARRANGEMENT AVAILABILITY

Wheel	Class	Arrangement		
		1	3	9
Acoust-Foil	1	—	—	—
	2	10-33	10-33	10-22
	3	16-33	16-33	16-22
BC	1	—	—	—
	2	18-33	18-33	18-22
PLR	1	—	—	—
	2	10-33	10-33	10-22
	3	16-33	16-33	16-22

Wheel diameter in inches.

Consult **nyb** for custom sizes and construction

APPLICATION CONSIDERATIONS

As compared to direct-drive fan arrangements, belt-drive fans, where the fan wheel is supported by a shaft and bearings and driven by belts, allow for a wider range of sizes and applications, and offer a greater selection of accessories and modifications. However, relative to direct-drive fans, they have a larger footprint for a given fan size and have a higher first cost.

Without additional controls, belt-drive fan performance can be easily altered in the field by changing sheaves and belts. Because of the numerous choices available between belt-drive and direct-drive arrangements, it is recommended that you consult your New York Blower representative for selection guidelines.

Arr 1

Overhung wheel keeps bearings out of airstream. Motor mounts independently from fan. Provides for the greatest flexibility.

Standard max. temp.: 300°F.*

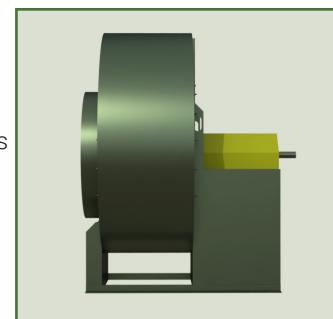
Heat fan max. temp.: 650°F.*

(Class 1 & 2)

Heat fan max. temp.: 750°F.

(Class 3)

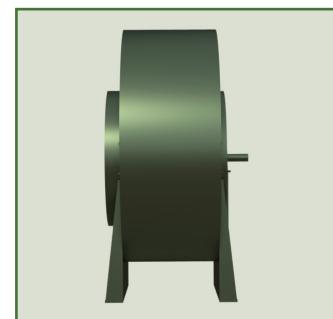
[1000°F for fan sizes 18-73 with SST PLR wheel].



Arr 3

Wheel supported between bearings is compact and suitable for clean, dry-air service.

Max. temperature: 120°F.



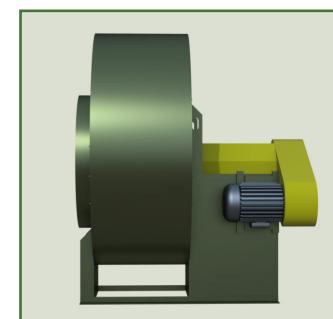
Arr 9

Similar to Arrangement 1 but with motor mounted on side of fan pedestal reducing overall size and field-installation costs.

Standard max. temp.: 300°F.*

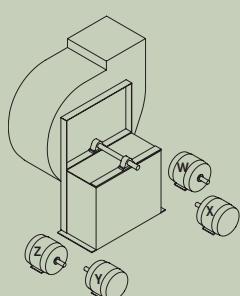
Heat fan max. temp.: 650°F.*

*Limit for sizes 12 and 15 fans with AcostaFoil wheels is 200°F; heat fan construction not available.



AMCA STANDARD MOTOR POSITIONS

Motor positions are independent of fan rotation and discharge positions and are determined by viewing fan from the drive end.



V-BELT DRIVES

In the lower horsepower ranges, V-belt drive selection is relatively simple, but as horsepower requirements increase, V-belt drive selection becomes more complicated and requires more consideration of the drive's effects on fan and motor bearings.

A few general recommendations to remember are:

1. 3600 RPM motors are not generally recommended for belt-drive above 20 HP.
2. 1800 RPM motors are not generally recommended for belt-drive above 300 HP.
3. When motors 200 HP and larger are to be used with belt-drive fans, **nyb** requires that the motor manufacturer:
 - a. Recommend the minimum diameter motor sheave that may be used.
 - b. Recommend the maximum motor-sheave width that may be used.

With the above information from the motor manufacturer, the drive may be selected.

MOTOR PEDESTAL DIMENSIONS, CAPABILITIES

ARRANGEMENT 8 MOTOR PEDESTAL DIMENSIONS

These approximate dimensions can be used to estimate the overall size of Arrangement 8 fans. Add the appropriate dimensions below to the fan dimensions on pages 25 and 26.

Note: Coupling gap is based on the Falk Steelflex coupling sizes shown. As the gap will vary with other coupling sizes or types, so will the Arrangement 8 motor pedestal dimensions. Specific motor and coupling data is required to determine exact dimensions.

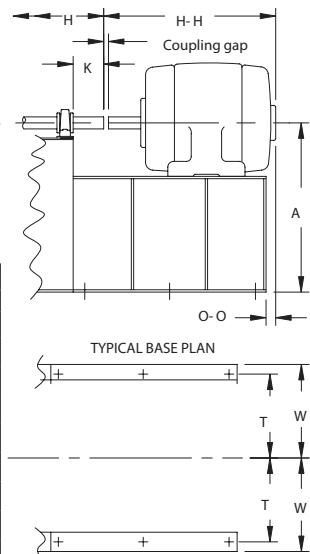
DIMENSIONS [INCHES]

Motor Frame Size	Coupling		0-0"		H-H"			
	Size	Gap	Min.	Max.	Open		TE	
					Min.	Max.	Min.	Max.
213TS-215T	1050T10	1/8	1 3/8	5 1/2	15 7/8	17 7/8	17 7/8	20
254TS-256T	1060T10	1/8	1	5 7/8	20 5/8	22 1/2	22 1/2	25 1/2
284TS-286T	1070T10	1/8	1 1/2	6 3/8	23 1/2	25 1/8	25 3/8	28 3/8
284TS-286TS	1070T10	1/8	1 1/2	6 1/2	22 1/8	23 3/4	24 1/8	27 1/8
324TS-326T	1080T10	1/8	1	6 3/4	26 1/8	27 3/4	28 1/4	31 7/8
324TS-326TS	1080T10	1/8	1	6 3/4	24 5/8	26 1/8	26 3/4	30 3/8
364TS-365T	1090T10	1/8	1 1/8	7	28 1/4	29 7/8	32 1/2	34 1/8
364TS-365TS	1090T10	1/8	1 5/8	7	26 5/8	27 5/8	30 3/8	32
404TS-405T	1090T10	1/8	2 3/8	8 3/4	32 5/8	34 1/4	37 3/8	39
404TS-405TS	1090T10	1/8	2 3/8	8 3/4	29 5/8	31 1/4	34 3/8	36
444TS-445T	1100T10	3/16	1 5/8	9 3/8	37 3/8	40	42	45 1/8
444TS-445TS	1100T10	3/16	2 1/8	9 3/8	34 1/8	36 1/4	38 3/8	41 1/8

*H-H and O-O based on several major motor manufacturers—consult **nyb** for exact dimensions.

Tolerance: $\pm \frac{1}{8}$ "

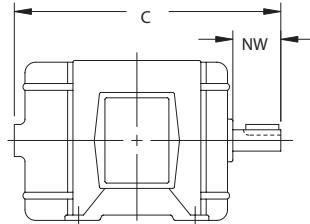
Consult **nyb** for custom sizes and construction.



ARRANGEMENT 9 PEDESTALS MOTOR SIZE CAPABILITY

Arrangement 9 is a space-efficient package consisting of fan, motor, V-belt drive, and accessories. Motors are mounted on the left or right side of the pedestal as space permits. C-NW is not a NEMA standard dimension and varies by manufacturer. As a result, C-NW must be checked in every instance. To determine if Arrangement 9 is a workable configuration, compare the desired motor's frame size with the frame size shown for the appropriate fan below. If the frame size and C-NW dimension are no larger than that shown, the combination is satisfactory.

In all cases, C-NW is the final determining factor. The C-NW dimension for the desired motor must be equal to or less than the maximum shown. If the C-NW dimension is larger than that shown, a different motor, fan, or arrangement must be selected.



DIMENSIONS [INCHES]

Class 1				Class 2				Class 3					
Size	Standard Fans		Heat fans	Size	Standard Fans		Heat fans	Size	Standard Fans		Heat fans		
	Max. C-NW	Motor frame size	Max. C-NW		Max. C-NW	Motor frame size	Max. C-NW		Max. C-NW	Motor frame size	Max. C-NW	Motor frame size	
	TEFC	ODP			TEFC	ODP			TEFC	ODP		TEFC	ODP
12	12 1/2	145T	145T	11 1/4	145T	145T	12 1/4	145T	145T	—	—	—	
15	13 1/2	184T	184T	12 1/4	145T	184T	14 5/16	145T	184T	—	—	—	
18	13 9/16	184T	213T	12 5/16	145T	184T	16 13/16	213T	215T	—	—	—	
22	16 13/16	215T	254T	15 9/16	213T	215T	20 7/16	215T	284T	15 11/16	213T	215T	
24	16 13/16	215T	254T	15 11/16	213T	215T	22 3/16	256T	286T	19 9/16	213T	215T	
27	20 7/16	254T	256T	19 9/16	215T	256T	22 3/16	256T	326T	19 9/16	215T	256T	
30	20 7/16	254T	284T	19 9/16	215T	256T	24 1/2	324T	365T	20 15/16	215T	256T	
33	22 9/16	256T	284T	20 15/16	254T	286T	27%	326T	405T	21	254T	286T	
36	22 1/4	256T	284T	21	254T	286T	27 13/16	364T	405T	26 1/2	326T	365T	
40	27 3/4	326T	405T	26 1/2	326T	365T	29 1/4	365T	405T	26 1/2	326T	365T	
44	27 3/4	326T	405T	26 1/2	326T	365T	32 3/4	405T	405T	28	326T	365T	
49	29 1/4	365T	405T	28	365T	405T	32 3/4	405T	405T	28	365T	405T	
54	29 1/4	365T	405T	28	365T	405T	37 3/4	405T	405T	28	365T	405T	
60	29 1/4	365T	405T	28	365T	405T	37 3/4	405T	405T	31 1/2	365T	405T	
66	32 3/4	405T	405T	31 1/2	365T	405T	37 3/4	405T	405T	31 1/2	365T	405T	
73	32 3/4	405T	405T	31 1/2	365T	405T	46 3/4	405T	405T	12 1/4	365T	405T	

Motors on 326T frames and larger should be checked for weight. Arrangement 9 fans can accommodate motors weighing up to 600 lbs. Arrangement 9 fans provisioned with heavy duty slide rails can accommodate motors weighing up to 1000 lbs. Arrangement 1 fans with unitary bases are required for motors weighing more than 1000 lbs.

Tolerance: $\pm \frac{1}{8}$ "

FLANGE DIMENSIONS

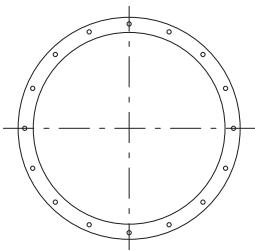
DIMENSIONS

FLANGED INLET OPTION

Holes furnished on vertical centerline.

NOTE: Inlet-flange angles:

Size 12 1" x 1" x $\frac{1}{8}$ "
 Sizes 15-22 $1\frac{1}{2}$ " x 1 $\frac{1}{2}$ " x $\frac{3}{16}$ "
 Sizes 24-73 2" x 2" x $\frac{3}{16}$ "



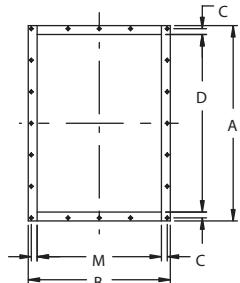
FLANGED OUTLET OPTION

1. Flange face mounted flush with outside edge of housing discharge.

2. Holes furnished on 4" centers from centerlines.

3. For alloy construction and Arrangements 1, 3, 8 and 9 Down Blast discharge:

Sizes 12-15 1" x 1" x $\frac{1}{8}$ " angle.
 Sizes 18-22 $1\frac{1}{4}$ " x $1\frac{1}{4}$ " x $\frac{3}{16}$ " angle.



NOTE: Outlet-flange angles or material gauge:

Sizes 12-22* 7 gauge plate.
 Sizes 24-33 $1\frac{1}{2}$ " x $1\frac{1}{2}$ " x $\frac{3}{16}$ " angle.
 Sizes 36-73 2" x 2" x $\frac{3}{16}$ " angle

DIMENSIONS [INCHES]

Size	ID	BC	OD	Holes	
				No.	Dia.
12	13 $\frac{1}{2}$	14 $\frac{5}{8}$	15 $\frac{1}{2}$	8	$\frac{7}{16}$
15	16 $\frac{1}{8}$	17 $\frac{1}{8}$	19 $\frac{5}{8}$	8	$\frac{7}{16}$
18	20	21 $\frac{1}{4}$	23	16	$\frac{9}{16}$
22	24 $\frac{3}{8}$	26 $\frac{1}{8}$	27 $\frac{3}{8}$	16	$\frac{9}{16}$
24	26 $\frac{1}{8}$	29 $\frac{1}{8}$	30 $\frac{1}{8}$	16	$\frac{9}{16}$
27	29 $\frac{1}{2}$	31 $\frac{1}{4}$	33 $\frac{1}{2}$	16	$\frac{9}{16}$
30	32 $\frac{7}{8}$	35 $\frac{1}{8}$	36 $\frac{1}{8}$	16	$\frac{9}{16}$
33	36 $\frac{1}{8}$	38 $\frac{1}{8}$	40 $\frac{1}{8}$	16	$\frac{9}{16}$
36	40 $\frac{1}{8}$	42 $\frac{1}{8}$	44 $\frac{1}{8}$	16	$\frac{9}{16}$
40	43 $\frac{3}{8}$	46 $\frac{1}{8}$	47 $\frac{1}{8}$	24	$\frac{9}{16}$
44	48 $\frac{1}{8}$	51 $\frac{1}{8}$	52 $\frac{1}{8}$	24	$\frac{9}{16}$
49	53 $\frac{1}{8}$	56 $\frac{1}{8}$	57 $\frac{1}{8}$	24	$\frac{9}{16}$
54	59 $\frac{1}{8}$	61 $\frac{1}{8}$	63 $\frac{1}{8}$	24	$\frac{9}{16}$
60	66 $\frac{1}{8}$	68 $\frac{1}{8}$	70 $\frac{1}{8}$	32	$\frac{9}{16}$
66	72 $\frac{5}{8}$	74 $\frac{1}{8}$	76 $\frac{1}{8}$	32	$\frac{9}{16}$
73	80 $\frac{5}{8}$	82 $\frac{1}{8}$	84 $\frac{1}{8}$	32	$\frac{9}{16}$
80	88 $\frac{1}{8}$	90 $\frac{1}{8}$	92 $\frac{1}{8}$	32	$\frac{9}{16}$
89	97 $\frac{1}{8}$	99 $\frac{1}{8}$	101 $\frac{1}{8}$	32	$\frac{9}{16}$

Consult nyb for custom sizes and construction.

Tolerance: $\pm \frac{1}{16}$ "

DIMENSIONS [INCHES]

Size	A*	B**	C	D*	M†	Holes/flange		Hole Dia.
						Sides	† Top/bottom	
12	15 $\frac{3}{4}$	11 $\frac{1}{8}$	$\frac{5}{8}$	13 $\frac{5}{8}$	9 $\frac{3}{8}$	3	3	$\frac{5}{16}$
15	18 $\frac{3}{4}$	13 $\frac{1}{8}$	$\frac{5}{8}$	16 $\frac{1}{4}$	11 $\frac{1}{8}$	5	3	$\frac{5}{16}$
18	22 $\frac{15}{16}$	16 $\frac{1}{8}$	$\frac{3}{4}$	20 $\frac{1}{2}$	11 $\frac{1}{8}$	5	3	$\frac{7}{16}$
22	27 $\frac{7}{16}$	19 $\frac{1}{8}$	$\frac{3}{4}$	24 $\frac{7}{8}$	16 $\frac{7}{8}$	7	3	$\frac{7}{16}$
24	30 $\frac{3}{8}$	21 $\frac{1}{2}$	$\frac{7}{8}$	27 $\frac{3}{8}$	18 $\frac{1}{2}$	7	5	$\frac{7}{16}$
27	33 $\frac{1}{4}$	23 $\frac{3}{8}$	$\frac{7}{8}$	30 $\frac{1}{4}$	20 $\frac{3}{8}$	9	5	$\frac{7}{16}$
30	36 $\frac{1}{2}$	25 $\frac{5}{8}$	$\frac{7}{8}$	33 $\frac{1}{2}$	22 $\frac{5}{8}$	9	5	$\frac{7}{16}$
33	39 $\frac{1}{8}$	27 $\frac{7}{8}$	$\frac{7}{8}$	36 $\frac{7}{8}$	24 $\frac{7}{8}$	9	5	$\frac{7}{16}$
36	44 $\frac{1}{4}$	31 $\frac{1}{2}$	$\frac{1}{2}$	40 $\frac{3}{4}$	27 $\frac{1}{2}$	11	7	$\frac{9}{16}$
40	48 $\frac{1}{8}$	34 $\frac{1}{8}$	$\frac{1}{2}$	44 $\frac{7}{8}$	30 $\frac{3}{8}$	11	7	$\frac{9}{16}$
44	53 $\frac{1}{8}$	37 $\frac{1}{2}$	$\frac{1}{2}$	49 $\frac{5}{8}$	33 $\frac{1}{2}$	13	7	$\frac{9}{16}$
49	58 $\frac{1}{8}$	40 $\frac{1}{8}$	$\frac{1}{2}$	54 $\frac{5}{8}$	36 $\frac{7}{8}$	15	9	$\frac{9}{16}$
54	64 $\frac{1}{8}$	44 $\frac{3}{4}$	$\frac{1}{2}$	60 $\frac{3}{8}$	40 $\frac{3}{4}$	15	9	$\frac{9}{16}$
60	70 $\frac{1}{8}$	49	$\frac{1}{2}$	66 $\frac{7}{8}$	45	17	11	$\frac{9}{16}$
66	77 $\frac{1}{2}$	53 $\frac{1}{2}$	$\frac{1}{2}$	73 $\frac{1}{2}$	49 $\frac{1}{2}$	19	11	$\frac{9}{16}$
73	85 $\frac{1}{4}$	58 $\frac{1}{4}$	$\frac{1}{2}$	81 $\frac{1}{4}$	54 $\frac{3}{4}$	21	13	$\frac{9}{16}$
80	94	64 $\frac{1}{4}$	$\frac{1}{2}$	90	60 $\frac{1}{2}$	23	15	$\frac{9}{16}$
89	103	70 $\frac{1}{8}$	$\frac{1}{2}$	99	66 $\frac{3}{4}$	25	17	$\frac{9}{16}$

* Dimensions may vary with narrow-width construction.

† Dimension shown is inside flange, outside housing. Deduct housing material thicknesses to determine inside dimensions of discharge.

* Materials of construction for mild steel only. Alloy construction uses angle on all sizes. A and B dimensions will vary in Sizes 12-22.

Consult nyb for custom sizes and construction.

NOW AVAILABLE – ORDER REPLACEMENT PARTS ONLINE



Using our online ordering platform, most replacement components for fans ordered after 2000 can be ordered on our website at <https://apps.nyb.com/InternetSales/>.

BENEFITS TO ORDERING ONLINE INCLUDE:

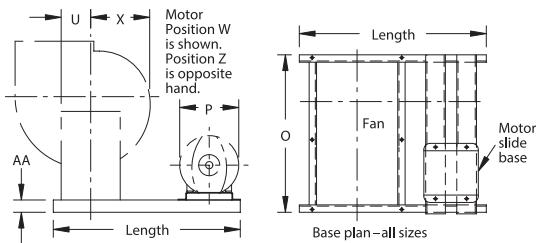
- Expected lead time at the time of order
- Expedited shipping option (if desired)
- Payment by credit card
- Shipping anywhere in the U.S. or Canada
- Global shipping with freight forwarder

UNITARY BASE DIMENSIONS

DIMENSIONS

Structural-steel channel base provides a factory designed package of Arrangement 1 or 3 fan, motor, drive, and guard. Also available with rubber-in-shear or spring isolation. Built-in motor rails provide for adjustment of belt tension. Unitary base with isolation is also available for Arrangement 4, 8, and 9 fans.

NOTE: Down Blast discharge requires special construction. Also, some larger fans on unitary bases cannot be shipped as an assembled package..



* Complete fan with u-base drawings can be generated using DOD (see site location below).

$$\text{Approximate base length} = U + X + P + 16$$

U = from fan base dimension drawing on pages 25 - 27.

X = dimension from fan centerline to edge of scroll nearest motor. Dimension varies with discharge and motor position. Refer to dimensional drawings on pages 25 - 27.

P = diameter of motor from table at upper right.

16 = constant-allows for motor clearance.

NOTE: These dimensions are only approximate. Exact dimensions furnished after order is placed.

DIMENSIONS [INCHES]

Size	AA	O		
		Class 1	Class 2	Class 3
12	3 [†]	25	26	—
15	3 [†]	28	29 ³ / ₄	—
18	3 [†]	30 ¹ / ₂	33 ³ / ₄	32
22	3 [†]	36 ⁷ / ₈	40 ¹ / ₂	39 ³ / ₄
24	3 [†]	39 ¹ / ₈	44 ³ / ₈	42 ³ / ₈
27	4 [†]	44 ³ / ₄	47 ¹ / ₄	45 ¹ / ₂
30	4 [†]	47	51	50 ¹ / ₂
33	4 [†]	51	56 ¹ / ₂	55 ¹ / ₄
36	6 [*]	53 ⁵ / ₈	59 ¹ / ₄	59 ³ / ₈
40	6 [*]	66 ¹ / ₈	67 ⁵ / ₈	65 ³ / ₈
44	6 [*]	69 ¹ / ₈	74 ¹ / ₈	71 ¹ / ₈
49	6 [*]	74 ¹ / ₈	77 ⁵ / ₈	77 ⁷ / ₈
54	6 [*]	79 ⁷ / ₈	88 ³ / ₈	86 ⁵ / ₈
60	6 [*]	84 ¹ / ₈	92 ⁵ / ₈	95 ⁷ / ₈
66	6 [*]	94 ¹ / ₈	99 ¹ / ₈	105 ³ / ₈
73	6 [*]	99 ³ / ₈	113 ³ / ₈	115 ⁵ / ₈
80	8	109 ³ / ₈	124 ³ / ₈	127 ³ / ₈
89	8	119 ¹ / ₂	136 ¹ / ₂	139 ¹ / ₂

* 4" channel used for motors larger than 215T up to 286T.

[†] 6" channel used for motors larger than 286T.

• 8" channel used for base lengths exceeding 100".

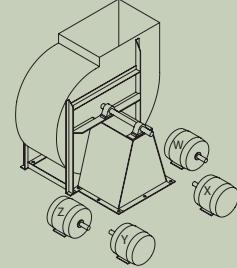
Consult nyb for custom sizes and construction.

P DIMENSIONS [INCHES]

Size	Typical TEFC motor
143T	7 ³ / ₄
145T	7 ³ / ₄
182T	9 ¹ / ₂
184T	9 ¹ / ₂
213T	12
215T	12
254T	14 ¹ / ₂
256T	14 ¹ / ₂
284T	15 ¹ / ₄
286T	15 ¹ / ₄
324T	17 ³ / ₈
326T	17 ³ / ₈
364T	19 ¹ / ₂
365T	19 ¹ / ₂
404T	21 ⁵ / ₈
405T	21 ⁵ / ₈
444T	24 ¹ / ₈
445T	24 ¹ / ₈
447T	24 ¹ / ₈
449T	24 ¹ / ₈

AMCA STANDARD MOTOR-POSITION DESIGNATIONS

Arrangement 1 and 3 motor positions are independent of fan rotation and discharge. Position is determined from drive end of fan shaft as shown in drawing at right.

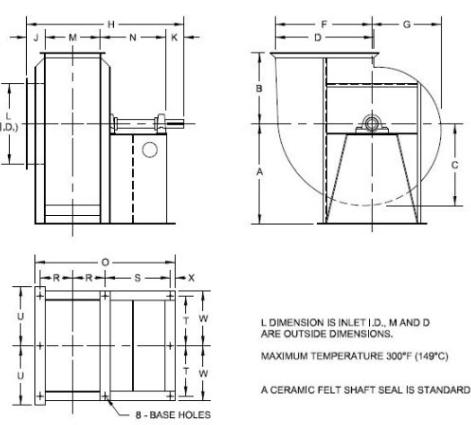


DRAWINGS ON DEMAND

Drawings on Demand can generate a fan drawing package specifically tailored to the user's application requirements. Included are the abilities to select the fan's rotation, discharge position, accessories, motor frame size and u-base. Once selected, a complete drawing package will be available to print, save, or view.

PROGRAM BENEFITS

- No software to download.
- Upload selection from Fan to Size to quickly access drawings.
- Create drawings for older files.
- Choose from a wide selection of accessories.
- Option to add customer information to drawings.
- File types are DWG, PDF, STP (To-Scale only).
- Can add Option to include Installation & Maintenance manual.



FAN ENGINEERING AND SELECTION

GENERAL

Fans are an integral part of the systems in which they are applied. As such, New York Blower sales representatives work closely with design engineers in assessing requirements and meeting critical performance and dimensional specifications. Because of the wide variety of choices available, it is recommended that selection be made using New York Blower's online tool (see below) and that a New York Blower sales representative assist in optimizing the final selection.

CORRECTION FACTORS

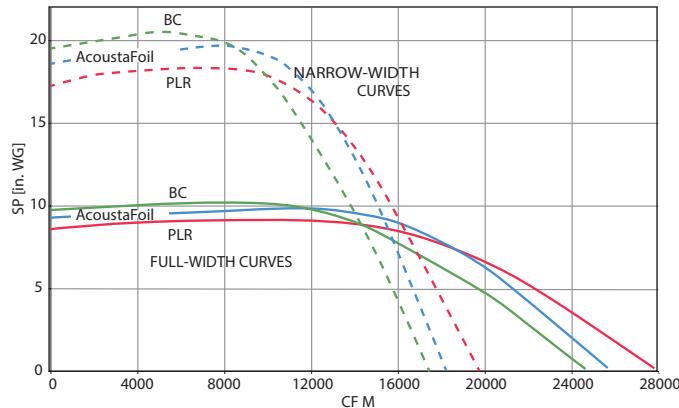
Fan performance is based on actual cubic feet per minute [ACFM] at the fan inlet at standard density [.075 lbs./ft.³] and static pressure at the fan outlet. Static pressure capabilities are shown in inches water gauge [["]WG].

Air-density corrections are necessary for proper selection when air density varies from the standard .075 lbs./ft.³ at 70°F. at sea level. Multiply the required static pressure at operating conditions by the appropriate factors in Charts I and II to obtain the corrected static pressure for standard conditions. Pressure and BHP will be reduced at conditions by the inverse of these factors. Multiply one factor by the other if temperature and altitude are nonstandard. For example: if the installation is located at an altitude of 4000 feet and the gas temperature is 300°F. the correction factor is 1.66 [1.16 x 1.43].

WHEEL SPEED VS. WIDTH

A major component in the determination of wheel maximum safe speed is blade strength. Narrower wheels are inherently stronger, permitting higher wheel maximum safe speeds. Using a variety of engineering tools such as a finite element analysis, New York Blower can now provide performance selections previously unavailable. For example, the direct-drive performance curves shown here illustrate maximum performance capabilities with full-width wheels [solid lines] and maximum performance capabilities with narrow-width wheels [dotted lines] at 70°F. Note that the pressure generating capability approximately doubles. Final selection of direct-drive fans can only be optimized using **nyb** Fan to Size online (see below).

SIZE 30 CLASS 2 FAN PERFORMANCE



FAN SELECTION

NYB NEW YORK BLOWER | FAN-TO-SIZE ONLINE

SELECTION DETAIL

FAN DESIGN - BACKWARD INCLINED SWI	POINT OF OPERATION
Size: 48	Volume Type: ACFM
Wheel Type: Backward Inclined (JICP) JICP-A, ACF	Pressure Type: Total Pressure
Fan Curve: 2 - Wheel Belt	SP Amt: 12 in wg
Arranged: 1 - Drive Power: Belt	Total Pressure: 14 in wg
Heights: 160	Total Eff%: 82.5%
Options: - Find Speed	Wheel Weight: 500 lb
Message: -	Speed: 1200 rpm
Operating Cost: -	Speed Level: 100% rpm
Custom Factors: -	Dimen Unit: in

SOUND
Refractivity: 2 (isothermal)
Density: 1.00
Altitude: 0 ft
Fan 25% the estimated total pressure loss:
1. 25% of the total pressure loss is 100 in wg.
2. housing related noise when inlet and outlet are ducted
3. housing related noise when inlet and outlet are open to free flowing air.

OPERATING COST
Operating Cost: -

AMCA Licensed for Air Performance without Accessories (Accessories): Power (HP) excludes drive. CDA here.

AMCA DATA EXTRACT
AMCA DATA EXTRACT

ALTERNATE CONDITIONS
AMCA DATA EXTRACT

THROAT (1A)
AMCA DATA EXTRACT

CUSTOM SELECT BY SP
AMCA DATA EXTRACT

REFRESH **JOB INFO** **SAVE** **GENERATE DRAWING** **CREATE REPORT**



Fan to Size is available for online selection of fans based on user's criteria. Once the product categories/types are selected and the operating conditions are entered, Fan to Size searches across one or more **nyb** products meeting the selection criteria. From the selection output, these is the option to view the curve, print the results or save the selection for future use. You can share selections with your **nyb** sales representative.

SELECTION BENEFITS

- No software to download.
- Fast, accurate fan selection.
- Density corrections for altitude, temperature, and inlet pressure.
- Sound levels by octave band.
- Fan performance curves.
- Multiple model and size choices.
- Metric or Imperial units.
- Easily create a drawing package with your selection.

FAN ENGINEERING AND SELECTION

CAPACITY CONTROL

The rising cost of energy requires that air-handling systems be operated efficiently at less than maximum design airflow. The high efficiency and inherent stability of the AcoustaFoil wheel is particularly wellsuited to variable airflow systems. The AcoustaFoil wheel design ensures not only maximum operating efficiency at design CFM but also at reduced airflow regardless of the control method applied. This higher efficiency allows quieter operation throughout the modulation range.

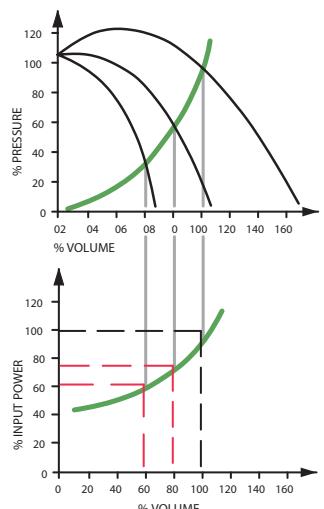
The New York Blower Company's nationwide network of trained sales representatives is familiar with each of these control alternatives and can offer further assistance in selecting the best control for a particular application.

HEAT FANS

Fans handling hot airstreams must be kept in operation after system shutdown until the airstream cools below 200°F. to prevent damage to the fan. The fan wheel or shaft might otherwise distort due to "heat-soaking." The shaft cooler is only effective while rotating. Burners should be located so that the air is thoroughly mixed before entering the fan inlet. Improper placement could cause hot spots on the fan wheel which exceed maximum design temperatures. Contact **nyb** when the application involves temperature changes greater than 20°F per minute. Refer to the selection example on page 14 for the effect of temperature on the maximum safe speed of wheels and the temperature derate factors in Chart I on page 10.

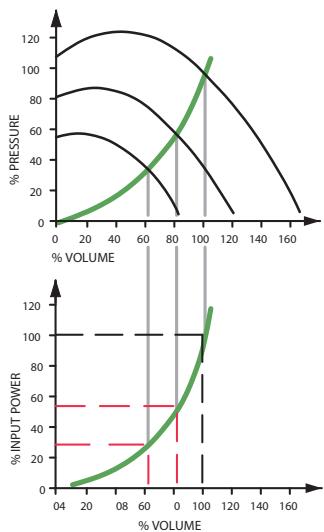
INLET-VANE DAMPER CONTROL

Inlet-vane dampers affect the fan's output by spinning the air in the direction of wheel rotation. With this prespin, the wheel cannot develop its full output, yielding a reduced CFM at reduced horsepower. Each damper setting creates new pressure and horsepower curves. With inlet-vane dampers, reduced airflow always results in reduced horsepower.



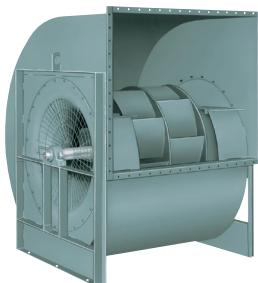
VARIABLE FREQUENCY MOTOR SPEED CONTROL

Variable frequency motor speed controllers provide energy savings by directly controlling fan speed. From the fan laws, CFM varies directly with the change in fan speed and horsepower varies by the change in fan speed cubed. For example, a 20% reduction in fan speed yields a 20% reduction in airflow and a 49% reduction in BHP. Controllers must have lockouts to prevent operation beyond the maximum safe speed of the fan.



UNIQUE FANS FOR AIR-HANDLING

DOUBLE-WIDTH ACOUSTAFOIL



Capacities to 350,000 CFM, Static Pressures to 14"WG

A complete double-width offering to suit AMCA Class 1, 2, and 3 performance standards...airfoil wheel design for quiet, efficient performance with non-overloading horsepower characteristic...stable performance, when coupled with **nyb** inlet dampers, is particularly well-suited to the variable-air-volume systems.

PLENUM



Capacities to 180,000 CFM, Static Pressures to 13"WG

Ideal for packaged or built-up air-handling systems where reduced size and weight is critical...available with two wheel choices: high-efficiency AcoustaFoil and ultraquiet AcoustaFoil-Q...consider New York Blower Plenum Fans for the utmost in system value and application flexibility.

HOW TO USE PERFORMANCE TABLES

For a given fan size, wheel design, CFM, and static pressure, performance tables can be used to obtain outlet velocity, fan RPM, and BHP. If capacities are at conditions other than 70°F, sea level, or standard density [.075 lb./cu.ft.], correction factors must be applied to static pressure and BHP.

Procedures	Steps	EXAMPLE: A fan is required for 13,000 CFM at 4"WG at 600°F. and sea level.
If conditions other than standard are involved, correct static pressure for actual altitude and temperature using Charts II and III.	1	Chart II gives a 2.00 factor for 600°F. Corrected SP is 4"WG x 2.00 = 8"WG at 70°F. Select fan from performance tables for 13,000 CFM at 8"WG.
Select size, wheel type, RPM, and BHP of fan from performance table.	2	A Size 30 with AcoustaFoil wheel is selected for 13,000 CFM at 8"WG at 1650 RPM and 20.5 BHP.
Check maximum safe speed of fan at operating temperature as shown in the performance tables and Chart I.	3	From the performance table and Chart I, the maximum safe speed of a Size 30 fan with Class 2 AcoustaFoil wheel at 600°F. is 1660 RPM [1805 x .92]. Fan is satisfactory for operation at 600°F.
Determine actual performance at operating conditions by correcting SP and BHP.	4	Actual performance: 13,000 CFM at 4"WG [8" ÷ 2.00] at 1650 RPM at 10.3 BHP [20.5 ÷ 2] at 600°F.

PERFORMANCE CORRECTION FACTORS

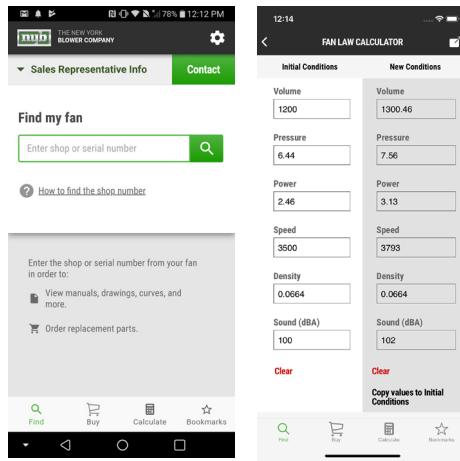
Fan performance is based on actual feet per minute [ACFM] at the fan inlet at standard density [.075 lbs./ft.³] and static pressure at the fan outlet. Static pressure capabilities are shown in inches water gauge ["WG].

Air-density corrections are necessary for proper selection when air density varies from the standard .075 lbs./ft.³ at 70°F. at sea level. Multiply the required static pressure at operating conditions by the appropriate factors in Charts II and III to obtain the corrected static pressure for standard conditions. Pressure and BHP will be reduced at conditions by the inverse of these factors. Multiply one factor by the other if temperature and altitude are non-standard. For example: if the installation is located at an altitude of 4000 feet and the gas temperature is 300°F. the correction factor is 1.66 [1.16 x 1.43]. Temperature and altitude correction is made automatically using nyb's online fan size program available at www.nyb.com.

MAXIMUM SAFE SPEED INFORMATION

Each performance table on pages 16-24 includes the maximum safe speed of the standard wheel at 70°F. Fan operation at temperatures above 70°F. primarily affects the strength of rotating components, which declines as temperature increases. When alloy construction is specified or when temperatures are involved, multiply the appropriate safe operating speed shown in the performance table by the factor shown in Chart 1 on page 15. Note that Sizes 12 and 15 AcoustaFoil wheels are aluminum as standard. Also that the maximum safe speeds apply only to wheels operated at or below 70°F. and are free of material build-up, corrosion, or wear. See discussion on page 12 regarding direct-drive fans and maximum safe wheel speeds for wheels that are narrow-width. Maximum wheel safe speeds are computed automatically using nyb's online fan size program available at www.nyb.com.

NEW YORK BLOWER'S MOBILE APPLICATION



A mobile app is now available for iOS and Android phones. Key benefits include:

- Ability to view and download your fan's drawings, performance curves, and maintenance manuals.
- Connect to the online ordering platform to easily order replacement parts.
- Ability to look up your local representative and save their contact information.
- Make system calculations or calculate changes in your fan's performance.

CHART I

Temperature Correction Factors For Wheel Operating Speeds

Temp. °F.	Wheel material				
	Steel	Aluminum	Stainless 304*	Stainless 316*	Stainless 347*
-50	1.00	1.00	1.00	1.00	1.00
70	1.00	1.00	1.00	1.00	1.00
200	.97	.98	.88	.95	.95
300	.95	—	.82	.92	.93
400	.94	—	.78	.89	.90
500	.93	—	.75	.86	.90
600	.92	—	.73	.84	.90
650	.89	—	.71	.82	.90

NOTE: Please refer to our line of fans for many different material combinations and designs that may allow you to operate to 1800°F.

*PLR Fans only.

CHART II

Temperature Correction Factors (°F)

Temp. °F.	Factor	Temp. °F.	Factor
-50	.77	250	1.34
-25	.82	275	1.39
0	.87	300	1.43
20	.91	325	1.48
40	.94	350	1.53
60	.98	375	1.58
70	1.00	400	1.62
80	1.02	450	1.72
100	1.06	500	1.81
120	1.09	550	1.91
140	1.13	600	2.00
160	1.17	650	2.10
180	1.21	750	—
200	1.25	—	—
225	1.29	—	—

NOTE: When more than one correction is made, the factors are combined by multiplying factors.

CHART III

Correction Factors For Altitude [Feet Above Sea Level]

Alt.	Factor
0	1.00
500	1.02
1000	1.04
1500	1.06
2000	1.08
2500	1.10
3000	1.12
3500	1.14
4000	1.16
4500	1.18
5000	1.20
5500	1.23
6000	1.25
7000	1.30
8000	1.35
9000	1.40
10000	1.45

HEAVY-DUTY FANS FOR HIGHER PRESSURES**CLASS 4 BACKWARD INCLINED SWSI FANS**
Capacities to 170,000 CFM, Static Pressures to 20"WG

A heavier-duty extension of the Single-Width Fan design for higher pressure requirements...choice of two wheels for best efficiency:

AcoustaFoil for clean, dry airstreams and PLR for moderate amounts of dirt and moisture...temperatures to 750°F.

**AF FANS**
Capacities to 130,000 CFM, 50"WG

Airfoil-wheel design for high efficiency with non-overloading horsepower characteristic featuring curves which cover a wide range of narrow-width performance at direct-drive motor speeds...well-suited to higher horsepowers required for high-pressure performance.

PERFORMANCE FOR SINGLE-WIDTH FANS WITH BC WHEELS

PERFORMANCE ARE NOT LICENSED BY AMCA

	CFM	OV	1"SP		2"SP		3"SP		4"SP		5"SP		6"SP		7"SP		8"SP		9"SP	
			RPM	BHP																
SIZE 66 Max. safe speeds Class 1=585 RPM Class 2=755 RPM	30000	1198	274	6.31	352	12.7	422	20.3	485	28.7	541	37.7	594	47.5	640	57.5	685	68.2	726	79.0
	42000	1677	325	10.4	386	17.7	445	26.5	497	35.9	549	46.3	596	57.0	640	68.1	684	80.4	724	92.4
	54000	2156	383	16.2	436	25.3	482	34.3	528	45.0	574	56.8	615	68.6	655	81.2	693	93.9	732	108
	66000	2635	448	24.7	490	35.0	533	46.4	572	57.4	609	69.4	646	82.4	684	96.8	719	111	753	126
	78000	3114	516	36.3	551	48.0	588	60.8	624	74.1	657	87.1	687	100	721	115	751	130	—	—
	90000	3593	584	51.3	615	64.7	645	78.2	677	93.1	710	109	687	124	—	—	—	—	—	—
	102000	4072	654	70.3	682	85.3	709	101	736	116	—	—	—	—	—	—	—	—	—	—
	114000	4551	724	94.1	750	111	—	—	—	—	—	—	—	—	—	—	—	—	—	—
SIZE 73 Max. safe speeds Class 1=530 RPM Class 2=685 RPM	40000	1305	257	8.62	324	16.9	384	26.4	439	36.8	490	48.4	537	60.7	579	73.2	620	86.9	658	101
	55000	1795	306	14.3	359	23.6	408	34.3	456	46.5	500	59.5	540	72.6	580	86.9	621	103	657	118
	70000	2285	362	22.3	407	34.0	447	45.6	487	58.5	525	72.9	563	88.4	598	104	631	120	665	138
	85000	2774	423	34.0	459	47.0	496	61.5	530	75.6	562	90.5	594	106	627	124	658	143	—	—
	100000	3264	485	49.6	516	64.5	546	80.2	579	97.6	609	114	636	131	663	148	—	—	—	—
	115000	3753	549	69.9	576	87.0	602	104	630	123	658	143	—	—	—	—	—	—	—	—
	130000	4243	614	95.8	638	115	662	134	—	—	—	—	—	—	—	—	—	—	—	—
	145000	4732	679	128	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

TESTING AND SERVICES

With the completion of the new laboratory in 2015, New York Blower has significantly expanded its air and sound testing capabilities. The new, state of the art facility contains six airflow test chambers of various flow and pressure capabilities and two reverberant sound rooms. The facility will be used for research and development, training and hosting customers to experience testing of their fans before field installation. Some of the testing services offered are listed below. In addition to our lab, our field service technicians can provide assistance for preventative maintenance for fans and can repair, rebuild or replace any fan manufacturers' fans.

- **Material Certification** – **nyb** can provide material test reports on all materials and hardware. Additionally, **nyb** can provide in-house PMI (Positive Material Identification) testing on all non-Carbon Steel Alloys through the use of our x-ray fluorescence (XRF) analyzers.
- **Wheel Balance** – **nyb** balances all wheels to a minimum of an ISO G6.3 dynamic balance. In addition, **nyb** offers a tighter balance to G2.5 and on some wheels a G1.0 complete with a certified balance report.
- **Fan Vibration Readings** – **nyb** performs a final vibration reading to .15"/sec. We also can offer final trim balance readings to the following levels:
 - .10"/sec
 - .08"/sec
 - AMCA 204 BV-3 (Filtered-In)
 - AMCA 204 BV-4 (Filtered-In)
- **Weld Documentation** – **nyb** can provide a range of weld documentation including weld maps, weld procedure specification (WPS), and welder qualification records with continuity reports.
- **Weld Procedures** – **nyb** offers welding in accordance with AWS D1.1 and ASME BPVC Section IX.
- **Chemical Passivation** – a chemical dip or liquid is applied to SST surfaces to eliminate any traces of carbon steel.
- **Leakage Testing** – for applications that require low or zero leak performance, **nyb** offers three type of leak tests.
- **Mechanical Run Tests** – **nyb** offers a mechanical run test where the fan is run until bearing temperatures stabilize and then vibration readings are recorded. Bearing temperatures are recorded at 10 minute intervals during bearing temperature stabilization. Time intervals can range from 1 – 4 hours.
- **Shaft Run Out Verification** – All standard shafts are straightened to .002" TIR. In addition, **nyb** can provide interference fit shafting and documentation of the shaft run out.
- **Barcol Hardness Test** – **nyb** offers a Barcol hardness test on our fiberglass reinforced plastic (FRP) products. The Barcol hardness test characterizes the indentation hardness of materials through the depth of penetration of an indentor, loaded on a material sample and compared to the penetration in a reference material.
- **Field Services** - We offer a full-service Field Service Department for fan troubleshooting. **nyb** can provide state of the art equipment for in-field alignment, balancing, and analysis. Our field service personnel have years of field training combined with specialized schooling in the latest techniques and can assist our customers with ours or any competitor's fan. **nyb** also offers an extensive Field Service Department for fan startup and troubleshooting. Our technicians have the flexibility to repair or rebuild any fan manufacturer's equipment. Our trained personnel can field measure a fan, or we can arrange to have a unit sent to our shop for duplication.

PRODUCTS

Our commitment to total customer satisfaction is proven with our consistent investment in product development. Our AMCA accredited lab uses modern testing techniques to guarantee fan performance and reliability.

INLINE FANS

Duct Fans
Industrial Duct Fans
Tubaxial
Vaneaxial
Vaneaxial Fixed Pitch
Direct Drive Vaneaxial Fixed Pitch
Vaneaxial Adjustable Pitch
Tubular AcostaFoil™
Propeller Fans

CENTRIFUGAL FANS

Forward Curved
Backward Inclined
Radial
Radial Tip
Pressure Blowers

CUSTOM FANS

CENTRIFUGAL VENTILATOR FANS

General Purpose Fans
Square Fans
Junior Fans

AXIAL VENTILATOR PRODUCTS

Upblast Roof Ventilators
Hooded Roof Ventilators
Centrifugal Roof Ventilators

PLENUMS AND DOUBLE WIDTHS

Airfoil Plenum
Cube Array Plenum Fans
Backward Inclined DW/DI
FA / EZ Plenum
Forward Curved DW

FIBERGLASS REINFORCED PLASTIC FANS

FRP Fume Exhauster
FRP General Purpose Fume Exhauster
FRP Pressure Blower
FRP Radial Fume Exhauster

PROCESS HEAT OR PLUG FANS

Air Kits
Plug Fans
OEM Wheels and Cones

FAN COMPONENTS

SILENCERS/FLEX CONNECTORS

STEAM COIL PRODUCTS

Unit Heaters
Steelfin Coils

Replacement Parts

AFTERMARKET SERVICES

Our technicians are highly qualified in repairing, rebuilding, modifying and retrofitting any manufacturer's equipment. Fan assemblies can be tested in the field or at our lab for air, sound and vibration problems.

Field Services

Repair & Rebuild

Aftermarket Retrofit

Replacement Parts

Preventative Maintenance

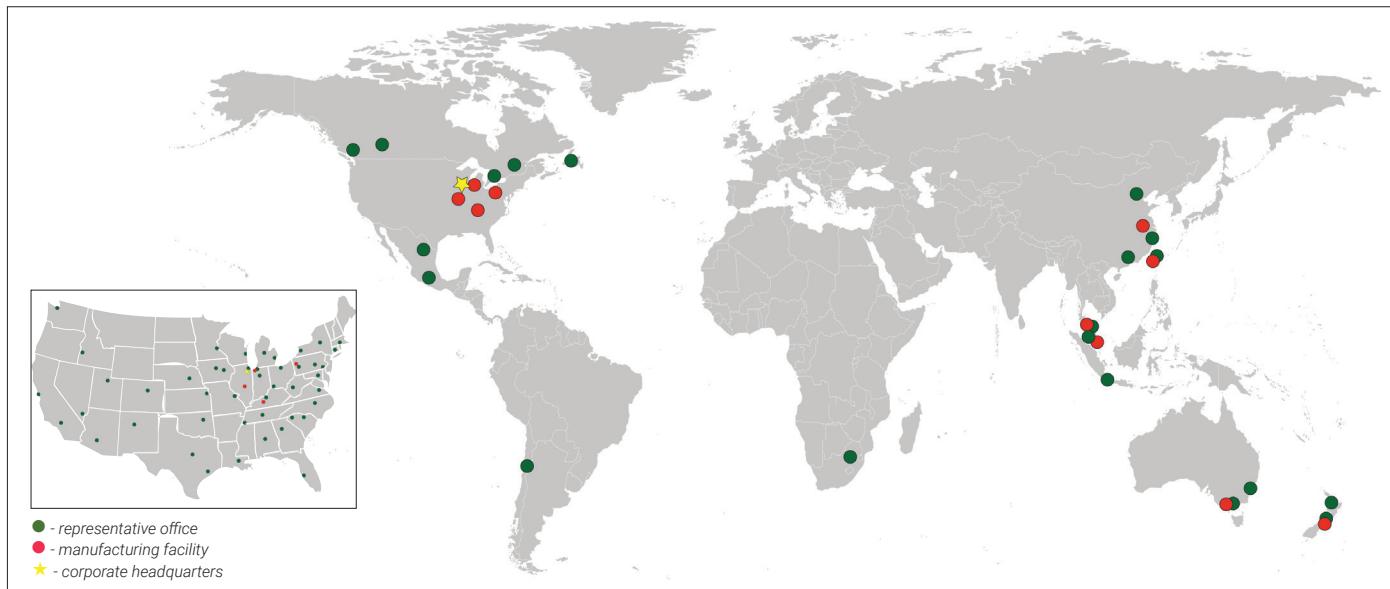
Engineering Analysis

Testing Capabilities

Balancing Capabilities

WORLDWIDE PRESENCE

Our extensive operations include over 490,000 ft² of manufacturing space in the United States, and over 200,000 ft² internationally. The map shows both manufacturing and representative offices worldwide.



MANUFACTURING LOCATIONS

UNITED STATES

Ashville, NC
Effingham, IL
LaPorte, IN
Leitchfield, KY
New Castle, PA

INTERNATIONAL

Australia—Melbourne
China—Kunshan
China—Suqian
New Zealand—Auckland
New Zealand—Wellington

Philippines—Manila
Singapore
Taiwan—Taipei
Vietnam—Ho Chi Minh City

THE NEW YORK
BLOWER COMPANY

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