# **POTTORFF**°

# **ECD-545-BL**

Extruded Aluminum Blast Louver 5" deep • 45° Horizontal Drainable Blade

The ECD-545-BL offers exceptional protection against winddriven rain under the most severe conditions and is ideally suited for high wind areas or applications that are sensitive to wind-driven rain penetration. The ECD-545-BL incorporates horizontal blades and is available in a wide array of anodized and painted finishes including custom color matching.

The ECD-545-BL louver is independent 3rd-party tested for blast resistance, meeting the requirements of GSA Condition 2 when exposed to peak blast pressures of 16.7 psi and impulses of 85.6 psi-ms.

### **Standard Construction**

**Material:** Mill finish 6063-T5 extruded aluminum **Frame:** 5" deep  $\times$  0.081" thick (127  $\times$  2) channel

1-1/2" flange frame

**Blades:**  $45^{\circ} \times 063^{\circ}$  (1.6) thick horizontal chevron style

**Screen:**  $1/2" \times 0.063" (12.7 \times 1.6)$  expanded and

flattened aluminum

**Minimum Size:**  $12" \times 12" (305 \times 305)$ 

**Maximum Size:** 

Single section:  $60" \times 120" (1524 \times 3048)$ Multiple section: Unlimited  $\times 120" (3048)$ 

Installation Hardware: Continuous angles

# **Options**

■ Factory finish:

High Performance Fluoropolymer
 Prime Coat

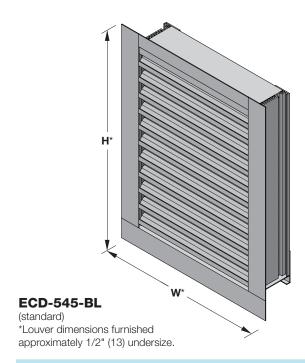
Baked Enamel
 Clear Anodize
 Integral Color Anodize

■ Alternate bird or insect screens

■ Head and/or sill flashing

Burglar bars

■ Net OD (actual size)



# **Ratings**

**Free Area:**  $[48" \times 48" (1219 \times 1219) \text{ unit}]: 6.7 \text{ ft}^2 (0.62\text{m}^2)$ 

41.9%

Performance @ Beginning Point of Water Penetration

**Free Area Velocity:** Above 1,250 fpm (6.35 m/s) **Air Volume Delivered:** Above 8,388 cfm (3.96 m³/s)

Pressure Loss: 0.21 in.wg. (52 Pa)

**Velocity @ 0.15 in.wg. Pressure Loss:** 1,057 fpm (5.37 m/s)

Design Load: 30 psf

**Blast Loading:** GSA Performance Condition: 2

-16.7 psi peak pressure at impulse 85.6 psi-ms

-12.1 psi repeated pressure at impulse 97.3 psi-ms





#### **Certified Ratings:**

Pottorff certifies that the model ECD-545-BL shown herein is licensed to bear the AMCA seal. The ratings shown are based on test and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings seal applies to air performance, water penetration and wind-driven rain ratings.



**NOTE:** Dimensions in parentheses () are millimeters. Information is subject to change without notice or obligation.

# **PERFORMANCE**

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# Free Area (ft²)

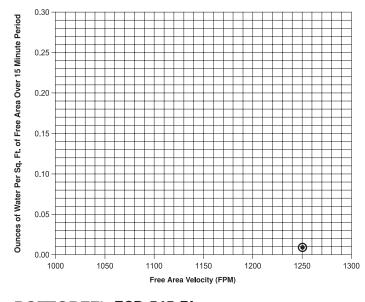
Width (Inches)

	6	12	18	24	30	36	42	48	54	60
6	0.00	0.01	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
12	0.0	0.2	0.3	0.5	0.6	0.7	0.9	1.0	1.1	1.3
18	0.1	0.4	0.6	0.9	1.1	1.4	1.7	1.9	2.2	2.5
24	0.1	0.5	0.9	1.3	1.7	2.1	2.5	2.9	3.3	3.7
30	0.2	0.7	1.2	1.8	2.3	2.8	3.3	3.9	4.4	4.9
36	0.2	0.9	1.5	2.2	2.8	3.5	4.1	4.8	5.5	6.1
42	0.3	1.0	1.8	2.6	3.4	4.2	5.0	5.8	6.5	7.3
48	0.3	1.2	2.1	3.1	4.0	4.9	5.8	6.7	7.6	8.5
54	0.3	1.4	2.4	3.5	4.5	5.6	6.6	7.7	8.7	9.8
60	0.4	1.6	2.7	3.9	5.1	6.3	7.4	8.6	9.8	11.0
66	0.4	1.7	3.0	4.3	5.7	7.0	8.3	9.6	10.9	12.2
72	0.5	1.9	3.3	4.8	6.2	7.7	9.1	10.5	12.0	13.4
78	0.5	2.1	3.7	5.2	6.8	8.3	9.9	11.5	13.0	14.6
84	0.6	2.3	4.0	5.6	7.3	9.0	10.7	12.4	14.1	15.8
90	0.6	2.4	4.3	6.1	7.9	9.7	11.6	13.4	15.2	17.0
96	0.7	2.6	4.6	6.5	8.5	10.4	12.4	14.3	16.3	18.2
102	0.7	2.8	4.9	6.9	9.0	11.1	13.2	15.3	17.4	19.5
108	0.7	3.0	5.2	7.4	9.6	11.8	14.0	16.2	18.5	20.7
114	0.8	3.1	5.5	7.8	10.2	12.5	14.8	17.2	19.5	21.9
120	0.8	3.3	5.8	8.2	10.7	13.2	15.7	18.1	20.6	23.1

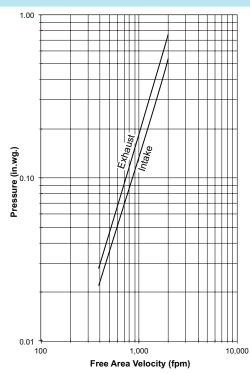
# **Water Penetration**

AMCA defines the beginning point of water penetration as the free area velocity at the intersection of a simple linear regression of test data and the line of 0.01 ounces of water per square foot of free area measured through a 48" x 48" louver during a 15 minute period. The AMCA water penetration test provides a method for comparing louver models and designs as to their efficiency in resisting the penetration of rainfall under specific lab conditions. We recommend that intake louvers are selected with a reasonable margin of safety below the beginning point of water penetration in order to avoid unwanted penetration during severe storm conditions.

#### Beginning Point of Water Penetration = Above 1,250 fpm



### **Pressure Loss**



Louver Test Size = 48" x 48" (1219 x 1219)

Pressure loss tested in accordance with Figure 5.5 of AMCA

Standard 500-L. Data corrected to standard air density.

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### Wind Driven Rain Performance - AMCA 500L Wind-Driven Rain Test

Wind Velocity	Rainfall	Airflow cfm (m³/s)	Core Velocity <sup>1</sup> fpm (m/s)	Free Area Velocity <sup>2</sup> fpm (m/s)	Effectiveness Ratio	Wind-Driven Rain Penetration Class
29 mph	3 in/hr	7,361 (3.5)	684 (3.5)	1,511 (7.7)	99.4%	А
50 mph	8 in/hr	8,478 (4.0)	787 (4.0)	1,741 (8.8)	96.0%	В

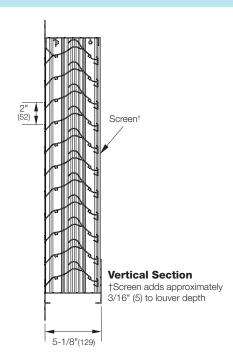
#### NOTE

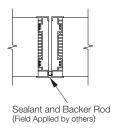
1. Core area is the open area of the louver face (face area less louver frame). Core velocity is the airflow divided by core area. Test louver core area is 10.77 ft² (1 m²).

2. Free area velocity is the airflow divided by free area. Test louver free area is 4.9 ft² (0.46 m²).

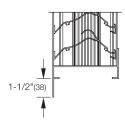
Class	Effectiveness
Α	99% and above
В	95% to 98.9%
С	80% to 94.9%
D	below 80%

### **Attributes**





Visible Vertical Mullion (standard)



Flange Frame (standard)

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# Installation

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Installation Hardware							
Part	Description	Max. Spacing (in.)	Perimeter Loading (lbs/in.)	Loading Type			
A-1	Installation Angle (Included)	-					
F-1	Fasteners, Louver - Angle (Included)	6		-			
F2	Fastener, Flange (By Others)	12	200	Tensile			
	Fasteners, Angle - Condition (By Others)	6	415	Shear			

