# WE CARE FOR YOUR NEEDS.

## UPBLAST ROOF EXHAUSTERS

**RT/RE Series** 





CATALOGUE ID: ETC-RT/RE U-2023-EDUSVO NOVEMBER 2023

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TWIN CITY FAN

# **Overview**

RTxxDU | RExxDU | RTxxBU

Twin City's line of quiet, efficient and economical spun aluminum centrifugal power roof and wall exhausters are designed to offer value and long-lasting service in a wide variety of commercial and industrial ventilating applications.

#### STRUCTURAL INTEGRITY

Durable housings of spun aluminum have a high strengthto-weight ratio and incorporate a rolled bead for additional strength. There are no welds to break or seams to leak. The heavy-gauge motor mounting platform provides positive rigidity between all components of the power train assembly.

#### **TYPICAL APPLICATIONS INCLUDE**

Agriculture, Automotive, Boilers, Brick, Car Wash, Commercial Plan & Spec, Composting, Ethanol, Food & Beverage, Foundry, General Manufacturing, Glass, HVAC, Institutional & Hospitality, Metal & Minerals, Microchip, OEM, Pharmaceutical, Power Generation, Recycling, Textile, Transportation

#### **IMPELLER TYPE**

Backward Inclined/Curved Centrifugal

#### **OPTIONAL CONSTRUCTION**

Special Coatings, IEC-ex Spark Resistant

#### **CERTIFICATIONS**

AMCA Sound and Air Performance, IEC, CE Mark for Electrical and RoHS

#### CERTIFICATIONS



Twin City Fan & Blower certifies that the models RT08DU, RT10DU, RT11DU. RT13DU & RT16DU shown herein are licensed to bear the AMCA Seal. The rating shown are based on tests and procedures performed in accordance with AMCA publication 211 and AMCA publication 311 and comply with the requirements of the AMCA Certified Ratings Program.

Model RExxDU and RTxxBU are not licensed by AMCA International.



CE Conformity with Low Voltage Directive 2014/35/EU relating to electrical equipment designed for use within certain voltage limits.



**Office Building Application** 

#### **CONFIGURATIONS**

RExxDU (Direct Drive, Roof)

Available in five sizes – 9.0" to 16.0" impeller diameters External Rotor Motor

#### **RExxDW** (Direct Drive, Wall)

Available in five sizes – 9.0" to 16.0" impeller diameters External Rotor Motor

#### RTxxDU (Direct Drive, Roof)

Available in five sizes – 8.0" to 16.0" impeller diameters Std. Induction Motor

#### RTxxDW (Direct Drive, Wall)

Available in five sizes – 8.0" to 16.0" impeller diameters Std. Induction Motor

#### RTxxDK (Direct Drive, Kitchen)

Available in five sizes – 8.0" to 16.0" impeller diameters Std. Induction Motor

#### RTxxBU (Belt Driven, Roof)

Available in seven sizes – 12.0" to 36.0" impeller diameters Std. Induction Motor

#### RTxxBW (Belt Driven, Wall)

Available in seven sizes – 12.0" to 36.0" impeller diameters Std. Induction Motor

#### RTxxBK (Belt Driven, Kitchen)

Available in seven sizes – 12.0" to 36.0" impeller diameters Std. Induction Motor



Restriction of Hazardous Substances in Electrical and Electronic Equipment. **UPBLAST ROOF EXHAUSTERS** 

#### HOUSINGS

RT and RE housings feature heavy-gauge spun aluminum construction of the shroud and top cover. Shrouds feature a rolled bead edge for rigidity. All housings provide complete protection of the motor and drive assembly, while allowing quick access to these components.

#### **EASY MAINTENANCE ACCESS**

By removing the fasteners, the motor chamber and chamber cover lifts off for complete access to all of the drive train components.

#### **CHAMBER COVER**

Provides complete protection for the motor and drive assembly, while allowing quick access to these components without the need for tools.

#### **MOTOR CHAMBER**

Constructed from heavy-gauge aluminum, rolled and beaded, for durability and appearance.

#### **MOTORS**

ODP, TEFC, TEAO and explosion proof, single and three phase motors are carefully matched to the fan load.

#### **INTERNAL WIRING**

Single phase motors are factory-wired between the motor and junction box. For either direct drive or belt driven models, an electric disconnect is available.

#### **BEARINGS**

Heavy-duty re-greaseable pillow block ball bearings are specifically designed for air handling applications to provide an average life (L-50) of 500,000 hours or more at maximum cataloged operating speeds.

#### SHAFT

Precision ground and polished with a first critical speed of at least 125% of the fan's maximum operating speed.

#### DRIVE

Adjustable pitch V-belt drives with cast iron sheaves and heat resistant belts are selected at 150% of the driven motor horsepower.

#### **VIBRATION ISOLATION**

Motor and drive assembly is completely isolated from the fan supports by rubber isolators to reduce transmission of noise and vibration.

#### **IMPELLER**

Non-overloading impellers with backwardly curved blades are precisely matched to a deep spun venture. All impellers are statically and dynamically balanced to ensure smooth and quiet operation.

#### **GALVANIZED BIRD SCREEN**

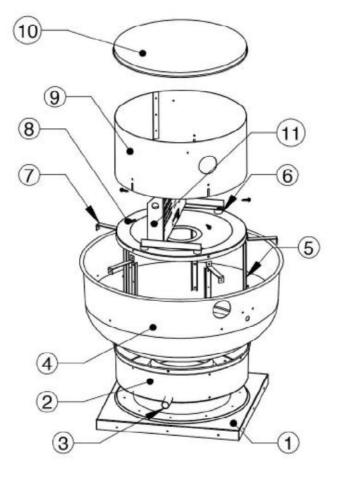
Protects the impeller, inlet and internal components from entry of birds.

#### **CURB CAP**

One-piece curb cap/inlet venture assembly provides protection from weather. Pre-punched mounting holes provide easy and accurate attachment to the roof curb.

#### **CONDUIT TUBING**

A conduit tube is furnished for running electrical wiring through the curb cap and into the motor compartment.



- 1. Base Assembly
- 2. Wind Band
- 3. Drain
- Apron 4.
- 5. Vertical Brace
- 6 Rubber Isolator
- Horizontal Brace 7 Fan Plate
- 8.
- Motor Chamber 9
- 10. Chamber Cover
- 11. Motor Plate



#### **BACKDRAFT DAMPER**

With automatic or motorized operation, features a felt seal on the edge of the damper blades for quiet operation. Damper frames are constructed of steel and blades are constructed of aluminum.



#### **NEMA 1 DISCONNECT SWITCH**

Mounted in the motor compartment when ODP or TEFC motors used. When explosion proof motors are specified, a NEMA 7/9 disconnect switch will be shipped loose for field mounting and wiring.



#### NEMA 4 DISCONNECT SWITCH (OPTIONAL)

Mounted externally and is water- and dust-tight. Switch is available shipped loose for field mounting and wiring or factory mounted and wired.

#### **ROOF CURB**

Constructed of galvanized steel with continuous, wide base plate (flashing) to ensure watertight seal to roof, wood nailer secured to top ledge, lined with fiberglass fire-resistant, sound-absorbing insulation. Optional aluminum construction is available.



#### **GALVANIZED MESH (STANDARD)**

Optional aluminum or stainless steel rigid wire is also available.



# DRAIN CONNECTION (DOWNSPOUT)

Removable, for disposal of collected grease.

#### **VARIABLE SPEED CONTROL**

Allows the adjustment of airflow for system balancing. Variable speed controllers are solid state design, variable speed controls can be shipped separately.



#### **NEMA 3R DISCONNECT SWITCH**

Externally mounted when ODP or TEFC motors are used. NEMA 3R, rain proof, disconnects are available shipped loose for field mounting and wiring or factory mounted and wired.

#### **NEMA 7/9 DISCONNECT SWITCH**

Provided on fans with explosion proof motors. The NEMA 7/9 switch is designed for use with fans operating in hazardous environments. NEMA 7/9 disconnect switch will be shipped loose for field mounting and wiring.

#### **VENTED ROOF CURB**

Self-flashing style curbs with ventilation louvers allow ambient air in to cool and dilute grease- or smoke-laden airstreams.

#### **GREASE BOX**

Removable, for disposal of collected grease. Available for RTxxDK fans only.

#### WALL MOUNTING BRACKET

Self-flashing with prepunched mounting holes.









#### ADDITIONAL ACCESSORIES

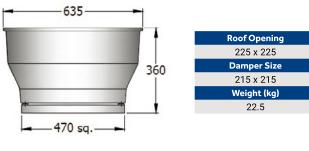
- Special coatings
- AMCA Spark B or C
- Aluminum bird screen
- Stainless steel hardware/accessories
- Insect screen

## **RT SERIES DIRECT DRIVE FAN DATA**

UPBLAST ROOF EXHAUSTERS

## > RT08DU

#### **Dimensional Data**



All dimensions in mm.

\*Maximum Input Power

## > Performance Data

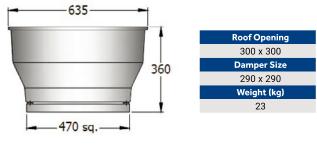
Hz	KW*	A	RPM	0.000" Pst CFM Sones	0.125" Pst CFM Sones	0.250" Pst CFM Sones	0.375" Pst CFM Sones	0.500" Pst CFM Sones	0.625" Pst CFM Sones	0.750" Pst CFM Sones	1.000" Pst CFM Sones
				341	250	165	100	-	-	-	-
50	0.080	0.27	1350	4.6	4.3	4.6	5.1	-	-	_	-
60	0.080	0 30	1550	290	200	150	115	70	-	-	-
00	0.080	0.30 1	1550	2.4	2.8	3.2	4.2	5.0	-	-	-

Performance certified is for installation type A: Free Inlet, Free Outlet. The sound ratings shown are loudness values in fan sones at 1.5m (5ft) in a hemispherical free field calculated per AMCA International Standard 301.Speed (RPM) shown is nominal. Performance is based on actual speed of test. Performance ratings do not include the effects of appurtenances (accessories)..

Model RT08DU 60 Hz are not certified by AMCA International.

## > RT10DU

#### **Dimensional Data**



All dimensions in mm.

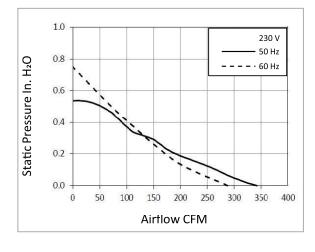
\*Maximum Input Power

#### > Performance Data

#### 0.000" Pst 0.125" Pst 0.250" Pst 0.375" Pst 0.500" Pst 0.625" Pst 0.750" Pst 1.000" Pst CFM CFM CFM CFM CFM CFM CFM CFM Hz KW<sup>4</sup> Α RPM Sones Sones Sones Sones Sones Sones Sones Sones 452 355 227 621 540 \_ \_ \_ 50 0.123 0.81 1350 7.3 8.2 7.8 7.7 6.8 505 443 381 250 545 315 60 0.123 0.90 1550 5.8 6.5 7.0 7.1 7.1 7.2

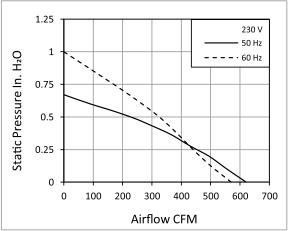
Performance certified is for installation type A: Free Inlet, Free Outlet. The sound ratings shown are loudness values in fan sones at 1.5m (5ft) in a hemispherical free field calculated per AMCA International Standard 301. Speed (RPM) shown is nominal. Performance is based on actual speed of test. Performance ratings do not include the effects of appurtenances (accessories)..

Model RT10DU 60 Hz are not certified by AMCA International.



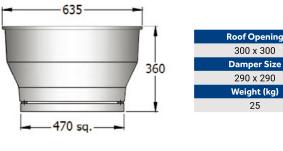
> Performance Curve

#### > Performance Curve



## > RT11DU





All dimensions in mm.

\*Maximum Input Power

#### > Performance Data

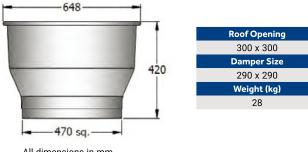
Hz	KW*	A	RPM	0.000" Pst CFM Sones	0.125" Pst CFM Sones	0.250" Pst CFM Sones	0.375" Pst CFM Sones	0.500" Pst CFM Sones	0.625" Pst CFM Sones	0.750" Pst CFM Sones	1.000" Pst CFM Sones			
50	0.170	1.26	1375	771	712	643	562	461	337	-	-			
50	0.170	1.20	1375	5 1375	1375	1375	9.0	8.6	8.3	7.9	7.5	7.2	_	-
60	0.170	1.40	.40 1725	1010	949	880	795	720	625	535	-			
00	0.170 1.40	2.40	1.40 1725	10.3	10.1	10.1	10.1	10.3	10.4	10.7	-			

Performance certified is for installation type A: Free Inlet, Free Outlet. The sound ratings shown are loudness values in fan sones at 1.5m (5ft) in a hemispherical free field calculated per AMCA International Standard 301. Speed (RPM) shown is nominal. Performance is based on actual speed of test. Performance ratings do not include the effects of appurtenances (accessories)...

Model RT11DU 60 Hz are not certified by AMCA International.

## > RT13DU

## **Dimensional Data**



All dimensions in mm.

\*Maximum Input Power

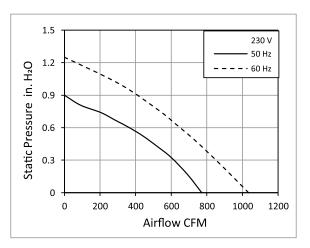
#### > Performance Data

#### 0.000" Pst 0.125" Pst 0.250" Pst 0.375" Pst 0.500" Pst 0.625" Pst 0.750" Pst 1.000" Pst Hz KW\* RPM CFM CFM CFM CFM CFM CFM CFM CFM Α Sones Sones Sones Sones Sones Sones Sones Sones 703 1117 1063 1008 945 875 799 \_ 1.71 1375 12.2 11.8 11.3 10.9 9.7 50 0.247 10.5 10.1 \_ 1250 1190 1130 1050 1010 970 899 750 60 0.247 1.90 1725 14 13.0 12.7 12 11.5 11.5 11.5 11.0

Performance certified is for installation type A: Free Inlet, Free Outlet. The sound ratings shown are loudness values in fan sones at 1.5m (5ft) in a hemispherical free field calculated per AMCA International Standard 301. Speed (RPM) shown is nominal. Performance is based on actual speed of test. Performance ratings do not include the effects of appurtenances (accessories)..

Model RT13DU 60 Hz are not certified by AMCA International.

## > Performance Curve



#### 1.8 230 V 50 Hz 1.5 - - · 60 Hz In. H<sub>2</sub>O 1.2 Static Pressure 0.9 0.6 0.3 0 0 200 400 600 800 1000 1200 1400 Airflow CFM

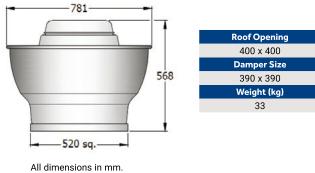
> Performance Curve

## **RT SERIES DIRECT DRIVE FAN DATA**

**UPBLAST ROOF EXHAUSTERS** 

## > RT16DU

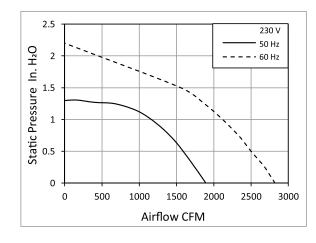
#### **Dimensional Data**



\*Maximum Input Power

#### > Performance Data

#### > Performance Curve

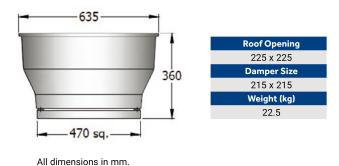


				0.000" Pst	0.125" Pst	0.250" Pst	0.375" Pst	0.500" Pst	0.625" Pst	0.750" Pst	1.000" Pst									
Hz	KW*	Α	RPM	CFM																
				Sones																
				1894	1820	1745	1668	1587	1506	1404	1160									
50	0.420	3.51 1375	3.51 137	3.51	1375	1375	1375	1375	1375	1375	1375	1 1375	15.5	15.0	14.8	14.4	14.1	13.7	13.2	12.3
60	0.420	3.90	1725	2800	2710	2650	2600	2500	2400	2310	2100									
00	0.420 5.90	1725	16.9	16.9	16.5	16	16	15.7	15.5	14.3										

Performance certified is for installation type A: Free Inlet, Free Outlet. The sound ratings shown are loudness values in fan sones at 1.5m (5ft) in a hemispherical free field calculated per AMCA International Standard 301. Speed (RPM) shown is nominal. Performance is based on actual speed of test. Performance ratings do not include the effects of appurtenances (accessories).. Model RT16DU 60 Hz are not certified by AMCA International.

## > RE09DU

## **Dimensional Data**



## > Performance Data

#### \*Maximum Input Power Airflow CFM 0.375" Pst 0.500" Pst 0.750" Pst 0.250" Pst 0.625" Pst 1.000" Pst 0.000" Pst 0.125" Pst CFM CFM CFM CFM CFM CFM CFM KW\* Α RPM CFM Sones Sones Sones Sones Sones Sones Sones Sones 453 552 523 489 415 374 289 581 2450 0.13 0.55 17.5 17.5 13.7 13.7 13.7 17.5 13.7 11.0 585 549 512 469 420 369 320 246 0.17 0.74 2700

16

16.0

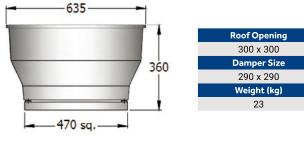
## > RE10DU

Hz

50

60

## **Dimensional Data**



17.8

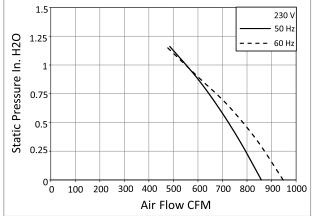
17.8

All dimensions in mm.

\*Maximum Input Power

# > Performance Curve

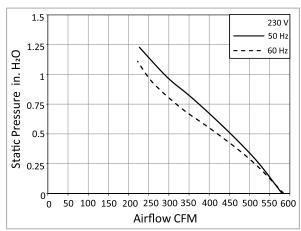
11.8



## > Performance Data

Hz	KW*	A	RPM	0.000" Pst CFM Sones	0.125" Pst CFM Sones	0.250" Pst CFM Sones	0.375" Pst CFM Sones	0.500" Pst CFM Sones	0.625" Pst CFM Sones	0.750" Pst CFM Sones	1.000" Pst CFM Sones	
50	0.10	0.70	.78 2800	2800	858	826	793	759	722	686	643	551
50	0.18	0.78		18.9	18.9	18.9	18.9	18.9	16.3	16.3	13.3	
60	0.00	1.05	2050	947	908	869	829	780	731	673	550	
60	0.22 1.	1.05	05 2850	23	23	23	23	23	17.6	17.6	17.6	

## > Performance Curve



11.8

11.8

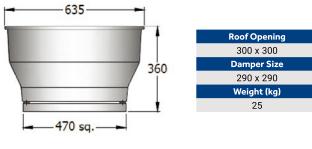
9.1

## **RE SERIES DIRECT DRIVE FAN DATA**

UPBLAST ROOF EXHAUSTERS

#### > RE12DU

#### **Dimensional Data**

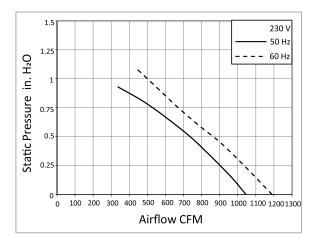


All dimensions in mm.

\*Maximum Input Power

## > Performance Data

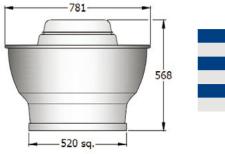
## > Performance Curve



Hz	KW*	А	RPM	0.000" Pst CFM	0.125" Pst CFM	0.250" Pst CFM	0.375" Pst CFM	0.500" Pst CFM	0.625" Pst CFM	0.750" Pst CFM	1.000" Pst CFM
				Sones							
50	0.10	0.60	1400	1045	977	901	820	735	635	527	-
50	0.13	0.60	0.60 1400	11	11	11	8.8	8.8	7.1	7.1	-
60	0.10	0.00 1500	1189	1112	1035	952	862	764	670	500	
60	0.18 0.80	0.80	1580	14	14	14	11.5	11.5	9.2	9.2	8.8

## > RE13DU

## **Dimensional Data**

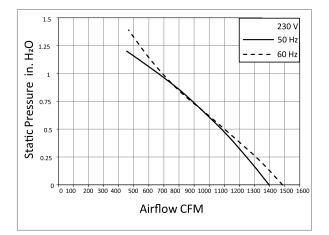




All dimensions in mm.

\*Maximum Input Power

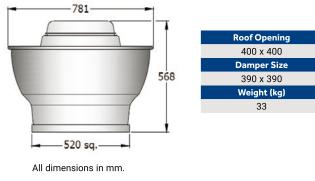
## > Performance Curve



Hz	KW*	A	RPM	0.000" Pst CFM Sones	0.125" Pst CFM Sones	0.250" Pst CFM Sones	0.375" Pst CFM Sones	0.500" Pst CFM Sones	0.625" Pst CFM Sones	0.750" Pst CFM Sones	1.000" Pst CFM Sones
50	0.20	0.00	3 1340	1396	1322	1246	1166	1080	986	661	-
50	0.20	0.88		14.2	14.2	14.2	14.2	12.0	12.0	12.0	_
60	0.20	1.05	1.25 1380	1485	1400	1308	1206	1100	994	695	542
60	60 0.28	1.25		15.3	15.3	14.2	14.2	14.2	11.9	11.9	11.9

## > RE16DU

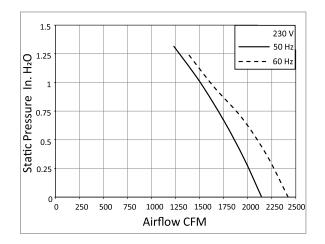
## **Dimensional Data**



\*Maximum Input Power

#### > Performance Data

## > Performance Curve



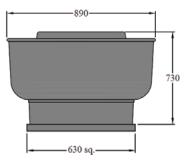
Hz	KW*	А	RPM	0.000" Pst CFM	0.125" Pst CFM	0.250" Pst CFM	0.375" Pst CFM	0.500" Pst CFM	0.625" Pst CFM	0.750" Pst CFM	1.000" Pst CFM
				Sones							
50	0.43	1 50	1200	2144	2076	2008	1936	1857	1778	1505	1288
50	0.43	1.50 1	50 1380	23	23	23	23	23	19.4	19.4	19.4
60	0.61	1 00	1656	2420	2344	2268	2190	2091	1992	1612	1378
60	60 0.61	1.80	0 1656	27	27	27	25	25	25	21	21

## **RT SERIES BELT DRIVE FAN DATA**

UPBLAST ROOF EXHAUSTERS

## > RT12BU

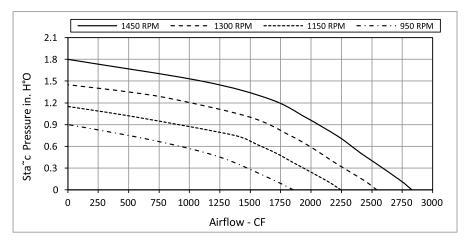
#### **Dimensional Data**



All dimensions in mm.

Roof Opening	Max Mtr. Frame
400 x 400	81
Damper Size	Weight (kg)
390 x 390	55

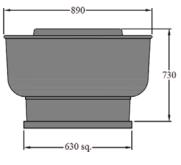
## > Performance Curve



Motor HP	Fan RPM	0.000 CF	D" Pst M	0.125 CF		0.375 CF		0.500 CF		0.625 CFI		0.750 CFI		1.000 CFN		1.250' CFN	
		Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP
	700	13	68	11	51	_		_		_		_		-		_	
	700	9.4	0.06	8.7	0.07	-	-	-	-	-	-	-	-	-	-	-	-
1/4	850	16	58	14	85	108	34	76	9	-		-		-		-	
	800	11.5	0.11	10.8	0.13	10.2	0.14	9.6	0.12	-	-			-	-	-	-
	950	18	53	17	03	137	71	11	55	85	8	-		-		-	
	930	12.9	0.16	12.3	0.17	11.4	0.19	11.0	0.20	10.4	0.19	-	-	-	-	-	-
1/3	1/3 1050	20	20	18	94	159	€7	14:	22	121	19	93	0	-		-	
1/5		13.7	0.21	13.2	0.22	12.2	0.25	11.7	0.26	11.6	0.26	11.2	0.25	-	-	-	-
	1100	21	46	20	23	174	40	15	€1	140	08	119	<del>9</del> 7	-		-	
	1100	14.5	0.24	13.9	0.26	12.9	0.29	12.5	0.30	12.3	0.31	12.2	0.31	-	-	-	-
	1150	2244		21	28	18	54	17	19	15	56	13	73	57:	2	-	
	1150	15.3	0.28	14.7	0.29	13.7	0.33	13.3	0.34	12.9	0.35	12.9	0.36	12.0	0.28	-	-
1/2	1250	24	39	23	33	2077		19	53	183	31	16	76	130	00	_	
	1200	17.2	0.36	16.8	0.37	15.7	0.42	15.1	0.43	14.7	0.44	14.4	0.45	14.5	0.45	-	-
	1300	25	40	24	39	219	95	20	30	196	53	18:	27	150	)3	869	Ð
	1000	18.1	0.40	17.6	0.42	16.6	0.46	16.0	0.48	15.4	0.49	14.7	0.51	14.9	0.52	14.5	0.45
	1350	26	35	25	36	230	03	21	90	208	33	19	56	165	54	124	8
	1000	18.9		18.4	0.47	17.4	0.51	16.8	0.53	16.3	0.54	15.7	0.56	15.1	0.58	15.6	0.56
3/4	1450	28	29	27	38	252	24	24	13	231	15	22	10	195	55	166	3
0, 1		21.0		20.0	0.58	19.3	0.62	18.7	0.65	18.2	0.66	17.6	0.68	16.6		16.6	0.72
	1500	29		28	33	262		25		242		232		209		181	
	1500	22.0	0.61	21.0	0.63	20.0	0.68	19.7	0.71	19.2	0.72	18.7	0.74	17.5	0.77	17.3	0.79

## > RT14BU

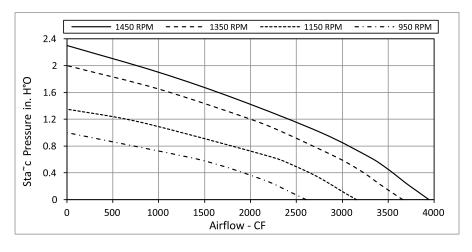
#### **Dimensional Data**



All dimensions in mm.

Roof Opening	Max Mtr. Frame
400 x 400	90
Damper Size	Weight (kg)
390 x 390	55

## > Performance Curve



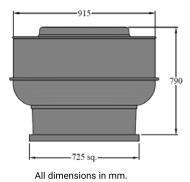
Motor HP	Fan RPM	0.000 CFI		0.125 CF		0.250 CF		0.375 CFI		0.500 CFI		0.625 CFI	" Pst M	1.000 CFI		1.500' CFN	
		Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	внр	Sones	внр
	050	22	95	20	77	18	35	15	22	11	04						
	850	9.7	0.15	9.0	0.17	8.3	0.18	7.4	0.18	6.3	0.17	-	-	-	-	-	-
1/4	950	26	06	24	15	22	26	19	77	16	99	13	55	-	-	-	
1/4	950	11.8	0.23	11.2	0.24	10.6	0.26	10.0	0.26	8.8	0.26	7.6	0.25	-	-	-	-
	1000	27	20	25	36	23	60	21	35	18	70	15	88	-	-	_	
	1000	12.6	0.26	12.0	0.27	11.4	0.29	10.8	0.30	9.8	0.30	8.5	0.29	-	-	-	-
	1050	2885		27	08	25	49	23	48	21	06	18	54	-		-	
		13.4	0.31	12.8	0.32	12.4	0.34	11.7	0.35	11.0	0.36	9.8	0.35	-	-	-	-
1/2	1150	31	55	29	95	28-	47	26	83	24	84	22	57	12	51	-	
1/2	1150	16.0	0.40	15.5	0.42	15.1	0.44	14.5	0.46	13.8	0.47	12.9	0.47	9.8	0.40	-	-
	1200	32	64	31	09	39	65	28	12	26	27	24	12	16	29	-	
	1200	17.3	0.45	16.8	0.46	16.3	0.48	15.8	0.50	15.1	0.52	14.4	0.52	10.6	0.49	-	-
	1300	35	77	34	35	33	06	31	73	30	19	28	44	22	38	_	
3/4	1300	18.7	0.59	18.2	0.60	17.7	0.62	17.3	0.65	16.8	0.67	16.2	0.68	13.3	0.67	-	-
5/4	1350	36	59	35	20	33	87	32	62	31	16	29	44	23	63	-	
	1550	19.0	0.63	18.5	0.65	18.1	0.67	17.7	0.69	17.2	0.71	16.6	0.73	14.0	0.72	-	-
	1400	38	08	36	75	35	46	34	26	32	93	31	40	25	87	93	9
	1400	19.9	0.71	19.4	0.73	19.0	0.75	18.6	0.77	18.2	0.79	17.6	0.81	15.5	0.82	13.2	0.53
1	1450	39	42	38	16	36	89	35	74	34	51	33	09	37	83	184	18
	1100	21.0	0.79	21.0	0.81	20.0	0.83	19.7	0.85	19.3	0.87	18.8	0.90	16.8	0.91	14.0	0.85
	1500	40	75	39	51	38	26	37	14	36	02	34	65	29	74	220	00
	1000	22.0	0.87	22.0	0.89	21.0	0.91	21.0	0.93	20.0	0.96	19.8	0.98	18.1	1.01	14.6	0.97

## **RT SERIES BELT DRIVE FAN DATA**

**UPBLAST ROOF EXHAUSTERS** 

## > RT16BU

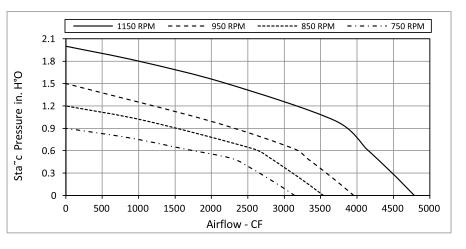
#### **Dimensional Data**



Max Mtr. Frame
90

Roof Opening	Max Mtr. Frame
500 x 500	90
Damper Size	Weight (kg)
490 x 490	66

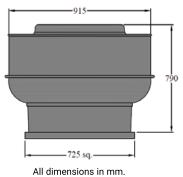
## > Performance Curve



Motor HP	Fan RPM	0.000 CF		0.125 CF	5" Pst M	0.250" Pst CFM			0.375" Pst CFM		0.500" Pst CFM		0.625" Pst CFM		1.000" Pst CFM		'Pst 1
		Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	внр	Sones	внр
	700	29	71	27	72	25	52	23	23	19	48	90	)7	-		-	
1/3	700	10.9	0.25	10.5 0.27		10.1	0.28	9.8 0.29		9.2	0.29	8.9	0.20	-	-	-	-
1/3	750	31	42	29	50	27	44	25	28	22	56	16	20	-	-	-	
	750	11.9	0.30	11.6	0.31	11.1	0.33	10.7	0.34	10.3	10.3 0.34		9.7 0.31		-	-	-
	800	3330		31	51	29	57	2755		2546		21	83	-	-	-	
1/2	800	12.8 0.3		12.4	0.37	12.0	0.38	11.7	0.40	11.3	0.41	10.6 0.40		-	-	-	-
1/2	850	3538		3368		3188		3001		2808		2575		-		-	
	830	13.8	0.42	13.5	0.44	13.1	0.46	12.7	0.47	12.3	0.49	11.9	0.49	-	-	-	-
	900	38	50	36	94	35	31	33	62	31	87	30	09	15	63	-	
3/4	900	15.8	0.54	15.4	0.56	15.0	0.58	14.7	0.60	14.3	0.62	13.9	0.63	12.5	0.50	-	-
3/4	950	3954 3803		36	42	34	81	33	11	31	38	19	72	-			
	930	16.5	0.59	16.1	0.61	15.8	0.63	15.4	0.65	15.0	0.66	15.0	0.68	13.1	0.60	-	-
	1000	42	66	4126		3982		3831		3676		3518		2880		-	
1	1000	17.9	0.74	17.6	0.76	17.2	0.78	16.9	0.80	16.5	0.82	16.2	0.84	14.6	0.86	-	-
	1050	45	00	43	66	42	31	40	88	39	43	37	94	32	99	-	
	1050	18.9	0.87	18.6	0.89	18.3	0.92	17.9	0.94	17.6	0.96	17.2	0.97	15.9	1.01	-	-
	1150	47	87	46	62	45	32	44	03	42	68	41	29	37	03	220	)9
	1100	21.0	1.04	20.0	1.07	20.0	1.10	19.7	1.12	19.3	1.14	19.0	1.16	17.7	1.21	15.6	1.03
1-1/2	1200	50	37	49	18	47	98	46	73	45	46	44	16	40	12	3056	
1 1/2	1200	22.0	1.22	22.0	1.24	22.0	1.27	21.0	1.30	21.0	1.32	21.0	1.34	19.3	1.40	16.8	1.36
	1250	51	66	50	55	49	33	48	12	46	88	45	63	41	70	339	8
	1250	23.0	1.31	23.0	1.34	22.0	1.37	22.0	1.39	22.0	1.42	21.0	1.44	20.0	1.50	17.8	1.51

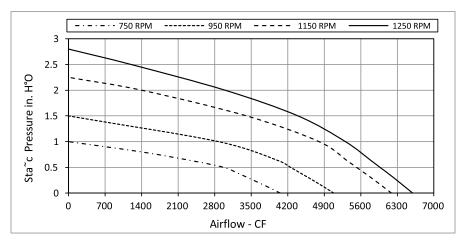
## > RT18BU

#### **Dimensional Data**



Roof Opening	Max Mtr. Frame
500 x 500	100
Damper Size	Weight (kg)
490 x 490	74

## > Performance Curve



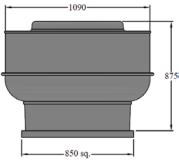
Motor HP	Fan RPM	0.000 CF		0.125" Pst CFM		0.250" Pst CFM		0.375" Pst CFM		0.500" Pst CFM		0.625" Pst CFM		1.000" Pst CFM		1.500' CFN	
		Sones	BHP	Sones	внр	Sones	BHP	Sones	BHP								
1/0	750	40	52	38	08	35	42	32	71	29	74	23	83	-		_	
1/2	750	13.1	0.39	12.7	0.42	12.2	0.44	11.5 0.46		10.6	0.48	9.7	0.46	-	-	-	-
	800	43	45	41	15	38	68	36	18	33	57	30	10	-	-	_	
	800	15.2	0.48	14.8	0.51	14.2	0.53	13.7	0.56	12.6 0.58		11.6 0.58		-	-	-	-
3/4	850	45	03	42	81	40	42	38	04	3555		32	78	-	-	_	
3/4	000	15.5 0.53		15.1	0.57	14.6	0.59	14.1	0.62	13.2	0.64	12.2	0.65	-	-	-	-
	900	4804		4804 4595		4376 4151		3923 3684		1675		-					
	900	17.1 0		16.8	0.68	16.3	0.71	15.8	0.74	15.1 0.76		14.3 0.78		12.3 0.59		-	-
1	950	50	81	48	86	46	82	44	69	42	55	40	34	28	75	_	
	500	18.9	0.77	18.7	0.81	18.3	0.84	17.8	0.86	17.3	0.89	16.5	0.92	13.8	0.90	-	-
	1000	5425 5241		50	53	48	53	46	53	44	51	36	71	_			
	1000	21.0	0.93	21.0	0.97	20.0	1.01	19.9	1.04	19.5	1.07	18.9	1.10	16.5	1.12	-	-
1-1/2	1050	56	10	54	31	52	5251		5058		4865		4671		06	-	
1 1/2	1000	22.0	1.03	21.0	1.07	21.0	1.12	21.0	1.14	20.0	1.17	19.5	1.20	17.3	1.25	-	-
	1100	57	92	56	21	54	48	52	62	50	75	48	87	42	90	-	
	1100	22.0	1.13	22.0	1.18	22.0	1.23	21.0	1.25	21.0	1.28	20.0	1.31	18.1	1.39	-	-
	1150	61	89	60	27	58	60	56	94	55:	20	53	45	48	02	341	4
	1100	24.0	1.38	24.0	1.43	24.0	1.48	23.0	1.51	23.0	1.54	22.0	1.57	20.0	1.67	17.6	1.60
2	1200	63	21	61	62	60	04	58	38	56	57	54	95	49	67	3786	
2	1200	25.0	1.47	25.0	1.52	24.0	1.57	24.0	1.61	23.0	1.64	23.0	1.67	21.0	1.77	18.3	1.77
	1250	65	94	64	43	62	91	61	34	59	70	58	06	53	07	439	99
	1200	26.0	1.67	26.0	1.73	26.0	1.78	26.0	1.82	25.0	1.85	25.0	1.88	23.0	1.99	21.0	2.00

## **RT SERIES BELT DRIVE FAN DATA**

UPBLAST ROOF EXHAUSTERS

## > RT24BU

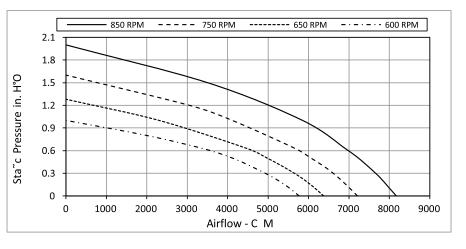
#### **Dimensional Data**



All dimensions in mm.

Roof Opening	Max Mtr. Frame
635 x 635	100
Damper Size	Weight (kg)
625 x 625	99

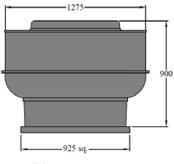
## > Performance Curve



Motor HP	Fan RPM	0.000" Pst CFM		0.125" Pst CFM		0.250" Pst CFM		0.375" Pst CFM		0.500" Pst CFM		0.625" Pst CFM		1.000" Pst CFM		1.500" Pst CFM	
		Sones	BHP	Sones	внр												
	(00	57	62	5473		5100		4642		4122		3399		_		_	
0/4	600	13.1	0.52	12.6	0.57	11.9	0.59	11.2	0.62	10.3	0.62	8.2	0.59	-	-	-	-
3/4	605	6003		57	5726		32	49	55	448	34	38	90	-	-	-	
	625	14.3	0.59	13.7	0.64	13.0	0.67	12.3	0.70	11.6	0.71	9.9	0.69	-	-	-	-
	650	6365		6365 6107		5793		5411		4980		4493		_		-	
1	050	14.7	0.71	14.2	0.76	13.7	0.79	13.0	0.82	12.3	0.85	11.4	0.84	-	-	-	-
1	700	67	20	64	77	619	91	58	47	54	50	50	31	-	-	_	
	100	15.5	0.83	15.0	0.89	14.5	0.93	13.9	0.96	13.3	0.99	12.6	1.00	-	-	-	-
	750	7200		6974		6720 6425		25	6063		5680		4113		-		
	750	17.0	1.02	16.6	1.09	16.1	1.14	15.5	1.16	14.9	1.20	14.3	1.22	11.1	1.15	-	-
1-1/2	775	74	39	72	22	6984		6697		6360		5992		4619		-	
1-1/2	775	17.9	1.13	17.5	1.19	17.1	1.25	16.5	1.27	16.0	1.31	15.4	1.34	12.4	1.30	-	-
	800	77	25	75	19	72	96	70	22	671	13	63	74	51	82	-	
	800	19.1	1.27	18.6	1.33	18.1	1.40	17.6	1.42	17.0	1.45	16.5	1.50	14.1	1.48	-	-
	850	81	55	79	63	77	50	75	05	723	35	69	12	58	51	-	
2	630	19.6	1.49	19.2	1.56	18.8	1.63	18.3	1.66	17.8	1.69	17.2	1.74	15.5	1.77	-	-
Z	875	85	29	83	27	8129		7898		7648		7352		6384		4317	
	0/0	21.0	1.69	21.0	1.77	20.0	1.84	19.7	1.89	19.2	1.91	18.6	1.95	17.0	2.04	13.9	1.83

## > RT30BU

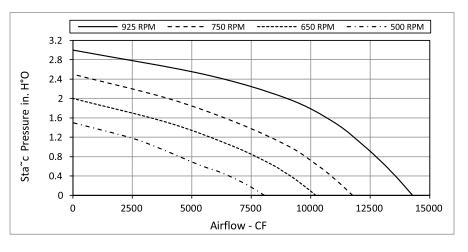
#### **Dimensional Data**



All dimensions in mm.

Roof Opening	Max Mtr. Frame
710 x 710	112
Damper Size	Weight (kg)
700 x 700	115

## > Performance Curve



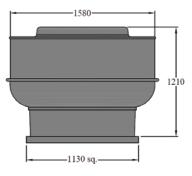
Motor HP	Fan RPM	0.000 CF		0.125" Pst CFM		0.250" Pst CFM		0.375" Pst CFM		0.500" Pst CFM		0.625" Pst CFM		1.000" Pst CFM		1.500" CFM	
		Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	внр	Sones	внр
1	500	80	40	76	42	71	95	66	74	60	71	53	24	_		-	
1	500	14.1	0.73	13.3	0.79	12.4	0.83	11.6	0.87	10.8	0.91	9.9	0.92	-	-	-	-
	550	86	61	82	95	78	90	74	27	69	27	63	03	_		-	
1-1/2	550	15.4	0.91	14.8	0.98	14.2	1.02	13.4	1.06	12.7 1.12		11.8 1.14		-	-	-	-
1-1/2	600	92	80	89	38	85	66	81	53	76	98	71	92	484	17	-	
	000	16.8 1.12		16.2	1.19	15.6	1.24	15.0	1.29	14.3	1.34	13.5	1.39	10.4	1.33	-	-
	650	10200		10200 9897		9567 9220		88	20	8400		6798		-			
2	030	19.1	1.49	18.6	1.57	18.1	1.63	17.6	1.68	17.0	1.73	16.2	1.80	13.4	1.88	-	-
2	675	104	471	101	68	98	42	95	13	91	29	87	24	723	35	-	
	075	19.5	1.61	19.0	1.69	18.6	1.75	18.2	1.80	17.7	1.86	16.9	1.92	14.2	2.03	-	-
	700	109	10981 10692		103	392	100	)73	97	23	93	46	801	1	-		
	100	20.0	1.86	19.9	1.94	19.5	2.01	19.1	2.06	18.7	2.12	18.1	2.18	15.6	2.32	-	-
3	750	117	755	114	80	11210		10910		10611		10263		912	20	6886	
5	750	22.0	2.28	22.0	2.37	21.0	2.45	21.0	2.51	21.0	2.56	20.0	2.63	17.9	2.83	14.8	2.79
	725	120	018	117	/54	114	188	111	196	10905		105	563	948	35	742	26
	720	23.0	2.44	22.0	2.53	22.0	2.61	22.0	2.67	21.0	2.73	21.0	2.79	18.7	3.01	15.5	3.01
	800	126	502	123	354	121	02	118	327	115	49	112	249	102	44	851	3
	000	24.0	2.81	24.0	2.91	23.0	3.00	23.0	3.06	23.0	3.12	23.0	3.19	21.0	3.42	17.2	3.55
5	900	139	991	137	71	135	544	133	308	130	58	128	808	119	52	106	10
Ũ	200	28.0	3.85	28.0	3.96	28.0	4.06	27.0	4.15	27.0	4.22	27.0	4.28	26.0	4.50	22.0	4.79
	925	142		140	)54	138	331	13603		13355		13112		12284		11001	
	120	29.0	4.09	29.0	4.19	29.0	4.30	28.0	4.39	28.0	4.46	28.0	4.53	27.0	4.75	23.0	5.07

## **RT SERIES BELT DRIVE FAN DATA**

UPBLAST ROOF EXHAUSTERS

## > RT36BU

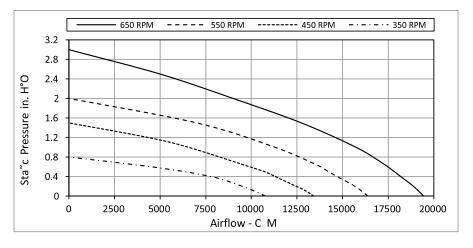
#### **Dimensional Data**



All dimensions in mm.

Roof Opening	Max Mtr. Frame
915 x 915	132
Damper Size	Weight (kg)
905 v 905	223

## > Performance Curve

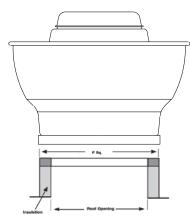


Motor HP	Fan RPM	0.000 CF		0.125" Pst CFM		0.250" Pst CFM		0.375" Pst CFM		0.500" Pst CFM		0.625" Pst CFM		1.000" Pst CFM		1.500" CFM		
		Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	Sones	BHP	
	350	107	766	100	37	91	30	80	86	6338		-		-		-		
1	350	11.4	0.65	11.1	0.72	72 10.2 0.82		9.7 0.87		9.3	0.85 -		-	-	-	-	-	
	375	110	065	10362		9469		85	23	702	27	-	-	-		-		
	3/5	12.0	0.71	11.6	0.78	10.8	0.88	10.1	0.94	9.6 0.93				-	-	-	-	
	400	118	300	111	69	103	14	95	03	83	51	-	-	_		-		
1-1/2	400	13.5	0.86	13.3	0.93	12.5	1.04	11.7	1.11	10.9	1.16	-	-	-	-	-	-	
1-1/2	425	126	580	121	15	113	24	10586		9711		8478		-		-		
	425	15.5	1.06	15.4	1.15	14.8	1.26	14.0	1.35	13.2	1.42	12.3	1.42	-	-	-	-	
	450	134	425	128	96	121	65	114	153	107	'19	97	06	-		-		
2	450	17.0	1.26	17.0	1.36	16.5	1.46	15.7	1.57	15.0	1.65	14.3	1.71	-	-	-	-	
Z	475	14270 13798		131	36	124	132	117	78	109	98	-		-				
	475	18.8	1.52	18.8	1.63	18.6	1.71	18.0	1.85	17.2	1.95	16.5	2.02	-	-	-	-	
	500	14890		14449		13832 1314		43	12523		11839		-		-			
3	300	21.0	1.72	21.0	1.85	21.0	1.92	20.0	2.07	19.4	2.18	18.6	2.26	-	-	-	-	
5	550	163	376	159	69	154	55	148	326	142	23	136	62	112	92	-		
	550	23.0	2.29	23.0	2.43	23.0	2.50	22.0	2.65	22.0	2.80	21.0	2.91	18.9	3.09	-	-	
	575	169	965	165	573	160	191	154	198	149	02	143	864	122	52	-		
	575	24.0	2.55	24.0	2.69	24.0	2.77	23.0	2.90	23.0	3.07	22.0	3.20	20.0	3.45	-	-	
5	600	181	143	177	79	173	45	168	324	162	45	157	'15	140	33	-		
5	000	27.0	3.12	27.0	3.27	27.0	3.37	26.0	3.48	26.0	3.66	25.0	3.82	23.0	4.13	-	-	
	650	194	441	191	01	187	18722 1		18255		17730		17205		15732		12737	
	000	29.0	3.83	29.0	4.00	29.0	4.13	29.0	4.22	28.0	4.38	28.0	4.57	26.0	4.97	23.0	5.10	

# ACCESSORIES DIMENSIONS

UPBLAST ROOF EXHAUSTERS

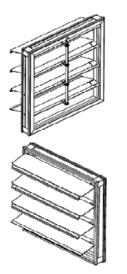
## **ROOF CURB**

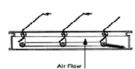


MODEL	Roof	Curb Size
NO.	Opening	F Sq.
RE09DU	225 x 225	460 x 460
RE10DU	300 x 300	460 x 460
RE12DU	300 x 300	460 x 460
RE13DU	400 x 400	510 x 510
RE16DU	400 x 400	510 x 510
RT08DU	225 x 225	460 x 460
RT10DU	300 x 300	460 x 460
RT11DU	300 x 300	460 x 460
RT13DU	300 x 300	460 x 460
RT16DU	400 x 400	510 x 510
RT12BU	400 x 400	620 x 620
RT14BU	400 x 400	620 x 620
RT16BU	500 x 500	720 x 720
RT18BU	500 x 500	720 x 720
RT24BU	635 x 635	840 x 840
RT30BU	710 x 710	920 x 920
RT36BU	915 x 915	1120 x 1120

All dimensions in mm.

## **BACKDRAFT DAMPER**





HORIZONTAL MOUNT - AIR FLOW UP

MODEL NO.	Curb Size F Sq.
RE09DU	215 x 215
RE10DU	290 x 290
RE12DU	290 x 290
RE13DU	390 x 390
RE16DU	390 x 390
RT08DU	215 x 215
RT10DU	290 x 290
RT11DU	290 x 290
RT13DU	290 x 290
RT16DU	390 x 390
RT12BU	390 x 390
RT14BU	390 x 390
RT16BU	490 x 490
RT18BU	490 x 490
RT24BU	625 x 625
RT30BU	700 x 700
RT36BU	905 x 905

All dimensions in mm.

#### Notes:

- 1. All dimensions are in mm unless otherwise noted.
- 2. Dimensions are not to be used for construction.
- 3. Damper sizes are nominal.

#### PERFORMANCE

Fans shall be tested in accordance with AMCA Standard 210 and AMCA Standard 300 test codes for air moving devices and shall be guaranteed by the manufacturer to deliver rated published performance levels. Fans shall be licensed to bear the AMCA certified ratings seal for both sound and air performance.

#### CONSTRUCTION

Fans shall be constructed of aluminum for durability and appearance. Fan spinning shall have rolled bead edge for rigidity. Units shall have a deep venture inlet to prevent snow and rain entry into the building. The curb cap shall include pre-punched mounting holes for ease of attachment.

#### **INSTALLATION**

Fans shall bear a permanently attached nameplate displaying model and serial number of the unit for future identification.

#### **MOTOR ASSEMBLY**

RT motors shall be mounted out of the exhaust airstream and RE motors shall be mounted within the exhaust airstream.

#### **IMPELLER**

Fan impellers shall be of the centrifugal backward inclined/curved type, constructed of aluminum and containing a matching inlet venturi for optimum unit performance. Impellers shall be statically and dynamically balanced.

#### MOTOR

Motors shall be heavy-duty ball bearing type, closely matched to the fan load. All single-phase TEAO motors shall contain thermal overload protection. Motors for use with speed control shall provide good speed controllability without any objectionable noise.

#### **FINISH AND COATING**

Fans shall be constructed of aluminum. Optional coatings shall be available.

#### ACCESSORIES

When specified, accessories such as backdraft damper, roof curb, variable speed controller, NEMA 4 disconnect switch, aluminum bird screen, aluminum insect screen and special coatings shall be provided by Twin City.

#### **FACTORY RUN TEST**

Prior to shipment, all fans shall be completely assembled and test run as a unit at operating speed or maximum RPM allowed for the particular construction type. Each impeller shall be statically and dynamically balanced in accordance with ISO1940 G 2.5 or 6.3 "Balance Quality and Vibration Levels for Fans."

#### **GUARANTEE**

The manufacturer shall guarantee the workmanship and materials for its roof and wall mounted centrifugal exhaust fans for at least one (1) year from startup or eighteen (18) months from shipment, whichever occurs first.

Twin City reserves the right to make changes at any time, without notice, to models, construction, specifications, options, availability, etc. This catalogue illustrates the appearance of Energy Twin City products at the time of publication.

## INDUSTRIAL PROCESS AND COMMERCIAL VENTILATION SYSTEMS

CENTRIFUGAL FANS | UTILITY SETS | PLENUM & PLUG FANS | INLINE CENTRIFUGAL FANS MIXED FLOW FANS | TUBEAXIAL & VANEAXIAL FANS | PROPELLER WALL FANS | PROPELLER ROOF VENTILATORS CENTRIFUGAL ROOF & WALL EXHAUSTERS | CEILING VENTILATORS | GRAVITY VENTILATORS | DUCT BLOWERS RADIAL BLADED FANS | RADIAL TIP FANS | HIGH EFFICIENCY INDUSTRIAL FANS | PRESSURE BLOWERS LABORATORY EXHAUST FANS | FILTERED SUPPLY FANS | MANCODLERS | FIBERGLASS FANS | CUSTOM FANS



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 Fan & Blower products at the time of publication and we reserve the right to make changes in design and construction at any time without notice.