

The ECV-645-MD is engineered and tested to withstand extreme loads, debris impact, and cyclic fatigue associated with the severe weather effects of hurricanes (Miami-Dade County approval #19-0711.06). For installation, the ECV-645-MD is available either with standard continuous angles or with an optional factory installed sleeve which eliminates the need for direct anchorage to the substrate. The ECV-645-MD is AMCA 540 and 550 listed, making it ideally suited for use in hurricane-prone and wind-borne debris regions as per the International Building Code.

Standard Construction

Material: Mill finish 6063-T5 extruded aluminum

Frame: 6" deep × 0.125" thick (152 × 3) channel

Blades: 45° × 0.081" (2) thick vertical chevron style

Screen: 1/2" × 0.063" (12.7 × 1.6) expanded and flattened aluminum

Mullion: Visible

Minimum Size: 12" × 12" (305 × 305)

Maximum Size:

Single section: 60" × 120" (1524 × 3048)

Multiple section: Unlimited width × 120" (3048)

Shipping Weight (approximate): 10lbs/ft² (48 kg/m²)

Installation Hardware: Standard continuous angles and associated fasteners (anchors to substrate by others - refer to installation instructions)

Options

■ Factory finish:

- High Performance Fluoropolymer ■ Prime Coat
- Baked Enamel ■ Clear Anodize ■ Integral Color Anodize

■ Frame Options:

- 1-1/2" (38) flange frame

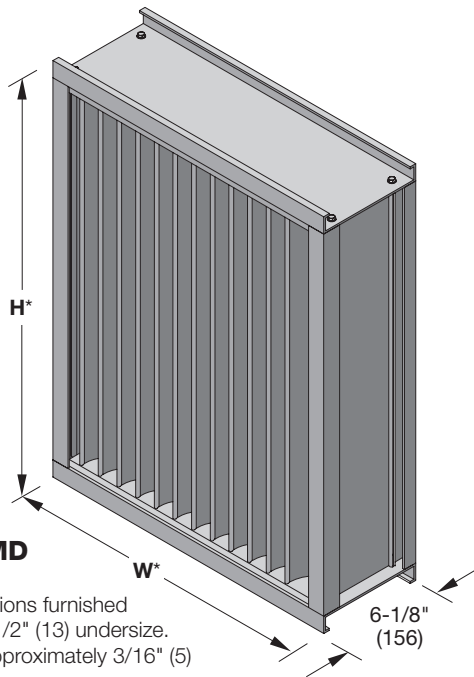
■ Alternate bird or insect screens

■ Insulated or non-insulated blank-off panels

■ Filter racks

■ Head and/or sill flashing

■ Burglar bars



ECV-645-MD

(standard)

*Louver dimensions furnished approximately 1/2" (13) undersize. Screen adds approximately 3/16" (5) to louver depth.

Ratings

Free Area: [48" × 48" (1219 × 1219) unit]: 7.4 ft² (0.68 m²)
46.0%

Performance @ Beginning Point of Water Penetration

Free Area Velocity: 1,250 fpm (6.35 m/s)

Air Volume Delivered: 9,250 cfm (4.4 m³/s)

Pressure Loss: 0.15 in.wg. (37 Pa)

Velocity @ 0.15 in.wg. Pressure Loss: 1,270 fpm (6.4 m/s)

AMCA 540 (impact resistant, Enhanced protection) listed

AMCA 540 (high velocity rain resistant) listed

Miami Dade County: NOA No. 19-0711.05 (Expires 1/22/2024)

Approved to FBC TAS201-94, TAS202-94 and TAS203-94

Florida Building Code Approval (2017-FBC): No. FL19134.1

Design Load: 150 psf



NOTE: Dimensions in parentheses () are millimeters.
Information is subject to change without notice or obligation.

PERFORMANCE

ECV-645-MD

Extruded Aluminum Louver
6" deep • Vertical Blade

Free Area (ft²)

		Width (Inches)								
		12	18	24	30	36	42	48	54	60
Height (Inches)	12	0.2	0.4	0.5	0.7	0.9	1.1	1.3	1.5	1.6
	18	0.3	0.7	1.0	1.3	1.7	2.0	2.3	2.7	3.0
	24	0.5	0.9	1.4	1.9	2.4	2.9	3.4	3.9	4.3
	30	0.6	1.2	1.9	2.5	3.2	3.8	4.4	5.1	5.7
	36	0.8	1.5	2.3	3.1	3.9	4.7	5.5	6.3	7.0
	42	0.9	1.8	2.8	3.7	4.6	5.6	6.5	7.5	8.4
	48	1.0	2.1	3.1	4.2	5.2	6.3	7.4	8.4	9.5
	54	1.2	2.4	3.7	4.9	6.1	7.4	8.6	9.9	11.1
	60	1.3	2.7	4.0	5.4	6.7	8.1	9.5	10.8	12.2
	66	1.4	3.0	4.5	6.0	7.5	9.0	10.5	12.0	13.5
	72	1.6	3.3	4.9	6.6	8.2	9.9	11.6	13.2	14.9
	78	1.7	3.5	5.4	7.2	9.0	10.8	12.6	14.4	16.2
	84	1.9	3.8	5.7	7.6	9.6	11.5	13.4	15.4	17.3
	90	2.0	4.1	6.2	8.2	10.3	12.4	14.5	16.6	18.7
	96	2.1	4.4	6.6	8.8	11.1	13.3	15.5	17.8	20.0
	102	2.3	4.6	7.0	9.3	11.7	14.0	16.4	18.7	21.1
	108	2.4	4.9	7.4	9.9	12.4	14.9	17.4	19.9	22.4
	114	2.5	5.2	7.9	10.5	13.2	15.8	18.5	21.1	23.8
	120	2.7	5.5	8.3	11.1	13.9	16.7	19.5	22.3	25.2



Certified Ratings:

All-Lite certifies that the model ECV-645-MD shown herein is licensed to bear the AMCA seal. The ratings shown are based on test and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings seal applies to air performance, water penetration and wind-



HIGH VELOCITY RAIN RESISTANT AND IMPACT RESISTANT LOUVER *Enhanced Protection*

See www.AMCA.org for all certified or listed products

This label does not signify
AMCA airflow performance
certification.

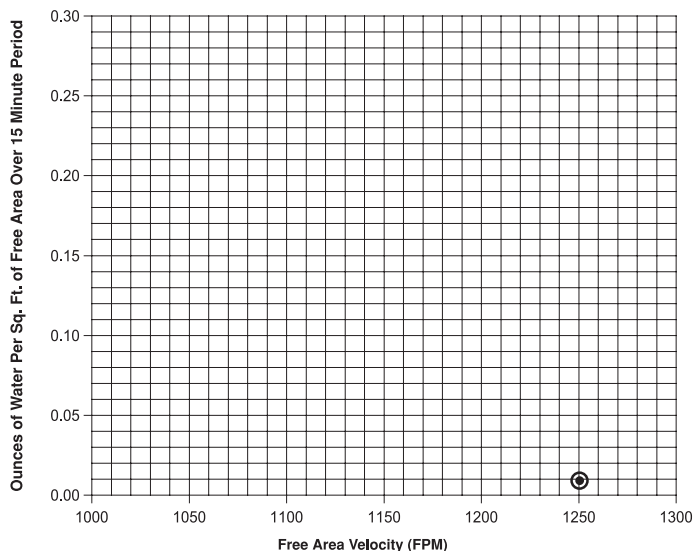
Certified Ratings:

All-Lite certifies that the model ECV-645-MD shown herein is approved to bear the AMCA Listing Label. The ratings shown are based on tests and procedures performed in accordance with AMCA publications and comply with the requirements of the AMCA Listing Label Program. The AMCA Listing Label applies to High Velocity Driven Rain and Wind Borne Debris Impact Resistant Louvers.

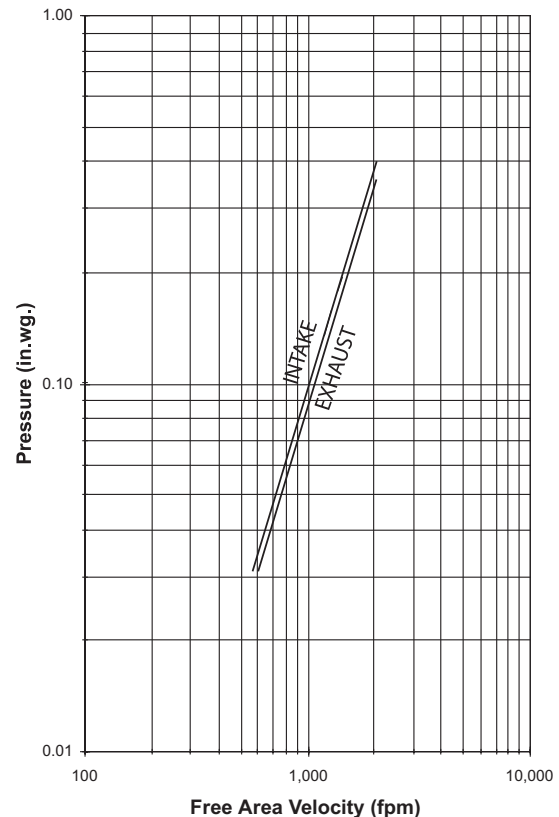
Water Penetration

AMCA defines the beginning point of water penetration as the free area velocity at the intersection of a simple linear regression of test data and the line of 0.01 ounces of water per square foot of free area and is measured through a 48" x 48" louver during a 15 minute period. The AMCA water penetration test provides a method for comparing louver models and designs as to their efficiency in resisting the penetration of rainfall under specific lab conditions. Pottorff recommends that intake louvers are selected with a reasonable margin of safety below the beginning point of water penetration in order to avoid unwanted penetration during severe storm conditions.

Beginning Point of Water Penetration = 1,250 fpm



Pressure Loss



Louver Test Size = 48" x 48" (1219 x 1219)

PERFORMANCE

ECV-645-MD

Extruded Aluminum Louver
6" deep • Vertical Blade

Wind Driven Rain Performance - AMCA 500L Wind-Driven Rain Test

8 in/hr Rainfall & 50 mph Wind Speed			
Airflow	Core Velocity ¹	Effectiveness	Class ²
10,390 cfm	965 fpm	100%	A
Discharge Loss Coefficient Class ³ (Intake) = 1			

NOTE:

1. Core area is the open area of the louver face (face area less louver frame). Test louver core area is 39-3/8" x 39-3/8" (1000 x 1000)

2. Wind-Driven Rain Penetration Classes:

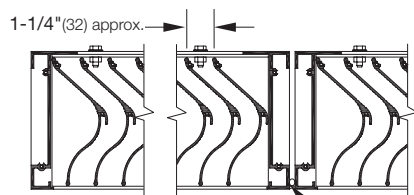
Class	Effectiveness
A	99% and Above
B	95% to 98.9%
C	80% to 94.9%
D	Below 80%

3. Discharge Loss Coefficient Classes:

Class	Effectiveness
1	0.4 and Above
2	0.3 to 0.399
3	0.2 to 0.299
4	Below 0.2

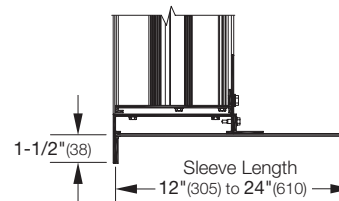
Discharge Loss Coefficient is calculated by dividing the louver's actual airflow rate by the theoretical airflow rate for an unobstructed opening. The higher the coefficient, the lower the resistance to airflow.

Attributes

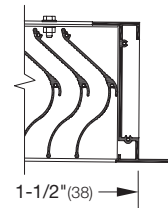


Visible Vertical Mullion
(standard)

Caulk and Backer Rod
(Field applied)

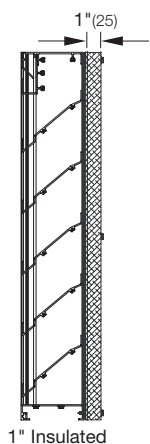


Sleeve
(optional)



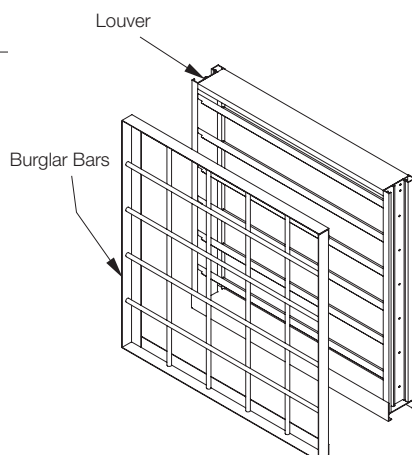
Flange Frame
(optional)

Supplemental Options



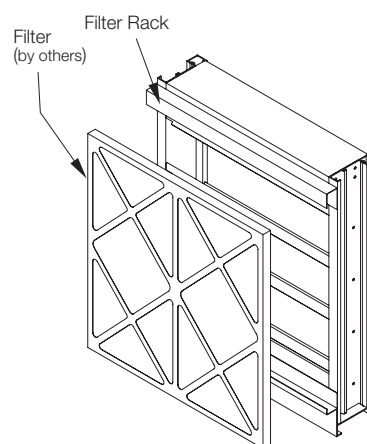
Blank-Off Options

Non-Insulated and Gasketed
1" Insulated (4.4 R-value) As Shown
2" Insulated (8.7 R-value)

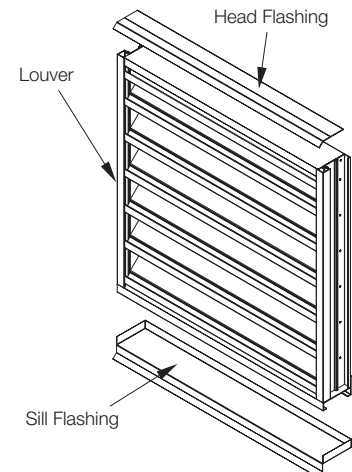


Burglar Bars

Shipped Loose or Mounted



Filter Rack



Flashing Options

Head and Sill Available