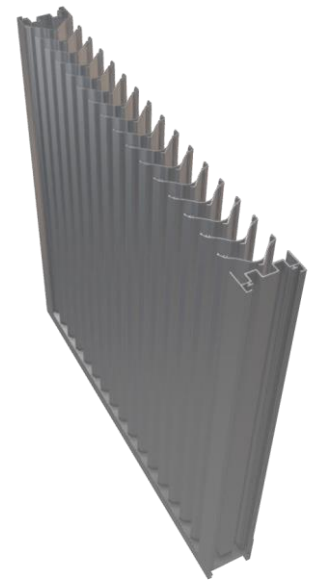
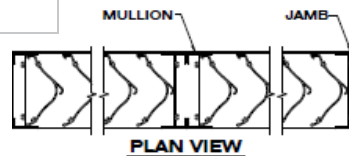
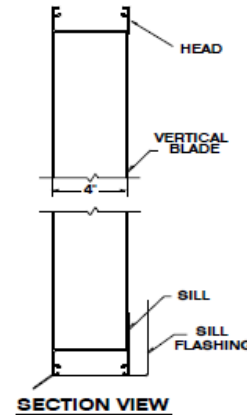


ARCHITECTURAL PRODUCT SOLUTIONS

Model RS-4605 4"(101.6 mm) Storm Resistant Fixed Vertical Louver

Material:

Material:	6063-T6 Alloy
Nominal Thickness (heads, sills, jambs, & mullions):	0.080" (2.03 mm)
Nominal Blade Thickness:	0.060" (1.52 mm)
Furnished With:	Birdscreen: 1/2" intercrimp aluminum mesh, 0.063" diameter wire removeable aluminum bird screen in an aluminum frame
Additional Options (at additional cost):	Insect screen (in lieu of bird screen), Continuous clip angles for attachment Sheet blank off, Insulated blank off Sill pans, Flange frames Integrated glazing frames



Test Summary:

For a 4 Foot by 4 Foot Unit.

Tested with mill finish and no screen

- Free area = 8.53 ft² (0.79 m²)
- Percent free area = 54.0%
- Intake Pressure Drop at 900 FPM free area velocity = 0.25 in H₂O (62.6 Pa)
- To maintain a CLASS A (99%) effectiveness rating* with:
 - a 29.1 mph wind speed and rainfall rate of 3 in/hr
 - Max. intake core velocity 4.0 m/s (781 FPM)
 - Max. intake free area velocity 6.86 m/s (1,315 FPM)
- To maintain a CLASS A (99%) effectiveness rating* with:
 - a 50 mph wind speed and rainfall rate of 8 in/hr
 - Max. intake core velocity 3.5 m/s (677 FPM)
 - Max. intake free area velocity 5.8 m/s (1140 FPM)

Discharge Coefficient
Intake Cd = 0.27 (Class 3)
AMCA certifies the coefficient class only



Construction Specialties International India Pvt. Ltd. certifies that the louver model RS-4605 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified ratings Program. The AMCA Certified Ratings Seal applies to wind driven rain and air performance ratings

Wind Driven Rain Performance: *Tested with 1m² core area, mill finish and no screen**

29.1 mph (13 m/s) & 3" (75 mm) rain per hour

Core Velocity Through Cal. Plate (m/s):	0.0	0.5	1.0	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0
Core Velocity Through Louver (ft/min):	0	132	197	287	380	472	587	680	781	860	995
Free Area Velocity (ft/min):	0	222	332	483	640	795	988	1145	1315	1448	1675
Rating Effectiveness:	A	A	A	A	A	A	A	A	A	B	B
Effectiveness Ratio (%):							99.8	99.8	99.6	98.5	96.1

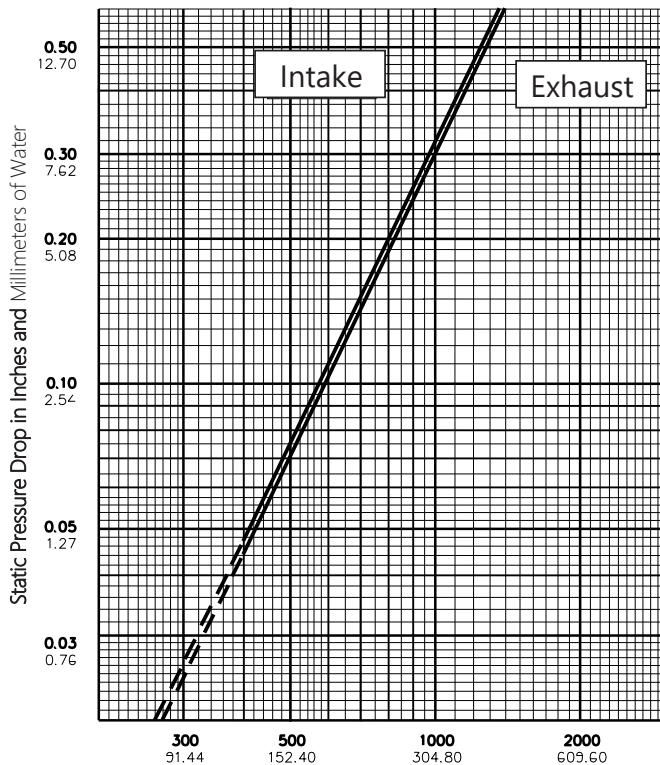
50 mph (22.3 m/s) & 8" (203 mm) rain per hour

Core Velocity Through Cal. Plate (m/s):	0.0	0.5	1.0	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0
Core Velocity Through Louver (ft/min):	0	96	194	284	400	492	571	677	779	884	965
Free Area Velocity (ft/min):	0	162	327	478	673	828	961	1140	1311	1488	1624
Rating Effectiveness:	A	A	A	A	A	A	A	A	B	B	B
Effectiveness Ratio (%):						99.3	99.2	99.0	98.7	98.3	97.4
Effectiveness Rating:	A = 1 to 0.99			B = 0.989 to 0.95			C = 0.949 to 0.80			D = Below 0.80	

Model RS-4605 4"(101.6 mm) Storm Resistant Fixed Vertical Louver

Water Penetration Statement

AMCA defines the point of beginning water penetration as the free area velocity at which the AMCA water test has yielded 0.01 or less ounces of water per square foot of louver free area during a 15-minute test period.



Air Velocity in Feet and Meters per Minute Through Free Area

Data corrected to standard air density. 48" x 48" louver tested to figure 5.5.

Free Area Table (Free area in sq. feet and sq. meters) For additional sizes, please visit:

<https://www.c-sgroup.com/architectural-louvers/louvers-airflow-tool>

	Width in Inches and Meters							
	18	24	30	36	42	48	54	60
	0.46	0.61	0.76	0.91	1.07	1.22	1.37	1.52
18	0.82	1.17	1.53	1.88	2.24	2.60	2.95	3.31
0.46	0.08	0.11	0.14	0.18	0.21	0.24	0.27	0.31
24	1.19	1.71	2.23	2.75	3.26	3.78	4.30	4.82
0.61	0.11	0.16	0.21	0.26	0.30	0.35	0.40	0.45
30	1.56	2.24	2.93	3.61	4.29	4.97	5.65	6.33
0.76	0.15	0.21	0.27	0.34	0.40	0.46	0.52	0.59
36	1.94	2.78	3.62	4.47	5.31	6.15	7.00	7.84
0.91	0.18	0.26	0.34	0.42	0.49	0.57	0.65	0.73
42	2.31	3.32	4.32	5.33	6.33	7.34	8.35	9.35
1.07	0.21	0.31	0.40	0.50	0.59	0.68	0.78	0.87
48	2.68	3.85	5.02	6.19	7.36	8.53	9.70	10.86
1.22	0.25	0.36	0.47	0.58	0.68	0.79	0.90	1.01
54	3.06	4.39	5.72	7.05	8.38	9.71	11.05	12.38
1.37	0.28	0.41	0.53	0.66	0.78	0.90	1.03	1.15
60	3.43	4.92	6.42	7.91	9.41	10.90	12.39	13.89
1.52	0.32	0.46	0.60	0.74	0.87	1.01	1.15	1.29
66	3.80	5.46	7.12	8.77	10.43	12.09	13.74	15.40
1.68	0.35	0.51	0.66	0.82	0.97	1.12	1.28	1.43
72	4.18	6.00	7.82	9.63	11.45	13.27	15.09	16.91
1.83	0.39	0.56	0.73	0.90	1.06	1.23	1.40	1.57
78	4.55	6.53	8.51	10.50	12.48	14.46	16.44	18.42
1.98	0.42	0.61	0.79	0.98	1.16	1.34	1.53	1.71
84	4.92	7.07	9.21	11.36	13.50	15.65	17.79	19.93
2.13	0.46	0.66	0.86	1.06	1.25	1.45	1.65	1.85
90	5.06	7.27	9.47	11.68	13.89	16.09	18.30	20.50
2.29	0.47	0.68	0.88	1.09	1.29	1.49	1.70	1.90
96	5.44	7.81	10.17	12.54	14.91	17.28	19.64	22.01
2.44	0.51	0.73	0.95	1.17	1.39	1.61	1.83	2.05
102	5.81	8.34	10.87	13.40	15.93	18.46	20.99	23.52
2.59	0.54	0.77	1.01	1.25	1.48	1.72	1.95	2.19
108	6.18	8.88	11.57	14.26	16.96	19.65	22.34	25.04
2.74	0.57	0.82	1.07	1.33	1.58	1.83	2.08	2.33
114	6.56	9.41	12.27	15.12	17.98	20.84	23.69	26.55
2.90	0.61	0.87	1.14	1.41	1.67	1.94	2.20	2.47
120	6.93	9.95	12.97	15.99	19.00	22.02	25.04	28.06
3.05	0.64	0.92	1.20	1.49	1.77	2.05	2.33	2.61
126	7.30	10.49	13.67	16.85	20.03	23.21	26.39	29.57
3.20	0.68	0.97	1.27	1.57	1.86	2.16	2.45	2.75
132	7.68	11.02	14.37	17.71	21.05	24.40	27.74	31.08
3.35	0.71	1.02	1.33	1.65	1.96	2.27	2.58	2.89
138	8.05	11.56	15.06	18.57	22.08	25.58	29.09	32.59
3.51	0.75	1.07	1.40	1.73	2.05	2.38	2.70	3.03
144	8.43	12.09	15.76	19.43	23.10	26.77	30.44	34.11
3.66	0.78	1.12	1.46	1.81	2.15	2.49	2.83	3.17
150	8.80	12.63	16.46	20.29	24.12	27.95	31.79	35.62
3.81	0.82	1.17	1.53	1.89	2.24	2.60	2.95	3.31
156	9.17	13.17	17.16	21.15	25.15	29.14	33.14	37.13
3.96	0.85	1.22	1.59	1.97	2.34	2.71	3.08	3.45
162	9.55	13.70	17.86	22.01	26.17	30.33	34.48	38.64
4.11	0.89	1.27	1.66	2.05	2.43	2.82	3.20	3.59
168	9.92	14.24	18.56	22.88	27.19	31.51	35.83	40.15
4.27	0.92	1.32	1.72	2.13	2.53	2.93	3.33	3.73
174	10.06	14.44	18.82	23.20	27.58	31.96	36.34	40.72
4.42	0.93	1.34	1.75	2.16	2.56	2.97	3.38	3.78
180	10.43	14.97	19.52	24.06	28.60	33.15	37.69	42.23
4.57	0.97	1.39	1.81	2.24	2.66	3.08	3.50	3.92
186	10.81	15.51	20.22	24.92	29.63	34.33	39.04	43.74
4.72	1.00	1.44	1.88	2.32	2.75	3.19	3.63	4.06
192	11.18	16.05	20.91	25.78	30.65	35.52	40.39	45.25
4.88	1.04	1.49	1.94	2.40	2.85	3.30	3.75	4.20
198	11.55	16.58	21.61	26.64	31.67	36.70	41.73	46.77
5.03	1.07	1.54	2.01	2.48	2.94	3.41	3.88	4.34

Upper Numerals English Units/Lower Numerals Metric Units