



**EXTRUDED ALUMINUM STATIONARY LOUVER**  
**4" (102) DEEP • J BLADE • DRAINABLE HEAD**  
**MODEL: 1604JD**

Model 1604JD, incorporating J style blades, is an architecturally styled 4" (102) deep louver designed with smooth, clean lines that visually compliment any structure's exterior styling. Available in channel or flanged type, the 4" (102) deep frame installs easily in most common wall configurations. The drainable head feature utilizes a top gutter that collects the water running down the building face and channels it out the concealed downspouts in the side frame, thus preventing it from flowing down into the airstream. Suitable for use in exhaust and low to medium velocity intake applications, the blade design features a rear water baffle and provides good protection against general weather conditions, with low pressure drop characteristics and a high free area. Reinforcing bosses run the full length of each blade for superior strength. Model 1604JD is AMCA Licensed and is engineered to be architecturally appealing as well as mechanically enduring.

**STANDARD CONSTRUCTION:**

- FRAME:** 4" (102) deep, Type 6063-T6 extruded aluminum, .080" (2.03) nominal wall thickness. Integral caulking slot provided.
- BLADES:** Type 6063-T6 extruded aluminum, .080" (2.03) nominal wall thickness, with reinforcing bosses. J style.
- BLADE ANGLE:** Fixed at 37 degrees.
- BLADE SPACING:** Approx. 4" (102) on centers.
- BLADE SUPPORT BRACKETS:** Concealed type, factory installed on rear of louver on maximum 60" (1524) centers. Reinforced with 1 1/2" x 2" (38 x 51) angle (adds approx. 2" [51] to overall louver depth).
- MULLIONS:** Concealed type allowing continuous line appearance up to 120" (3048) wide. Larger assemblies require separate visible frames with downspouts.
- SCREEN:** 3/4" x .051 (19 x 1.3) expanded, flattened aluminum bird screen in removable frame, inside (rear) mount (adds approximately 3/8" [10] to louver depth).
- FINISH:** Mill.
- MINIMUM SIZE:** 12" W x 12" H (305 x 305).
- MAX. SINGLE SECTION SIZE:** 120" W x 84" H (3048 x 2134) or 84" W x 120" H (2134 x 3048). 70 sq. ft. (6.5m<sup>2</sup>). Larger louvers will require field assembly of smaller sections.

**OPTIONS:**

- FL15** Flanged Frame, 1 1/2" (38).
- FL20** Flanged Frame, 2" (51).
- BSSS** Type 304 S.S. Bird Screen.
- BSN** No Bird Screen.
- ISA** Aluminum Insect Screen.
- ISSS** Type 304 S.S. Insect Screen.
- WE** Welded Construction.
- ESI** Extended Sill.
- FR1** 1" (25) Filter Rack.
- FR2** 2" (51) Filter Rack.
- PACA** Perimeter Anchor Clips.
- Other: \_\_\_\_\_

**OPTIONAL FINISHES:**

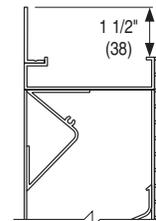
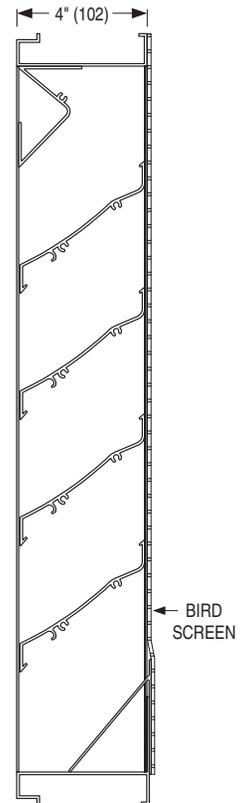
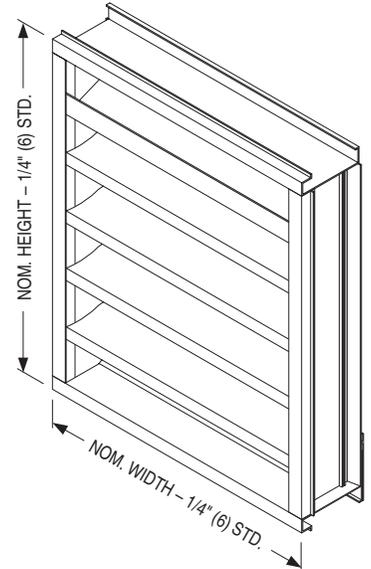
- PC3** Powder Coat AAMA 2603. Color: \_\_\_\_\_
- PC4** High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar®). Color: \_\_\_\_\_
- PC5** Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar®). Color: \_\_\_\_\_
- PCC** Prime Coat.
- AN04** Clear Anodized 204-R1.
- AN15** Clear Anodized 215-R1.

Color Anodized:

- ANLB** Light Bronze.       **ANMB** Medium Bronze.
- ANDB** Dark Bronze.       **ANBK** Black.

**OPTIONAL W x H SIZING** (1/4" [6.5] Undersize standard):

- U00** Exact Size.
- U38** Undersize 3/8" (9.5).
- U50** Undersize 1/2" (12.7).



OPT. FLANGED FRAME (FL15 STD.)

<b>SCHEDULE TYPE:</b>
<b>PROJECT:</b>
<b>ENGINEER:</b>
<b>CONTRACTOR:</b>

Page 1 of 3  
 Dimensions are in inches (mm).

DATE	B SERIES	SUPERSEDES	DRAWING NO.
1 - 6 - 26	1600	3 - 12 - 24	1604JD



**EXTRUDED ALUMINUM STATIONARY LOUVER**  
**4" (102) DEEP • J BLADE • DRAINABLE HEAD**  
**PERFORMANCE DATA**  
**MODEL: 1604JD**

**FREE AREA in Square Feet and Square Meters**

		Width in Inches and Meters																		
		12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120
		0.30	0.46	0.61	0.76	0.91	1.07	1.22	1.37	1.52	1.68	1.83	1.98	2.13	2.29	2.44	2.59	2.74	2.90	3.05
Height in Inches and Meters	12	0.16	0.26	0.36	0.46	0.56	0.65	0.75	0.85	0.95	1.05	1.15	1.25	1.35	1.44	1.54	1.64	1.74	1.84	1.94
	0.30	0.02	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.11	0.12	0.12	0.13	0.14	0.15	0.16	0.17	0.18
	18	0.35	0.56	0.78	0.99	1.21	1.42	1.63	1.85	2.06	2.28	2.49	2.70	2.92	3.13	3.34	3.56	3.77	3.99	4.20
	0.46	0.03	0.05	0.07	0.09	0.11	0.13	0.15	0.17	0.19	0.21	0.23	0.25	0.27	0.29	0.31	0.33	0.35	0.37	0.39
	24	0.89	1.43	1.97	2.51	3.05	3.59	4.13	4.67	5.22	5.76	6.30	6.84	7.38	7.92	8.46	9.00	9.54	10.08	10.63
	0.61	0.08	0.13	0.18	0.23	0.28	0.33	0.38	0.43	0.48	0.53	0.59	0.64	0.69	0.74	0.79	0.84	0.89	0.94	0.99
	30	1.16	1.87	2.58	3.29	4.00	4.71	5.41	6.12	6.83	7.54	8.25	8.96	9.67	10.37	11.08	11.79	12.50	13.21	13.92
	0.76	0.11	0.17	0.24	0.31	0.37	0.44	0.50	0.57	0.63	0.70	0.77	0.83	0.90	0.96	1.03	1.10	1.16	1.23	1.29
	36	1.41	2.27	3.12	3.98	4.84	5.70	6.56	7.42	8.28	9.13	9.99	10.85	11.71	12.57	13.43	14.29	15.14	16.00	16.86
	0.91	0.13	0.21	0.29	0.37	0.45	0.53	0.61	0.69	0.77	0.85	0.93	1.01	1.09	1.17	1.25	1.33	1.41	1.49	1.57
	42	1.71	2.75	3.80	4.84	5.88	6.93	7.97	9.01	10.06	11.10	12.14	13.19	14.23	15.27	16.32	17.36	18.40	19.45	20.49
	1.07	0.16	0.26	0.35	0.45	0.55	0.64	0.74	0.84	0.93	1.03	1.13	1.23	1.32	1.42	1.52	1.61	1.71	1.81	1.90
	48	1.94	3.12	4.31	5.49	6.67	7.85	9.04	10.22	11.40	12.59	13.77	14.95	16.14	17.32	18.50	19.68	20.87	22.05	23.23
	1.22	0.18	0.29	0.40	0.51	0.62	0.73	0.84	0.95	1.06	1.17	1.28	1.39	1.50	1.61	1.72	1.83	1.94	2.05	2.16
	54	2.26	3.64	5.02	6.39	7.77	9.15	10.53	11.90	13.28	14.66	16.04	17.42	18.79	20.17	21.55	22.93	24.31	25.68	27.06
	1.37	0.21	0.34	0.47	0.59	0.72	0.85	0.98	1.11	1.23	1.36	1.49	1.62	1.75	1.87	2.00	2.13	2.26	2.39	2.51
	60	2.49	4.01	5.52	7.04	8.56	10.08	11.59	13.11	14.63	16.15	17.66	19.18	20.70	22.22	23.73	25.25	26.77	28.29	29.80
	1.52	0.23	0.37	0.51	0.65	0.80	0.94	1.08	1.22	1.36	1.50	1.64	1.78	1.92	2.06	2.20	2.35	2.49	2.63	2.77
66	2.77	4.46	6.15	7.84	9.52	11.21	12.90	14.59	16.28	17.97	19.66	21.35	23.04	24.72	26.41	28.10	29.79	31.48	33.17	
1.68	0.26	0.41	0.57	0.73	0.88	1.04	1.20	1.36	1.51	1.67	1.83	1.98	2.14	2.30	2.45	2.61	2.77	2.92	3.08	
72	3.04	4.90	6.75	8.61	10.46	12.32	14.18	16.03	17.89	19.74	21.60	23.45	25.31	27.16	29.02	30.88	32.73	34.59	36.44	
1.83	0.28	0.46	0.63	0.80	0.97	1.14	1.32	1.49	1.66	1.83	2.01	2.18	2.35	2.52	2.70	2.87	3.04	3.21	3.39	
78	3.49	5.63	7.76	9.89	12.02	14.15	16.28	18.41	20.54	22.67	24.81	26.94	29.07	31.20	33.33	35.46	37.59	39.72	41.86	
1.98	0.32	0.52	0.72	0.92	1.12	1.31	1.51	1.71	1.91	2.11	2.30	2.50	2.70	2.90	3.10	3.29	3.49	3.69	3.89	
84	3.59	5.78	7.97	10.16	12.35	14.54	16.73	18.92	21.11	23.30	25.49	27.68	29.87	32.06	34.25	36.44	38.63	40.82	43.01	
2.13	0.33	0.54	0.74	0.94	1.15	1.35	1.55	1.76	1.96	2.16	2.37	2.57	2.78	2.98	3.18	3.39	3.59	3.79	4.00	
90	3.87	6.22	8.58	10.94	13.29	15.65	18.01	20.37	22.72	25.08	27.44	29.80	32.15							
2.29	0.36	0.58	0.80	1.02	1.24	1.45	1.67	1.89	2.11	2.33	2.55	2.77	2.99							
96	4.14	6.66	9.19	11.71	14.24	16.76	19.29	21.81	24.34	26.86	29.39	31.91	34.44							
2.44	0.38	0.62	0.85	1.09	1.32	1.56	1.79	2.03	2.26	2.50	2.73	2.96	3.20							
102	4.39	7.06	9.74	12.42	15.09	17.77	20.44	23.12	25.80	28.47	31.15	33.83	36.50							
2.59	0.41	0.66	0.90	1.15	1.40	1.65	1.90	2.15	2.40	2.65	2.89	3.14	3.39							
108	4.69	7.55	10.41	13.27	16.13	18.99	21.85	24.71	27.57	30.43	33.29	36.15	39.01							
2.74	0.44	0.70	0.97	1.23	1.50	1.76	2.03	2.30	2.56	2.83	3.09	3.36	3.62							
114	4.91	7.91	10.91	13.90	16.90	19.90	22.90	25.89	28.89	31.89	34.88	37.88	40.88							
2.90	0.46	0.73	1.01	1.29	1.57	1.85	2.13	2.41	2.68	2.96	3.24	3.52	3.80							
120	5.24	8.43	11.63	14.82	18.01	21.21	24.40	27.60	30.79	33.98	37.18	40.37	43.57							
3.05	0.49	0.78	1.08	1.38	1.67	1.97	2.27	2.56	2.86	3.16	3.45	3.75	4.05							



<b>SCHEDULE TYPE:</b>	Page 2 of 3			
<b>PROJECT:</b>	Dimensions are in inches (mm).			
<b>ENGINEER:</b>	<b>DATE</b>	<b>B SERIES</b>	<b>SUPERSEDES</b>	<b>DRAWING NO.</b>
<b>CONTRACTOR:</b>	1 - 6 - 26	1600	3 - 12 - 24	1604JD



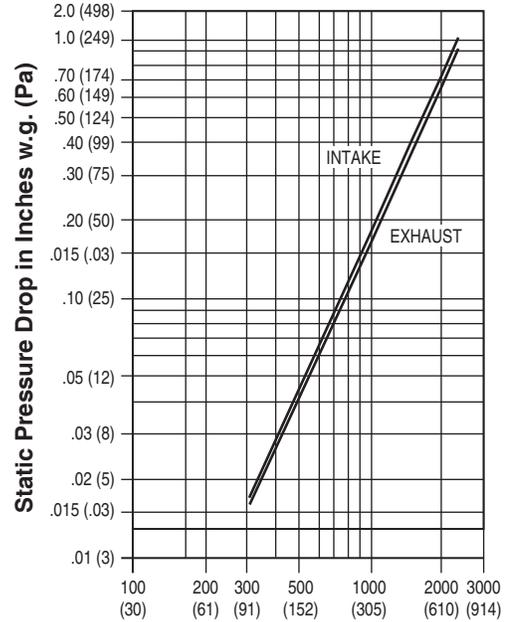
**EXTRUDED ALUMINUM STATIONARY LOUVER  
4" (102) DEEP • J BLADE • DRAINABLE HEAD  
PERFORMANCE DATA  
MODEL: 1604JD**

**AIRFLOW/WATER PENETRATION DATA  
for 48" x 48" (1219 x 1219) Louver Size**

Free Area %	57%	
Free Area sq. ft. (sq. m.)	9.04 (0.84)	
I N T A K E	Free Area Velocity at Point of Beginning Water Penetration at .01 oz./sq. ft. (3 ml/sq. m) (15 min. test duration)	865 fpm (264 m/min.)
	Air Volume at 865 fpm	7,820 cfm (3691 l/s)
	Free Area Velocity	
	Pressure Drop @ 865 fpm	.12 in. w.g. (30 Pa)

**NOTE:** To minimize water penetration when sizing intake louvers, select a Free Area Velocity that is **below** the point of beginning water penetration.

**PRESSURE DROP**



**Air Velocity in Feet (Meters) Per Minute Through Free Area**

Louver test size: 48" x 48" (1219 x 1219 mm).

Standard air density @ 0.075 lbs/ft<sup>3</sup>.

Tested to AMCA Fig. 5.5 – 6.5.



Nailor Industries Inc. certifies that the Model 1604JD shown herein is licensed to bear the AMCA Certified Ratings Program seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Program seal applies to Water Penetration and Air Performance ratings.

Louvers were tested in accordance with AMCA Standard 500-L.



<b>SCHEDULE TYPE:</b>	Page 3 of 3			
<b>PROJECT:</b>	Dimensions are in inches (mm).			
<b>ENGINEER:</b>	<b>DATE</b>	<b>B SERIES</b>	<b>SUPERSEDES</b>	<b>DRAWING NO.</b>
<b>CONTRACTOR:</b>	1 - 6 - 26	1600	3 - 12 - 24	1604JD