



**EXTRUDED ALUMINUM STATIONARY HYBRID LOUVER**  
**HIGH VELOCITY WIND-DRIVEN RAIN AND IMPACT RESISTANT**  
**9" (229) DEEP • HORIZONTAL AND VERTICAL BLADE**  
**MODEL: 1609H**

**QUALIFICATIONS:**

- AMCA 500-L (Wind-Driven Rain, Water Penetration, Air Performance).
- AMCA 540 (Wind-Borne Debris Impact Test [Enhanced "Level E" Protection]).
- AMCA 550 (High Velocity Wind-Driven Rain Resistance Test).
- Wind load rating +/- 70 PSF.

**STANDARD CONSTRUCTION:**

**FRAME:** **Front:** 4" (102) deep, Type 6063-T6 extruded aluminum, .080" (2.03) nominal wall thickness. Integral caulking slot provided.  
**Rear:** 5" (127) deep, Type 6063-T6 extruded aluminum, .080" (2.03) nominal wall thickness. Integral downspouts provided.

**BLADES:** **Front:** Horizontal Type 6063-T6 extruded aluminum, .080" (2.03) nominal wall thickness, with reinforcing bosses. J style. Fixed at 37 degrees.  
**Rear:** Vertical Type 6063-T6 extruded aluminum, .060" (1.52) nominal wall thickness, with reinforcing bosses.

**BLADE SPACING:** **Front:** Approximately 4" (102) on centers.  
**Rear:** Approximately 1 1/2" (38) on centers.

**BLADE SUPPORT** **Front:** Concealed type, factory installed on rear of louver on maximum 60" (1524) centers.  
**Rear:** 2.5" (64) strap every 60" (1524) or less in height.

**SCREEN:** 3/4" x .050 (19 x 1.3) expanded, flattened aluminum bird screen in removable frame, inside (rear) mount (adds approximately 3/8" [10] to louver depth).

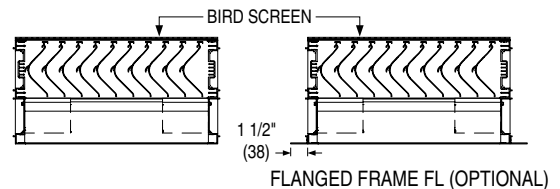
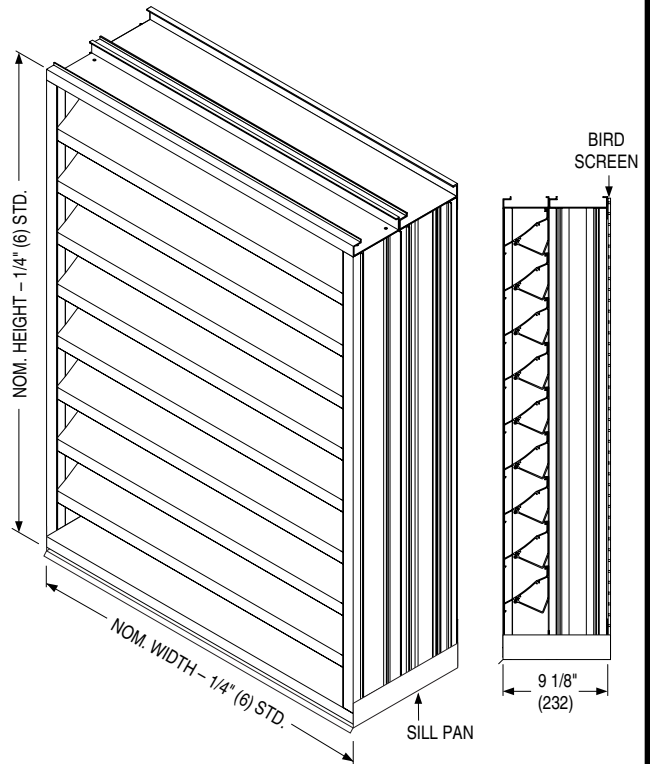
**SILL PAN:** Aluminum sill pan with end dams. (louver width undersized an additional 1/4" (6) to accommodate sill pan).

**FINISH:** Mill.

**MINIMUM SIZE:** 12" W x 12" H (305 x 305).

**MAX. SINGLE SECTION SIZE:** 60" W x 120" H (1524 x 3048). 50 sq. ft. (4.6 m<sup>2</sup>). Larger louvers will require field assembly of smaller sections.

**MAXIMUM SIZE:** Unlimited Width x 120" H (3048).



**OPTIONS:**

- BSSS Type 304 S.S. Bird Screen.
- BSN No Bird Screen.
- ISSS Type 304 S.S. Insect Screen.
- ISA Aluminum Insect Screen.
- FL Flanged Frame.
- PAAA Perimeter Anchor Angles (Aluminum, Continuous).
- Other: \_\_\_\_\_.

**OPTIONAL FINISHES:**

- PC3 Powder Coat AAMA 2603. Color: \_\_\_\_\_.
- PC4 High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar®). Color: \_\_\_\_\_.
- PC5 Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar®). Color: \_\_\_\_\_.
- PCC Prime Coat.
- AN04 Clear Anodized 204-R1.
- AN15 Clear Anodized 215-R1.

- ANLB Light Bronze.
- ANMB Medium Bronze.
- ANDB Dark Bronze.
- ANBK Black.

<b>SCHEDULE TYPE:</b>		Page 1 of 3			
<b>PROJECT:</b>		Dimensions are in inches (mm).			
<b>ENGINEER:</b>	<b>DATE</b>	<b>B SERIES</b>	<b>SUPERSEDES</b>	<b>DRAWING NO.</b>	
<b>CONTRACTOR:</b>	7 - 6 - 21	1600M	NEW	1609H	



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**FREE AREA in Square Feet and Square Meters**

		Width in Inches and Meters								
		12	18	24	30	36	42	48	54	60
Height in Inches and Meters	12	0.21	0.39	0.56	0.73	0.90	1.07	1.24	1.41	1.58
	0.30	0.02	0.04	0.05	0.07	0.08	0.10	0.12	0.13	0.15
	18	0.42	0.76	1.10	1.44	1.78	2.12	2.46	2.80	3.13
	0.46	0.04	0.07	0.10	0.13	0.17	0.20	0.23	0.26	0.29
	24	0.63	1.14	1.65	2.15	2.66	3.17	3.67	4.18	4.69
	0.61	0.06	0.11	0.15	0.20	0.25	0.29	0.34	0.39	0.44
	30	0.84	1.52	2.19	2.87	3.54	4.21	4.89	5.56	6.24
	0.76	0.08	0.14	0.20	0.27	0.33	0.39	0.45	0.52	0.58
	36	1.05	1.89	2.74	3.58	4.42	5.26	6.10	6.95	7.79
	0.36	0.10	0.18	0.25	0.33	0.41	0.49	0.57	0.65	0.72
	42	1.26	2.27	3.28	4.29	5.30	6.31	7.32	8.33	9.34
	1.07	0.12	0.21	0.30	0.40	0.49	0.59	0.68	0.77	0.87
	48	1.47	2.65	3.83	5.00	6.18	7.36	8.53	9.71	10.89
	1.22	0.14	0.25	0.36	0.46	0.57	0.68	0.79	0.90	1.01
	54	1.68	3.03	4.37	5.72	7.06	8.41	9.75	11.09	12.44
	1.37	0.16	0.28	0.41	0.53	0.66	0.78	0.91	1.03	1.16
	60	1.89	3.40	4.92	6.43	7.94	9.45	10.97	12.48	13.99
	1.52	0.18	0.32	0.46	0.60	0.74	0.88	1.02	1.16	1.30
	66	2.10	3.78	5.46	7.14	8.82	10.50	12.18	13.86	15.54
	1.68	0.20	0.35	0.51	0.66	0.82	0.98	1.13	1.29	1.44
72	2.31	4.16	6.01	7.85	9.70	11.55	13.40	15.24	17.09	
1.83	0.21	0.39	0.56	0.73	0.90	1.07	1.24	1.42	1.59	
78	2.52	4.53	6.55	8.57	10.58	12.60	14.61	16.63	18.64	
1.98	0.23	0.42	0.61	0.80	0.98	1.17	1.36	1.54	1.73	
84	2.73	4.91	7.10	9.28	11.46	13.64	15.83	18.01	20.19	
2.13	0.25	0.46	0.66	0.86	1.06	1.27	1.47	1.67	1.88	
90	2.94	5.29	7.64	9.99	12.34	14.69	17.04	19.39	21.75	
2.29	0.27	0.49	0.71	0.93	1.15	1.36	1.58	1.80	2.02	
96	3.15	5.67	8.19	10.70	13.22	15.74	18.26	20.78	23.30	
2.44	0.29	0.53	0.76	0.99	1.23	1.46	1.70	1.93	2.16	
102	3.36	6.04	8.73	11.42	14.10	16.79	19.47	22.16	24.85	
2.59	0.31	0.56	0.81	1.06	1.31	1.56	1.81	2.06	2.31	
108	3.57	6.42	9.27	12.13	14.98	17.84	20.69	23.54	26.40	
2.74	0.33	0.60	0.86	1.13	1.39	1.66	1.92	2.19	2.45	
114	3.78	6.80	9.82	12.84	15.86	18.88	21.91	24.93	27.95	
2.90	0.35	0.63	0.91	1.19	1.47	1.75	2.04	2.32	2.60	
120	3.99	7.18	10.36	13.55	16.74	19.93	23.12	26.31	29.50	
3.05	0.37	0.67	0.96	1.26	1.56	1.85	2.15	2.44	2.74	



This label does not signify AMCA airflow performance certification.

SCHEDULE TYPE:

PROJECT:

ENGINEER:

CONTRACTOR:

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Dimensions are in inches (mm).

DATE

B SERIES

SUPERSEDES

DRAWING NO.

7 - 6 - 21

1600M

NEW

1609H



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**AIRFLOW/WATER PENETRATION DATA  
for 48" x 48" (1219 x 1219) Louver Size**

Free Area %	53%	
Free Area sq. ft. (sq. m.)	8.53 (0.79)	
INTAKE	Free Area Velocity at Point of Beginning Water Penetration at .01 oz./sq. ft. (3 ml/sq. m) (15 min. test duration)	1011 fpm (308 m/min.)
	Air Volume at 1011 fpm	8,624 cfm (4070 l/s)
	Free Area Velocity	
	Pressure Drop @ 1011 fpm	.34 in. w.g. (85 Pa)

**NOTE:** To minimize water penetration when sizing intake louvers, select a Free Area Velocity that is **below** the beginning point of water penetration.

**WIND DRIVEN RAIN PERFORMANCE**

Core Ventilation	0	99	198	297	393	494	590	690	789	889	985
Rate in fpm (m/s)	(0.00)	(0.50)	(1.01)	(1.51)	(2.00)	(2.51)	(3.00)	(3.51)	(4.01)	(4.52)	(5.00)
Free Area Ventilation	0	187	374	560	742	932	1113	1302	1489	1677	1858
Rate in fpm (m/s)	(0.00)	(0.95)	(1.90)	(2.84)	(3.77)	(4.73)	(5.65)	(6.61)	(7.56)	(8.52)	(9.44)
Effectiveness Ratio (%)	100	100	100	100	100	100	100	100	100	100	99.9
Penetration Class	A	A	A	A	A	A	A	A	A	A	A

Test was based on a 39.375" x 39.375" (1.0 m x 1.0 m) core area louver tested at a rainfall rate of 3" per hour (76 mm/hour) with a wind velocity of **29 mph (13 m/s)**.

DISCHARGE LOSS COEFFICIENT CLASS (INTAKE): 3. (Discharge Loss Coefficient Classification is as follows: 1=0.4 and above, 2=0.3 to 0.399, 3 = 0.2 to 0.299, 4 = 0.199 and below.)

Core Ventilation	0	96	197	288	396	482	593	691	793	894	988
Rate in fpm (m/s)	(0.00)	(0.49)	(1.00)	(1.46)	(2.01)	(2.45)	(3.01)	(3.51)	(4.03)	(4.54)	(5.02)
Free Area Ventilation	0	181	372	543	747	909	1119	1304	1496	1687	1864
Rate in fpm (m/s)	(0.00)	(0.92)	(1.89)	(2.76)	(3.79)	(4.62)	(5.68)	(6.62)	(7.60)	(8.57)	(9.47)
Effectiveness Ratio (%)	100	100	100	100	100	100	99.8	99.6	99.1	98.5	97.9
Penetration Class	A	A	A	A	A	A	A	A	A	B	B

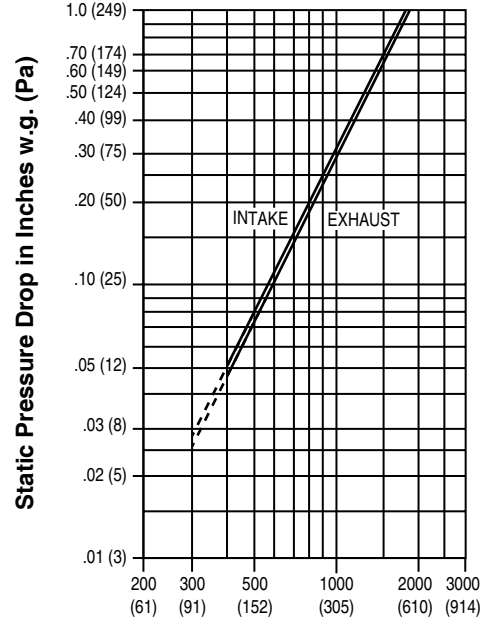
Test was based on a 39.375" x 39.375" (1.0 m x 1.0 m) core area louver tested at a rainfall rate of 8" per hour (203 mm/hour) with a wind velocity of **50 mph (22 m/s)**.

DISCHARGE LOSS COEFFICIENT CLASS (INTAKE): 3. (Discharge Loss Coefficient Classification is as follows: 1=0.4 and above, 2=0.3 to 0.399, 3 = 0.2 to 0.299, 4 = 0.199 and below.)



Nailor Industries Inc. certifies the Model 1609H shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. Seal applies to air performance, water penetration and wind driven rain performance ratings.

**PRESSURE DROP**



**Air Velocity in Feet (Meters) Per Minute  
Through Free Area**

Louver test size: 48" x 48" (1219 x 1219 mm).  
Standard air density @ 0.075 lbs/ft<sup>3</sup>.  
Tested to AMCA Fig. 5.5 – 6.5.



**HIGH VELOCITY RAIN  
RESISTANT WITH BLADES  
FULLY OPEN AND  
IMPACT RESISTANT LOUVER  
Enhanced Protection Level E**  
See www.AMCA.org for all certified or listed products

This label does not signify AMCA airflow performance certification.

Nailor Industries Inc. certifies that the 1609H shown herein is approved to bear the AMCA Listing Label. The ratings shown are based on tests and procedures performed in accordance with AMCA publications and comply with the requirements of the AMCA Listing Label Program. The AMCA Listing Label applies to Wind Borne Debris Impact Resistant Louvers. The AMCA Listing Label applies to High Velocity Wind Driven Rain Resistant Louvers.

<b>SCHEDULE TYPE:</b>	Page 3 of 3 Dimensions are in inches (mm).			
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