## **AWX** Axial Warehouse Exhaust

PRODUCT GUIDE



# TABLE OF CONTENTS

INTRODUCTION	3
CERTIFICATIONS & LISTINGS	4
FEATURES & BENEFITS	5
OPTIONS & ACCESSORIES	6
AWX KEY COMPONENTS	7-8
DIMENSIONAL DATA	9
AIR PERFORMANCE	10-11
SOUND PERFORMANCE	12
MOTOR AVAILABILITY	13

## INTRODUCTION

#### **Axial Warehouse Exhaust**

PennBarry model AWX Axial Fans are designed for versatility in medium pressure inline applications used in commercial, institutional, or industrial applications. The AWX can be utilized in ducted or free inlet applications and can be located indoors or outdoors. The versatile design allows AWX to be selected for horizontal or vertical discharge and can be base mounted, ceiling hung, or mounted on a roof curb. The AWX can be utilized in a variety of applications including warehouse ventilation, space pressurization and general supply / exhaust ventilation.

The AWX Fan is designed using the latest in Computational Fluid Dynamic and Finite Elemental Analysis to bring an industry leading Inline Axial Fan.

The durable welded CNC precision rolled concentric housings and the adjustable pitch aerodynamic cast aluminum propellers are engineered to provide maximum performance, efficiency, and reliability.

Fan housings utilize welded and coated mild steel housings. The AWX utilizes two highly efficient cast aluminum propellers, a 6-blade propeller and a 9-blade propeller to cover a wide performance range. PennBarry offers highly efficient motors in conjunction with the optimal fan design to meet demanding energy efficient standards. Motor offerings include Permanent Magnet and Induction AC NEMA Premium Efficient Motors. The motors are tested for durability and performance. A wide range of accessories are available to meet various application requirements.

AWX Inline Axial Fans are designed and built to provide the end user with a highly efficient and extremely reliable air moving unit. Each AWX is fully assembled, factory set at the specified RPM, and test run prior to shipment.



#### **AWX Direct Drive Series Model**

- Size 1600 mm/63 in. diameter
- Static pressure up to 2.75" wg./680 Pa
- Flow capacity up to 88,700 CFM/41,800 L/s
- Maximum operating temperature up to 110°F/43°C

## **CERTIFICATIONS & LISTINGS**



### **AWX AMCA Certifications**

PennBarry certifies the AWX model shown herein is licensed to bear the AMCA seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.

The AMCA Certified Ratings Program seal applies to the FEI for the AWX 1600-4-6 and 1600-4-9 models only.



 $_{\rm c}$  UL  $_{\rm us}$  Certification UL and cUL certification Standard AWX fans carry the UL labels, UL705 (ZACT/ZACT7), file #E28413.

## FEATURES & BENEFITS

### **Complete Package**

AWX Rooftop Upblast is a fully equipped exhaust fan package.

#### **Propeller**

The highly efficient adjustable pitch, cast aluminum propeller is available in 6 and 9 blade asymmetrical configurations to meet a wide range of performance demands. The cast aluminum blades are a true airfoil design which maximizes fan efficiency and reduces operating costs. The asymmetrical design reduces blade pass frequency tones and provides better overall sound quality

### **Propeller Types**





6 blade asymmetrical propeller

9 blade asymmetrical propeller

### **Durable housings**

AWX fans are manufactured of mild steel and coated to ensure a long service life. The housings are robotically welded assuring a strong, leak proof, housing.

#### **Motors**

Permanent Magnet Motors will be available up to 25 hp. The NEMA Frame Premium Efficient Induction motors are available starting at 7.5 hp.

Permanent Magnet Motors come with a speed controller which is programmed to the specified RPM and tested before shipment. Premium Efficient Induction Motors can be provided with an optional Variable Frequency Drive either factory mounted or shipped loose. Both of these options allow for eacy field system balancing to correct for system pressure variations.

## **OPTIONS & ACCESSORIES**

### **Discharge Windband**

Included as part of the rooftop upblast design to protect butterfly dampers from cross winds.

### **Curb Cap with Integral Lifting Lugs**

Included as part of the rooftop upblast design for curb mounting and includes integral lifting lugs.

#### Service Switch

Factory Mounted and Wired NEMA 3R Service Switch.

#### **Access Door**

Provides quick and easy inspection of interior fan components.

### **Butterfly Damper**

Provided with galvanized damper blades as standard with an option for aluminum damper blades to reduce damper weight in low volume applications.

### **Magnet Latches**

Assists with keeping damper blades fully closed and to reduce damper blade vibration due to building pressure variations when the fan is not operation.

#### **Roof Curb**

Selectable as an option for rooftop upblast configurations.

### **Variable Frequency Drives**

Allows motor speed to be adjusted for system balancing and can be mounted to the fan (indoor applications only) or shipped loose for field installation.

#### **UL-705**

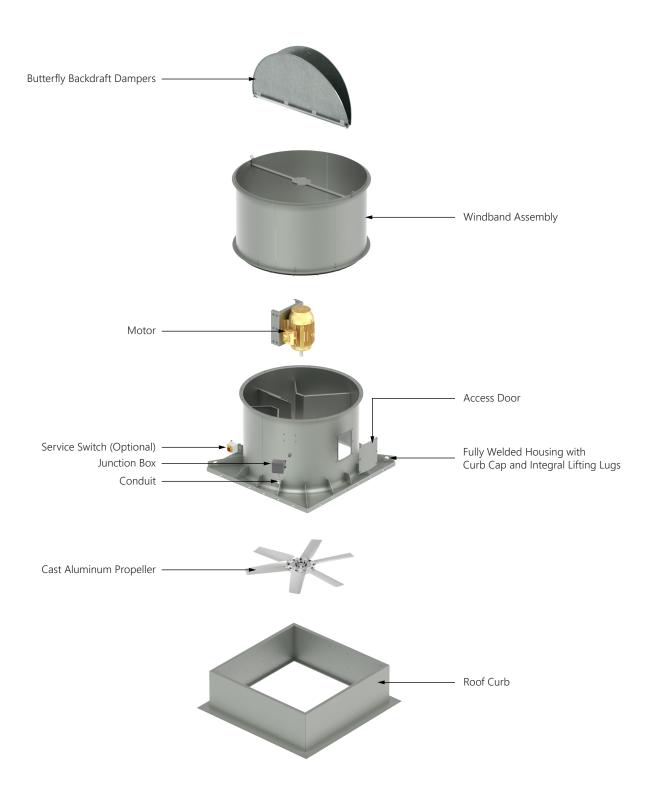
UL and cUL 705 certified design for electrical safety.

### **Coatings**

The AWX comes standard with Air Dry Enamel with options for Air Dry Epoxy, Air Dry Epoxy with UV protection, Air Dry Epoxy Phenolic, Air Dry Epoxy Phenolic with UV Protection, Air Dry Phenolic, and Air Dry Phenolic with UV protection. All units are coated on the mild steel components with the exception of galvanized components.

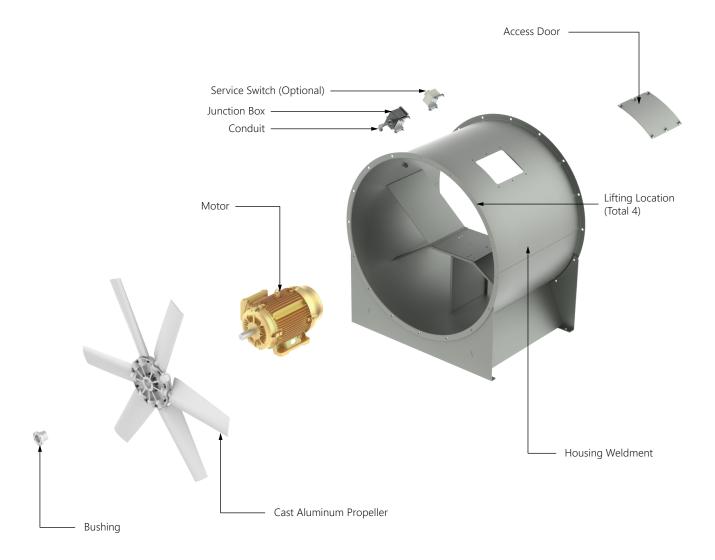
## **AWX KEY COMPONENTS**

### **Axial Warehouse Exhaust Fan Roof Mounted Upblast**



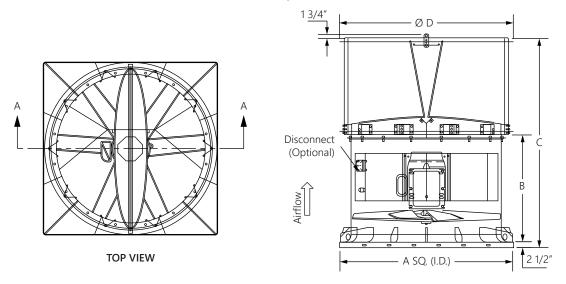
## **AWX KEY COMPONENTS**

### **Axial Warehouse Exhaust Fan Horizontal**



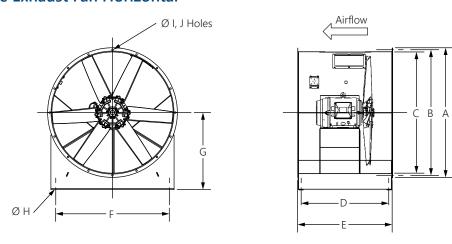
## **DIMENSIONAL DATA**

### **Axial Warehouse Exhaust Fan Roof Mounted Upblast**



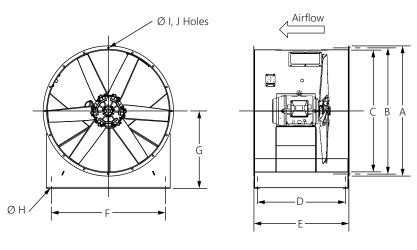
	А	В	С	D	Min MTR Frame	Max MTR Frame	Unit weight (less motor)	Discharge windband weight
AWX-160	73	48 1/8	88 3/8	73 1/2	213T	326T	1180	300

### **Axial Warehouse Exhaust Fan Horizontal**



	A	В	С	D	E	F	G	н	1	J	Min MTR Frame	Max MTR Frame	Unit weight (less motor)
AWX-160	67 3/8	65 1/4	63	45 1/2	49 1/8	59	40	13/16	13/16	16	213T	326T	1146

## AIR PERFORMANCE



Propeller Diameter = 63 in. nominal

Maximum RPM = 950

Tip Speed, FPM = 16.5 x RPM

Inlet and Outlet Diameter (Area) = 63.00 in. (21.65 sq.ft.)

1600-4-6

		0" SP	0.125" SP	0.25" SP	0.50" SP	0.75" SP	1.00" SP	1.25" SP	1.50" SP
RPM	PITCH	CFM							
		BHP FEI							
	_	14942	-	-	-	-	-	-	-
	5	0.46 3.29							
	8	18650	-	-	-	-	-	-	-
		0.55 3.58							
	11	22359	18271	11824	-	-	-	-	-
	11	0.69 3.60	0.79 3.17	0.78 2.49					
	14	26067	22024	15927	-	-	-	-	-
		0.88 3.48	0.97 3.24	1.02 2.63					
350*	18	29074	24880	18684	-	-	-	-	-
330	10	1.13 3.18	1.32 2.79	1.36 2.36					
	21	31908	27506	21151	-	-	-	-	-
	21	1.44 2.88	1.68 2.52	1.70 2.19					
	24	34741	30132	23566	-	-	-	-	-
		1.82 2.63	2.00 2.40	2.01 2.11					
	27	37575	32763	25984	-	-	-	-	-
		2.25 2.41	2.28 2.37	2.28 2.10					
	30	40484	35403	28542	-	-	-	-	-
		2.78 2.23	2.52 2.39	2.52 2.13					
	5	40789	39196	37639	34438	30908	26944	22450	16871
		6.77 0.95	6.95 1.04	7.10 1.12	7.30 1.26	7.34 1.35	7.21 1.41	6.90 1.41	6.42 1.29
	8	50348	48746	47150	43881	40322	34340	31951	27021
		8.22 1.14	9.11 1.13	9.27 1.21	9.66 1.32	9.99 1.38	10.12 1.42	10.06 1.42	9.82 1.38
	11	59908	58264	56654	53362	49774	45789	41438	36711
		10.32 1.28	11.41 1.25	11.67 1.31	12.28 1.39	12.85 1.43	13.25 1.45	13.46 1.45	13.45 1.42
	14	69467	67836	66197	62844	59256	55291	50932	46286
		13.21 1.37	13.86 1.39	14.29 1.42	15.15 1.47	15.94 1.50	16.61 1.50	17.09 1.48	17.35 1.45
900	18	77552	75895	74193	70724	67049	63032	58634	53913
		17.14 1.35	18.51 1.32	19.46 1.31	20.84 1.32	21.60 1.35	22.17 1.37	22.78 1.35	23.05 1.34
	21	85301	83582	81804	-	-	-	-	-
		22.00 1.32	24.07 1.26	25.34 1.24					
	24	-			-	-		-	-
	27	-		-	-	-	-	-	
		-		-			-		
	30	-		-	-	-	-	-	
				-					

<sup>\*</sup>Requires speed control option.

Performance certified is for installation type B-Free inlet, Ducted outlet. Power rating (BHP) does not include transmission losses. FEI calculation is based on default motor calculation in accordance with ANS/AMCA Standard 208. Performance ratings do not include the effects of appurtenances.

## AIR PERFORMANCE

### 1600-4-9

		0" SP	0.25" SP	0.50" SP	0.75" SP	1.00" SP	1.50" SP	2.00" SP	2.50" SP
RPM	PITCH	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM
		BHP FEI	BHP FEI	BHP FEI	BHP FEI	BHP FEI	BHP FEI	BHP FEI	BHP FEI
	5	15175	8945	-	-	-	-	-	-
	J	1.67 1.03	0.66 2.23						
	8	18740	12206	-	-	-	-	-	-
	0	1.55 1.39	0.87 2.33						
	11	22306	15690	-	-	-	-	-	-
		1.35 1.93	1.10 2.42						
	14	25872	19137	-	-	-	-	-	-
		1.08 2.85	1.33 2.47						
350*	18	29217	22184	-	-	-	-	-	-
		1.22 2.98	1.72 2.28						
	21	32573	25122	-	-	-	-	-	=
		1.53 2.81	2.13 2.14						
	24	35930	28040	-	-	-	-	-	-
	27	1.91 2.64	2.53 2.08						
		39287	30939	-	-	-	-	-	-
		2.36 2.48	2.91 2.05					-   -	
	30	42688 2.90 2.33	33819 3.27 2.06	-	-	-	-	-	-
		40860	38796	36609	34299	31926	26631	19112	
	5	10.44 0.63	10.56 0.80	10.72 0.93	10.91 1.04	11.09 1.12	11.11 1.21	10.25 1.16	
		49842	47704	45478	43139	40698	35305	28046	_
	8	11.84 0.78	12.85 0.89	13.20 1.02	13.60 1.11	14.00 1.18	14.52 1.26	14.30 1.24	
		58823	56618	54353	51993	49511	44007	37048	27351
	11	13.85 0.92	15.25 1.00	15.85 1.11	16.48 1.19	17.09 1.25	18.08 1.31	18.49 1.30	17.80 1.16
		67805	65539	63236	60857	58352	52755	45979	36523
	14	16.58 1.04	17.75 1.13	18.68 1.21	19.56 1.28	20.37 1.32	21.79 1.37	22.82 1.35	22.70 1.24
		76486	74078	71628	_	-	-	-	-
900	18	20.54 1.10	23.78 1.08	24.96 1.13					
	21	-	-	-	-	-	-	-	-
	21								
	24	-	-	-	-	-	-	-	-
	24			-   -		-   -			
	27	-	-	-	-	-	-	-	-
	30	-	-	-	-	-	-	-	-
	30								

\*Requires speed control option.

Performance certified is for installation type B-Free inlet, Ducted outlet. Power rating (BHP) does not include transmission losses. FEI calculation is based on default motor calculation in accordance with ANS/AMCA Standard 208. Performance ratings do not include the effects of appurtenances.

## SOUND PERFORMANCE

#### 1600-4-6

RPM	% WOV	% WOV Inlet Sound Power 15° Pitch, Lwi									
KPIVI		1	2	3	4	5	6	7	8	LwiA	dBA
	100	99	96	98	101	101	95	91	82	104	93
	80	97	94	94	96	97	92	88	81	100	88
900	70	97	94	96	99	98	93	88	82	102	90
	60	97	95	102	105	102	95	89	83	106	95
	50	97	95	106	110	105	97	90	84	110	98

The sound power level ratings shown are in decibels, calculated per AMCA International Standard 301. The A-weighted sound ratings shown have been calculated per AMCA International Standard 301. Values shown are for inlet LWI and inlet LWIA sound power levels for installation Type B: free inlet, ducted outlet. Ratings include the effects of duct end correction. A-weighted sound pressure levels (dBA), are based on an 11.5 dB attenuation per octave band at 5 feet from the fan in a hemispherical field, and are not certified by AMCA.

#### 1600-4-9

RPM	% wov	Inlet Sound Power 15° Pitch, Lwi									
KPIVI	76 VVOV	1	2	3	4	5	6	7	8	LwiA	dBA
	100	94	97	101	101	102	97	94	85	105	94
	80	93	93	96	98	99	95	91	83	102	91
900	70	99	93	95	99	100	96	92	84	103	92
	60	104	93	95	100	101	98	92	84	104	93
	50	107	93	94	100	101	99	93	84	105	93

The sound power level ratings shown are in decibels, calculated per AMCA International Standard 301. The A-weighted sound ratings shown have been calculated per AMCA International Standard 301. Values shown are for inlet LWI and inlet LWIA sound power levels for installation Type B: free inlet, ducted outlet. Ratings include the effects of duct end correction. A-weighted sound pressure levels (dBA), are based on an 11.5 dB attenuation per octave band at 5 feet from the fan in a hemispherical field, and are not certified by AMCA.

## **MOTOR AVAILABILITY**

			PM Motor	Induction Motor HP 7.5 hp to 25 hp				
			Motor HP Range - 7.5 hp to 25 hp					
Unit	Max HP	Max	Motor RPM Range - 350 to 2160	Motor RPM Range 870 to 3600 (60 Hz)  Motor Enclosure - ODP, TEFC, Voltages 200V-240V/380V-480V, Phase - 3-phase, Frequency - 50/60 Hz				
Size		RPM	Motor Enclosure - TEFC, Voltages (190V-240V)/(380V-480V), Phase - 3-phase, Frequency - 50/60 Hz					
			Direct Dirve - PM Motor w/On board Mtr, Spd. Cntrl	Direct Drive w/VFD	Direct Drive w/o VFD			
	7.5 HP	900	x	х	x*			
	10 HP	900	x	x	x*			
1600	15 HP	900	x	x	x*			
	20 HP	900	X	x	x*			
	25 HP	900	Х	х	x*			

<sup>\*-</sup>without VFD 900 RPM is nominal motor speed, actual motor speed will vary.

## PENNBARRY PRODUCT SOLUTIONS



### **Commercial**

Roof & wall exhaust centrifugal fans

Ceiling, wall, & inline centrifugal fans

Roof supply centrifugal fans

Square & round centrifugal fans

Wall mounted axial fans

Hooded roof axial fans

Upblast roof axial fans

Gravity ventilators

Roof curbs

## 🔀 Industrial

Freestanding centrifugal fans

Industrial & material handling fans

Tubular centrifugal inline fans

Mixed flow centrifugal fans

Plenum fans

Wall mounted propeller fans

Tube axial fans

Vane axial fans

Lab exhaust



Exhaust fans

PennBarry is proud to be your preferred manufacturer of commercial and industrial fans and blowers. Learn how PennBarry can assist you in your next application by contacting your PennBarry Representative or visiting us on the web at www.pennbarry.com

PennBarry | www.pennbarry.com | pbtsr@pennbarry.com | Tel 765-483-5860

PennBarry reserves the right to make changes at any time, without notice, to models, construction, specifications, options and availability. This document illustrates the appearance of PennBarry products at the time of publication. View the latest updates on the PennBarry website.

© 2023 PennBarry. All rights reserved. AWX February 2023.

