

**Model A4080-A4085**  
**4" (101.6 mm) High Performance Fixed Extruded Mullion Louvre**

**Material:**

Material:	6063-T6 Alloy
Nominal Thickness (heads, sills, jamps, & mullions):	0.081" (2.05 mm)
Nominal Blade Thickness:	0.068" (1.73 mm)
Furnished With:	Birdscreen: ½" intercrimp aluminum mesh, 0.063" diameter wire removeable aluminum bird screen in an aluminum frame
Additional Options (at additional cost):	Insect screen (in lieu of bird screen), Continuous clip angles for attachment, Sheet blank off, Insulated blank off, Sill pans, Flange frames, Integrated glazing frames



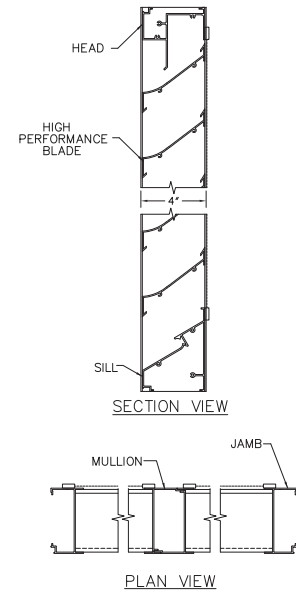
**Test Summary:**  
**For a 4 Foot by 4 Foot Unit.**

*Tested with mill finish and no screen*

- Free area = 8.65 ft<sup>2</sup> (0.804m<sup>2</sup>)
- Percent free area = 54%
- Free area velocity at the point of beginning water penetration (@ 0.01 oz. / ft<sup>2</sup> of free area based on a 15 minute interval test) = 804 FPM (4.08 m/s)
- Intake pressure drop at 0.01 oz. / ft<sup>2</sup> free area velocity = 0.12 in. H<sub>2</sub>O (29.8 Pa)

**Construction Specialties Australia Pty Ltd certifies that the louvre model A4080-A4085 shown herein is licensed to bear the AMCA Seal.**

The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified ratings Program. The AMCA Certified Ratings Seal applies to air performance ratings and water penetration ratings.

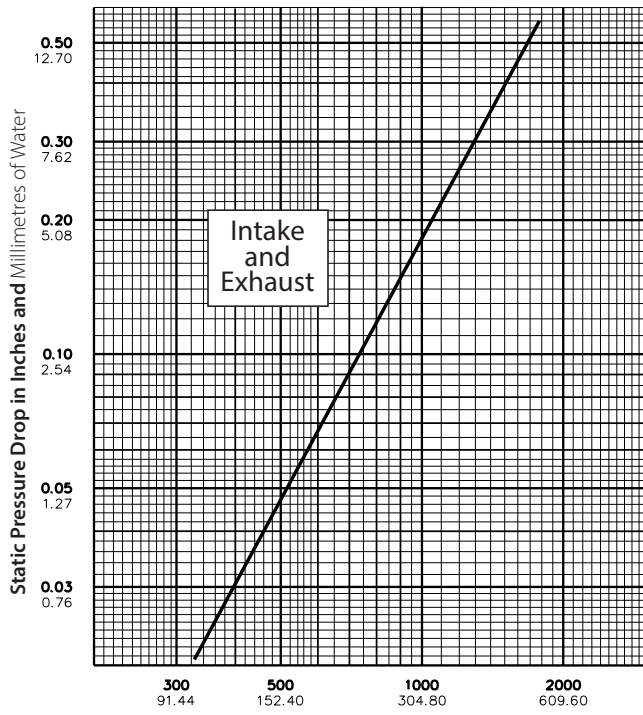


**Discharge Coefficient**  
 Intake Cd = 0.38 (Class 2)  
 AMCA certifies the coefficient class only

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**Water Penetration Statement**

AMCA defines the point of beginning water penetration as the free area velocity at which the AMCA water test has yielded 0.01 or less ounces of water per square foot of louvre free area during a 15-minute test period.



Air Velocity in Feet and Metres per Minute Through Free Area

Data corrected to standard air density.  
 48" x 48" louvre tested to figure 5.5.

**Free Area Table** (Free area in sq. feet and sq. metres)

For additional sizes, please visit:

<https://www.c-sgroup.com/architectural-louvers/louvers-airflow-tool>

**Width in Inches and Metres**

	18	24	30	36	42	48	54	60
	0.46	0.61	0.76	0.91	1.07	1.22	1.37	1.52
<b>18</b>	<b>0.87</b>	<b>1.24</b>	<b>1.62</b>	<b>1.99</b>	<b>2.36</b>	<b>2.73</b>	<b>3.11</b>	<b>3.48</b>
0.46	0.08	0.12	0.15	0.18	0.22	0.25	0.29	0.32
<b>24</b>	<b>1.2</b>	<b>1.74</b>	<b>2.27</b>	<b>2.81</b>	<b>3.35</b>	<b>3.89</b>	<b>4.43</b>	<b>4.96</b>
0.61	0.11	0.16	0.21	0.26	0.31	0.36	0.41	0.46
<b>30</b>	<b>1.47</b>	<b>2.13</b>	<b>2.79</b>	<b>3.45</b>	<b>4.1</b>	<b>4.76</b>	<b>5.42</b>	<b>6.08</b>
0.76	0.14	0.20	0.26	0.32	0.38	0.44	0.50	0.56
<b>36</b>	<b>1.93</b>	<b>2.8</b>	<b>3.67</b>	<b>4.54</b>	<b>5.4</b>	<b>6.27</b>	<b>7.14</b>	<b>8</b>
0.91	0.18	0.26	0.34	0.42	0.50	0.58	0.66	0.74
<b>42</b>	<b>2.2</b>	<b>3.19</b>	<b>4.18</b>	<b>5.17</b>	<b>6.16</b>	<b>7.14</b>	<b>8.13</b>	<b>9.12</b>
1.07	0.20	0.30	0.39	0.48	0.57	0.66	0.76	0.85
<b>48</b>	<b>2.67</b>	<b>3.86</b>	<b>5.06</b>	<b>6.26</b>	<b>7.45</b>	<b>8.65</b>	<b>9.85</b>	<b>11.05</b>
1.22	0.25	0.36	0.47	0.58	0.69	0.80	0.91	1.13
<b>54</b>	<b>2.94</b>	<b>4.26</b>	<b>5.57</b>	<b>6.89</b>	<b>8.21</b>	<b>9.53</b>	<b>10.84</b>	<b>12.16</b>
1.37	0.27	0.40	0.52	0.64	0.76	0.88	1.01	1.13
<b>60</b>	<b>3.4</b>	<b>4.93</b>	<b>6.45</b>	<b>7.98</b>	<b>9.51</b>	<b>11.03</b>	<b>12.56</b>	<b>14.09</b>
1.52	0.32	0.46	0.60	0.74	0.88	1.03	1.17	1.31
<b>66</b>	<b>3.67</b>	<b>5.32</b>	<b>6.97</b>	<b>8.61</b>	<b>10.26</b>	<b>11.91</b>	<b>13.55</b>	<b>15.2</b>
1.68	0.34	0.49	0.65	0.80	0.95	1.11	1.26	1.41
<b>72</b>	<b>4.14</b>	<b>5.99</b>	<b>7.85</b>	<b>9.7</b>	<b>11.56</b>	<b>13.41</b>	<b>15.27</b>	<b>17.13</b>
1.83	0.38	0.56	0.73	0.90	1.07	1.25	1.42	1.59
<b>78</b>	<b>4.41</b>	<b>6.38</b>	<b>8.36</b>	<b>10.34</b>	<b>12.31</b>	<b>14.29</b>	<b>16.27</b>	<b>18.24</b>
1.98	0.41	0.59	0.78	0.96	1.14	1.33	1.51	1.69
<b>84</b>	<b>4.87</b>	<b>7.06</b>	<b>9.24</b>	<b>11.43</b>	<b>13.61</b>	<b>15.8</b>	<b>17.98</b>	<b>20.17</b>
2.13	0.45	0.66	0.86	1.06	1.26	1.47	1.67	1.87
<b>90</b>	<b>5.14</b>	<b>7.45</b>	<b>9.75</b>	<b>12.06</b>	<b>14.36</b>	<b>16.67</b>	<b>18.98</b>	<b>21.28</b>
2.29	0.48	0.69	0.91	1.12	1.33	1.55	1.76	1.98
<b>96</b>	<b>5.61</b>	<b>8.12</b>	<b>10.63</b>	<b>13.15</b>	<b>15.66</b>	<b>18.18</b>	<b>20.69</b>	<b>23.21</b>
2.44	0.52	0.75	0.99	1.22	1.46	1.69	1.92	2.16
<b>102</b>	<b>5.87</b>	<b>8.51</b>	<b>11.15</b>	<b>13.78</b>	<b>16.42</b>	<b>19.05</b>	<b>21.69</b>	<b>24.32</b>
2.59	0.55	0.79	1.04	1.28	1.53	1.77	2.01	2.26
<b>108</b>	<b>6.34</b>	<b>9.18</b>	<b>12.03</b>	<b>14.87</b>	<b>17.72</b>	<b>20.56</b>	<b>23.4</b>	<b>26.25</b>
2.74	0.59	0.85	1.12	1.38	1.65	1.91	2.17	2.44
<b>114</b>	<b>6.61</b>	<b>9.57</b>	<b>12.54</b>	<b>15.5</b>	<b>18.47</b>	<b>21.43</b>	<b>24.4</b>	<b>27.36</b>
2.90	0.61	0.89	1.16	1.44	1.72	1.99	2.27	2.54
<b>120</b>	<b>7.07</b>	<b>10.25</b>	<b>13.42</b>	<b>16.59</b>	<b>19.77</b>	<b>22.94</b>	<b>26.11</b>	<b>29.29</b>
3.05	0.66	0.95	1.25	1.54	1.84	2.13	2.43	2.72
<b>126</b>	<b>7.34</b>	<b>10.64</b>	<b>13.93</b>	<b>17.23</b>	<b>20.52</b>	<b>23.82</b>	<b>27.11</b>	<b>30.4</b>
3.20	0.68	0.99	1.29	1.60	1.91	2.21	2.52	2.82
<b>132</b>	<b>7.81</b>	<b>11.31</b>	<b>14.81</b>	<b>18.32</b>	<b>21.82</b>	<b>25.32</b>	<b>28.83</b>	<b>32.33</b>
3.35	0.73	1.05	1.38	1.70	2.03	2.35	2.68	3.00
<b>138</b>	<b>8.08</b>	<b>11.7</b>	<b>15.33</b>	<b>18.95</b>	<b>22.57</b>	<b>26.2</b>	<b>29.82</b>	<b>33.45</b>
3.51	0.75	1.09	1.42	1.76	2.10	2.43	2.77	3.11
<b>144</b>	<b>8.54</b>	<b>12.38</b>	<b>16.21</b>	<b>20.04</b>	<b>23.87</b>	<b>27.7</b>	<b>31.54</b>	<b>35.37</b>
3.66	0.79	1.15	1.51	1.86	2.22	2.57	2.93	3.29

Height in Inches and Metres

Upper Numerals English Units/Lower Numerals Metric Units