

MODEL VAA-20

EXTRUDED ALUMINUM DAMPER • 5" DEEP • 6" AIRFOIL BLADES • PARALLEL OR OPPOSED

STANDARD MATERIALS AND CONSTRUCTION

Frame: 12 GA (.081" nominal) extruded aluminum. Hat channel with reinforcing bosses and groove inserts for silicone seals. Frame is 5" deep.

Blades: 12-GA (.081" nominal) extruded aluminum. Single unit airfoil design, with the pin-lock an integral section within the blade core. 6" wide.

Shafts: 1/2" dia. extruded aluminum, pin-lock design interlocking into blade section.

Linkage: In jamb. Aluminum crank-arm permanently locked to blade shaft by two stainless steel fasteners. Crank-arm contains a 1/2" dia., machined steel trunnion riding in a celcon bearing, a plated steel 1/4" - 20 set screw with locking patch ties the pivot to the 5/16" dia. aluminum linkage rod. Linkage of each damper is individually adjusted.

Bearings: "Double-Sealed" type with celcon inner bearing on axle riding in polycarbonate outer bearing inserted in frame so that outer bearing cannot rotate; Axle bearings to be designed for no metal-to-metal or metal-to-bearing riding surfaces; Interconnecting linkage to have celcon bearings to eliminate friction in linkage.

Seals: Extruded silicone rubber seal. Stainless steel spring jamb seals.

Finish: Mill (No Finish)

OPTIONS

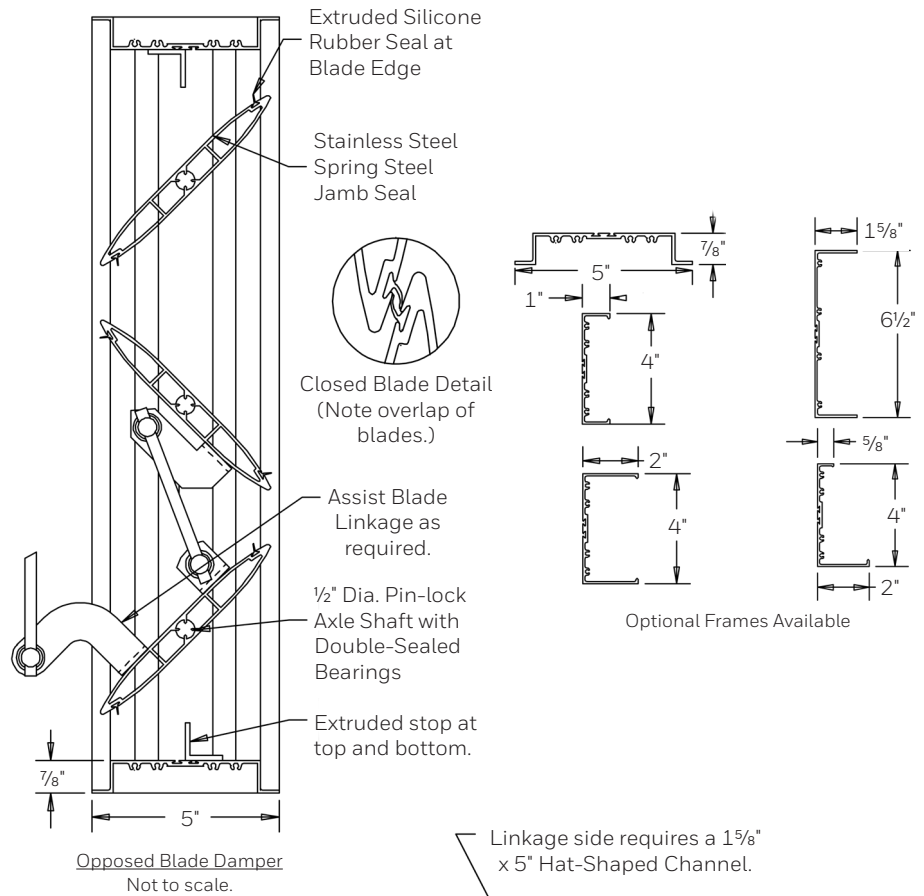
Hand Quadrants, 120V, 24V, or Pneumatic Actuators, Jackshafting, Auxiliary Switch, Explosion Proof Housing, Clear anodize blades and frames (204-R1), Face/Bypass (Vertical, Horizontal, or Perpendicular)

NOTES

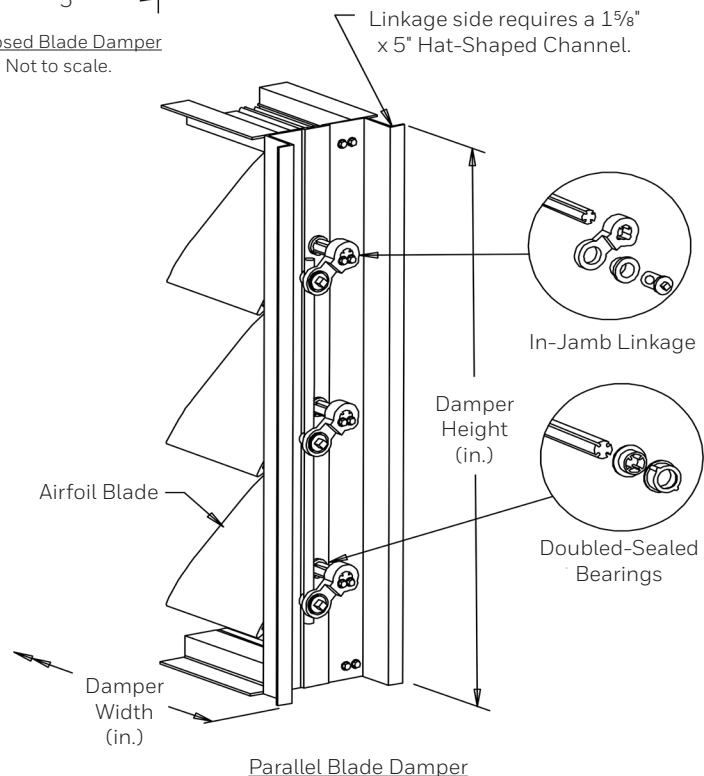
1. Nominal deductions will be made to the opening size given.
2. Approximate shipping weight is 5.5 lbs./sq.ft.

DAMPER SIZES

BLADE TYPE	MINIMUM PANEL	MAXIMUM PANEL
Parallel	12"W x 12"H	60"W x 72"H
Opposed	12"W x 14 5/8"H	60"W x 72"H



Opposed Blade Damper
Not to scale.



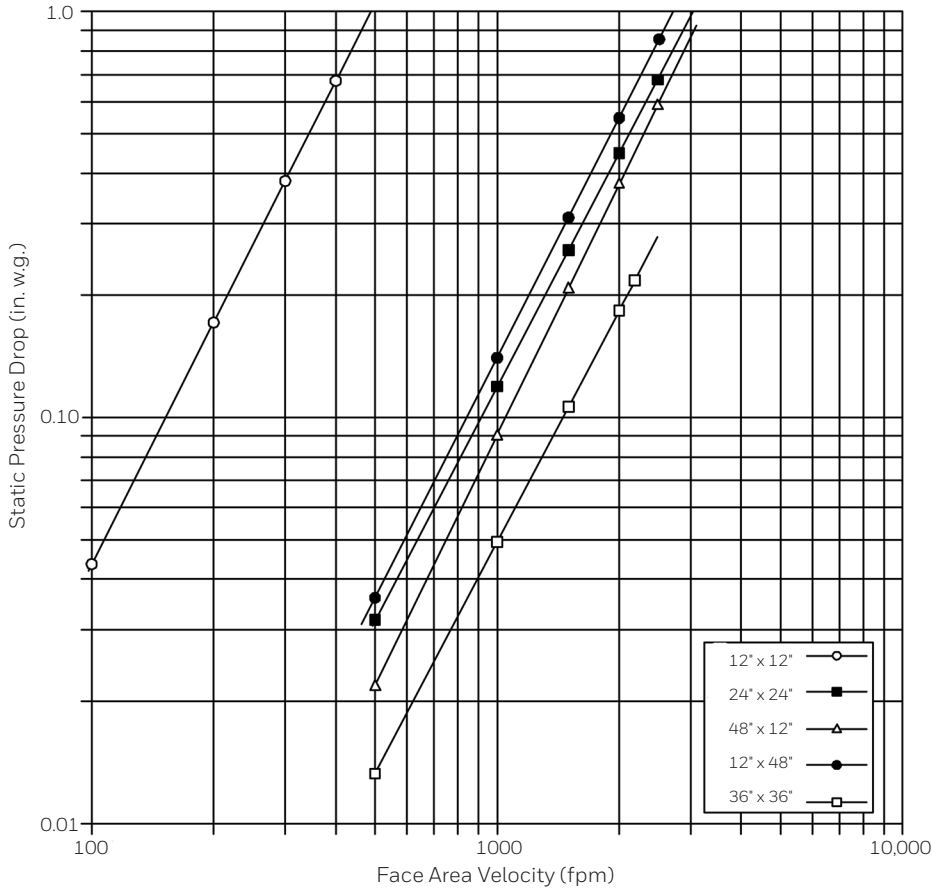
Parallel Blade Damper

SCHEDULE BLOCK ON PAGE 2

PERFORMANCE DATA - PRESSURE DROP

- Pressure drop ratings are tested in accordance with AMCA Standard 500-D using test set-up Fig. 5.3 for a damper installed with duct upstream and downstream.
- Static pressures are corrected to .075 lb./cu.ft. air density

PRESSURE DROP GRAPH



12"W X 12"H

FACE AREA VELOCITY (FPM)	PRESSURE DROP (IN. W.G.)
100	0.04
200	0.16
300	0.38
400	0.69
500	1.00

24"W X 24"H

FACE AREA VELOCITY (FPM)	PRESSURE DROP (IN. W.G.)
500	0.03
1000	0.12
1500	0.25
2000	0.45
2500	0.68

12"W X 48"H

FACE AREA VELOCITY (FPM)	PRESSURE DROP (IN. W.G.)
500	0.04
1000	0.14
1500	0.31
2000	0.56
2500	0.85

48"W X 12"H

FACE AREA VELOCITY (FPM)	PRESSURE DROP (IN. W.G.)
500	0.02
1000	0.09
1500	0.20
2000	0.38
2500	0.58

36"W X 36"H

FACE AREA VELOCITY (FPM)	PRESSURE DROP (IN. W.G.)
500	0.01
1000	0.05
1500	0.10
2000	0.18
2500	0.21



Honeywell Dampers certifies that the Model VAA-20 shown herein is licensed to bear the AMCA seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to Air Performance and Air Leakage Ratings only.

SCHEDULE BLOCK

Item #	Qty	Width	Height	Para.		Actuator Model	Interior	Exterior	N.C.	N.O.	Union Made
				Oppo.							
Arch. / Eng.:		Damper Size		Blade Position		EDR:	Location		ECN:	Job:	
Contractor:											
Project:						Date:	DWN:	DWG:			

PERFORMANCE DATA - AIR LEAKAGE

- Air leakage requirements meet International Energy Conservation Code (IECC) by leaking less than 3 cfm/sq.ft. at 1 in. w.g. or static pressure and is AMCA licensed as a class “1A” damper.
- Leakage ratings are tested in accordance with AMCA Standard 500-D using test set-up Fig. 5.5 at an operational temperature range of 50°F and 104°F. Data are based on a seating torque of 40 lb./in. for dampers less than 4 sq.ft. in size. For dampers above 4 sq.ft., 5 lb./in. is applied to hold the damper in the closed position.

DAMPER AIR LEAKAGE CLASSIFICATIONS

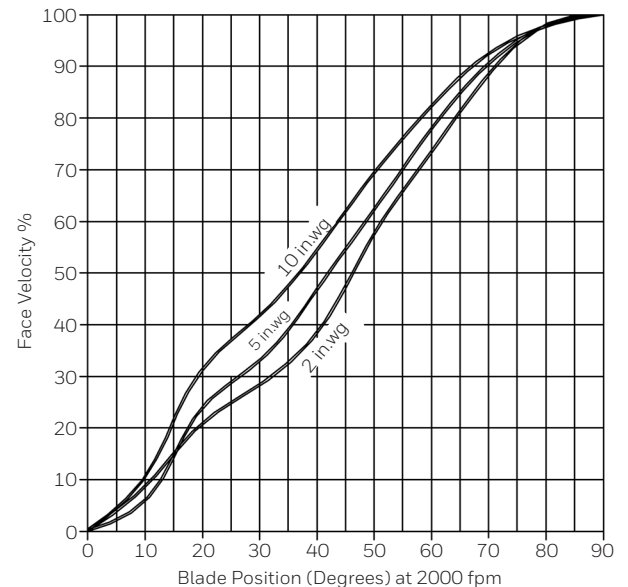
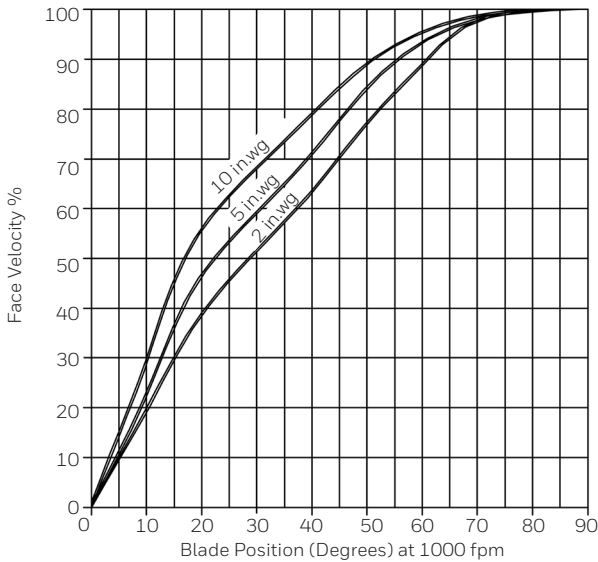
DAMPER SIZE	1 IN. W.G. CLASS	4 IN. W.G. CLASS
12"W x 12"H	1A	1
24"W x 24"H	1A	1
36"W x 36"H	1A	1
12"W x 48"H	1A	1
48"W x 12"H	1A	1
60"W x 36"H	1A	1

DAMPER AIR LEAKAGE CLASSIFICATIONS

LEAKAGE CLASS	1 IN. W.G. PRESSURE	4 IN. W.G. PRESSURE
1A	3	N/A
1	4	8
2	10	20
3	40	80

PERFORMANCE DATA - LINEAR AIRFLOW CHARACTERISTICS

- Test units were installed in ductwork with duct upstream and downstream in accordance with AMCA Standard 500-D test set-up Fig. 5.3 using most common approach velocities and fan static pressure to conduct linear air flow test.
- The results of the tests show that fan static pressure does have an effect on the linear air flow characteristics of a damper. These graphs will identify the simulated system conditions used for the single damper in duct system application.
- Curves shown in these graphs demonstrate that the Model **VAA-20** opposed blade damper “as standardly built” is a very effective control damper for use in a variety of velocities and pressures.



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