

TURNING AIR INTO SOLUTIONS.

Fan & Blower

Twin City

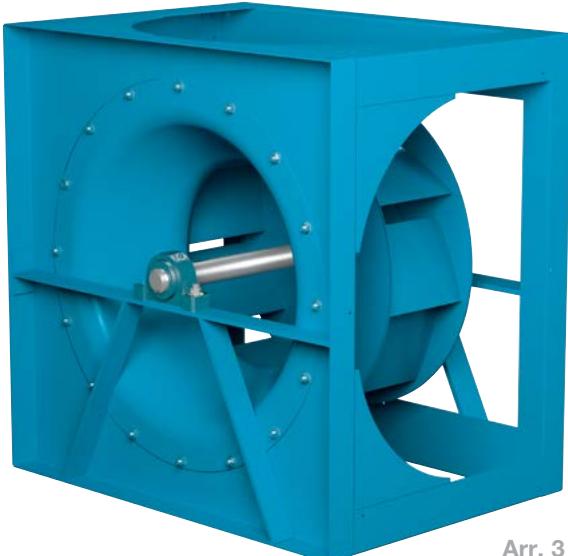


E-SERIES PLENUM FANS

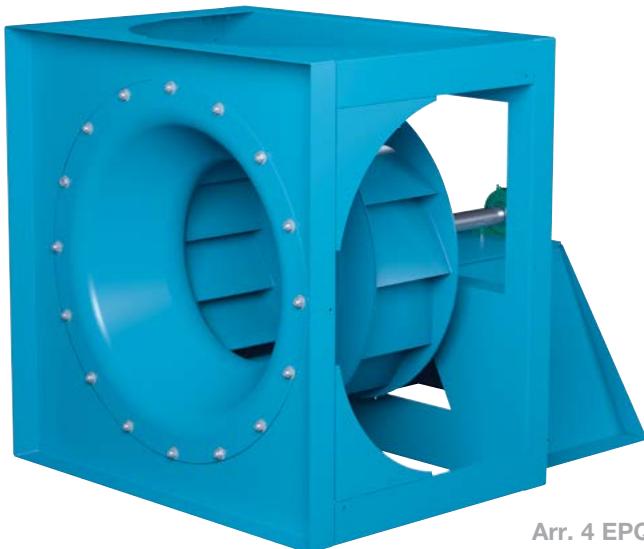
EPF | EPFN | EPQ | EPQN

CATALOG 470
October 2017

PLENUM FANS



Arr. 3 EPF
Plenum Fan



Arr. 4 EPQN
Plenum Fan



Twin City Fan & Blower certifies that the Model EPF, EPFN, EPQ & EPQN Plenum Fans shown herein are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.

Refer to Catalog 475 for sound power levels.

Overview

EPF | EPFN | EPQ | EPQN

Twin City Fan & Blower, the world's largest supplier of plenum fans, now offers the completely redesigned E-Series, the first plenum fan to be AMCA licensed for sound and air in both an Arrangement 1 and 3 configuration.

The E-Series offers the flexibility of two plenum fan designs, with each model offering its own unique performance characteristics. While every E-Series fan is highly efficient and quiet, you can choose an E-Series design option that optimizes the performance requirements most important to your application.

Typical Applications Include

Air Handling Units, General HVAC, Make-Up Air Units, Elevator Shaft Exhaust/Pressurization, Hospital Exhaust, Stairwell Pressurization, School Exhaust, Air Filtration, Generator Room Ventilation, Kitchen Exhaust, Dishwasher Exhaust

Arrangements

Available in Horizontal Arrangements 1, 3, 3HS, 3HA, 3SM and 4 and Vertical Arrangements 3VS, 3VA and 4

Drive Configurations

Available in Both Direct and Belt Driven Configurations

Wheel Types

9-Bladed and 12-Bladed

Standard Construction

Class I, II and III

Optional Construction

Aluminum Construction, Seismic Certification

Certifications

AMCA Sound/Air and FEG, OSHPD Seismic - OSP-0355-10



For complete product performance, drawings, and available accessories, download Fan Selector at tcf.com.

PLENUM FANS

Overview

EPF | EPFN | EPQ | EPQN

Application

The fan wheel pressurizes the entire surrounding air plenum in which the fan is installed, allowing air ducts from any direction to be directly connected to the air handling unit enclosure. This design generally saves space by eliminating the fan housing, transitions, and diffusers within the air handling unit.

Plenum fans have found a ready acceptance in the air conditioning industry. In addition, the construction versatility, adaptability in the direction of the discharges, suitability for internal isolation and application of sound panels, and generally lower cost makes it a very popular fan arrangement.

Benefits of a Plenum Fan

Saves Space – There are no housings, transitions, or diffusers within the air handling unit.

Efficiency – Plenum fans can be as efficient or more efficient than scroll type fans at specific operating points towards the bottom of the fan curve.

Lower cost – Plenum fans are less expensive than scroll type fans.

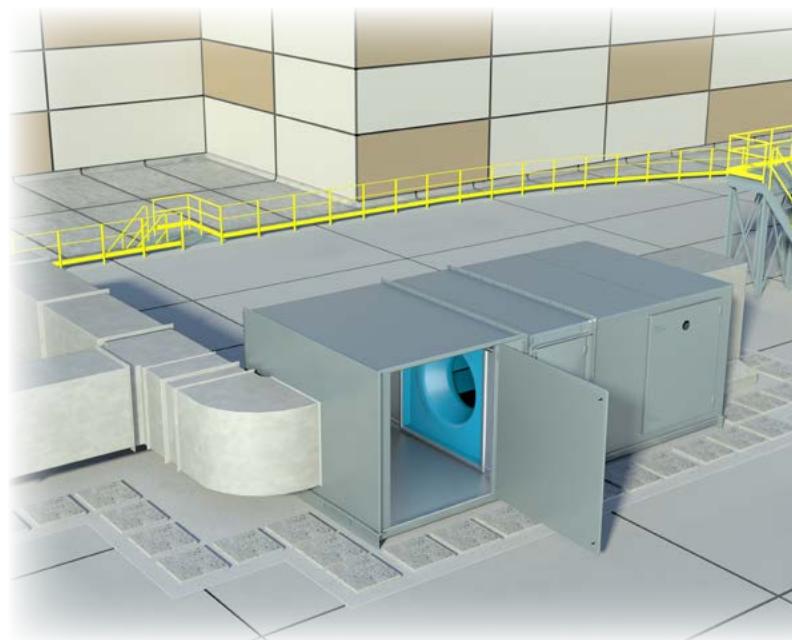
Compact Designs

with Performance Assurance

Space is often a key consideration in the selection of plenum fans, making the compact Arrangement 3 configuration very popular.

The Arrangement 3 configuration is constructed with a bearing and bearing bar in the inlet, which will affect fan performance. These performance affects should be taken into account to ensure that your system functions as designed.

Plenum fans are unhoused fans designed to operate inside of field-fabricated or factory-built air handling units.



Plenum Unit in Rooftop Air Handler

9-Bladed Wheels

EPF (Arr. 3)

12.4" to 89" wheel diameters
Airflow to 280,000 CFM
Static pressure to 10" w.g.



EPFN (Arr. 1 and 4)

12.4" to 89" wheel diameters
Airflow to 280,000 CFM
Static pressure to 10" w.g.



12-Bladed Wheels

EPQ (Arr. 3)

12.4" to 89" wheel diameters
Airflow to 280,000 CFM
Static pressure to 12" w.g.



EPQN (Arr. 1 and 4)

12.4" to 89" wheel diameters
Airflow to 280,000 CFM
Static pressure to 12" w.g.



CONSTRUCTION FEATURES

Wheels

High efficiency, non-overloading airfoil wheels are provided on all sizes and arrangements.

Arr. 1 and 3 – Aluminum wheels using extruded aluminum blades are standard to size 245 on arrangement 1 and 3 fans, and available as an option on larger sizes. Steel wheels are standard on sizes 270 and larger.

Arr. 4 – Aluminum wheels using extruded aluminum blades are standard to size 600 on direct drive arrangement 4 fans, a popular choice for applications requiring precision balance and improved reliability.

Inlet Cones

Heavy-gauge, spun steel inlet cones are closely matched to the wheel intake rim to ensure efficient and quiet operation.

Structural Frame

Frames are constructed of heavy-gauge steel, continuously welded at all connections for maximum strength and rigidity. The “cross frame” bearing support is designed for maximum stability and load distribution.

Shafts

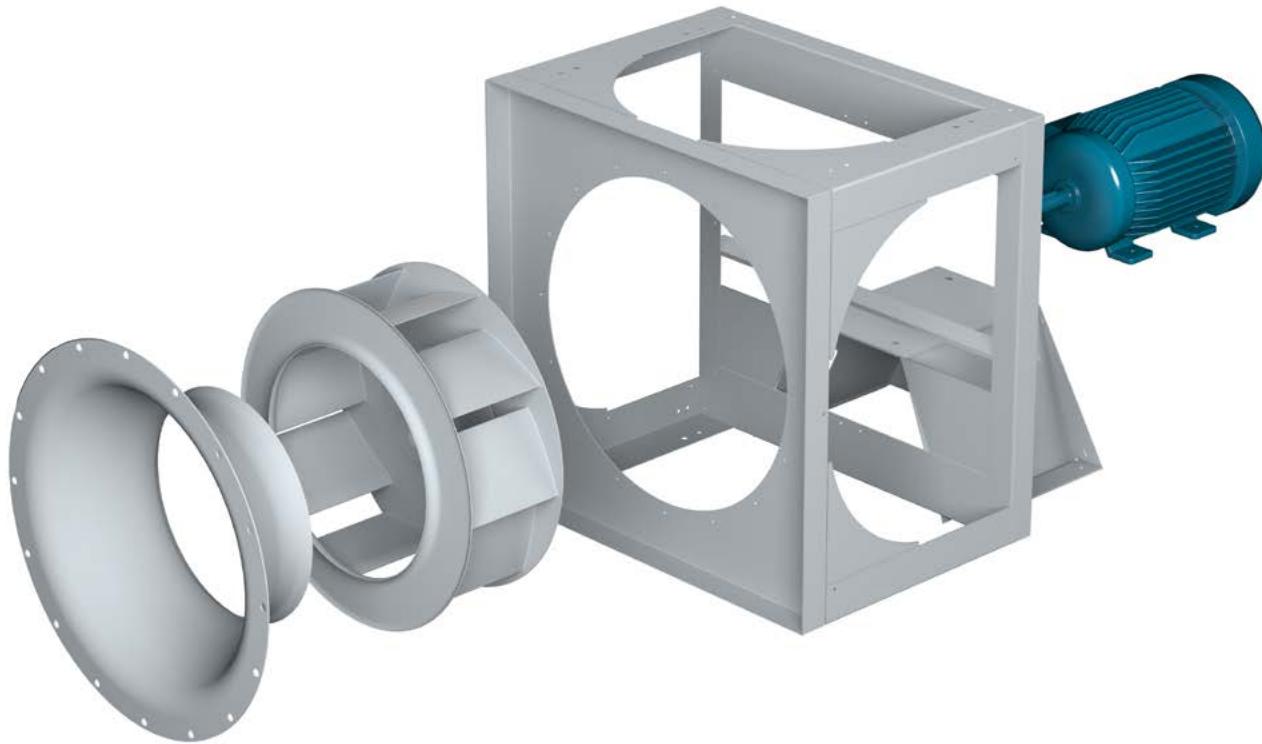
Shafts are AISI Grade 1045 hot-rolled steel accurately turned, ground, polished, and ring-gauged for verification. Shafts are generously sized for a first critical speed of at least 1.43 times the maximum speed for the class.

Fan Bearings

Bearings are heavy duty, grease lubricated, spherical roller or adapter mounted anti-friction ball, self-aligning, pillow block type, selected for minimum average bearing life (AFBMA L-50) in excess of 200,000 hours at the maximum fan RPM. Considering the long life offered with our standard bearing selections, we do not recommend upgrades to split-roller bearings due to their large size, especially on Arrangement 3 fans.

Inlet Collar

Horizontal configurations are designed to be flex-connected to the perimeter of the square panel without the addition of an inlet collar.



OPTIONAL CONSTRUCTION



Aluminum Construction

Models EPF, EPFN, EPQ and EPQN can be made out of aluminum when corrosion resistance is required.

OSHPD Seismic Certification

Models EPF, EPFN, EPQ and EPQN have been seismically tested and certified with the California Office of Statewide Health, Planning and Development (OSHPD) per OSP-0355-10. Seismic certification is limited to certain product options and configurations.



Arr. 4 EPFN
Plenum Fan

WHEEL DESIGN

9-Bladed Wheels

EPF (Arr. 3)

The Model EPF features a highly efficient and cost effective, nine-bladed airfoil wheel design. The high efficiency of the EPF will often allow the use of smaller fans without increasing power requirements. The EPF is an Arrangement 3 design.

EPFN (Arr. 1 and 4)

The Model EPFN features the same highly efficient, nine-bladed airfoil wheel design as the EPF, but is available in Arrangement 1 or 4 designs without inlet obstructions.



EPF/EPFN
9-Bladed Wheel

12-Bladed Wheels

EPQ (Arr. 3)

The Better Sound Quality Model EPQ features a twelve-bladed airfoil wheel design that flattens the sound spectrum and reduces the dominance of pure tones. The EPQ is an Arrangement 3 design.

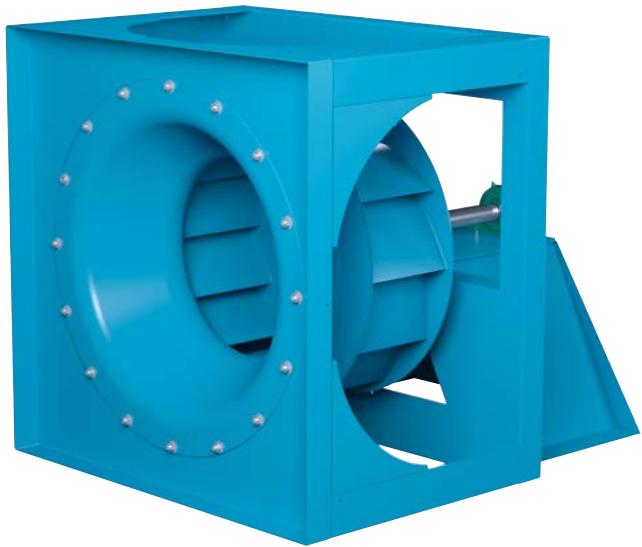
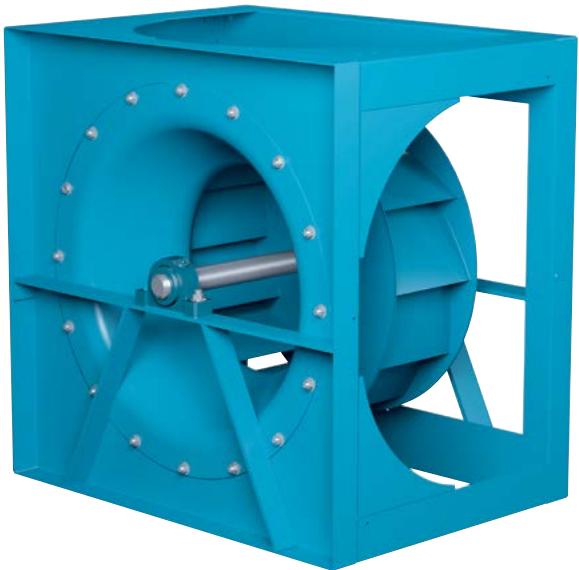
EPQN (Arr. 1 and 4)

The Model EPQN features the same Better Sound Quality, twelve-bladed airfoil wheel design as the EPQ, but is available in Arrangement 1 or 4 without inlet obstructions.



EPQ/EPQN
12-Bladed Wheel

EPQ/EPQN ADVANTAGE



The EPQ/EPQN plenum fans offers unique performance features that are beneficial for many sound sensitive and higher pressure applications.

The EPQ/EPQN features a twelve-bladed airfoil wheel versus the nine-bladed wheel of our type EPF/EPFN plenum fans or eight- to ten-bladed wheels with most other competition. The "Q" in the EPQ/EPQN designation stands for Better Noise Quality. Noise quality is a subjective description for noise that is less objectionable.

Looking at the sound comparison, you will notice that the type EPQ/EPQN offers noise (SPL) that is more equally distributed across all frequencies. This can be more pleasant to hear than the sound characteristics of a nine-bladed design. Fans are often dominated in noise by the noise occurring at the blade pass frequency. (Blade pass frequency = RPM x Number of blades/60.) Noise quality is improved by reducing the difference in amplitude between the blade pass amplitudes and the neighboring frequency amplitudes. The increased higher frequency sound power levels on the twelve-bladed wheels mask the blade pass frequency offering a better sounding fan. Although the overall A-weighted sound power levels of the nine-bladed EPF/EPFN fans are slightly lower, the sound "quality" of the twelve-bladed EPQ/EPQN fans may be desirable for the application.

A higher blade pass frequency allows for easier attenuation of the noise, especially when installed inside an air handler cabinet. In many applications, the use of the EPQ/EPQN design will move the blade pass frequency from the second octave band to the third octave band. Acoustic silencers will normally perform about 10 dB better in the third band.

In addition to sound considerations, there are also additional benefits to using the EPQ/EPQN at higher pressures. Selections over 8" wg static pressure are often near the peak pressure of the fan. The additional blades give a higher peak pressure and also add stability to the fan. Twelve smaller passages through the fan wheel are more resistant to flow disturbances on the inlet than nine larger passages. The EPQ/EPQN is thus more resistant to system effects when operating at high pressures and the higher inlet velocities that accompany these selections.

TYPE	CFM	SP	RPM	BHP	FREQUENCY, HZ								LwA
					63	125	250	500	1000	2000	4000	8000	
EPQN - 12 Blades	20,000	3	977	13.42	86	89	(90)	83	81	77	69	64	87
EPFN - 9 Blades	20,000	3	967	12.92	89	(94)	87	79	80	74	67	63	85

NOTE: Circled figures indicate blade pass frequency.

FLOW MEASUREMENT SYSTEM

Piezometer Ring (Airflow Measuring System)

A piezometer ring is available on plenum fans, as well as other Twin City Fan & Blower housed fans, as part of an airflow measuring system, based on the principle of a flow nozzle. The inlet cone of the fan is used as the flow nozzle. The flow can be calculated by measuring the pressure drop through the inlet cone. No tubes or sensors are inserted in the high velocity airstream which could obstruct airflow.

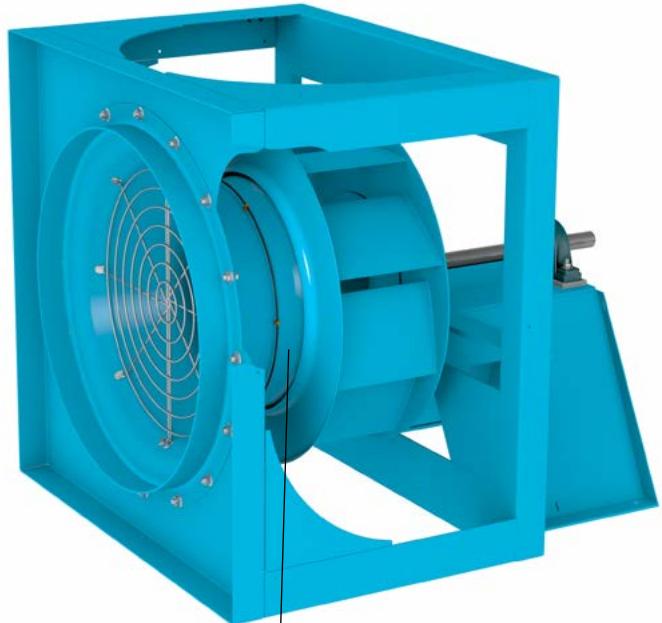
The system consists of a piezometer ring mounted at the throat and a static pressure tap mounted on the face of the inlet cone. A differential pressure transducer and digital display can also be provided.

The pressure drop is measured from the tap located on the face of the inlet cone to the piezometer ring in the throat. The inlet tap is connected to the high-pressure side of the transducer and the piezometer ring is connected to the low-pressure side. See diagram on right.

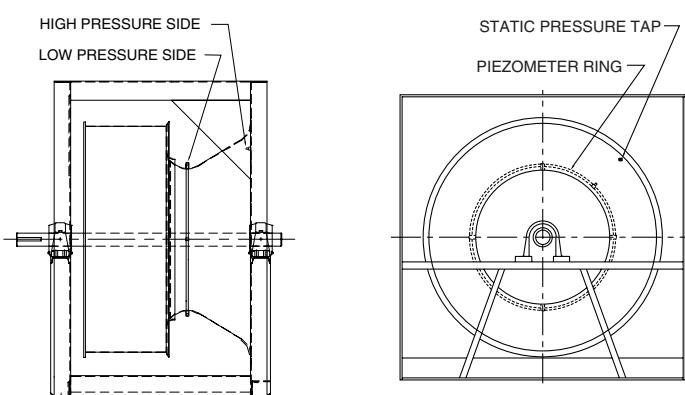
Based on Twin City Fan & Blower laboratory tests, the system was determined to be accurate within +/-5%.

Refer to Twin City Fan & Blower Engineering Supplement ES-105.

NOTE: Twin City Fan & Blower does not recommend placement of flow measuring probes inside the fan inlet cone in the path of airflow. These devices create disturbances and unpredictable performance losses. Twin City Fan & Blower will not be responsible for loss of performance due to such devices.

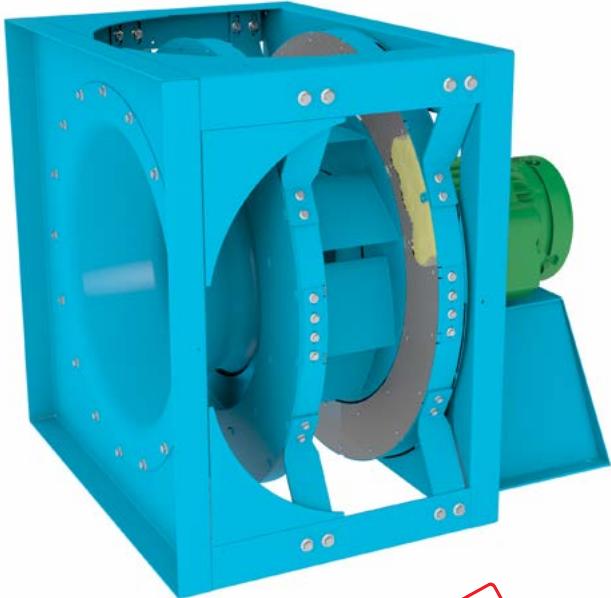


Piezometer Ring
Mounted at Throat
of Inlet Cone



Fan & Blower
Twin City

AERO ACOUSTIC DIFFUSER™



Aero Acoustic Diffuser™
(US Patent 8025477)

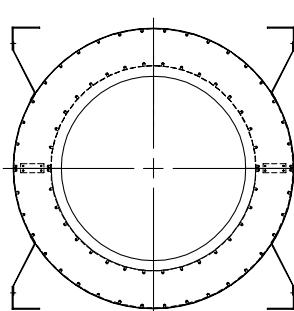
The Aero Acoustic Diffuser™ is exclusively available on the Twin City Fan & Blower E-Series plenum fans. The patented design allows the plenum fan to discharge sound power reductions by up to 3dBA while increasing aerodynamic static efficiency by up to 4%.

The Aero Acoustic Diffuser™ features a fully galvanized construction that mounts at the front and back of the fan wheel. The acoustic attenuating material is inserted within a solid housing and a perforated frontplate that directs airflow across the diffuser reducing fan noise and increasing static efficiency.

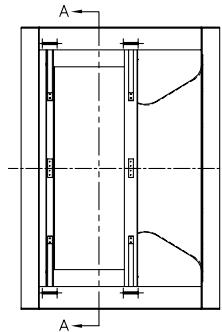
Mounting brackets constructed of galvanized steel mount directly to the framework allowing for mounting within the existing fan framework.

The Aero Acoustic Diffuser™ is available on all E-Series plenum fan sizes, both direct drive and belt driven. The diffuser is available on fans direct from the factory or as a retrofit kit to existing fans.

For more information on the Aero Acoustic Diffuser™, refer to www.tcf.com/products/plenum-and-plug-fans/aero-acoustic-diffuser-.



SECTION A-A



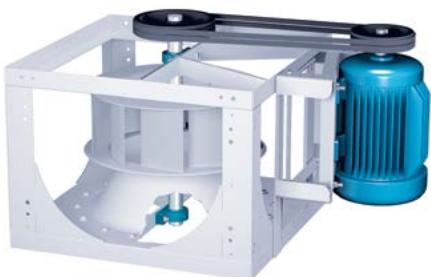
ASSEMBLY

Fan & Blower
Twin City



3VS

Models EPF & EPQ



3VA



Models EPFN & EPQN



Models EPFN & EPQN

Arrangements 3VS and 3VA (Vertical with Side Mounted Motor)

Vertical Arrangement 3 is available with two different motor mounting options: slide base type (Arrangement 3VS) and adjustable motor base (Arrangement 3VA). Due to limited belt center range, NEMA "slide base" option is available on sizes 182 and larger only. A heavy duty Twin City Fan & Blower designed "adjustable motor base" is available for all fan sizes.

- Models EPF and EPQ.
- Arrangement 3VS is available in Class I and II with motor slide base for sizes 182 to 542. See dimensional drawing on page 42.
- Arrangement 3VA with pivot motor base is available in Class I and II for sizes 122A to 542. See dimensional drawing on page 42.
- Unless specified otherwise, units will be built for vertical up airflow.

Arrangement 4 (Horizontal)

Direct drive Arrangement 4 mounts the fan wheel directly onto the motor shaft. This arrangement provides a compact fan/motor unit which eliminates belt residue and requires less maintenance than other arrangements.

For these reasons, Arrangement 4 plenum fans are widely used in cleanroom, pharmaceutical, and other critical applications.

Fans can be selected with varying wheel widths to provide desired performance at direct drive motor speeds. Performance changes in the field are usually achieved by means of variable inlet vanes or VFD.

- Aluminum wheels using extruded aluminum blades are standard.
- Class I and II available in sizes 122A to 660. See dimensional drawing on pages 43-44.
- Class III available in sizes 165A to 660. See dimensional drawing on pages 45-46.

Arrangement 4 (Vertical)

Vertical Arrangement 4 is available for mounting with either vertical up airflow (inlet under the motor) or vertical down airflow (inlet above the motor).

- Aluminum wheels using extruded aluminum blades are standard.
- Class I and II available in sizes 182 to 490.
- Inlet flange available.
- See dimensional drawing on page 47.

ARRANGEMENTS

Arrangement 1

Arrangement 1 features an overhung wheel design suitable for V-belt drive and requires mounting of motor independent of the fan.

- Class I and II available in sizes 122A to 890. See dimensional drawing on page 38 for sizes 122A through 807.
- Class III available in sizes 165A to 890. Contact factory for dimensional drawings of Class I and II sizes 890 and Class III.



Models EPFN & EPQN

Arrangement 3 (Horizontal)

This is the most common plenum fan arrangement for use in OEM and site-built air handlers. Arrangement 3 is suitable for V-belt drive and requires mounting of the motor independently of the fan. Twin City Fan & Blower offers common unitary bases and isolation bases for the fan and motor as accessories.

- Class I and II available in sizes 122A to 890. Class III available in sizes 165A to 890. See dimensional drawing on page 39. Contact factory for dimensional drawing of Size 890.



Models EPF & EPQ

Arrangements 3HS / 3HA

(Horizontal with Top Mounted Motor)

Arrangements 3HS and 3HA provide a means for mounting the motor on top of the unit. This design is often desirable when floor space is limited.

Available with two different motor mounting options: slide base type (Arrangement 3HS) and adjustable motor base (Arrangement 3HA). Due to limited belt center range, NEMA "slide base" option is available on sizes 182 and larger only. A heavy duty Twin City Fan & Blower designed "adjustable motor base" is available for all fan sizes.

- Arrangement 3HS is available in Class I and II with motor slide base for sizes 182 to 542. See dimensional drawing on page 41.
- Arrangement 3HA with pivot motor base is available in Class I and II for sizes 122A to 542. See dimensional drawing on page 41.



3HS

3HA

Models EPF & EPQ

Arrangement 3SM

(Horizontal With Side Mounted Motor)

Arrangement 3SM is designed to provide an economical and space-saving means to supply plenum fans with motors mounted to the side of the fan frame. A motor slide base allows for quick and easy belt adjustments.

- Class I and II available in sizes 165A to 600. Motor limited to maximum frame size shown on drawing. See dimensional drawing on page 40.

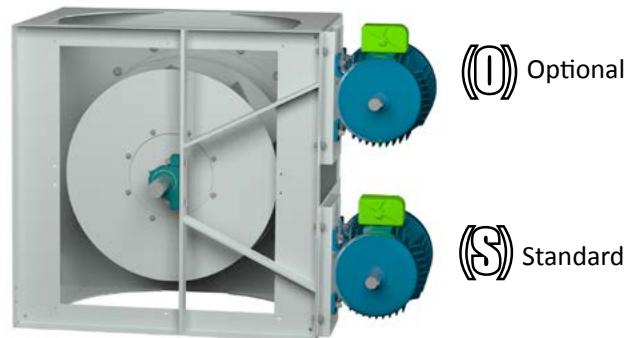


Models EPF & EPQ

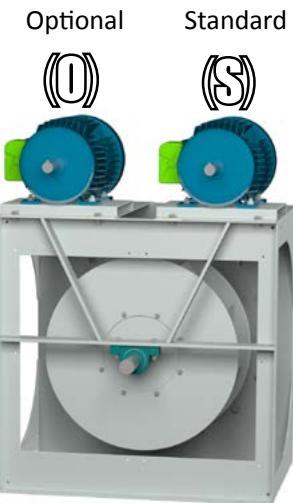


Arrangement 3SM

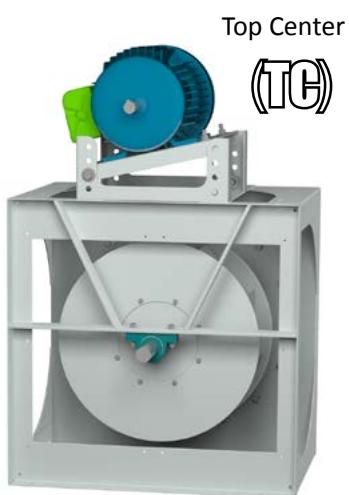
* Motor Position (L) is normally ordered with F1 Conduit Box. Select F2 if clearance issues.



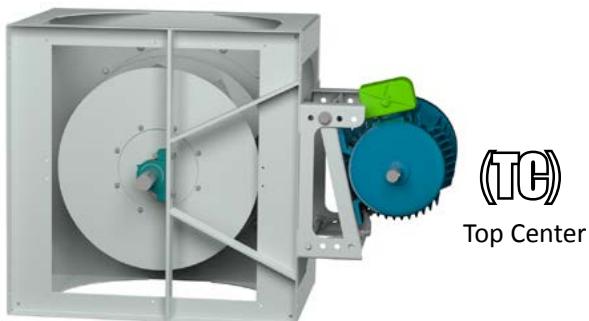
Arrangement 3VS



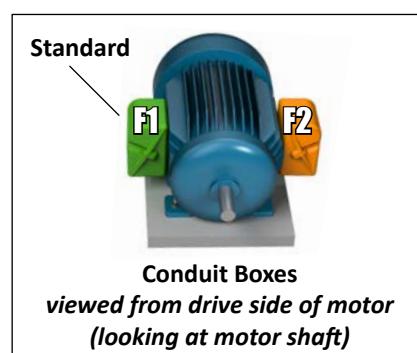
Arrangement 3HS



Arrangement 3HA



Arrangement 3VA



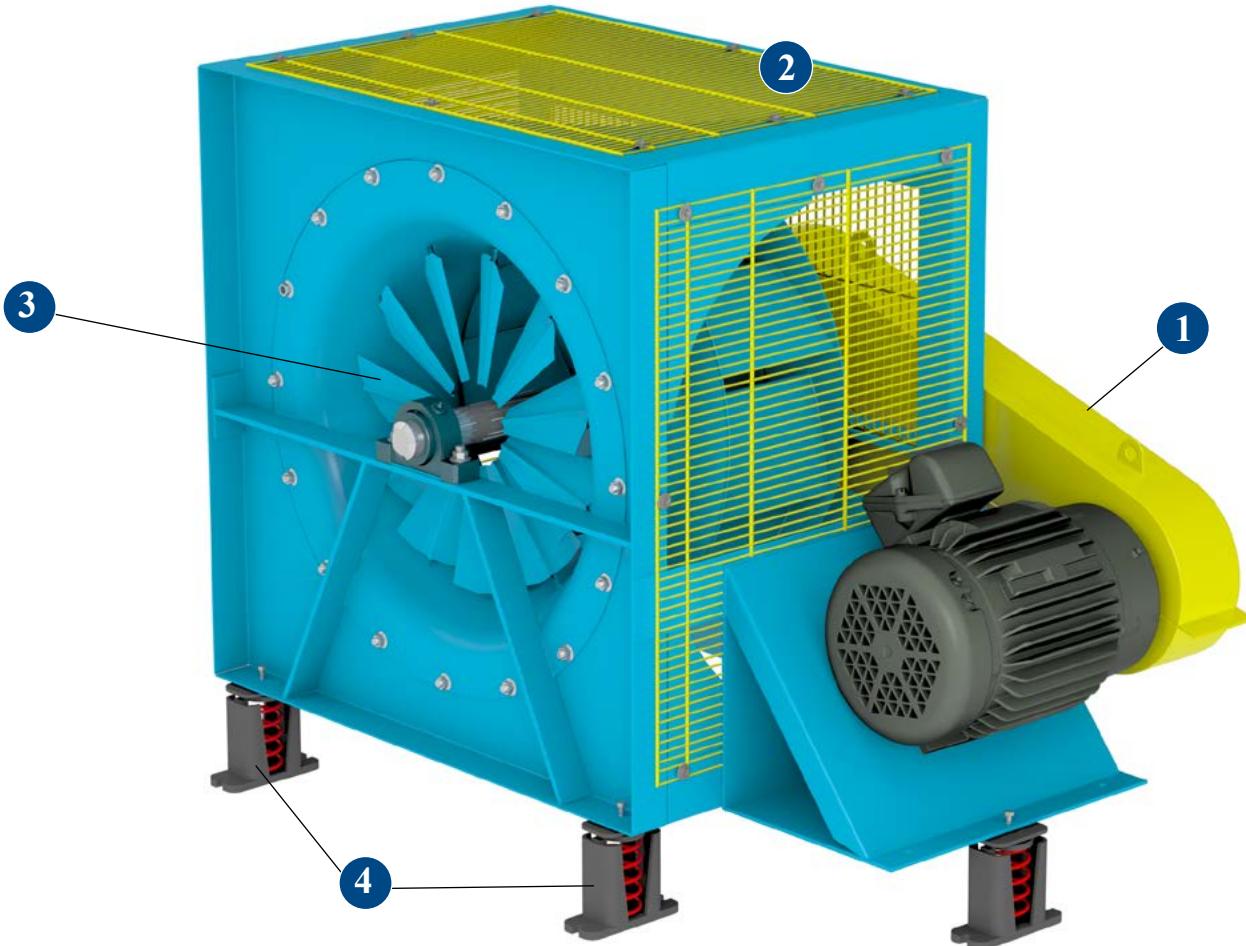
OPTIONS/ACCESSORIES



- 1 **Inlet Screen** Safety screens are available for mounting in the fan inlet in non-ducted applications.
- 2 **Extended Lube Lines** allow for easy lubrication of bearings on belt driven units without disassembly by extending polyethylene lines from fan bearings to outside of guards or weather covers.
- 3 **Round Inlet Collar** allows for slip-joint connections to mount ductwork to the inlet when needed.
- 4 **Bearing Guard** Sheet metal guards cover shaft and bearings and come with extended lube lines to a common point outside of the guard. A guard spanning the shaft between the bearings is available to provide open access to bearings for lubrication and vibration monitoring.

- 5 **Quick Access Belt Guard** Belt guard protects personnel from the moving drive parts. OSHA and quick access guards are available. Arrangement 10 offers a standard belt guard.
- 6 **Spring Isolator Base** provides a common support to fan, motor and drive including guards and utilize heavy duty structural channel. Vibration isolation bases require spring or rubber-in-shear type isolators that are designed to limit forces transmitted to the support structure of an operating fan.

OPTIONS/ACCESSORIES



- 1** **Belt Guard** provides protection to personnel from the moving drive parts. Both standard and OSHA totally enclosed types are available.
- 2** **Protective Enclosure** Grill style protective enclosure completely encloses all sides and the back of the fan wheel. Side panels are individually removable to provide access to the wheel.
- 3** **Nested Inlet Vanes** Variable inlet vanes cause the entering air to spin in the direction of wheel rotation, resulting in reduction in volume, static pressure and brake horsepower and thus providing an infinite number of fan curves approximately parallel to the original fan curve. Variable inlet vanes cost about 50% to 80% more than outlet dampers but offer significant savings in energy. Both types are available to 600°F construction.

- 4** **Vibration Isolators** Spring type vibration isolation mounts are available to reduce the transmission of fan vibration in 1" or 2" deflection. Rubber-in-shear isolators are also available as an option.

Other Accessories Include:

- Unitary Base
- Exposed Bearing Guard
- Pressure Transducers
- Roller Bearings in Split Pillow Block Housing

APPLICATION GUIDELINES

Fan Selection Recommendations

1. System effect losses (see AMCA 201) and plenum losses should be estimated and added to the required static pressure, prior to making selections. Refer to AMCA Publication 201 at www.amca.org and Twin City Fan Engineering Data Letter "Fan Performance Troubleshooting Guide" (FE-100) at www.tcf.com.
2. Fans should be selected so that the point of operation is approximately between 55% and 90% of the free delivery point on the fan curve.
3. Avoid selections over 4000 RPM. A narrow width, larger size impeller can be used to avoid this.
4. Arrangements 1 and 4 will offer the best efficiency and lowest noise as there are no inlet obstructions.
5. Where space is available, mount the fan and motor on a sub-base. The motor can be mounted on the fan on Arrangements 3HS, 3HA, 3SM, 3VS, and 3VA.
6. Use inertia-type isolation bases or rigid mounting for lowest fan vibration. Rigid mounting requires dynamic analysis (by others) of the support structure to avoid resonance.
7. Applications exceeding 10" SP are prone to high system effect losses. Use of housed fans (BAE-DWDI) should be considered.
8. Where static pressures over 8" wg are required, Model EPQ or EPQN are preferred because of lower operating speeds and improved stability. Select the fan so the design pressure is at least 10% below the peak pressure.
9. Where flow monitoring is required, use a piezometer ring or externally mounted flow measurement station. Fan performance may be substantially affected by flow measurement probes mounted directly in the fan inlet cone. Refer to page 7.
10. For direct drive fans without speed control (or where speed control cannot exceed 60 Hz), select fans at 3 – 5% below the nominal speed of the motor. This will normally cover the uncertainties associated with the system and air balancer's measurements. Select motors loaded no closer than 90% of the maximum loading of the motor.
11. For multiple fans in a plenum, alternate CW and CCW rotation fans to minimize losses. If fans are not counter-rotating, install walls between each fan to create cells in the outlet plenum.
12. Add losses for duct take-offs per the chart above to pressure requirements of the fan. Bellmouth entries will always reduce losses and are recommended.
13. For highest reliability, specify the required bearing life. For example, the statement "minimum L-10 bearing life = 100,000 hours" allows for the best bearing to be put on the fan without creating other problems. Some specifications state "use split roller bearings." This can cause a number of problems, such as:
 1. On smaller fans, there may not be enough radial load to prevent roller skidding. This is especially a problem for Arrangement 3 fans.
 2. Split roller bearings are not offered in sizes smaller than 1⁷/₁₆" bore. Smaller fans use shafts smaller than this.
 3. The oversized bearing in the inlet will block some air in smaller fans (above the losses that are already included in the EPF/EPQ ratings).

Location and Placement of Fans in Air Handlers

1. Center the fan inlets in both the horizontal and vertical planes.
2. For inlet clearance, see Figure 1. The flow should converge at an angle not greater than 45° when approaching the opening for the fan inlet. A minimum of one fan wheel diameter clearance is recommended.
3. In the fan outlet plenum, a minimum wall clearance of one-half fan wheel diameter to the periphery of the fan wheel is recommended.
4. Figure 1 shows that the minimum clearance between the back of the fan wheel and the nearest component downstream (Dim. E) should be one wheel diameter. Small clearances do not allow the flow to equalize behind the fan wheel and the pressure drop of the downstream component is increased.
5. When the flow enters the inlet plenum perpendicular to the fan shaft, large system effect losses can occur. See Figure 2 for a recommended flow baffle or a vortex breaker that may help preserve rated fan performance.
6. When two or more fans are installed in a plenum, divide the plenum into imaginary cells of equal area. Center the fan inlets on each cell. See Figure 3.



APPLICATION GUIDELINES

Installation Recommendations

1. Install the fan so the flexible connector on the inlet remains uncollapsed during operation.
2. Install thrust restraints (snubbers) to maintain the axial position of the fan when it is generating pressure.
3. Peripheral equipment, such as electrical components, inverters, control panels, etc., should be positioned away from the high velocity air entering or leaving the fan.
4. Adjust springs on the isolation base so that spring deflection is approximately equal for all isolators.
5. Follow safety, installation, start-up, and maintenance instructions supplied with each fan.

Figure 1. Recommended Location of Fan in Plenum

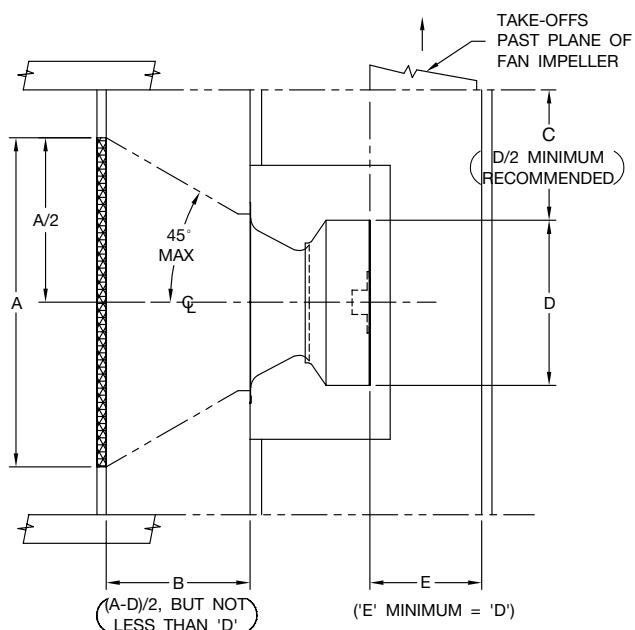


Figure 2. Flow Baffle and Vortex Spin Breaker Location

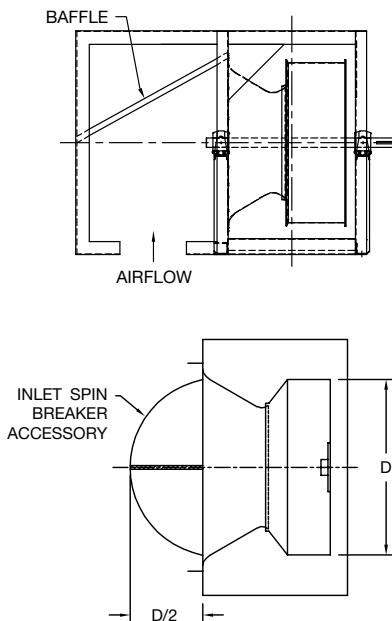
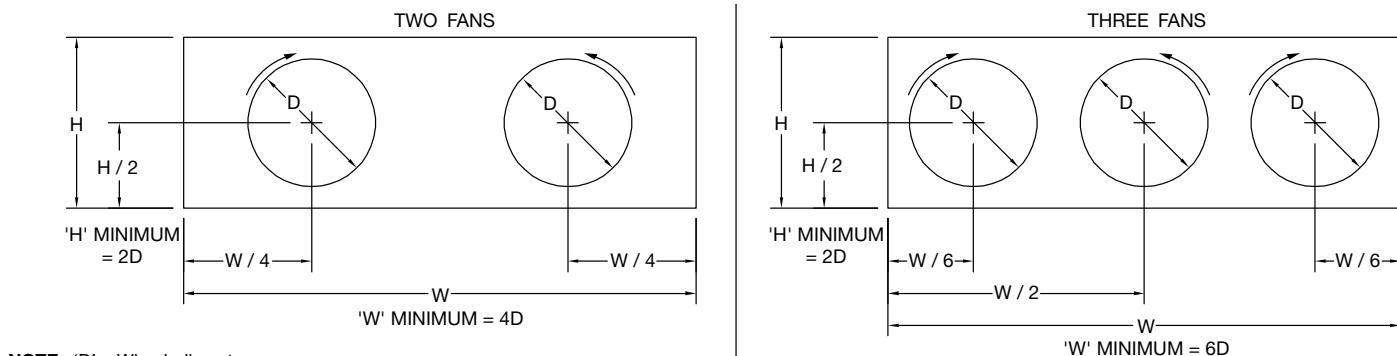


Figure 3. Location of Counter-Rotating Fans



DUCT ENTRANCE LOSSES



DUCT ENTRANCE LOSSES FROM PLENUM CABINET

To achieve the air velocity in the discharge duct and overcome the loss associated with the air entering the ductwork, additional resistance must be added to the external static pressure (ESP) requirements of the fan. Different types of duct entrances and locations will require varying correction factors. Therefore, prior to selecting a fan, make the following correction, depending upon the type of duct and its location.

ADDITIONAL DUCT ENTRANCE LOSS TO BE ADDED TO FAN ESP	
DISCHARGE TYPE	CORRECTION FACTOR
• Radial and ducted with bellmouth	1.1 x Duct Velocity Pressure
• Radial and ducted without bellmouth	1.4 x Duct Velocity Pressure
• Radial without duct or bellmouth	1.8 x Duct Velocity Pressure
• Flow parallel to shaft and ducted with bellmouth	1.6 x Duct Velocity Pressure
• Flow parallel to shaft and ducted without bellmouth	1.9 x Duct Velocity Pressure
• Flow parallel to shaft without duct or bellmouth	2.4 x Duct Velocity Pressure

Example: A system requires 30,000 CFM at 5" SP at standard air density with one 4 ft diameter duct with bell-mouth placed in a radial discharge. Determine RPM and brake horsepower:

$$\text{Duct area} = (4^2 \times \rho) \div 4 = 12.57 \text{ ft}^2$$

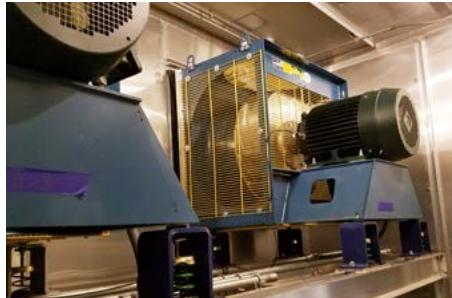
$$\text{Duct velocity} = 30,000 \div 12.57 = 2387 \text{ FPM}$$

$$\text{Duct velocity pressure} = (2387 \div 4005)^2 = 0.355 @ \text{std. cond.}$$

$$\begin{aligned}\text{Entrance loss correction factor} &= 1.1 \times \text{duct velocity pressure} \\ &= 1.1 \times 0.355 = 0.39\end{aligned}$$

Thus, select the fan for = 5" + 0.39" = 5.39" SP

INSTALLATION PHOTOS



Maximum RPM, Wheel Weights & WR² – EPF and EPFN

EPF EPFN	WHEEL DIA. (IN.)	CLASS I				CLASS II				CLASS III								
		MAX. RPM (70°F)	ALUMINUM		STEEL		MAX. RPM (70°F)	ALUMINUM		STEEL		MAX. RPM (70°F)	ALUMINUM		STEEL			
		WT. (LB)	WR ² (LB·FT ²)	WT. (LB)	WR ² (LB·FT ²)			WT. (LB)	WR ² (LB·FT ²)	WT. (LB)	WR ² (LB·FT ²)			WT. (LB)	WR ² (LB·FT ²)	WT. (LB)	WR ² (LB·FT ²)	
122A	12.25	3388	9	0.9	N/A	N/A	4000	9	0.9	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
150A	15.00	3006	12	1.7	N/A	N/A	3909	12	1.7	N/A	N/A	4000	20	5.1	N/A	N/A	N/A	N/A
165A	16.50	2668	15	2.9	N/A	N/A	3468	15	2.9	N/A	N/A	4000	20	5.1	N/A	N/A	N/A	N/A
182	18.25	2302	17	6.1	N/A	N/A	2930	18	6.1	N/A	N/A	3767	21	6.2	N/A	N/A	N/A	N/A
200	20.00	2101	21	6.4	N/A	N/A	2674	21	7.4	N/A	N/A	3438	24	9.3	N/A	N/A	N/A	N/A
222	22.25	1888	30	12	N/A	N/A	2403	30	12	N/A	N/A	3090	34	15	N/A	N/A	N/A	N/A
245	24.50	1715	35	21	N/A	N/A	2183	35	21	N/A	N/A	2806	38	22	N/A	N/A	N/A	N/A
270	27.00	1556	40	29	85	84	1981	40	29	97	93	2546	47	32	131	125	N/A	N/A
300	30.00	1401	49	46	103	120	1783	54	51	111	128	2291	58	52	153	178	N/A	N/A
330	33.00	1273	62	70	136	194	1620	67	76	154	215	2083	72	77	206	294	N/A	N/A
365	36.50	1151	73	103	157	273	1465	79	112	179	306	1884	84	114	237	409	N/A	N/A
402	40.25	1044	85	151	180	376	1329	93	165	209	429	1708	98	166	310	647	N/A	N/A
445	44.50	944	126	233	327	880	1202	135	253	351	932	1545	142	256	470	1255	N/A	N/A
490	49.00	857	164	391	366	1171	1091	164	391	395	1249	1403	174	535	535	1708	N/A	N/A
542	54.25	775	227	632	513	2048	986	227	632	653	2562	1267	239	673	696	2778	N/A	N/A
600	60.00	700	255	931	662	3224	891	255	931	750	3542	1146	270	991	801	3838	N/A	N/A
660	66.00	637	346	1377	953	5621	810	346	1377	1099	6510	1041	371	1478	1016	5910	N/A	N/A
730	73.00	576	412	2049	1076	7630	733	499	2671	1153	8058	942	550	2985	1318	9290	N/A	N/A
807	80.75	488	499	3008	1288	7766	637	574	3474	1397	8451	802	N/A	1617	10610	N/A	N/A	N/A
890	89.00	443	774	5652	1935	14129	578	884	6438	1940	14130	728	N/A	2353	18160	N/A	N/A	N/A

Maximum RPM, Wheel Weights & WR² – EPQ and EPQN

EPQ EPQN	WHEEL DIA. (IN.)	CLASS I				CLASS II				CLASS III									
		MAX. RPM (70°F)	ALUMINUM		STEEL		MAX. RPM (70°F)	ALUMINUM		STEEL		MAX. RPM (70°F)	ALUMINUM		STEEL				
		WT. (LB)	WR ² (LB·FT ²)	WT. (LB)	WR ² (LB·FT ²)			WT. (LB)	WR ² (LB·FT ²)	WT. (LB)	WR ² (LB·FT ²)			WT. (LB)	WR ² (LB·FT ²)	WT. (LB)	WR ² (LB·FT ²)		
122A	12.25	3388	10	2.1	N/A	N/A	4000	10	2.1	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
150A	15.00	3006	13	3.3	N/A	N/A	3909	13	3.3	N/A	N/A	4000	22	5.6	N/A	N/A	N/A	N/A	N/A
165A	16.50	2668	17	5.2	N/A	N/A	3468	17	5.2	N/A	N/A	4000	22	5.6	N/A	N/A	N/A	N/A	N/A
182	18.25	2302	20	7.2	N/A	N/A	2930	20	7.2	N/A	N/A	3767	23	7.4	N/A	N/A	N/A	N/A	N/A
200	20.00	2101	24	10	N/A	N/A	2674	24	8.4	N/A	N/A	3438	27	10	N/A	N/A	N/A	N/A	N/A
222	22.25	1888	34	14	N/A	N/A	2403	34	14	N/A	N/A	3090	38	17	N/A	N/A	N/A	N/A	N/A
245	24.50	1715	39	24	N/A	N/A	2183	39	24	N/A	N/A	2806	43	24	N/A	N/A	N/A	N/A	N/A
270	27.00	1556	46	35	96	94	1981	46	35	107	104	2546	53	38	142	135	N/A	N/A	N/A
300	30.00	1401	57	55	116	135	1783	61	59	124	144	2291	65	59	166	193	N/A	N/A	N/A
330	33.00	1273	72	81	151	216	1620	77	87	169	237	2083	82	88	222	316	N/A	N/A	N/A
365	36.50	1151	85	120	176	307	1465	91	129	199	340	1884	96	130	257	443	N/A	N/A	N/A
402	40.25	1044	99	176	203	425	1329	107	190	232	479	1708	112	190	345	721	N/A	N/A	N/A
445	44.50	944	141	274	356	955	1202	150	294	379	1007	1545	157	297	512	1367	N/A	N/A	N/A
490	49.00	857	183	451	400	1281	1091	183	451	429	1359	1403	200	481	586	1872	N/A	N/A	N/A
542	54.25	775	250	722	551	2213	986	250	722	716	2808	1267	262	763	759	3024	N/A	N/A	N/A
600	60.00	700	290	1058	740	3573	891	290	1058	824	3891	1146	305	1118	874	4188	N/A	N/A	N/A
660	66.00	637	380	1574	1047	6161	810	380	1574	1110	6450	1041	405	1675	1193	7050	N/A	N/A	N/A
730	73.00	576	454	2342	1191	8438	733	541	2964	1267	8865	942	592	3278	1433	10097	N/A	N/A	N/A
807	80.45	488	546	3415	1413	8837	637	645	4038	1521	9522	802	N/A	N/A	1784	12071	N/A	N/A	N/A
890	89.00	443	844	6395	2120	16062	578	989	7476	2125	16063	728	N/A	N/A	2556	20320	N/A	N/A	N/A

*Consult factory for fans over 4000 RPM.

Contact factory for belt driven fans above 150 HP.

Bare Fan Weights

SIZE	WHEEL DIA. (IN.)	ARR. 1 (EPQN)			ARR. 3 (EPQ)			ARR. 4 (EPQN)		
		CL I	CL II	CL III	CL I	CL II	CL III	CL I	CL II	CL III
122A	12.25	93	94	N/A	79	79	N/A	83	83	N/A
150A	15.00	115	117	N/A	99	101	N/A	102	102	N/A
165A	16.50	133	135	N/A	114	116	N/A	120	120	N/A
182	18.25	165	169	188	143	147	164	149	150	166
200	20.00	192	192	213	167	167	186	172	172	190
222	22.25	242	246	272	209	209	238	221	221	243
245	24.50	283	288	317	245	251	277	254	254	279
270	27.00	395	412	478	342	359	429	362	374	436
300	30.00	498	506	587	432	448	524	452	461	538
330	33.00	607	633	732	526	561	654	559	578	673
365	36.50	764	804	923	670	714	811	709	732	845
402	40.25	876	915	1096	762	814	986	808	838	1016
445	44.50	1291	1326	1551	1132	1183	1431	1204	1229	1452
490	49.00	1485	1527	1776	1289	1347	1633	1383	1413	1674
542	54.25	1834	2031	2183	1628	1813	1987	1725	1899	2059
600	60.00	2086	2204	2365	1904	2036	2231	1942	2030	2200
660	66.00									

PERFORMANCE DATA

122A EPFN (9-Blade, Arr. 1 and 4)

Wheel Diameter: 12.25"

Fan Efficiency Grade = FEG75

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP												
1000	1612	0.24	2067	0.48																		
1100	1684	0.27	2100	0.52																		
1200	1760	0.30	2149	0.56	2526	0.87																
1400	1927	0.38	2270	0.66	2596	0.99	2919	1.35														
1600	2100	0.47	2415	0.79	2706	1.13	2990	1.50	3272	1.92												
1800	2274	0.57	2573	0.93	2840	1.30	3096	1.69	3348	2.11	3598	2.57	3855	3.08								
2000	2450	0.68	2742	1.08	2988	1.49	3224	1.90	3454	2.35	3681	2.82	3906	3.32								
2200	2629	0.82	2915	1.26	3147	1.69	3368	2.15	3580	2.61	3789	3.10	3996	3.61								
2400	2812	0.97	3089	1.45	3316	1.93	3520	2.41	3721	2.91	3915	3.41										
2800	3186	1.35	3439	1.90	3662	2.46	3853	3.01														
3200	3571	1.84	3799	2.45																		
3600	3962	2.45																				

MAXIMUM RPM: CLASS I = 3388 CLASS II = 4000

Outlet Area = 1.20 ft²

Max. BHP = 0.055 x (RPM / 1000)³

122A EPF (9-Blade, Arr. 3)

Wheel Diameter: 12.25"

Fan Efficiency Grade = FEG71

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP												
1000	1602	0.24	2080	0.48																		
1100	1667	0.27	2112	0.52																		
1200	1736	0.30	2154	0.57	2543	0.88																
1400	1881	0.36	2257	0.66	2607	0.99	2939	1.36														
1600	2037	0.44	2387	0.78	2701	1.13	3004	1.51	3294	1.93												
1800	2201	0.53	2528	0.91	2817	1.29	3095	1.69	3363	2.13	3622	2.59	3878	3.10								
2000	2374	0.65	2676	1.04	2952	1.47	3204	1.89	3454	2.35	3696	2.83	3930	3.34								
2200	2551	0.78	2831	1.19	3093	1.66	3333	2.13	3561	2.60	3788	3.10										
2400	2732	0.94	2992	1.36	3240	1.86	3472	2.38	3687	2.88	3895	3.40										
2800	3097	1.30	3332	1.79	3551	2.32	3763	2.90	3964	3.51												
3200	3468	1.77	3688	2.34	3883	2.90																
3600	3844	2.34																				

MAXIMUM RPM: CLASS I = 3388 CLASS II = 4000

Outlet Area = 1.20 ft²

Max. BHP = 0.056 x (RPM / 1000)³

122A EPQN (12-Blade, Arr. 1 and 4)

Wheel Diameter: 12.25"

Fan Efficiency Grade = FEG71

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP												
1000	1663	0.26	2088	0.51	2467	0.80																
1100	1737	0.29	2144	0.56	2494	0.85																
1200	1814	0.33	2205	0.61	2544	0.92	2856	1.26														
1400	1980	0.42	2342	0.73	2658	1.07	2945	1.44	3212	1.81	3489	2.25										
1600	2158	0.53	2490	0.87	2788	1.24	3059	1.64	3312	2.05	3547	2.47	3781	2.93								
1800	2345	0.65	2648	1.03	2930	1.42	3187	1.85	3426	2.30	3655	2.77	3868	3.24								
2000	2538	0.79	2817	1.21	3080	1.64	3326	2.09	3554	2.57	3771	3.07	3979	3.58								
2200	2737	0.97	2994	1.41	3240	1.88	3473	2.36	3693	2.86	3908	3.39										
2400	2940	1.17	3179	1.65	3407	2.15	3628	2.66	3839	3.19												
2800	3354	1.66	3562	2.20	3764	2.78	3959	3.37														
3200			3960	2.90																		
3600																						

MAXIMUM RPM: CLASS I = 3388 CLASS II = 4000

Outlet Area = 1.20 ft²

Max. BHP = 0.062 x (RPM / 1000)³

122A EPQ (12-Blade, Arr. 3)

Wheel Diameter: 12.25"

Fan Efficiency Grade = FEG71

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP												
1000	1663	0.27	2093	0.52																		
1100	1736	0.3	2153	0.57	2502	0.87																
1200	1816	0.34	2214	0.63	2550	0.93	2867	1.28														
1400	1987	0.43	2342	0.75	2670	1.10	2952	1.45	3222	1.84												
1600	2168	0.54	2490	0.90	2792	1.27	3073	1.67	3321	2.07	3557	2.50	3796	2.98								
1800	2357	0.67	2654	1.06	2929	1.47	3194	1.90	3442	2.35	3666	2.80	3877	3.27								
2000	2552	0.82	2827	1.24	3082	1.69	3326	2.16	3563	2.64	3788	3.13	3993	3.63								
2200	2752	1.00	3008	1.46	3246	1.94	3473	2.44	3694	2.95	3908	3.48										
2400	2955	1.21	3194	1.7	3419	2.21	3632	2.75	3838	3.30												

PERFORMANCE DATA

150A EPFN (9-Blade, Arr. 1 and 4)

Wheel Diameter: 15.00"

Fan Efficiency Grade = FEG75

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP																
1200	1221	0.28																				
1400	1281	0.33	1683	0.70																		
1600	1355	0.39	1705	0.76																		
1800	1438	0.45	1755	0.84	2063	1.31																
2200	1621	0.61	1892	1.06	2148	1.55	2399	2.10	2661	2.74												
2600	1810	0.80	2057	1.32	2281	1.86	2498	2.44	2710	3.07	2924	3.76										
3000	2001	1.03	2240	1.62	2441	2.23	2633	2.85	2821	3.52	3007	4.23	3190	4.97	3376	5.78	3569	6.66				
3400	2197	1.30	2429	1.98	2616	2.65	2792	3.35	2962	4.06	3127	4.79	3293	5.58	3455	6.39	3617	7.25	3780	8.15		
3800	2398	1.63	2618	2.39	2802	3.14	2964	3.90	3121	4.68	3273	5.47	3422	6.28	3570	7.13	3717	8.02	3863	8.93		
4200	2603	2.03	2810	2.85	2991	3.69	3148	4.52	3292	5.36	3434	6.22	3573	7.09	3708	7.98	3842	8.89				
4600	2812	2.50	3004	3.38	3181	4.30	3336	5.22	3474	6.12	3606	7.04	3735	7.98	3863	8.94						
5000	3023	3.05	3203	3.98	3372	4.98	3525	5.98	3662	6.97	3788	7.96	3908	8.95								

MAXIMUM RPM: CLASS I = 3006 CLASS II = 3909

Outlet Area = 1.54 ft²

Max. BHP = 0.102 x (RPM / 1000)³

150A EPF (9-Blade, Arr. 3)

Wheel Diameter: 15.00"

Fan Efficiency Grade = FEG67

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP																
1200	1227	0.28																				
1400	1278	0.33	1690	0.70																		
1600	1343	0.38	1715	0.76																		
1800	1418	0.45	1759	0.85	2077	1.32																
2200	1578	0.58	1877	1.05	2153	1.55	2415	2.11														
2600	1753	0.75	2026	1.30	2267	1.85	2501	2.45	2725	3.09	2943	3.78										
3000	1939	0.97	2186	1.56	2411	2.21	2617	2.84	2821	3.53	3018	4.25	3210	5.01	3398	5.82	3586	6.69				
3400	2133	1.24	2356	1.87	2566	2.59	2760	3.32	2941	4.03	3122	4.80	3299	5.60	3471	6.43	3639	7.30	3806	8.21		
3800	2331	1.57	2535	2.24	2729	3.00	2913	3.82	3085	4.63	3248	5.43	3409	6.27	3570	7.15	3727	8.06	3880	8.99		
4200	2530	1.96	2722	2.69	2901	3.47	3074	4.36	3238	5.27	3394	6.16	3542	7.04	3687	7.94	3834	8.90				
4600	2732	2.40	2915	3.22	3080	4.03	3242	4.95	3397	5.92	3547	6.92	3690	7.90	3826	8.87						
5000	2935	2.92	3111	3.82	3266	4.68	3416	5.61	3563	6.63	3706	7.71	3843	8.79								

MAXIMUM RPM: CLASS I = 3006 CLASS II = 3909

Outlet Area = 1.54 ft²

Max. BHP = 0.104 x (RPM / 1000)³

150A EPQN (12-Blade, Arr. 1 and 4)

Wheel Diameter: 15.00"

Fan Efficiency Grade = FEG71

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP																
1200	1249	0.31																				
1400	1320	0.36	1676	0.72																		
1600	1398	0.42	1736	0.82	2026	1.25																
1800	1482	0.50	1801	0.92	2077	1.38	2332	1.89														
2200	1665	0.68	1952	1.16	2205	1.69	2436	2.25	2647	2.83	2856	3.46										
2600	1864	0.91	2119	1.46	2354	2.04	2567	2.66	2766	3.32	2954	4.00	3131	4.68	3307	5.42	3490	6.23				
3000	2074	1.19	2301	1.81	2516	2.45	2717	3.13	2903	3.85	3080	4.60	3250	5.38	3411	6.16	3564	6.94	3716	7.76		
3400	2291	1.55	2496	2.24	2691	2.95	2878	3.68	3056	4.45	3222	5.25	3381	6.09	3535	6.95	3685	7.83	3827	8.71		
3800	2514	1.97	2699	2.73	2878	3.52	3051	4.32	3218	5.14	3377	6.00	3529	6.89	3674	7.80	3815	8.74				
4200	2740	2.48	2910	3.31	3075	4.17	3234	5.05	3390	5.94	3540	6.84	3686	7.78	3826	8.76						
4600	2970	3.09	3126	3.98	3278	4.91	3427	5.86	3571	6.83	3713	7.81	3851	8.80								
5000			3346	4.76	3487	5.75	3626	6.77	3761	7.81	3894	8.87										

MAXIMUM RPM: CLASS I = 3006 CLASS II = 3909

Outlet Area = 1.54 ft²

Max. BHP = 0.115 x (RPM / 1000)³

150A EPQ (12-Blade, Arr. 3)

Wheel Diameter: 15.00"

Fan Efficiency Grade = FEG67

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP								
1200	1255	0.31																				
1400	1322	0.37	1681	0.73																		
1600	1398	0.44	1742	0.83	2034	1.27	2342	1.92														
1800	1483	0.52	1808	0.94	2083	1.40																
2200	1671	0.70	1952	1.20	2213	1.73	2443	2.28	2654	2.87	2											

PERFORMANCE DATA

182 EPFN (9-Blade, Arr. 1 and 4)

Wheel Diameter: 18.25"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP		
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	
2500	1086	0.57																					
2800	1136	0.64	1426	1.27																			
3100	1190	0.73	1467	1.40																			
3400	1246	0.82	1515	1.54	1743	2.32																	
4000	1368	1.05	1614	1.85	1829	2.71	2021	3.63															
4600	1495	1.30	1723	2.20	1925	3.15	2109	4.16	2276	5.20													
5200	1627	1.61	1840	2.60	2030	3.65	2205	4.74	2367	5.88	2516	7.05	2664	8.29									
5800	1763	1.97	1964	3.07	2141	4.19	2307	5.38	2463	6.61	2610	7.89	2745	9.17	2877	10.50							
7000	2044	2.86	2222	4.17	2384	5.51	2532	6.87	2673	8.27	2807	9.71	2937	11.20	3061	12.72	3180	14.27	3292	15.82			
8200	2334	4.04	2492	5.56	2640	7.11	2777	8.68	2905	10.25	3028	11.86	3147	13.52	3262	15.21	3374	16.94	3483	18.70			
9400	2631	5.56	2772	7.28	2906	9.03	3034	10.82	3154	12.62	3268	14.42	3377	16.23	3483	18.08	3587	19.98	3689	21.92			
10600		3059	9.38	3181	11.33	3299	13.33	3411	15.33	3519	17.36	3622	19.39	3721	21.42								

MAXIMUM RPM: CLASS I = 2302 CLASS II = 2930 CLASS III = 3767

Outlet Area = 2.59 ft²

Max. BHP = 0.444 x (RPM / 1000)³

182 EPF (9-Blade, Arr. 3)

Wheel Diameter: 18.25"

Fan Efficiency Grade = FEG75

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
2500	1101	0.59	1420	1.20																		
2800	1157	0.68	1449	1.32	1721	2.06																
3100	1217	0.77	1487	1.45	1742	2.22																
3400	1281	0.88	1534	1.60	1772	2.40	1998	3.29														
4000	1416	1.14	1644	1.94	1852	2.81	2054	3.76	2249	4.78	2436	5.88										
4600	1551	1.43	1767	2.34	1956	3.29	2135	4.31	2312	5.39	2484	6.53	2650	7.74	2811	9.02						
5200	1689	1.78	1899	2.81	2073	3.85	2238	4.94	2396	6.09	2553	7.30	2707	8.56	2858	9.88	3004	11.27	3147	12.71		
5800	1833	2.20	2034	3.35	2200	4.48	2353	5.66	2500	6.89	2642	8.17	2783	9.51	2922	10.88	3059	12.30	3194	13.79		
7000	2135	3.28	2306	4.61	2468	6.00	2607	7.37	2735	8.75	2861	10.20	2983	11.68	3102	13.21	3219	14.77	3335	16.38		
8200	2448	4.74	2592	6.22	2739	7.83	2876	9.46	2998	11.07	3110	12.67	3219	14.30	3327	16.00	3432	17.72	3535	19.48		
9400			2892	8.28	3019	10.04	3147	11.90	3268	13.78	3378	15.63	3479	17.45	3577	19.31	3672	21.18	3766	23.10		
10600			3201	10.47	3312	12.76	3426	14.78	3539	16.88	3648	19.00	3749	21.10								

MAXIMUM RPM: CLASS I = 2302 CLASS II = 2930 CLASS III = 3767

Outlet Area = 2.59 ft²

Max. BHP = 0.443 x (RPM / 1000)³

182 EPQN (12-Blade, Arr. 1 and 4)

Wheel Diameter: 18.25"

Fan Efficiency Grade = FEG75

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
2500	1093	0.59	1380	1.19																		
2800	1151	0.67	1420	1.31																		
3100	1212	0.77	1468	1.45	1694	2.21																
3400	1277	0.87	1520	1.59	1735	2.39																
4000	1412	1.11	1635	1.93	1833	2.81	2014	3.74	2187	4.75												
4600	1552	1.40	1760	2.31	1944	3.28	2113	4.30	2272	5.38	2423	6.50	2574	7.68								
5200	1697	1.74	1893	2.75	2064	3.82	2223	4.93	2372	6.08	2515	7.29	2651	8.54	2783	9.82	2917	11.17				
5800	1846	2.15	2030	3.26	2192	4.42	2342	5.63	2483	6.87	2617	8.15	2747	9.48	2871	10.85	2991	12.25	3110	13.71		
7000	2155	3.18	2314	4.50	2462	5.85	2598	7.25	2725	8.68	2847	10.14	2964	11.64	3077	13.18	3187	14.75	3295	16.36	3500	19.65
8200	2472	4.56	2610	6.06	2744	7.63	2870	9.22	2988	10.84	3100	12.50	3207	14.18	3311	15.90	3412	17.64	3511	19.43	3701	23.06
9400			2917	8.04	3036	9.79	3152	11.59	3263	13.42	3368	15.27	3468	17.15	3564	19.04	3658	20.98	3749	22.93		
10600			3231	10.47	3338	12.42	3443	14.42	3546	16.45	3645	18.51	3740	20.58								

MAXIMUM RPM: CLASS I = 2302 CLASS II = 2930 CLASS III = 3767

Outlet Area = 2.59 ft²

Max. BHP = 0.458 x (RPM / 1000)³

182 EPQ (12-Blade, Arr. 3)

Wheel Diameter: 18.25"

Fan Efficiency Grade = FEG75

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
2500	1106	0.61	1388	1.19																		
2800	1167	0.71	1432	1.33																		
3100	1229	0.81	1482	1.48	1704	2.21																
3400	1295	0.92	1537	1.65	1																	

PERFORMANCE DATA

200 EPFN (9-Blade, Arr. 1 and 4)

Wheel Diameter: 20.00"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
3000	991	0.68																				
3400	1042	0.79	1305	1.54																		
3800	1096	0.90	1348	1.72																		
4200	1155	1.03	1396	1.91	1601	2.86																
4600	1216	1.17	1446	2.11	1645	3.12																
5400	1344	1.51	1554	2.56	1741	3.69	1910	4.88	2065	6.12												
6200	1477	1.91	1672	3.09	1846	4.34	2006	5.65	2155	7.02	2291	8.40										
7000	1614	2.38	1798	3.72	1959	5.07	2110	6.50	2252	7.99	2385	9.51	2509	11.07	2629	12.67						
7800	1756	2.95	1927	4.42	2080	5.91	2221	7.45	2355	9.04	2483	10.70	2605	12.39	2720	14.11	2829	15.85	2936	17.64		
9400	2047	4.38	2197	6.12	2335	7.90	2463	9.70	2583	11.52	2698	13.39	2810	15.32	2918	17.30	3022	19.30	3123	21.35		
11000	2346	6.28	2478	8.29	2603	10.36	2721	12.45	2832	14.55	2937	16.66	3038	18.80	3137	20.99	3233	23.23	3327	25.51		
12600			2767	11.01	2880	13.34	2988	15.71	3091	18.10	3190	20.51	3285	22.93	3376	25.36						

MAXIMUM RPM: CLASS I = 2101 CLASS II = 2674 CLASS III = 3438

Outlet Area = 3.11 ft²

Max. BHP = 0.701 x (RPM / 1000)³

200 EPF (9-Blade, Arr. 3)

Wheel Diameter: 20.00"

Fan Efficiency Grade = FEG75

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
3000	1004	0.71	1295	1.44																		
3400	1061	0.82	1326	1.60	1572	2.50			1810	3.76												
3800	1123	0.96	1366	1.78	1595	2.71			1829	4.03	2021	5.21										
4200	1189	1.11	1415	1.98	1627	2.96																
4600	1257	1.27	1470	2.20	1667	3.23	1858	4.34	2040	5.55	2214	6.85										
5400	1394	1.66	1592	2.72	1767	3.84	1934	5.06	2098	6.34	2258	7.70	2411	9.14	2560	10.67						
6200	1533	2.11	1725	3.34	1885	4.58	2036	5.88	2181	7.26	2325	8.71	2467	10.22	2604	11.79	2738	13.45	2869	15.17		
7000	1679	2.67	1862	4.05	2013	5.42	2152	6.84	2286	8.32	2415	9.86	2543	11.47	2670	13.13	2794	14.83	2917	16.62		
7800	1831	3.34	1999	4.85	2148	6.39	2278	7.93	2402	9.51	2523	11.17	2639	12.86	2754	14.61	2869	16.43	2982	18.28		
9400	2144	5.09	2282	6.81	2422	8.68	2548	10.54	2659	12.37	2765	14.23	2868	16.14	2970	18.12	3068	20.12	3164	22.15		
11000			2583	9.40	2703	11.48	2822	13.67	2933	15.86	3033	18.02	3126	20.15	3216	22.32	3305	24.55	3393	26.82		
12600			2895	12.71	2998	15.00	3102	17.40	3207	19.91	3307	22.44	3399	24.93								

MAXIMUM RPM: CLASS I = 2101 CLASS II = 2674 CLASS III = 3438

Outlet Area = 3.11 ft²

Max. BHP = 0.700 x (RPM / 1000)³

200 EPQN (12-Blade, Arr. 1 and 4)

Wheel Diameter: 20.00"

Fan Efficiency Grade = FEG75

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
3000	997	0.71	1259	1.43																		
3400	1056	0.82	1300	1.59	1553	2.70			1777	4.00												
3800	1119	0.95	1350	1.78																		
4200	1185	1.09	1403	1.97	1597	2.95																
4600	1253	1.24	1462	2.20	1646	3.22	1815	4.33			2059	6.32	2198	7.65								
5400	1394	1.61	1586	2.69	1756	3.84	1912	5.05	2022	5.87	2159	7.25	2290	8.70	2414	10.19	2535	11.72				
6200	1540	2.06	1720	3.27	1876	4.54			2142	6.80	2271	8.30	2393	9.85	2511	11.45	2624	13.09	2733	14.78	2841	16.53
7000	1691	2.60	1858	3.95	2006	5.34																
7800	1847	3.25	2001	4.73	2142	6.26	2270	7.84	2391	9.46	2507	11.13	2617	12.83	2725	14.59	2830	16.40	2931	18.24	3125	22.04
9400	2165	4.91	2297	6.65	2423	8.45	2541	10.29	2651	12.17	2755	14.08	2855	16.03	2953	18.03	3047	20.05	3139	22.11	3317	26.35
11000			2605	9.14	2716	11.20	2824	13.31	2926	15.45	3023	17.62	3116	19.84	3205	22.08	3291	24.33	3376	26.65		
12600			2922	12.29	3021	14.62	3118	16.57	3208	18.87	3290	21.13	3369	23.43								

MAXIMUM RPM: CLASS I = 2101 CLASS II = 2674 CLASS III = 3438

Outlet Area = 3.11 ft²

Max. BHP = 0.724 x (RPM / 1000)³

Class I = First white section

Class II = Blue shaded section

Class III = Bolded section after blue section

Underlined figures indicate Maximum Static Efficiency

Performance certified is for installation Type A; Free inlet, Free outlet.

Power rating (BHP) does not include transmission losses.

Performance ratings do not include the effects of appurtenances (accessories).

Performance based on a shaft height of 14.25" above the base on fan size 200.

PERFORMANCE DATA

270 EPFN (9-Blade, Arr. 1 and 4)

Wheel Diameter: 27.00"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
5000	<u>705</u>	1.07																				
5800	<u>743</u>	1.24	952	2.55																		
6600	<u>787</u>	1.44	978	2.83																		
7400	<u>835</u>	1.68	1012	3.15	1174	4.84																
8200	<u>885</u>	1.94	1051	3.51	1202	5.27	1346	7.22														
9000	<u>937</u>	2.24	1095	3.92	1236	5.74	1371	7.78	1501	9.95												
10600	<u>1045</u>	2.92	1189	4.84	1317	6.86	1437	9.02	1553	11.36	<u>1665</u>	13.85	1776	16.45								
12200	<u>1157</u>	3.75	1291	5.93	1409	8.18	1519	10.53	<u>1623</u>	12.98	<u>1725</u>	15.61	1824	18.37	<u>1921</u>	21.25	<u>2017</u>	24.23	<u>2114</u>	27.32		
13800	<u>1273</u>	4.75	1397	7.20	1507	9.68	1610	12.26	1707	14.92	<u>1800</u>	17.67	1891	20.56	<u>1980</u>	23.59	<u>2067</u>	26.73	<u>2153</u>	29.98		
17000	<u>1511</u>	7.34	1618	10.32	1718	13.36	1809	16.40	1895	19.50	<u>1977</u>	22.66	<u>2057</u>	25.93	<u>2134</u>	29.25	<u>2209</u>	32.65	<u>2284</u>	36.21		
20200	<u>1757</u>	10.89	1850	14.40	1938	17.94	<u>2022</u>	21.54	2101	25.17	2175	28.78	2247	32.47	2317	36.23	2385	40.05	2452	43.96		
23400		<u>2089</u>	<u>19.59</u>	<u>2168</u>	23.69	<u>2243</u>	27.78	2316	31.94	2386	36.14	2453	40.36	2517	44.56							

MAXIMUM RPM: CLASS I = 1556 CLASS II = 1981 CLASS III = 2546

Outlet Area = 5.67 ft²

Max. BHP = 3.04 x (RPM / 1000)³

270 EPF (9-Blade, Arr. 3)

Wheel Diameter: 27.00"

Fan Efficiency Grade = FEG75

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
5000	<u>716</u>	1.13	943	2.37																		
5800	<u>756</u>	1.33	961	2.65																		
6600	<u>803</u>	1.56	991	2.98	1163	4.59																
7400	<u>854</u>	1.82	1028	3.34	1187	5.04	1338	6.91														
8200	<u>909</u>	2.12	1070	3.76	1219	5.55	1358	7.48	1495	9.60												
9000	<u>966</u>	2.47	1115	4.20	1256	6.10	<u>1388</u>	8.14	1514	10.31	<u>1638</u>	12.63										
10600	<u>1082</u>	3.28	1217	5.24	1341	7.35	1460	9.58	<u>1574</u>	11.95	<u>1683</u>	14.41	1789	16.99	<u>1895</u>	19.72	<u>1999</u>	22.55				
12200	<u>1203</u>	4.30	1328	6.50	1439	8.83	1547	11.29	<u>1651</u>	13.85	<u>1751</u>	16.51	1848	19.27	1942	22.12	<u>2034</u>	25.07	<u>2126</u>	28.16		
13800	<u>1326</u>	5.54	1443	7.99	1547	10.56	1643	13.21	1738	15.99	<u>1831</u>	18.87	1921	21.83	<u>2009</u>	24.90	<u>2094</u>	28.03	<u>2177</u>	31.24		
17000	<u>1576</u>	8.74	1682	11.81	1774	14.83	1861	17.98	1941	21.17	<u>2019</u>	24.47	2096	27.86	2173	31.36	2248	34.90	<u>2321</u>	38.49		
20200	<u>1831</u>	13.12	1928	16.84	<u>2013</u>	20.45	2090	24.01	2165	27.72	<u>2235</u>	31.46	2303	35.31	2368	39.18	2433	43.15	2499	47.26		
23400		<u>2178</u>	23.25	<u>2258</u>	27.52	2330	31.67	2397	35.79	2462	40.00	2526	44.34									

MAXIMUM RPM: CLASS I = 1556 CLASS II = 1981 CLASS III = 2546

Outlet Area = 5.67 ft²

Max. BHP = 3.08 x (RPM / 1000)³

270 EPQN (12-Blade, Arr. 1 and 4)

Wheel Diameter: 27.00"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
5000	<u>698</u>	1.11			<u>927</u>	2.57																
5800	<u>741</u>	1.30			<u>964</u>	2.92	1119	4.43														
6600	<u>790</u>	1.53			<u>964</u>	2.92																
7400	<u>842</u>	1.78			<u>1004</u>	3.28	1148	4.91														
8200	<u>897</u>	2.07	1048	3.68	1186	5.43	1311	7.27														
9000	<u>953</u>	2.38	1096	4.12	1226	5.98	1347	7.95	<u>1460</u>	10.00												
10600	<u>1071</u>	3.15	1200	5.13	1317	7.23	1427	9.42	<u>1532</u>	11.71	<u>1630</u>	14.06	1725	16.48	<u>1823</u>	19.02						
12200	<u>1192</u>	4.09	1310	6.31	1417	8.64	1518	11.07	<u>1614</u>	13.58	<u>1707</u>	16.18	1796	18.86	1880	21.56	<u>1963</u>	24.35	<u>2047</u>	27.24		
13800	<u>1316</u>	5.23	1425	7.70	1525	10.28	1618	12.95	1707	15.70	1793	18.53	1876	21.42	1956	24.36	<u>2034</u>	27.39	<u>2109</u>	30.47	<u>2256</u>	36.81
17000	<u>1569</u>	8.21	1667	11.25	<u>1753</u>	14.30	1835	17.44	1913	20.66	1988	23.97	2061	27.35	2132	30.78	2201	34.25	2269	37.79	<u>2401</u>	45.06
20200	<u>1828</u>	12.31	1915	15.90	<u>1994</u>	19.51	2066	23.11	2136	26.81	2204	30.59	2269	34.42	2333	38.36	2395	42.33	2456	46.36		
23400		<u>2168</u>	21.86	<u>2241</u>	26.05	2308	30.22	2371	34.39	2432	38.63	2492	42.96									

MAXIMUM RPM: CLASS I = 1556 CLASS II = 1981 CLASS III = 2546

Outlet Area = 5.67 ft²

Max. BHP = 3.25 x (RPM / 1000)³

270 EPQ (12-Blade, Arr. 3)

Wheel Diameter: 27.00"

Fan Efficiency Grade = FEG75

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
5000	<u>706</u>	1.14			<u>939</u>	2.65																

PERFORMANCE DATA

330 EPFN (9-Blade, Arr. 1 and 4)

Wheel Diameter: 33.00"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP		
	RPM	BHP	RPM	BHP	RPM	BHP																	
7000	564	1.49																					
8000	589	1.70	762	3.52																			
9000	617	1.92	779	3.86																			
11000	682	2.47	824	4.65	954	7.09	1073	9.77															
13000	754	3.15	881	5.57	998	8.27	1107	11.13	1211	14.24	1308	17.51											
15000	828	3.97	946	6.67	1052	9.59	1152	12.72	1247	15.99	1339	19.47	1426	23.11	1510	26.94							
17000	903	4.92	1016	7.93	1113	11.08	1205	14.45	1294	18.03	1379	21.71	1461	25.53	1541	29.57	1617	33.70	1692	38.06			
19000	979	6.04	1090	9.41	1180	12.81	1265	16.39	1347	20.18	1427	24.18	1504	28.25	1578	32.40	1651	36.75	1722	41.25			
23000	1137	8.86	1238	12.89	1324	16.94	1400	21.07	1471	25.28	1541	29.70	1609	34.29	1675	39.00	1740	43.84	1804	48.80			
27000	1302	12.66	1389	17.21	1472	21.99	1546	26.81	1611	31.57	1673	36.45	1734	41.49	1794	46.70	1852	51.99	1909	57.42			
31000	1470	17.56	1547	22.67	1622	28.03	1693	33.53	1758	39.05	1817	44.55	1872	50.05	1926	55.71	1979	61.48	2031	67.34			
35000		1709	29.38	1776	35.27	1843	41.45	1906	47.68	1964	53.87	2018	60.07	2069	66.30								

MAXIMUM RPM: CLASS I = 1273 CLASS II = 1620 CLASS III = 2083

Outlet Area = 8.46 ft²

Max. BHP = 8.32 x (RPM / 1000)³

330 EPF (9-Blade, Arr. 3)

Wheel Diameter: 33.00"

Fan Efficiency Grade = FEG75

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP																
7000	574	1.56																				
8000	600	1.77	774	3.70																		
9000	630	2.03	792	4.06	939	6.39																
11000	696	2.63	841	4.89	969	7.44	1091	10.26														
13000	769	3.38	899	5.89	1017	8.66	1126	11.71	1230	14.96	1330	18.33										
15000	845	4.31	965	7.09	1073	10.09	1174	13.32	1269	16.80	1360	20.46	1449	24.27	1536	28.22						
17000	923	5.47	1036	8.46	1136	11.77	1230	15.23	1319	18.88	1403	22.73	1485	26.82	1565	31.06	1643	35.38	1720	39.84		
19000	1003	6.83	1110	10.07	1204	13.65	1291	17.37	1375	21.27	1455	25.33	1532	29.61	1606	34.05	1678	38.63	1749	43.35		
23000	1169	10.25	1264	14.18	1350	18.17	1428	22.46	1502	26.94	1573	31.47	1642	36.15	1709	40.97	1774	45.93	1838	51.13		
27000	1340	14.75	1424	19.53	1502	24.01	1575	28.71	1643	33.71	1707	38.84	1769	44.08	1831	49.51	1890	54.92	1948	60.46		
31000	1514	20.52	1589	26.12	1661	31.48	1728	36.61	1792	41.97	1852	47.59	1909	53.36	1965	59.34	2019	65.36	2073	71.52		
35000		1758	34.14	1823	40.36	1886	46.32	1945	52.09	2002	58.05	2057	64.35									

MAXIMUM RPM: CLASS I = 1273 CLASS II = 1620 CLASS III = 2083

Outlet Area = 8.46 ft²

Max. BHP = 8.23 x (RPM / 1000)³

330 EPQN (12-Blade, Arr. 1 and 4)

Wheel Diameter: 33.00"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP		
	RPM	BHP	RPM	BHP	RPM	BHP																	
7000	559	1.55																					
8000	583	1.76																					
9000	613	2.00	775	4.03																			
11000	681	2.59	816	4.84	949	7.39																	
13000	756	3.33	876	5.82	988	8.61	1100	11.60															
15000	833	4.22	943	6.97	1044	9.99	1140	13.22	1238	16.68	1334	20.26											
17000	913	5.30	1017	8.36	1108	11.58	1196	15.07	1281	18.75	1366	22.58	1452	26.58	1537	30.77							
19000	995	6.57	1093	9.95	1178	13.43	1259	17.14	1337	21.05	1413	25.14	1489	29.39	1566	33.78	1642	38.25	1718	42.96			
23000	1164	9.72	1250	13.84	1328	17.92	1399	22.13	1466	26.45	1533	31.04	1597	35.72	1660	40.58	1723	45.62	1786	50.78			
27000	1336	13.81	1413	18.77	1484	23.54	1550	28.32	1612	33.24	1671	38.28	1728	43.43	1784	48.71	1840	54.22	1894	59.79	2001	71.38	
31000	1511	19.04	1581	24.83	1646	30.44	1706	35.83	1764	41.32	1820	47.00	1872	52.65	1923	58.46	1972	64.29	2022	70.42			
35000		1751	32.13	1811	38.60	1868	44.89	1921	50.97	1973	57.16	2035	63.45	2071	69.85								

MAXIMUM RPM: CLASS I = 1273 CLASS II = 1620 CLASS III = 2083

Outlet Area = 8.46 ft²

Max. BHP = 8.92 x (RPM / 1000)³

Class I = First white section

Class II = Blue shaded section

Class III = Bolded section after blue section

Underlined figures indicate Maximum Static Efficiency

Performance certified is for installation Type A; Free inlet, Free outlet.

Power rating (BHP) does not include transmission losses.

Performance ratings do not include the effects of appurtenances (accessories).

Performance based on a shaft height of 23.10" above the base on fan size 330.

PERFORMANCE DATA

365 EPFN (9-Blade, Arr. 1 and 4)

Wheel Diameter: 36.50"

Fan Efficiency Grade = FEG85

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
8000	491	1.66																				
9200	511	1.90																				
10400	534	2.16	682	4.34																		
11600	560	2.46	698	4.78																		
14000	615	3.12	741	5.79	852	8.67			987	13.51	1078	17.13										
16400	676	3.92	791	6.92	893	10.15			1029	15.53	1111	19.35	1191	23.40								
18800	741	4.88	846	8.23	941	11.77			1201	24.54	1271	29.26	1338	34.05	1403	38.93	1466	43.90	1529	49.14		
23600	880	7.40	967	11.40	1050	15.64			1128	20.01	1201	24.54	1271	29.26	1338	34.05	1403	38.93	1466	43.90	1529	49.14
28400	1026	10.93	1099	15.45	1171	20.39			1240	25.45	1307	30.67	1371	36.04	1431	41.44	1490	47.06	1547	52.76	1603	58.58
33200	1176	15.63	1239	20.71	1301	26.17			1363	32.00	1422	37.86	1480	43.85	1537	50.01	1592	56.30	1644	62.59	1695	69.03
38000			1384	27.37	1439	33.38			1493	39.71	1547	46.34	1599	53.02	1651	59.88	1702	66.84	1751	73.80	1799	80.90
42800			1532	35.59	1581	42.14			1630	49.03	1678	56.19	1726	63.62	1773	71.16	1819	78.74	1865	86.48		

MAXIMUM RPM: CLASS I = 1151 CLASS II = 1465 CLASS III = 1884

Outlet Area = 10.35 ft²

Max. BHP = 14.26 x (RPM / 1000)³

365 EPF (9-Blade, Arr. 3)

Wheel Diameter: 36.50"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP																
8000	496	1.73																				
9200	518	2.00																				
10400	541	2.28	689	4.55																		
11600	568	2.60	707	5.04																		
14000	628	3.34	751	6.11	862	9.11	968	12.42														
16400	693	4.25	803	7.35	906	10.73	999	14.21	1089	17.97												
18800	762	5.37	862	8.78	954	12.45	1043	16.36	1126	20.42	1203	24.51	1282	29.02								
23600	906	8.32	992	12.37	1070	16.67	1145	21.24	1218	25.98	1289	30.90	1357	35.95	1421	41.00	1483	46.15	1544	51.45		
28400	1053	12.27	1131	17.14	1201	22.10	1266	27.23	1329	32.63	1390	38.13	1451	43.85	1511	49.74	1569	55.72	1625	61.76		
33200	1204	17.52	1275	23.22	1339	28.93	1398	34.70	1455	40.71	1509	46.84	1562	53.14	1615	59.66	1667	66.25	1719	73.06		
38000	1357	24.22	1423	30.84	1482	37.35	1536	43.81	1588	50.43	1638	57.19	1687	64.19	1734	71.26	1780	78.45	1826	85.81		
42800			1572	40.05	1627	47.40	1678	54.70	1726	61.99	1773	69.48	1818	77.02	1862	84.75						

MAXIMUM RPM: CLASS I = 1151 CLASS II = 1465 CLASS III = 1884

Outlet Area = 10.35 ft²

Max. BHP = 14.43 x (RPM / 1000)³

365 EPQN (12-Blade, Arr. 1 and 4)

Wheel Diameter: 36.50"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP																
8000	486	1.72																				
9200	506	1.96																				
10400	535	2.27																				
11600	566	2.61	691	4.97																		
14000	630	3.36	739	6.04	843	9.00			977	14.04												
16400	698	4.27	800	7.36	887	10.52			1022	16.10	1099	20.06										
18800	767	5.34	863	8.81	946	12.40			1141	21.24	1205	25.81	1264	30.36	1325	35.24	1388	40.37				
23600	912	8.13	998	12.39	1073	16.77			1141	21.24	1205	25.81	1264	30.36	1325	35.24	1388	40.37				
28400	1061	11.88	1139	16.98	1208	22.15	1271	27.42	1329	32.74	1385	38.19	1438	43.67	1488	49.15	1537	54.72	1587	60.53	1692	72.93
33200	1213	16.79	1284	22.73	1348	28.73	1407	34.81	1461	40.88	1513	47.13	1562	53.39	1610	59.77	1656	66.16	1699	72.43	1784	85.42
38000	1367	23.04	1432	29.84	1492	36.72	1546	43.52	1598	50.48	1647	57.48	1693	64.49	1738	71.68	1781	78.87	1823	86.13		
42800			1583	38.54	1638	46.20	1690	53.94	1738	61.63	1784	69.39	1829	77.31	1871	85.16						

MAXIMUM RPM: CLASS I = 1151 CLASS II = 1465 CLASS III = 1884

Outlet Area = 10.35 ft²

Max. BHP = 15.14 x (RPM / 1000)³

Class I = First white section

Class II = Blue shaded section

Class III = Bolded section after blue section

Underlined figures indicate Maximum Static Efficiency

Performance certified is for installation Type A; Free inlet, Free outlet.

Power rating (BHP) does not include transmission losses.

Performance ratings do not include the effects of appurtenances (accessories).

Performance based on a shaft height of 25.50" above the base on fan size 365.

PERFORMANCE DATA

402 EPFN (9-Blade, Arr. 1 and 4)

Wheel Diameter: 40.25"

Fan Efficiency Grade = FEG85

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP																
10000	448	2.06																				
11500	467	2.37																				
13000	490	2.71	622	5.41																		
16000	540	3.50	657	6.59	762	9.97																
19000	595	4.44	702	7.95	797	11.74	885	15.72														
22000	654	5.56	752	9.51	840	13.71	921	18.13	998	22.72	1072	27.53										
25000	717	6.93	806	11.32	888	15.90	964	20.75	1035	25.75	1103	30.87	1169	36.19								
28000	782	8.56	863	13.35	940	18.41	1012	23.66	1078	29.01	1142	34.61	1204	40.35	1264	46.22	1322	52.19				
34000	918	12.84	985	18.27	1051	24.19	1115	30.31	1176	36.56	1234	42.96	1290	49.59	1343	56.24	1395	63.07	1446	70.02		
40000	1057	18.56	1115	24.70	1172	31.33	1228	38.30	1283	45.48	1336	52.72	1388	60.18	1437	67.63	1485	75.32	1531	83.03		
46000			1250	32.94	1300	40.21	1350	47.96	1399	56.00	1446	64.04	1493	72.30	1539	80.67	1584	89.18	1628	97.85		
52000			1389	43.27	1433	51.19	1477	59.51	1521	68.26	1564	77.22	1607	86.43	1649	95.68	1690	104.96				

MAXIMUM RPM: CLASS I = 1044

CLASS II = 1329

CLASS III = 1708

Outlet Area = 12.60 ft²

Max. BHP = 23.25 x (RPM / 1000)³

402 EPF (9-Blade, Arr. 3)

Wheel Diameter: 40.25"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP														
10000	454	2.18																				
11500	474	2.50																				
13000	497	2.87	628	5.66																		
16000	549	3.71	667	6.98	770	10.45																
19000	609	4.78	712	8.42	808	12.38	895	16.52	981	21.07												
22000	672	6.09	765	10.13	852	14.51	934	19.13	1010	23.89	1083	28.87										
25000	738	7.70	824	12.15	901	16.85	978	21.97	1050	27.21	1118	32.59	1182	38.01	1247	43.87	1314	50.25				
28000	805	9.59	885	14.45	957	19.60	1026	25.03	1094	30.75	1159	36.61	1221	42.62	1279	48.57	1337	54.86	1394	61.32		
34000	943	14.45	1014	20.26	1078	26.20	1138	32.43	1195	38.84	1251	45.45	1307	52.33	1362	59.43	1415	66.61	1466	73.87		
40000	1083	20.84	1148	27.73	1206	34.58	1260	41.56	1312	48.83	1361	56.20	1410	63.90	1458	71.71	1506	79.75	1553	87.90		
46000	1226	29.16	1285	37.08	1339	44.99	1388	52.80	1436	60.90	1481	69.04	1525	77.44	1568	86.05	1610	94.77	1652	103.72		
52000			1425	48.68	1475	57.61	1521	66.45	1564	75.24	1607	84.39	1648	93.58	1688	103.00						

MAXIMUM RPM: CLASS I = 1044

CLASS II = 1329

CLASS III = 1708

Outlet Area = 12.60 ft²

Max. BHP = 23.52 x (RPM / 1000)³

402 EPQN (12-Blade, Arr. 1 and 4)

Wheel Diameter: 40.25"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP														
10000	443	2.14																				
11500	464	2.46																				
13000	492	2.86																				
16000	550	3.73	652	6.83																		
19000	613	4.82	707	8.40	790	12.17	913	18.79	988	23.62												
22000	677	6.09	765	10.16	842	14.39	965	21.75	1027	26.71	1092	32.08										
25000	743	7.61	827	12.20	899	16.91	1022	25.07	1079	30.39	1135	35.96	1192	41.83	1251	48.01						
28000	811	9.42	890	14.49	959	19.72																
34000	949	13.95	1021	20.08	1084	26.27	1141	32.55	1195	39.03	1246	45.55	1294	52.10	1339	58.58	1385	65.42	1432	72.55	1529	87.50
40000	1091	19.98	1156	27.16	1214	34.37	1268	41.71	1317	49.02	1364	56.51	1409	64.11	1453	71.84	1494	79.41	1534	87.12	1611	102.71
46000	1235	27.75	1294	35.97	1348	44.24	1398	52.58	1445	60.98	1489	69.39	1531	77.92	1571	86.48	1610	95.17	1649	104.10		
52000			1435	46.83	1485	56.15	1531	65.42	1575	74.82	1617	84.29	1657	93.78	1696	103.47						

MAXIMUM RPM: CLASS I = 1044

CLASS II = 1329

CLASS III = 1708

Outlet Area = 12.60 ft²

Max. BHP = 24.68 x (RPM / 1000)³

Class I = First white section

Class II = Blue shaded section

Class III = Bolded section after blue section

Underlined figures indicate Maximum Static Efficiency

Performance certified is for installation Type A; Free inlet, Free outlet.

Power rating (BHP) does not include transmission losses.

Performance ratings do not include the effects of appurtenances (accessories).

Performance based on a shaft height of 28.12" above the base on fan size 402.

PERFORMANCE DATA

445 EPFN (9-Blade, Arr. 1 and 4)

Wheel Diameter: 44.50"

Fan Efficiency Grade = FEG85

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP												
12000	403	2.47																				
13800	420	2.84																				
15600	440	3.25	560	6.49																		
17400	461	3.68	574	7.17																		
21000	507	4.69	610	8.70	700	12.97	812	20.30	886	25.69												
24600	558	5.92	652	10.42	735	15.24	846	23.24	914	29.07	978	34.98										
28200	612	7.37	697	12.37	775	17.69	929	30.06	989	36.88	1046	43.92	1101	51.13	1154	58.44	1205	65.81	1256	73.55		
35400	727	11.20	798	17.20	865	23.49	929	30.06	989	36.88	1046	43.92	1101	51.13	1154	58.44	1205	65.81	1256	73.55		
42600	848	16.57	907	23.31	966	30.73	1022	38.28	1077	46.14	1129	54.12	1179	62.36	1226	70.57	1273	79.18	1318	87.76		
49800	972	23.71	1024	31.37	1074	39.50	1124	48.16	1173	57.06	1220	65.99	1266	75.14	1311	84.56	1354	94.06	1396	103.78		
57000			1144	41.50	1188	50.39	1233	60.00	1276	69.79	1319	79.90	1361	90.09	1402	100.39	1443	111.03	1482	121.61		
64200			1267	54.06	1307	63.90	1346	74.08	1386	84.95	1424	95.87	1463	107.31	1500	118.56	1537	130.03				

MAXIMUM RPM: CLASS I = 944 CLASS II = 1202 CLASS III = 1545

Outlet Area = 15.38 ft²

Max. BHP = 38.36 x (RPM / 1000)³

445 EPF (9-Blade, Arr. 3)

Wheel Diameter: 44.50"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP												
12000	408	2.60																				
13800	426	3.00																				
15600	446	3.44	566	6.82																		
17400	468	3.91	581	7.54																		
21000	518	5.03	618	9.17	709	13.67	794	18.53														
24600	572	6.41	661	11.02	745	16.07	822	21.35	894	26.84												
28200	629	8.11	710	13.18	786	18.73	859	24.63	926	30.63	989	36.75	1053	43.45								
35400	748	12.57	819	18.69	883	25.16	943	31.90	1003	39.04	1061	46.42	1116	53.90	1168	61.40	1219	69.16	1269	77.13		
42600	871	18.66	934	25.91	991	33.33	1044	41.01	1095	49.03	1145	57.30	1195	65.91	1244	74.74	1291	83.61	1337	92.71		
49800	996	26.65	1054	35.22	1105	43.65	1154	52.40	1200	61.32	1244	70.47	1287	79.88	1330	89.59	1373	99.58	1415	109.67		
57000	1122	36.80	1176	46.74	1224	56.49	1268	66.17	1310	76.00	1352	86.34	1391	96.62	1429	107.13	1467	117.99	1505	129.14		
64200			1300	60.84	1345	71.91	1386	82.76	1425	93.66	1463	104.8	1500	116.15	1536	127.73						

MAXIMUM RPM: CLASS I = 944 CLASS II = 1202 CLASS III = 1545

Outlet Area = 15.38 ft²

Max. BHP = 38.87 x (RPM / 1000)³

445 EPQN (12-Blade, Arr. 1 and 4)

Wheel Diameter: 44.50"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP										
12000	399	2.57																				
13800	417	2.95																				
15600	441	3.41																				
17400	466	3.91	568	7.44																		
21000	520	5.07	609	9.09	693	13.49			803	21.03												
24600	576	6.44	659	11.05	731	15.84			841	24.14	904	30.09										
28200	634	8.09	712	13.28	780	18.67			941	32.00	993	38.81	1041	45.61	1090	52.82	1141	60.47	1194	68.57		
35400	753	12.28	824	18.72	885	25.26			941	32.00	993	38.81	1041	45.61	1090	52.82	1141	60.47	1194	68.57		
42600	877	18.01	941	25.69	997	33.41	1048	41.25	1096	49.30	1142	57.51	1185	65.67	1225	73.72	1266	82.26	1306	90.82	1391	109.31
49800	1003	25.49	1061	34.42	1113	43.39	1161	52.47	1206	61.69	1248	70.99	1288	80.36	1327	89.89	1364	99.33	1400	108.91	1469	128.27
57000	1131	35.06	1184	45.27	1232	55.46	1277	65.79	1319	76.16	1359	86.64	1397	97.24	1433	107.84	1468	118.58	1502	129.37		
64200			1309	58.50	1354	70.02	1396	81.57	1435	93.06	1473	104.79	1509	116.50	1544	128.42						

MAXIMUM RPM: CLASS I = 944 CLASS II = 1202 CLASS III = 1545

Outlet Area = 15.38 ft²

Max. BHP = 40.80 x (RPM / 1000)³

445 EPQ (12-Blade, Arr. 3)

Wheel Diameter: 44.50"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
12000	402	2.62																				
13800	422	3.03																				
15600	447	3.53																				
17400	474	4.08	573	7.60																		
21000	533	5.42	617	9.37	698	13.72	810	21.47														

PERFORMANCE DATA

490 EPFN (9-Blade, Arr. 1 and 4)

Wheel Diameter: 49.00"

Fan Efficiency Grade = FEG85

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP										
16000	376	3.29																				
18000	392	3.74																				
20000	409	4.20	514	8.25																		
24000	446	5.26	542	9.89	627	14.89																
28000	487	6.53	576	11.75	654	17.34	726	23.18														
32000	531	8.02	612	13.77	685	19.91	752	26.34	816	33.08												
36000	577	9.77	651	16.09	720	22.78	783	29.79	843	37.13	899	44.48	955	52.38								
44000	673	14.24	736	21.62	797	29.53	854	37.62	908	46.06	958	54.56	1007	63.42	1055	72.53	1101	81.67	1146	91.03		
52000	774	20.34	828	28.62	881	37.63	932	46.90	981	56.35	1028	66.06	1073	76.03	1116	86.13	1158	96.48	1200	107.26		
60000	878	28.34	925	37.53	971	47.38	1017	57.90	1061	68.50	1104	79.29	1147	90.58	1187	101.71	1226	113.14	1264	124.79		
68000			1025	48.61	1066	59.34	1107	70.79	1147	82.60	1186	94.57	1225	106.87	1263	119.30	1300	131.89	1336	144.66		
76000			1127	62.09	1164	73.77	1201	86.08	1237	98.79	1273	111.99	1309	125.58	1343	138.87	1378	152.77				

MAXIMUM RPM: CLASS I = 857 CLASS II = 1091 CLASS III = 1403

Outlet Area = 18.64 ft²

Max. BHP = 62.10 x (RPM / 1000)³

490 EPF (9-Blade, Arr. 3)

Wheel Diameter: 49.00"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP								
16000	381	3.47																				
18000	397	3.93	510	7.95																		
20000	414	4.42	520	8.67																		
24000	454	5.59	550	10.46	634	15.65																
28000	499	7.05	583	12.37	663	18.29	734	24.33	805	31.07												
32000	545	8.75	622	14.63	695	21.09	763	27.86	825	34.71	887	42.18										
36000	593	10.79	665	17.24	730	24.10	794	31.48	855	39.21	910	46.79	965	54.94	1020	63.59						
44000	693	16.04	756	23.59	813	31.53	867	39.90	920	48.64	972	57.75	1022	67.09	1069	76.42	1114	85.81	1159	95.68		
52000	795	22.92	853	31.88	904	40.86	952	50.22	998	59.97	1043	70.02	1088	80.46	1132	91.14	1175	102.05	1217	113.23		
60000	899	31.77	952	42.11	999	52.33	1043	62.77	1086	73.74	1126	84.77	1165	96.07	1204	107.73	1243	119.72	1282	132.10		
68000	1005	42.97	1054	54.77	1098	66.40	1138	77.89	1177	89.76	1215	102.02	1251	114.41	1286	127.04	1321	140.08	1355	153.12		
76000			1156	69.75	1198	82.94	1236	95.83	1272	108.78	1307	122.01	1341	135.50	1374	149.26						

MAXIMUM RPM: CLASS I = 857 CLASS II = 1091 CLASS III = 1403

Outlet Area = 18.64 ft²

Max. BHP = 62.91 x (RPM / 1000)³

490 EPQN (12-Blade, Arr. 1 and 4)

Wheel Diameter: 49.00"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP								
16000	372	3.40																				
18000	391	3.89																				
20000	412	4.44																				
24000	455	5.63	539	10.30																		
28000	501	7.05	579	12.35	647	17.89			745	27.31	808	34.40										
32000	549	8.76	622	14.70	685	20.81	728	31.14	834	38.31	890	46.24										
36000	598	10.74	667	17.32	727	24.12	816	31.73	866	40.05	913	48.52	956	56.92	999	65.71	1044	75.13	1090	84.90		
44000	698	15.66	761	23.61	816	31.73																
52000	801	22.16	858	31.43	910	41.00	956	50.54	999	60.28	1040	70.17	1080	80.33	1116	90.10	1153	100.49	1189	110.89	1266	133.53
60000	906	30.48	959	41.25	1006	52.01	1050	63.00	1091	74.13	1129	85.29	1165	96.48	1201	108.09	1235	119.56	1268	131.19	1331	154.60
68000	1012	40.85	1061	53.07	1105	65.24	1146	77.53	1185	90.03	1221	102.42	1256	115.16	1289	127.86	1321	140.69	1352	153.55		
76000			1164	67.17	1206	80.89	1245	94.65	1281	120.74	1316	122.24	1349	136.12	1381	150.26						

MAXIMUM RPM: CLASS I = 857 CLASS II = 1091 CLASS III = 1403

Outlet Area = 18.64 ft²

Max. BHP = 65.99 x (RPM / 1000)³

490 EPQ (12-Blade, Arr. 3)

Wheel Diameter: 49.00"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
16000	377	3.51																				
18000	396	4.01																				
20000	418	4.61	513	8.78																		
24000	466	6.00	546	10.60	625	15.82																
28000	516	7.69	588	12.86</																		

PERFORMANCE DATA

542 EPFN (9-Blade, Arr. 1 and 4)

Wheel Diameter: 54.25"

Fan Efficiency Grade = FEG85

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
20000	342	4.13																				
22500	356	4.65																				
25000	372	5.24	467	10.33																		
30000	407	6.61	493	12.38	569	18.60																
35000	445	8.23	524	14.67	594	21.64	659	28.97														
40000	486	10.15	558	17.28	624	24.99	684	33.03	740	41.21	796	50.15										
45000	528	12.35	595	20.31	656	28.56	713	37.37	766	46.40	817	55.73	866	65.30								
55000	618	18.20	674	27.39	727	37.07	779	47.31	827	57.74	872	68.37	916	79.44	959	90.82	1000	102.15	1040	113.71		
65000	711	26.05	759	36.35	806	47.55	851	59.03	895	70.86	937	82.91	978	95.51	1016	107.93	1054	120.96	1091	134.19		
75000	807	36.39	849	47.88	890	60.17	930	73.07	970	86.50	1008	99.87	1046	113.78	1082	127.69	1117	141.92	1151	156.41		
85000			941	62.11	977	75.36	1014	89.73	1049	104.26	1084	119.28	1119	134.70	1152	149.83	1185	165.46	1218	181.67		
95000			1035	79.47	1068	94.04	1101	109.38	1133	125.19	1165	141.62	1197	158.53	1227	175.00	1258	192.24				

MAXIMUM RPM: CLASS I = 775 CLASS II = 986 CLASS III = 1267

Outlet Area = 22.86 ft²

Max. BHP = 103.4 x (RPM / 1000)³

542 EPF (9-Blade, Arr. 3)

Wheel Diameter: 54.25"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
20000	347	4.36																				
22500	361	4.92	462	9.90																		
25000	378	5.58	472	10.83																		
30000	415	7.06	500	13.08	575	19.50																
35000	456	8.88	532	15.59	603	22.91	666	30.36	729	38.66												
40000	499	11.09	568	18.43	632	26.34	693	34.76	749	43.35	803	52.36	860	62.62								
45000	544	13.76	608	21.77	666	30.34	723	39.50	777	49.01	827	58.59	875	68.44	924	79.16						
55000	636	20.49	692	29.88	743	39.77	791	50.16	838	61.00	884	72.21	929	83.87	972	95.73	1012	107.34	1052	119.51		
65000	730	29.34	782	40.57	827	51.67	871	63.55	911	75.44	951	87.93	991	100.89	1031	114.40	1069	127.83	1106	141.48		
75000	826	40.78	874	53.83	915	66.41	955	79.58	993	93.12	1029	106.94	1064	121.08	1098	135.36	1133	150.38	1167	165.46		
85000	923	55.12	967	69.91	1006	84.36	1043	99.04	1077	113.58	1111	128.85	1144	144.57	1175	160.19	1206	176.35	1236	192.48		
95000			1062	89.44	1099	105.80	1133	121.92	1166	138.39	1197	154.80	1227	171.45	1257	188.80						

MAXIMUM RPM: CLASS I = 775 CLASS II = 986 CLASS III = 1267

Outlet Area = 22.86 ft²

Max. BHP = 104.6 x (RPM / 1000)³

542 EPQN (12-Blade, Arr. 1 and 4)

Wheel Diameter: 54.25"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
20000	339	4.28																				
22500	356	4.87																				
25000	376	5.58	462	10.72																		
30000	416	7.10	490	12.83																		
35000	459	8.94	528	15.50	589	22.42	652	30.05														
40000	503	11.11	568	18.48	625	26.18	677	34.07	733	42.91												
45000	548	13.63	610	21.86	664	30.39	713	39.10	759	47.99	808	57.73										
55000	640	19.92	697	29.92	746	40.01	791	50.43	833	60.97	872	71.56	910	82.44	949	93.92	989	105.84	1030	118.28		
65000	735	28.27	787	40.00	833	51.87	874	63.72	913	75.98	950	88.42	985	100.84	1018	113.26	1050	125.83	1082	138.76	1149	166.41
75000	832	39.01	879	52.41	922	66.03	961	79.67	997	93.33	1032	107.51	1064	121.40	1096	135.81	1127	150.30	1156	164.55	1212	193.54
85000	930	52.44	974	67.77	1013	82.90	1050	98.34	1084	113.67	1117	129.36	1148	145.09	1178	161.10	1207	177.26	1235	193.44		
95000			1069	85.94	1107	103.22	1141	120.16	1174	137.48	1205	154.77	1234	171.88	1263	189.62						

MAXIMUM RPM: CLASS I = 775 CLASS II = 986 CLASS III = 1267

Outlet Area = 22.86 ft²

Max. BHP = 109.8 x (RPM / 1000)³

Class I = First white section

Class II = Blue shaded section

Class III = Bolded section after blue section

Underlined figures indicate Maximum Static Efficiency

Performance certified is for installation Type A; Free inlet, Free outlet.

Power rating (BHP) does not include transmission losses.

Performance ratings do not include the effects of appurtenances (accessories).

Performance based on a shaft height of 37.90" above the base on fan size 542.

PERFORMANCE DATA

600 EPFN (9-Blade, Arr. 1 and 4)

Wheel Diameter: 60.00"

Fan Efficiency Grade = FEG85

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
25000	311	5.14																				
28000	324	5.79																				
31000	339	6.55	423	12.74																		
37000	370	8.20	447	15.27	515	22.87																
43000	403	10.09	475	18.08	538	26.62	596	35.50														
49000	440	12.45	505	21.19	564	30.53	618	40.32	670	50.63	720	61.44										
55000	477	15.08	537	24.71	593	34.92	644	45.57	692	56.61	738	67.96	783	79.86								
67000	557	22.09	608	33.33	656	45.13	703	57.59	746	70.17	787	83.19	827	96.73	866	110.62	903	124.38	939	138.37		
79000	640	31.51	683	43.96	726	57.66	767	71.67	807	86.09	845	100.75	882	116.03	917	131.39	951	147.06	984	162.89		
91000	724	43.59	762	57.48	800	72.58	837	88.44	872	104.29	908	121.07	942	137.78	975	154.85	1007	172.30	1037	189.46		
103000			844	74.42	877	90.57	910	107.77	943	125.84	975	144.12	1006	162.44	1037	181.31	1067	200.30	1096	219.44		
115000			928	95.13	958	112.79	987	130.99	1017	150.52	1046	170.38	1075	190.80	1103	211.12	1131	231.90				

MAXIMUM RPM: CLASS I = 700 CLASS II = 891 CLASS III = 1146

Outlet Area = 27.98 ft²

Max. BHP = 171.1 x (RPM / 1000)³

600 EPF (9-Blade, Arr. 3)

Wheel Diameter: 60.00"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
25000	316	5.46																				
28000	329	6.15	419	12.28																		
31000	344	6.95	429	13.48																		
37000	377	8.74	453	16.10	521	24.04	588	33.13														
43000	414	10.98	482	19.18	546	28.16	603	37.32	659	47.34												
49000	452	13.63	514	22.59	572	32.31	627	42.61	678	53.23	727	64.33	777	76.48								
55000	491	16.75	549	26.54	602	37.08	653	48.16	702	59.82	747	71.45	791	83.66	835	96.65						
67000	573	24.83	624	36.31	670	48.32	714	61.12	756	74.15	798	87.92	839	102.23	877	116.32	914	130.78	950	145.52		
79000	657	35.46	703	48.89	745	62.65	784	76.86	821	91.55	858	107.01	894	122.68	929	138.56	964	155.13	998	171.99		
91000	742	49.02	785	64.73	823	80.21	859	96.12	893	112.40	926	129.31	957	146.13	989	163.98	1020	181.81	1052	200.74		
103000	828	65.99	868	83.92	903	101.30	936	118.86	968	136.94	999	155.55	1028	174.16	1057	193.56	1085	213.07	1112	232.45		
115000			952	106.95	986	126.89	1017	146.47	1046	165.96	1074	185.75	1102	206.32	1129	227.22						

MAXIMUM RPM: CLASS I = 700 CLASS II = 891 CLASS III = 1146

Outlet Area = 27.98 ft²

Max. BHP = 173.1 x (RPM / 1000)³

600 EPQN (12-Blade, Arr. 1 and 4)

Wheel Diameter: 60.00"

Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
25000	309	5.35																				
28000	325	6.10																				
31000	342	6.92	419	13.27																		
37000	378	8.79	445	15.89	511	23.93																
43000	416	11.00	479	19.13	533	27.48	590	36.89														
49000	455	13.59	514	22.66	565	31.99	613	41.85	663	52.56												
55000	495	16.63	551	26.66	600	37.12	644	47.69	686	58.64	730	70.45										
67000	577	24.20	628	36.28	673	48.69	713	61.21	751	74.02	787	87.13	821	100.23	857	114.45	893	128.86				
79000	661	34.11	708	48.33	749	62.57	787	77.19	822	91.99	856	107.27	888	122.49	918	137.64	947	152.94	976	168.65	1037	202.33
91000	747	46.85	790	63.17	829	79.72	864	96.15	897	112.87	928	129.79	958	147.08	987	164.56	1015	182.12	1041	199.27	1092	234.59
103000	834	62.76	874	81.33	910	99.86	943	118.38	974	137.01	1004	156.08	1032	175.11	1059	194.41	1085	213.81	1111	233.78		
115000			958	102.74	992	123.45	1024	144.39	1053	164.92	1081	185.76	1108	206.82	1134	228.14						

MAXIMUM RPM: CLASS I = 700 CLASS II = 891 CLASS III = 1146

Outlet Area = 27.98 ft²

Max. BHP = 181.9 x (RPM / 1000)³

Class I = First white section
 Class II = Blue shaded section
Class III = Bolded section after blue section
 Underlined figures indicate Maximum Static Efficiency

Performance certified is for installation Type A; Free inlet, Free outlet.
 Power rating (BHP) does not include transmission losses.
 Performance ratings do not include the effects of appurtenances (accessories).
 Performance based on a shaft height of 41.92" above the base on fan size 600.

PERFORMANCE DATA

807 EPFN (9-Blade, Arr. 1 and 4)

Wheel Diameter: 80.75" Fan Efficiency Grade = FEG85

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
45000	231	9.30																		
50000	240	10.41																		
55000	249	11.50	313	22.70																
60000	260	12.89	321	24.84																
70000	281	15.66	338	29.10	387	43.22														
90000	330	23.05	378	39.12	422	56.39	462	74.42	499	92.59	536	112.37								
110000	383	33.01	424	51.93	463	71.92	499	92.55	533	114.16	565	136.11	596	158.59	626	181.56				
130000	438	46.18	473	67.26	508	90.47	541	114.09	572	138.11	602	163.31	630	188.53	657	214.15	710	267.66	761	323.43
150000	495	63.36	526	86.85	556	112.10	586	138.91	615	166.23	642	193.28	669	221.94	694	250.23	743	309.70	790	371.12
170000			581	111.11	608	138.76	634	167.54	660	197.50	686	228.50	711	259.71	735	291.15	781	355.99		
190000			637	140.31	661	169.89	685	201.33	709	234.34	733	268.57	755	301.44	778	336.41				
210000			694	175.19	716	207.24	738	240.93	760	276.36	782	313.25								

MAXIMUM RPM: CLASS I = 488 CLASS II = 637 CLASS III = 802 Outlet Area = 50.65 ft² Max. BHP = 754.3 x (RPM / 1000)³

807 EPF (9-Blade, Arr. 3)

Wheel Diameter: 80.75" Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP														
45000	234	9.79																		
50000	243	10.96	310	21.86																
55000	253	12.25	317	23.93																
60000	264	13.68	325	26.11	379	39.68														
70000	287	16.77	342	30.56	392	45.55	438	61.47												
90000	339	25.26	385	41.75	427	59.29	468	78.29	505	97.32	541	117.48	578	139.79						
110000	394	36.88	434	55.89	471	76.50	506	97.98	540	120.32	573	143.68	604	167.24	633	190.57	693	242.94		
130000	450	51.88	487	74.32	520	97.36	551	121.62	580	146.10	610	172.47	639	199.38	667	226.81	719	281.72	769	339.15
150000	508	71.36	542	97.25	572	123.07	600	149.61	627	177.42	653	205.94	678	234.52	704	265.15	754	327.76	801	391.61
170000	566	95.28	598	125.00	626	154.10	652	183.52	677	213.88	700	244.10	724	276.88	746	308.52	792	376.91		
190000	625	124.78	655	158.28	681	190.60	705	222.75	728	255.49	751	289.86	772	323.61	793	358.77				
210000			712	197.06	737	233.31	760	269.10	782	305.28										

MAXIMUM RPM: CLASS I = 488 CLASS II = 637 CLASS III = 802 Outlet Area = 50.65 ft² Max. BHP = 794.9 x (RPM / 1000)³

807 EPQN (12-Blade, Arr. 1 and 4)

Wheel Diameter: 80.75" Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP														
45000	229	9.62																		
50000	240	10.89																		
55000	251	12.16	310	23.62																
60000	263	13.62	317	25.57																
70000	289	17.03	337	30.21	383	44.88														
90000	341	25.11	385	41.82	423	59.08	458	76.99	494	96.24										
110000	397	36.28	437	56.32	471	76.63	503	97.83	532	119.01	560	140.75	590	164.63	620	188.93				
130000	453	50.29	490	73.81	522	97.46	552	122.26	579	146.79	605	171.90	629	196.75	653	222.62	703	278.18		
150000	511	68.39	545	95.35	575	122.45	603	150.28	628	177.81	653	206.93	676	235.40	698	264.04	740	322.49	782	383.96
170000	570	90.99	602	121.84	630	152.38	656	183.32	680	214.27	703	246.01	725	278.24	746	310.55	786	375.66		
190000	630	118.82	659	152.84	685	186.59	710	221.29	733	255.79	755	290.76	776	326.22	796	361.89				
210000			717	189.61	742	227.34	765	264.87	787	302.91										

MAXIMUM RPM: CLASS I = 488 CLASS II = 637 CLASS III = 802 Outlet Area = 50.65 ft² Max. BHP = 803.3 x (RPM / 1000)³

807 EPQ (12-Blade, Arr. 3)

Wheel Diameter: 80.75" Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP														
45000	232	9.91																		
50000	243	11.22																		
55000	255	12.67	312	24.04																
60000	268	14.30	320	26.08																
70000	296	18.19	342	31.33	386	45.70														
90000	353	28.08	394	44.47	429	61.21	463	78.76	498	98.12	534	119.29								
110000	411	41.18	450	61.44	482	81.48	510	101.34	539	122.77	567	144.67	595	167.61	624	192.35				
130000	471	58.61	507	82.53	538	106.41	564	129.42	589	153.41	613	177.69	638	203.65	661	228.69	709	283.48	759	344.14
150000	533	81.40	565	108.37	594	135.73	620	162.90	644	190.40	666	217.82	687	245.44	708	273.81	750	332.72	791	393.66
170000	595	109.63	624	139.79	652	171.31	677	202.37	700	233.26	721	263.77	741	294.77	760	325.84	797	389.24		
190000			685	178.45	710	212.49	734													

PERFORMANCE DATA

890 EPFN (9-Blade, Arr. 1 and 4)

Wheel Diameter: 89.00" Fan Efficiency Grade = FEG85

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		10" SP		12" SP		
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	
70000	231	14.82	287	28.71																	
80000	247	17.60	300	33.16	346	49.60															
90000	264	20.75	313	37.39	357	55.63	398	74.99													
100000	282	24.30	328	42.34	369	61.70	408	82.62	444	103.94											
110000	301	28.38	344	47.88	383	68.52	420	90.96	454	113.54	487	137.32									
120000	320	32.81	361	54.06	398	75.93	433	99.52	466	124.09	497	148.84	527	174.47							
140000	360	43.73	396	67.57	430	92.62	462	118.55	492	145.48	521	173.70	548	201.58	575	230.90	627	291.88			
160000	402	57.78	434	84.01	464	111.61	494	140.81	522	170.30	549	201.11	574	231.71	599	263.99	647	330.07	692	396.82	
180000	445	75.17	473	103.26	501	134.10	528	165.97	554	198.28	579	231.19	604	266.19	627	300.56	671	371.08	714	445.07	
200000	488	95.89	513	126.01	539	159.49	564	194.40	588	229.70	611	264.99	634	301.71	657	340.30	699	416.74			
240000			597	185.24	619	223.23	640	262.49	661	303.74	681	345.05	701	387.34	721	430.66					
280000			684	264.85	702	306.52	720	349.82													

MAXIMUM RPM: CLASS I = 443 CLASS II = 578 CLASS III = 728

Outlet Area = 61.53 ft²

Max. BHP = 1227 x (RPM / 1000)³

890 EPF (9-Blade, Arr. 3)

Wheel Diameter: 89.00" Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		10" SP		12" SP		
	RPM	BHP	RPM	BHP	RPM	BHP															
70000	234	15.63	291	30.34																	
80000	252	18.85	304	34.93	350	52.16															
90000	270	22.27	318	39.80	362	58.73	402	78.56													
100000	289	26.30	333	44.96	375	65.58	413	86.85	449	109.29	485	133.67									
110000	309	31.05	350	50.93	389	72.86	426	96.06	459	118.96	492	143.94	525	170.78							
120000	329	36.30	368	57.56	404	80.61	439	105.13	472	130.50	503	156.46	532	182.42	562	211.03					
140000	371	49.26	406	73.18	438	98.63	469	125.86	499	154.00	528	183.05	556	213.11	582	242.73	633	305.43			
160000	413	64.95	446	92.40	476	120.90	503	149.87	530	180.80	556	212.09	582	244.88	608	279.47	655	346.96	700	417.26	
180000	456	84.25	487	115.25	514	145.89	540	178.16	565	211.98	588	245.32	612	281.14	635	316.88	681	392.74	724	469.85	
200000	500	107.76	529	142.30	554	175.76	578	210.38	602	247.39	624	284.25	645	321.38	666	359.68	709	441.33			
240000			614	209.43	637	250.24	658	290.39	679	332.38	699	374.84	718	417.63							
280000			700	296.50	722	345.85															

MAXIMUM RPM: CLASS I = 443 CLASS II = 578 CLASS III = 728

Outlet Area = 61.53 ft²

Max. BHP = 1244 x (RPM / 1000)³

890 EPQN (12-Blade, Arr. 1 and 4)

Wheel Diameter: 89.00" Fan Efficiency Grade = FEG80

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		10" SP		12" SP		
	RPM	BHP	RPM	BHP	RPM	BHP															
70000	234	15.80	284	29.80																	
80000	252	18.82	298	34.35																	
90000	271	22.30	315	39.60	353	57.44															
100000	291	26.39	332	44.99	368	64.49	403	85.24													
110000	311	30.90	351	51.42	385	72.33	416	93.77	449	117.64											
120000	332	36.17	370	58.18	403	80.98	432	103.56	461	127.86	491	153.74									
140000	373	47.98	409	73.60	439	99.11	468	126.42	494	153.35	518	180.15	543	209.06	569	239.63					
160000	416	63.02	449	91.83	478	121.03	504	150.59	529	181.32	552	211.62	574	242.51	596	274.82	640	341.81			
180000	459	80.97	490	113.31	518	146.39	543	179.41	566	212.76	588	246.79	609	280.94	629	315.26	668	386.58	707	461.44	
200000	503	102.75	532	138.61	558	174.67	582	211.15	604	247.57	625	284.85	645	322.48	665	361.57	701	437.08			
240000			618	201.98	641	244.55	663	288.04	684	332.29	703	375.42	722	420.34							
280000			705	283.87	727	335.00															

MAXIMUM RPM: CLASS I = 443 CLASS II = 578 CLASS III = 728

Outlet Area = 61.53 ft²

Max. BHP = 1306 x (RPM / 1000)³

Class I = First white section

Class II = Blue shaded section

Class III = Bolded section after blue section

Underlined figures indicate Maximum Static Efficiency

Performance certified is for installation Type A; Free inlet, Free outlet.

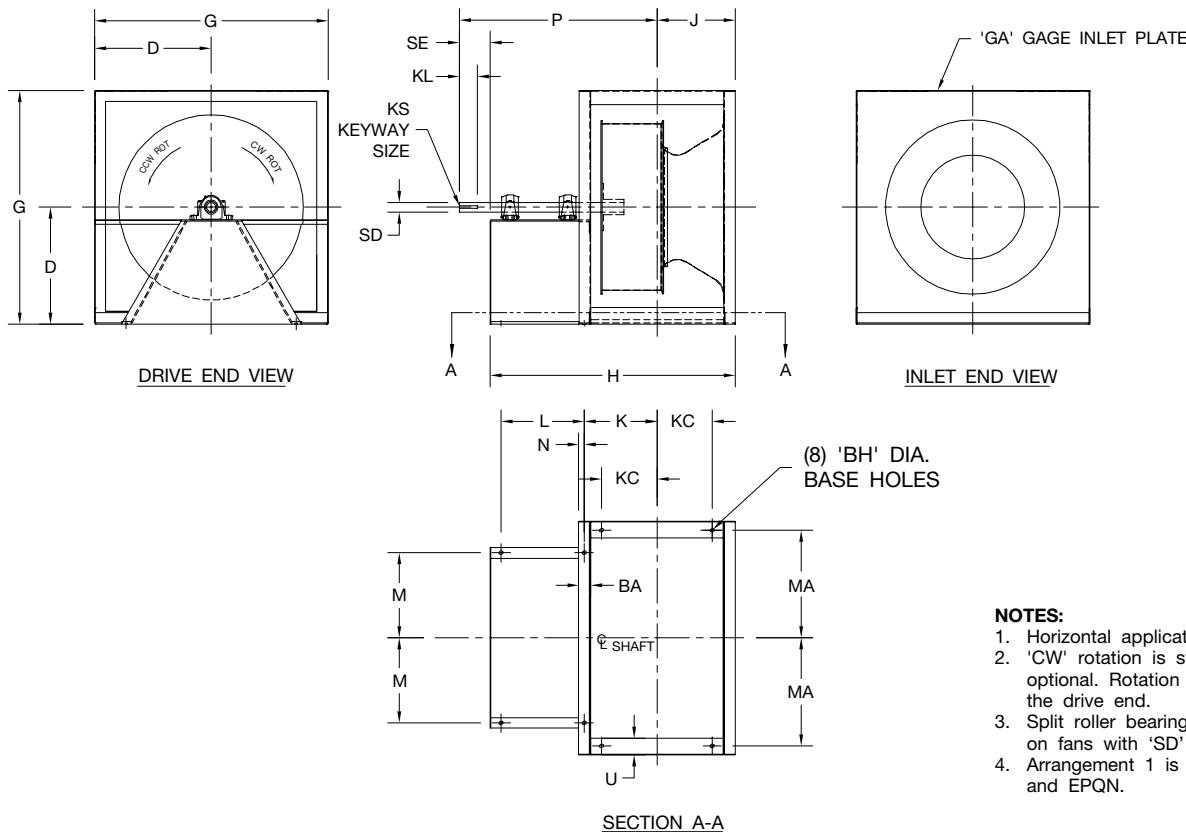
Power rating (BHP) does not include transmission losses.

Performance ratings do not include the effects of appurtenances (accessories).

Performance based on a shaft height of 62.18" above the base on fan size 890.

DIMENSIONAL DATA

Horizontal, Arr. 1 – Class I and II



NOTES:

1. Horizontal applications only.
2. 'CW' rotation is standard, 'CCW' rotation is optional. Rotation is determined by viewing the drive end.
3. Split roller bearing upgrades are not available on fans with 'SD' dimensions less than 1.44".
4. Arrangement 1 is available on Models EPFN and EPQN.

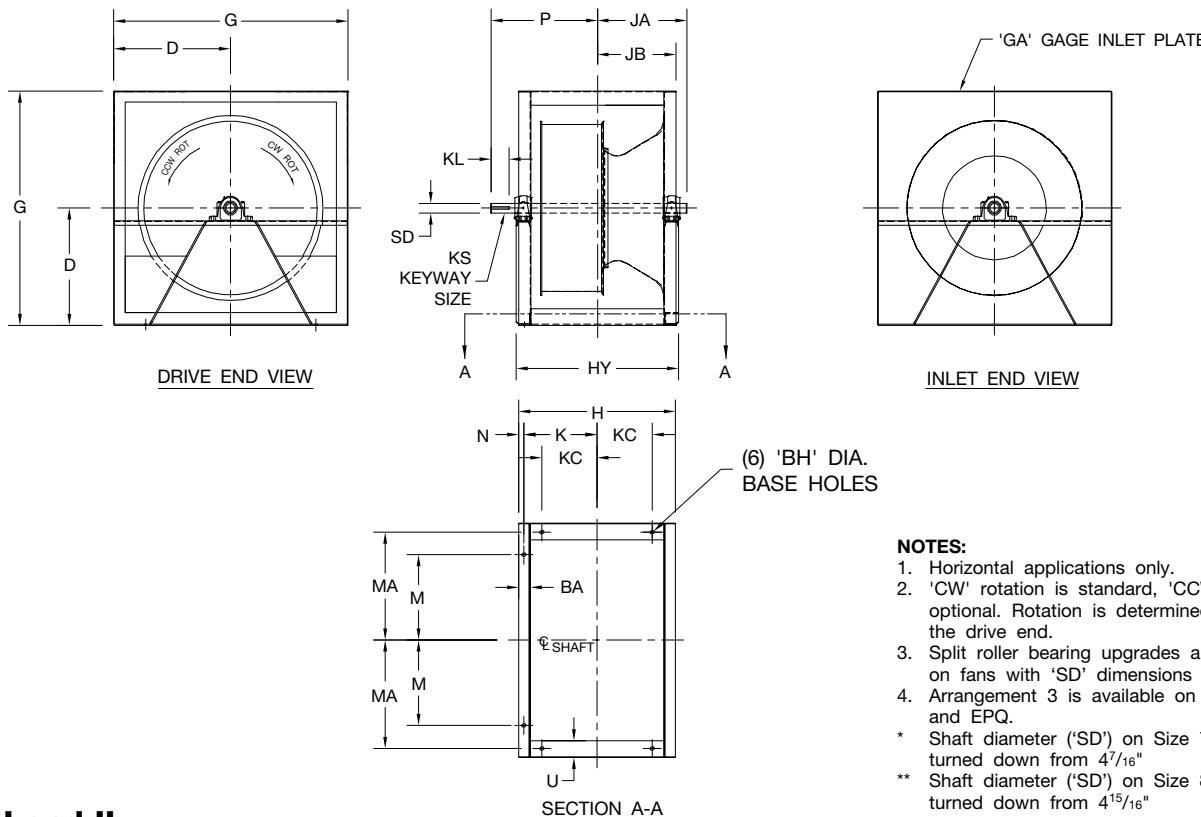
SIZE	BA	BH	D	G	GA	H	J	K	KC	KL	KS		L	M	MA	N	P	SD		SE	U
											CL I	CL II						CL I	CL II		
122A	1.50	0.81	10.00	20.00	12	22.88	6.88	6.25	4.00	3.25	.25 x .13	.25 x .13	7.88	6.75	9.13	0.63	20.38	1.00	1.19	4.38	1.50
150A	1.50	0.81	11.00	22.00	12	26.88	7.88	7.25	5.00	3.25	.25 x .13	.25 x .13	9.88	8.25	10.13	0.63	23.38	1.00	1.19	4.38	1.50
165A	1.50	0.81	12.00	24.00	12	28.13	8.50	7.88	5.50	3.25	.25 x .13	.25 x .13	9.88	8.75	11.13	0.63	24.00	1.00	1.19	4.38	1.50
182	1.75	0.81	13.00	26.00	12	30.88	9.50	8.75	5.25	3.88	.25 x .13	.38 x .19	10.75	9.63	11.50	0.75	26.38	1.19	1.44	5.00	4.00
200	2.25	0.81	14.50	29.00	12	33.75	10.69	9.69	7.50	3.63	.38 x .19	.38 x .19	11.50	10.63	13.00	1.00	28.06	1.44	1.44	5.00	4.00
222	2.25	0.81	16.00	32.00	10	37.88	11.50	10.50	8.00	4.25	.38 x .19	.38 x .19	14.00	11.75	14.50	1.00	32.00	1.44	1.69	5.63	4.00
245	2.50	0.81	17.00	34.00	10	41.38	12.63	11.50	7.50	4.25	.38 x .19	.38 x .19	15.38	12.88	14.50	1.13	34.38	1.44	1.69	5.63	4.00
270	2.50	0.81	19.00	38.00	10	45.38	13.63	12.50	8.00	5.63	.38 x .19	.50 x .25	17.38	14.13	16.50	1.13	38.75	1.69	1.94	7.00	4.00
300	3.00	0.81	21.00	42.00	10	50.13	15.25	13.88	9.00	5.50	.50 x .25	.50 x .25	19.13	15.88	17.50	1.38	41.88	1.94	1.94	7.00	4.75
330	3.50	0.81	23.00	46.00	10	54.88	16.88	15.25	10.75	6.75	.50 x .25	.50 x .25	20.88	17.38	19.50	1.63	46.25	1.94	2.19	8.25	4.75
365	3.50	0.81	25.50	51.00	7	59.31	18.31	16.69	12.00	6.75	.50 x .25	.63 x .31	22.44	18.88	22.00	1.63	49.25	1.94	2.44	8.25	4.75
402	3.50	0.81	28.00	56.00	7	64.19	19.75	18.13	13.50	6.75	.50 x .25	.63 x .31	24.44	20.88	24.50	1.63	52.69	2.19	2.44	8.25	4.75
445	4.00	0.81	31.00	62.00	7	70.81	21.81	19.94	15.81	6.50	.63 x .31	.63 x .31	27.19	22.88	26.50	1.88	57.25	2.44	2.69	8.25	6.00
490	4.00	0.81	34.00	68.00	7	76.31	23.56	21.69	17.56	6.50	.63 x .31	.75 x .38	29.19	25.38	29.50	1.88	61.00	2.69	2.94	8.25	6.00
542	4.00	0.81	38.00	76.00	7	81.31	25.56	23.69	19.56	6.38	.75 x .38	.88 x .44	30.19	27.63	33.50	1.88	64.00	2.94	3.44	8.25	6.00
600	5.00	0.81	38.00	76.00	.25	89.88	28.81	26.44	21.81	6.63	.75 x .38	.88 x .44	32.75	30.63	33.50	2.38	69.56	2.94	3.44	8.50	6.00
660	5.00	0.81	40.75	81.50	.25	97.50	31.13	28.75	24.13	6.63	.88 x .44	1.00 x .50	35.75	33.13	36.25	2.38	75.00	3.44	3.94	8.63	6.00
730	5.00	0.81	46.00	92.00	.25	105.75	33.75	31.38	26.75	6.63	.88 x .44	1.00 x .50	38.75	37.13	41.50	2.38	80.63	3.44	3.94	8.63	6.00
807	5.00	0.81	51.00	102.00	.25	114.63	36.69	34.31	29.69	6.13	1.00 x .50	1.00 x .50	41.75	40.88	46.50	2.38	86.19	3.94	4.44	8.25	6.00

AC1001287

DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

Fan & Blower
Twin City

Horizontal, Arr. 3 – Class I, II and III



NOTES:

1. Horizontal applications only.
 2. 'CW' rotation is standard, 'CCW' rotation is optional. Rotation is determined by viewing the drive end.
 3. Split roller bearing upgrades are not available on fans with 'SD' dimensions less than 1.44".
 4. Arrangement 3 is available on Models EPF and EPQ.
- * Shaft diameter ('SD') on Size 730, Class III is turned down from $4\frac{7}{16}$ ".
- ** Shaft diameter ('SD') on Size 807, Class III is turned down from $4\frac{15}{16}$ "

Class I and II

SIZE	BA	BH	D	G	GA	H	HY		JA		JB	K	KC	KL	KS		M	MA	N	P		SD		U
							CL I	CL II	CL I	CL II					CL I	CL II				CL I	CL II	CL I	CL II	SD
122A	1.50	0.81	10.00	20.00	12	13.75	16.00	16.00	7.75	7.88	6.88	6.25	4.00	2.38	.25 x .13	.25 x .13	6.75	9.13	0.63	11.13	11.13	1.00	1.19	1.50
150A	1.50	0.81	11.00	22.00	12	15.75	18.00	18.00	8.75	8.88	7.88	7.25	5.00	3.38	.25 x .13	.25 x .13	8.25	10.13	0.63	13.13	13.13	1.00	1.19	1.50
165A	1.50	0.81	12.00	24.00	12	17.00	19.25	9.38	9.50	8.50	7.88	5.50	3.38	.25 x .13	.25 x .13	8.75	11.13	0.63	13.75	13.75	1.00	1.19	1.50	
182	1.75	0.81	13.00	26.00	12	19.00	20.75	20.75	10.25	10.31	9.50	8.75	5.25	3.00	.25 x .13	.38 x .19	9.63	11.50	0.75	14.13	15.06	1.19	1.44	4.00
200	2.25	0.81	14.50	29.00	12	21.38	22.13	23.13	10.94	11.25	10.69	9.69	7.50	3.00	.25 x .13	.38 x .19	10.63	13.00	1.00	14.81	15.75	1.19	1.44	4.00
222	2.25	0.81	16.00	32.00	10	23.00	23.75	24.75	11.88	12.19	11.50	10.50	8.00	4.00	.38 x .19	.38 x .19	11.75	14.50	1.00	17.56	17.69	1.44	1.69	4.00
245	2.50	0.81	17.00	34.00	10	25.25	25.50	26.50	12.75	13.06	12.63	11.50	7.50	3.50	.38 x .19	.50 x .25	12.88	14.50	1.13	17.94	18.06	1.44	1.94	4.00
270	2.50	0.81	19.00	38.00	10	27.25	27.50	28.50	13.75	14.06	13.63	12.50	8.00	3.50	.38 x .19	.50 x .25	14.13	16.50	1.13	18.94	19.06	1.44	1.94	4.00
300	3.00	0.81	21.00	42.00	10	30.50	30.75	30.75	15.19	15.31	15.25	13.88	9.00	4.50	.38 x .19	.50 x .25	15.88	17.50	1.38	21.19	21.50	1.69	1.94	4.75
330	3.50	0.81	23.00	46.00	10	33.75	34.00	34.00	16.56	16.69	16.88	15.25	10.75	4.50	.38 x .19	.50 x .25	17.38	19.50	1.63	22.44	22.63	1.69	1.94	4.75
365	3.50	0.81	25.50	51.00	7	36.63	37.00	38.00	18.06	18.56	18.31	16.69	12.00	4.75	.50 x .25	.50 x .25	18.88	22.00	1.63	24.13	24.75	1.94	2.19	4.75
402	3.50	0.81	28.00	56.00	7	39.50	39.88	40.88	19.56	20.00	19.75	18.13	13.50	5.50	.50 x .25	.50 x .25	20.88	24.50	1.63	26.56	26.94	1.94	2.19	4.75
445	4.00	0.81	31.00	62.00	7	43.63	44.00	44.00	21.56	21.75	21.81	19.94	15.81	5.50	.50 x .25	.63 x .31	22.88	26.50	1.88	28.50	28.81	2.19	2.44	6.00
490	4.00	0.81	34.00	68.00	7	47.13	47.50	47.50	23.31	23.56	23.56	21.69	17.56	5.50	.50 x .25	.63 x .31	25.38	29.50	1.88	30.25	30.88	2.19	2.69	6.00
542	4.00	0.81	38.00	76.00	7	51.13	51.50	53.50	25.31	26.06	26.56	23.69	19.56	6.63	.63 x .31	.75 x .38	27.63	33.50	1.88	33.69	34.63	2.44	2.94	6.00
600	5.00	0.81	38.00	76.00	.25	57.63	58.13	58.13	28.44	28.56	28.81	26.44	21.81	6.81	.63 x .31	.88 x .44	30.63	33.50	2.38	37.00	38.19	2.69	3.44	6.00
660	5.00	0.81	40.75	81.50	.25	62.25	62.75	64.75	30.75	31.38	31.13	28.75	24.13	7.38	.75 x .38	.88 x .44	33.13	36.25	2.38	40.00	42.06	2.94	3.44	6.00
730	5.00	0.81	46.00	92.00	.25	67.50	68.00	70.00	33.50	34.00	33.75	31.38	26.75	7.38	.88 x .44	.88 x .44	37.13	41.50	2.38	43.69	44.69	3.44	3.44	6.00
807	5.00	0.81	51.00	102.00	.25	73.38	73.88	77.88	36.63	39.25	36.69	34.31	29.69	6.31	1.00 x .50	1.00 x .50	40.88	46.50	2.38	45.75	47.88	3.94	4.44	6.00

AC1001285B

Class III

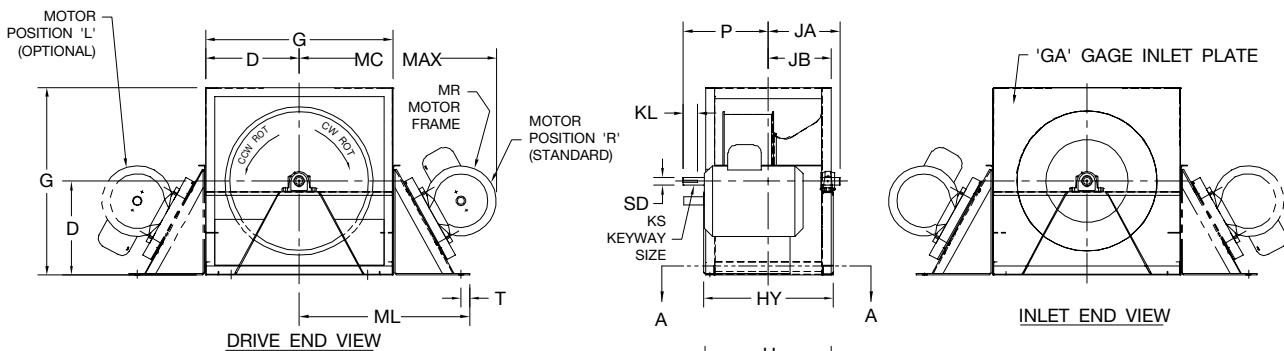
SIZE	BA	BH	D	G	GA	H	HY	JA	JB	K	KC	KL	KS	M	MA	N	P	SD	U
182	1.75	0.81	13.00	26.00	10	19.00	21.75	10.69	9.50	8.75	5.25	2.94	.38 x .19	9.63	11.50	0.75	15.19	1.69	4.00
200	2.25	0.81	14.50	29.00	10	21.38	23.13	11.38	10.69	9.69	7.50	2.94	.38 x .19	10.63	13.00	1.00	15.88	1.69	4.00
222	2.25	0.81	16.00	32.00	7	23.00	24.88	12.31	11.50	10.50	8.00	3.94	.50 x .25	11.75	14.50	1.00	18.06	1.94	4.00
245	2.50	0.81	17.00	34.00	7	25.25	26.63	13.19	12.63	11.50	7.50	3.50	.50 x .25	12.88	14.50	1.13	18.50	1.94	4.00
270	2.50	0.81	19.00	38.00	7	27.25	28.63	14.38	13.63	12.50	8.00	4.44	.50 x .25	14.13	16.50	1.13	19.56	2.19	4.00
300	3.00	0.81	21.00	42.00	7	30.50	30.88	15.38	15.25	13.88	9.00	4.44	.50 x .25	15.88	17.50	1.38	21.69	2.19	4.75
330	3.50	0.81	23.00	46.00	7	33.75	35.13	17.13	16.88	15.25	10.75	4.56	.63 x .31	17.38	19.50	1.63	23.63	2.44	4.75
365	3.50	0.81	25.50	51.00	.25	36.63	38.13	18.69	18.31	16.69	12.00	4.56	.63 x .31	18.88	22.00	1.63	24.94	2.44	4.75
402	3.50	0.81	28.00	56.00	.25	39.50	43.00	20.88	19.75	18.13	13.50	5.50	.63 x .31	20.88	24.50	1.63	28.13	2.69	4.75
445	4.00	0.81	31.00	62.00	.25	43.63	46.13	22.44	21.81	19.94	15.81	6.63	.75 x .38	22.88	26.50	1.88	31.06	2.94	6.00
490	4.00	0.81	34.00	68.00	.25	47.13	51.63	24.69	23.56	21.69	17.56	6.63	.75 x .38	25.38	29.50	1.88	33.75	2.94	6.00
542	4.00	0.81	38.00	76.00	.25	51.13	55.63	26.81	25.56	23.69	19.56	6.38	.88 x .44	27.63	33.50	1.88	36.56	3.44	6.00
600	5.00	0.81	38.00	76.00	.31	57.63	60.25	29.31	28.81	26.44	21.81	6.88	1.00 x .50	30.63	33.50	2.38	39.56	3.94	6.00
660	5.00	0.81	40.75	81.50	.31	62.25	66.88	32.13	31.13	28.75	24.13	8.25	1.00 x .50	33.13	36.25	2.38	44.19	3.94	6.00
730	5.00	0.81	46.00	92.00	.31	67.50	72.13	34.56	33.75	31.38	26.75	8.69	.88 x .44	37.13	41.50	2.38	47.06	3.44*	6.00
807	5.00	0.81	51.00	102.00	.31	73.38	78.00	37.69	36.69	34.31	29.69	8.31	1.00 x .50	40.88	46.50	2.38	49.81	3.94*	6.00

AC1001320B

DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

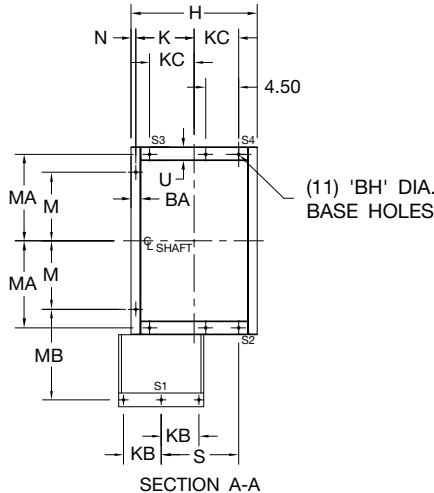
DIMENSIONAL DATA

Horizontal, Arr. 3SM – Class I and II



NOTES:

1. Horizontal applications only.
2. 'CW' rotation is standard, 'CCW' rotation is optional. Rotation is determined by viewing the drive end.
3. Motor mount is symmetrical for left or right application.
4. Optional bolt-on protective enclosure.
5. Split roller bearing upgrade is not available when 'SD' dimension is less than 1.44".
6. Arrangement 3SM is available on Models EPF and EPQ.



SIZE	BA	BH	D	G	GA	H	HY		JA		JB	K	KB	KC	KL	KS	
							CL I	CL II	CL I	CL II						CL I	CL II
165A	1.50	0.81	12.00	24.00	12	17.00	19.25	19.25	9.63	11.06	8.50	7.88	5.00	5.50	3.38	.25 x .13	.25 x .13
182	1.75	0.81	13.00	26.00	12	19.00	20.75	22.75	10.81	12.06	9.50	8.75	5.63	5.25	3.00	.25 x .13	.38 x .19
200	2.25	0.81	14.50	29.00	12	21.38	22.13	24.13	11.50	12.75	10.69	9.69	5.63	7.50	3.00	.25 x .13	.38 x .19
222	2.25	0.81	16.00	32.00	10	23.00	25.75	25.75	13.56	13.56	11.50	10.50	5.63	8.00	4.00	.38 x .19	.38 x .19
245	2.50	0.81	17.00	34.00	10	25.25	27.50	27.50	14.44	14.44	12.63	11.50	6.50	7.50	3.50	.38 x .19	.50 x .25
270	2.50	0.81	19.00	38.00	10	27.25	29.50	29.50	15.44	15.44	13.63	12.50	6.50	8.00	3.50	.38 x .19	.50 x .25
300	3.00	0.81	21.00	42.00	10	30.50	31.75	32.75	16.56	16.75	15.25	13.88	8.75	9.00	4.50	.38 x .19	.50 x .25
330	3.50	0.81	23.00	46.00	10	33.75	34.00	35.00	17.69	17.88	16.88	15.25	8.75	10.75	4.50	.38 x .19	.50 x .25
365	3.50	0.81	25.50	51.00	7	36.63	37.00	38.00	19.19	20.00	18.31	16.69	10.44	12.00	4.75	.50 x .25	.50 x .25
402	3.50	0.81	28.00	56.00	7	39.50	40.88	40.88	20.81	21.44	19.75	18.13	9.69	13.50	5.50	.50 x .25	.50 x .25
445	4.00	0.81	31.00	62.00	7	43.63	44.00	44.00	23.00	23.25	21.81	19.94	9.69	15.81	5.50	.50 x .25	.63 x .31
490	4.00	0.81	34.00	68.00	7	47.13	47.50	49.50	24.75	25.56	23.56	21.69	9.69	17.56	5.50	.50 x .25	.63 x .31
542	4.00	0.81	38.00	76.00	7	51.13	51.50	53.50	27.00	27.25	25.56	23.69	10.19	19.56	6.63	.63 x .31	.75 x .38
600	5.00	0.81	38.00	76.00	.25	57.63	58.13	60.13	29.88	30.69	28.81	26.44	9.19	21.81	6.81	.63 x .31	.88 x .44

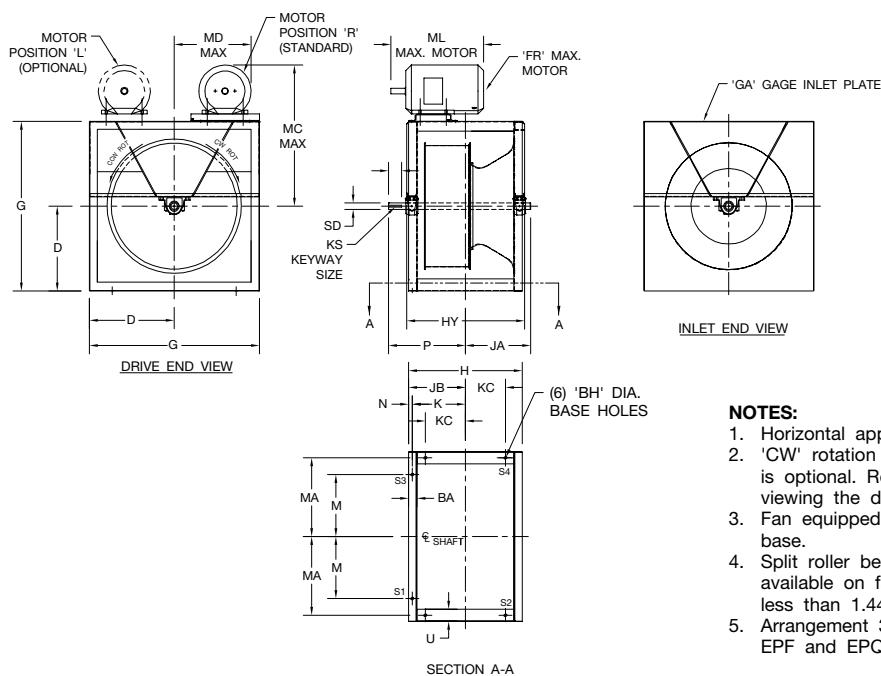
SIZE	M	MA	MB	MC	ML	MR	N	P		S		SD		T	U
								CL I	CL II	CL I	CL II	CL I	CL II		
165A	8.75	11.13	13.50	26.75	23.25	56 - 215T	0.63	13.63	13.94	8.38	8.69	1.00	1.19	1.00	1.50
182	9.63	11.50	13.69	27.50	24.31	143T - 215T	0.75	14.69	15.69	8.75	8.94	1.19	1.44	1.00	4.00
200	10.63	13.00	14.19	31.00	25.81	143T - 254T	1.00	16.38	16.38	12.50	12.50	1.19	1.44	1.00	4.00
222	11.75	14.50	14.94	37.50	27.69	143T - 254T	1.00	18.25	18.25	14.75	14.75	1.44	1.69	1.00	4.00
245	12.88	14.50	15.69	32.00	29.56	143T - 256T	1.13	18.63	18.63	13.25	13.25	1.44	1.94	1.00	4.00
270	14.13	16.50	17.75	37.75	32.88	145T - 256T	1.13	19.63	19.63	14.81	14.81	1.44	1.94	1.00	4.00
300	15.88	17.50	18.88	42.00	36.00	145T - 284T	1.38	21.75	22.00	15.44	15.69	1.69	1.94	1.25	4.75
330	17.38	19.50	21.13	48.25	39.75	145T - 286T	1.63	22.88	23.75	17.81	18.06	1.69	1.94	1.25	4.75
365	18.88	22.00	23.38	53.25	43.50	182T - 324T	1.63	24.63	25.75	18.88	19.13	1.94	2.19	1.25	4.75
402	20.88	24.50	25.63	49.50	48.00	182T - 326T	1.63	27.06	28.19	23.31	23.56	1.94	2.19	1.50	4.75
445	22.88	26.50	27.63	53.25	52.00	184T - 326T	1.88	29.25	30.31	27.69	26.50	2.19	2.44	1.50	6.00
490	25.38	29.50	30.31	62.50	57.19	213T - 326T	1.88	31.00	32.06	30.25	31.31	2.19	2.69	1.50	6.00
542	27.63	33.50	33.75	66.50	62.88	213T - 364T	1.88	35.06	34.88	34.94	34.75	2.44	2.94	1.50	6.00
600	30.63	33.50	33.06	70.75	65.19	213T - 365T	2.38	37.63	38.69	40.94	40.63	2.69	3.44	1.50	6.00

AC1001294C

DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

Horizontal, Arr. 3HS/3HA – Class I and II

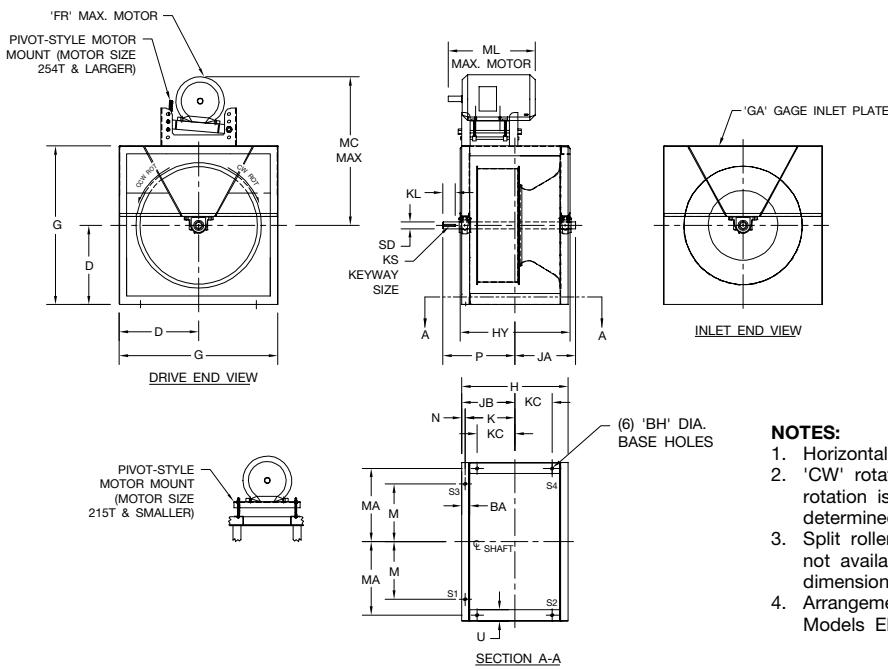
Arr. 3HS



NOTES:

1. Horizontal applications only.
2. 'CW' rotation is standard, 'CCW' rotation is optional. Rotation is determined by viewing the drive end.
3. Fan equipped with standard NEMA slide base.
4. Split roller bearing upgrades are not available on fans with 'SD' dimensions less than 1.44".
5. Arrangement 3HS is available on Models EPF and EPQ.

Arr. 3HA



NOTES:

1. Horizontal applications only.
2. 'CW' rotation is standard, 'CCW' rotation is optional. Rotation is determined by viewing the drive end.
3. Split roller bearing upgrades are not available on fans with 'SD' dimensions less than 1.44".
4. Arrangement 3HA is available on Models EPF and EPQ.

SIZE 3HA 3HS	BA	BH	D	FR	G	GA	H	HY		JA		JB	K	KC	KL	KS		M	MA	MC		MD	ML	N	P		SD		U	
								CL I	CL II	CL I	CL II					CL I	CL II			CL I	CL II									
122A	---	1.50	0.81	10.00	215T	20.00	12	13.75	16.00	16.00	7.75	7.88	6.88	6.25	4.00	2.38	.25x.13	.25x.13	6.75	9.13	26.81	---	---	20.25	0.63	11.13	11.13	1.00	1.19	1.50
150A	---	1.50	0.81	11.00	215T	22.00	12	15.75	18.00	18.00	8.75	8.88	7.88	7.25	5.00	3.38	.25x.13	.25x.13	8.25	10.13	27.81	---	---	20.25	0.63	13.13	13.31	1.00	1.19	1.50
165A	---	1.50	0.81	12.00	215T	24.00	12	17.00	19.25	19.38	9.50	9.50	8.50	7.88	5.50	3.38	.25x.13	.25x.13	8.75	11.13	28.81	---	---	20.25	0.63	13.75	13.75	1.00	1.19	1.50
182	182	1.75	0.81	13.00	215T	26.00	12	19.00	20.75	20.75	10.25	10.31	9.50	8.75	5.25	3.00	.25x.13	.38x.19	9.63	11.50	29.68	27.50	13.00	20.25	0.75	14.13	15.06	1.19	1.44	4.00
200	200	2.25	0.81	14.50	215T	29.00	12	21.38	22.13	23.13	10.94	11.25	10.69	9.69	7.50	3.00	.25x.13	.38x.19	10.63	13.00	31.38	29.00	14.50	20.25	1.00	14.81	15.75	1.19	1.44	4.00
222	222	2.25	0.81	16.00	256T	32.00	10	23.00	23.75	24.75	11.88	12.19	11.50	10.50	8.00	4.00	.38x.19	.38x.19	11.75	14.50	39.38	33.25	16.13	25.75	1.00	17.56	17.69	1.44	1.69	4.00
245	245	2.50	0.81	17.00	256T	34.00	10	25.25	25.50	26.50	12.75	13.06	12.63	11.50	7.50	3.50	.38x.19	.50x.25	12.88	14.50	40.38	34.25	17.13	25.75	1.13	17.94	18.06	1.44	1.94	4.00
270	270	2.50	0.81	19.00	286T	38.00	10	27.25	27.50	28.50	13.75	14.06	13.63	12.50	8.00	3.50	.38x.19	.50x.25	14.13	16.50	43.88	37.75	19.13	28.88	1.13	18.94	19.06	1.44	1.94	4.00
300	300	3.00	0.81	21.00	286T	42.00	10	30.50	30.75	30.75	15.19	15.31	15.25	13.88	9.00	4.50	.38x.19	.50x.25	15.88	17.50	45.88	39.75	21.13	28.88	1.38	21.19	21.50	1.69	1.94	4.75
330	330	3.50	0.81	23.00	326T	46.00	10	33.75	34.00	34.50	17.69	17.88	16.88	15.25	10.75	4.50	.38x.19	.50x.25	17.38	19.50	52.38	44.25	23.00	32.00	1.63	22.44	22.63	1.69	1.94	4.75
365	365	3.50	0.81	25.50	326T	51.00	7	36.63	37.00	38.00	18.06	18.56	18.31	16.69	12.00	4.75	.50x.25	.50x.25	18.88	22.00	54.88	46.75	25.50	32.00	1.63	24.13	24.75	1.94	2.19	4.75
402	402	3.50	0.81	28.00	326T	56.00	7	39.50	39.88	40.88	19.56	20.00	19.75	18.13	13.50	5.50	.50x.25	.50x.25	20.88	24.50	57.50	49.25	28.00	32.00	1.63	26.56	26.94	1.94	2.19	4.75
445	445	4.00	0.81	31.00	365T	62.00	7	43.63	44.00	44.00	21.56	21.75	21.81	19.94	15.81	5.50	.50x.25	.63x.31	22.88	26.50	62.38	54.25	31.25	34.38	1.88	28.50	28.81	2.19	2.44	6.00
490	490	4.00	0.81	34.00	365T	68.00	7	47.13	47.50	47.50	23.31	23.56	23.56	21.69	17.56	5.50	.50x.25	.63x.31	25.38	29.50	65.58	57.25	34.25	34.38	1.88	30.25	30.88	2.19	2.69	6.00
542	542	4.00	0.81	38.00	365T	76.00	7	51.13	51.50	53.50	25.31	26.06	25.56	23.69	19.56	6.63	.63x.31	.75x.38	27.63	33.50	69.38	61.25	38.25	34.38	1.88	33.69	34.63	2.44	2.94	6.00

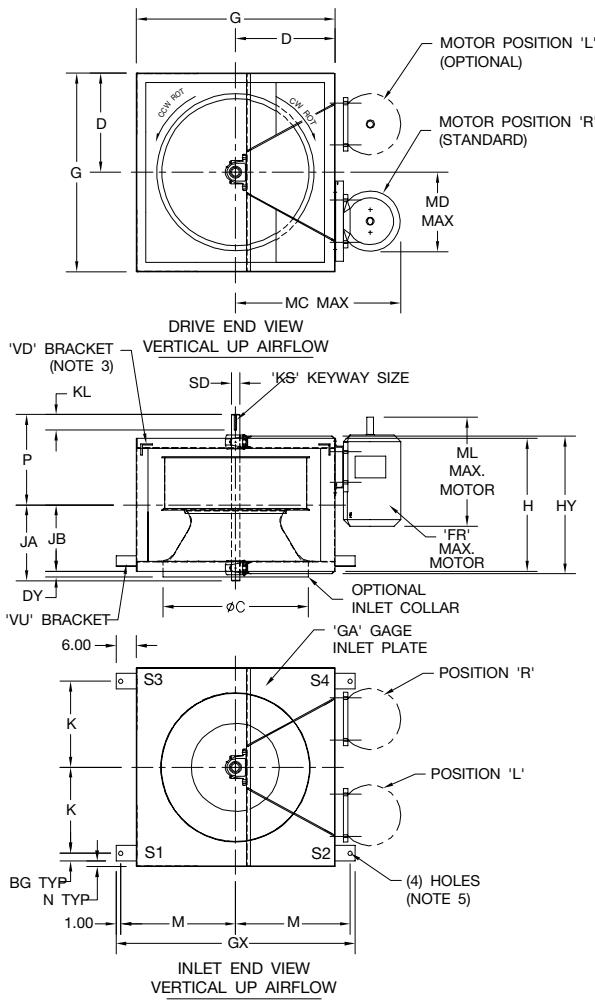
DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

AC1001288D AC1001289B

DIMENSIONAL DATA

Vertical, Arr. 3VS/3VA – Class I and II

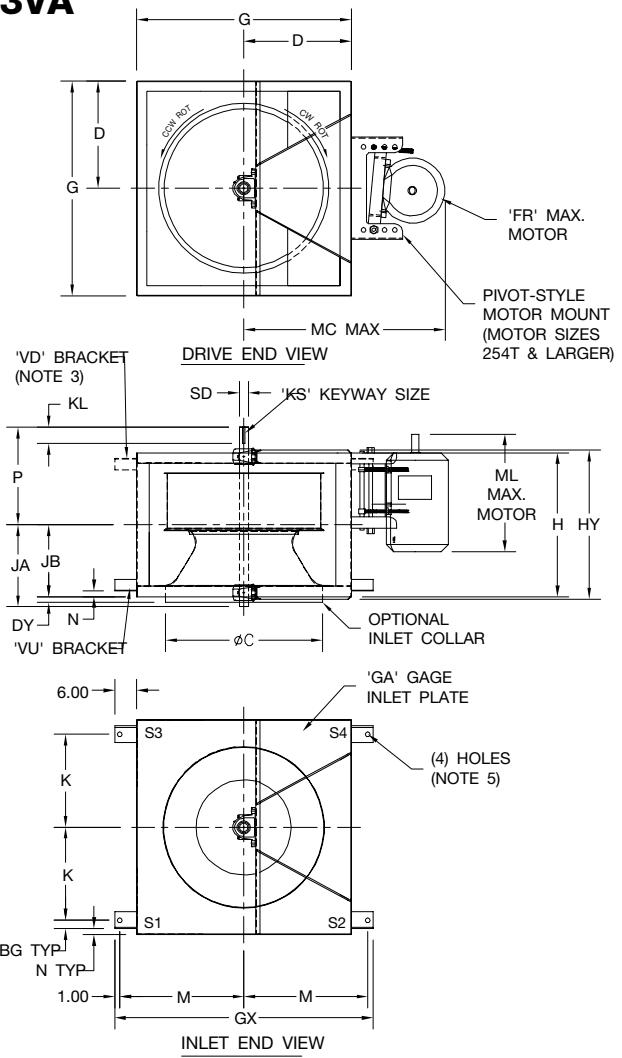
Arr. 3VS



NOTES:

1. Vertical applications only.
2. 'CW' rotation is standard, 'CCW' rotation is optional. Rotation is determined by viewing the drive end.
3. Vertical up (VU) airflow is standard. Vertical down (VD) airflow requires brackets mounted on drive end.
4. Split roller bearing upgrades are not available on vertical fans.
5. Spring bracket holes are sized per spring type. Hole diameters when bracket is used as a mounting foot are as follows:
Size 182–365: 0.56 Size 402–542: 0.81
6. Fans equipped with standard NEMA motor slide base.
7. Arrangement 3VS is available on Models EPF and EPQ.

Arr. 3VA



NOTES:

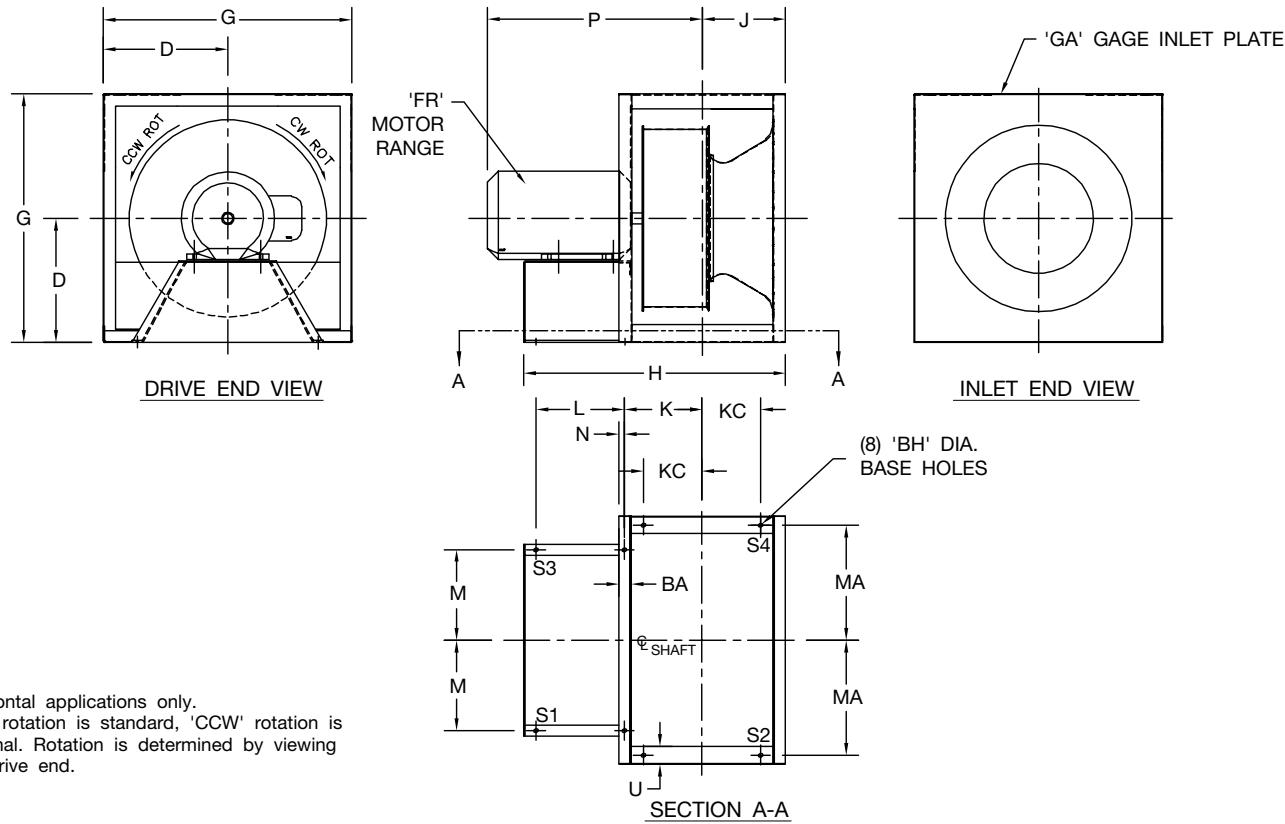
1. Vertical applications only.
2. 'CW' rotation is standard, 'CCW' rotation is optional. Rotation is determined by viewing the drive end.
3. Vertical up (VU) airflow is standard. Vertical down (VD) airflow requires brackets mounted on drive end.
4. Split roller bearing upgrades are not available on vertical fans.
5. Spring bracket holes are sized per spring type. Hole diameters when bracket is used as a mounting foot are as follows:
Size 122A–365: 0.56 Size 402–542: 0.81
6. Arrangement 3VA is available on Models EPF and EPQ.

SIZE	BG	C	D	DY	FR	G	GA	GX	H	HY		JA		JB	K	KL	KS		M	MC		MD		ML		N	P		SD	
										CL I	CL II	CL I	CL II				CL I	CL II		3VA	3VS	3VS	3VA	3VS	CL I	CL II	CL I	CL II		
122A	—	1.13	13.25	10.00	2.13	215T	20.00	12	32.00	13.75	16.00	16.00	7.75	7.88	6.88	7.88	2.38	0.25x0.13	0.25x0.13	15.00	28.75	—	—	20.25	—	1.00	11.13	11.13	1.00	1.19
150A	—	1.13	16.19	11.00	2.13	215T	22.00	12	34.00	15.75	18.00	18.00	8.75	8.88	7.88	8.88	3.38	0.25x0.13	0.25x0.13	16.00	29.75	—	—	20.25	—	1.00	13.13	13.13	1.00	1.19
165A	—	1.13	18.75	12.00	2.13	215T	24.00	12	36.00	17.00	19.25	19.25	9.38	9.50	8.50	9.88	3.38	0.25x0.13	0.25x0.13	17.00	30.75	—	—	20.25	—	1.00	13.75	13.75	1.00	1.19
182	182	1.13	19.50	13.00	1.88	215T	26.00	12	38.00	19.00	20.75	20.75	10.25	10.38	9.50	10.38	3.38	0.25x0.13	0.38x0.19	18.00	31.75	26.00	13.13	20.25	16.25	1.00	14.50	15.38	1.19	1.44
200	200	1.63	21.38	14.50	1.88	215T	29.00	12	41.00	21.38	22.13	23.13	10.94	11.31	10.69	11.38	3.69	0.25x0.13	0.38x0.19	19.50	33.25	29.25	14.50	20.25	20.25	1.50	15.50	16.38	1.19	1.44
222	222	1.63	23.75	16.00	1.88	256T	32.00	10	44.00	23.00	23.75	24.75	11.88	12.19	11.50	12.88	4.56	0.38x0.19	0.38x0.19	21.00	38.31	30.75	16.00	25.75	20.25	1.50	18.13	18.25	1.44	1.69
245	245	1.63	26.00	17.00	1.63	256T	34.00	10	46.00	25.25	25.50	26.50	12.75	13.06	12.63	13.88	4.06	0.38x0.19	0.50x0.25	22.00	39.31	31.75	17.00	25.75	20.25	1.50	18.50	18.63	1.44	1.94
270	270	1.63	28.50	19.00	1.63	286T	38.00	10	50.00	27.25	27.50	28.50	13.75	14.06	13.63	15.88	4.06	0.38x0.19	0.50x0.25	24.00	42.81	33.75	19.00	28.88	20.25	1.50	19.50	19.63	1.44	1.94
300	300	1.63	31.63	21.00	1.13	286T	42.00	10	54.00	30.50	30.75	30.75	15.19	15.31	15.25	17.88	5.06	0.38x0.19	0.50x0.25	26.00	44.81	38.25	21.13	28.88	25.75	1.50	21.75	22.06	1.69	1.94
330	330	1.63	34.75	23.00	1.13	326T	46.00	10	58.00	33.75	34.00	34.00	16.63	16.69	16.88	19.88	5.06	0.38x0.19	0.50x0.25	28.00	51.00	40.25	23.13	32.00	25.75	1.50	22.94	23.19	1.69	1.94
365	365	2.13	38.50	25.50	1.69	326T	51.00	7	63.00	36.63	37.00	38.00	18.06	18.44	18.31	21.88	5.31	0.50x0.25	0.50x0.25	30.50	53.50	42.75	25.63	32.00	25.75	1.50	24.69	25.31	1.94	2.19
402	402	2.13	42.44	28.00	1.69	326T	56.00	7	68.00	39.50	39.88	40.88	19.63	19.88	19.75	24.38	5.94	0.50x0.25	0.50x0.25	33.00	56.00	45.25	28.13	32.00	25.75	1.50	26.94	27.38	1.94	2.19
445	445	2.13	46.88	31.00	1.19	365T	62.00	7	74.00	43.63	44.00	44.00	21.56	21.56	21.81	27.38	6.38	0.50x0.25	0.63x0.31	36.00	61.00	49.75	31.13	34.38	28.88	1.50	29.38	29.69	2.19	2.44
490	490	2.13	51.63	34.00	1.19	365T	68.00	7	80.00	47.13	47.50	47.50	23.19	23.56	30.38	6.50	0.63x0.31	0.63x0.31	39.00	64.00	52.75	34.13	34.38	28.88	1.50	31.25	31.88	2.44	2.69	
542	542	2.13	57.13	38.00	2.19	365T	76.00	7	88.00	51.13	51.50	53.50	25.31	26.06	25.56	34.38	7.50	0.63x0.31	0.88x0.44	43.00	68.00	59.25	38.00	34.38	32.00	1.50	34.56	35.50	2.44	3.44

DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

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Horizontal, Arr. 4 – Class I and II



Class I and II, Size 122A - 270

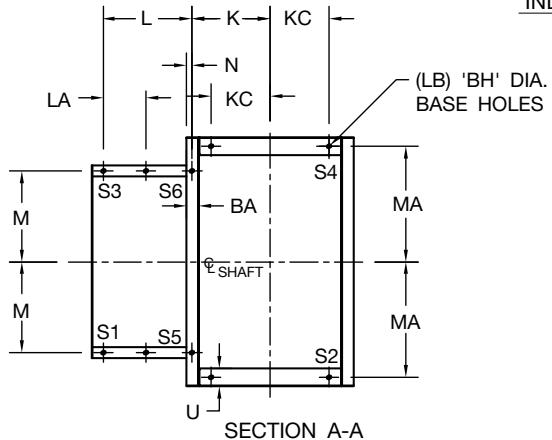
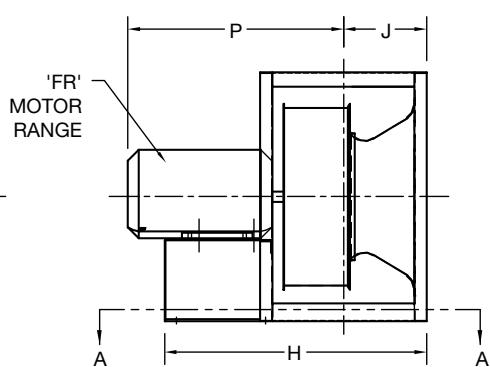
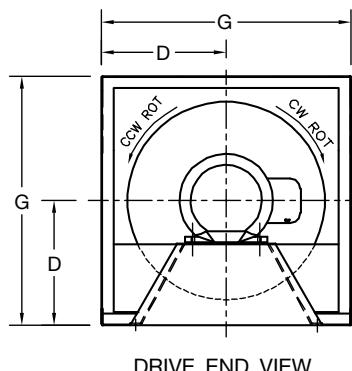
SIZE	BA	BH	D	FR	G	GA	H		J		K		KC		L	M	MA	N	P Max.		U		
							50-77% Width	78-105% Width					50-77% Width	78-105% Width									
122A	1.50	0.81	10.00		56 143T-145T 182T-184T	20.00	12	19.56	20.56	6.38	6.88	5.75	6.25	3.50	4.00	5.38	6.75	9.13	0.63	17.06	17.44	1.50	
								21.63	22.63							7.44				17.19	17.69		
								23.06	24.06							8.88				18.56	19.06		
150A	1.50	0.81	11.00		56 143T-145T 182T-184T	22.00	12	21.44	22.56	7.31	7.88	6.69	7.25	4.44	5.00	5.38	8.25	10.13	0.63	18.00	18.56	1.50	
								23.31	24.44							7.25				18.13	18.69		
								24.69	25.81							8.63				19.50	20.06		
165A	1.50	0.81	12.00		56 143T-145T 182T-184T	24.00	12	22.88	24.13	7.88	8.50	7.25	7.88	4.88	5.50	5.69	8.75	11.13	0.63	18.56	19.19	1.50	
								25.19	26.44							8.00				18.69	19.31		
								26.44	27.69							9.25				20.06	20.69		
182	1.75	0.81	13.00		56 143T-145T 182T-184T 213T-215T	26.00	12	27.56	29.06	8.75	9.50	8.00	8.75	4.50	5.25	8.75	9.63	11.50	0.75	19.31	20.56	4.00	
								28.81	30.31							10.00				20.69	21.94		
								30.56	32.06							11.75				24.06	25.31		
200	2.25	0.81	14.50		143T-145T 182T-184T 213T-215T	29.00	12	29.06	30.69	9.88	10.69	8.88	9.69	6.69	7.50	8.25	9.63	10.63	1.00	19.94	21.13	4.00	
								30.44	32.06							9.63				21.31	22.50		
								32.31	33.94							11.75				24.69	25.88		
222	2.25	0.81	16.00		182T-184T 213T-215T 254T-256T	32.00	10	32.75	34.63	10.56	11.50	9.56	10.50	7.06	8.00	10.56	11.75	14.50	1.00	22.00	24.00	4.00	
								34.56	36.44							12.38				25.38	27.38		
								38.50	40.38							16.31				30.25	32.25		
245	2.50	0.81	17.00		182T-184T 213T-215T 254T-256T	34.00	10	34.56	36.56	11.63	12.63	10.50	11.50	6.50	7.50	10.38	12.13	12.88	14.50	1.13	22.81	27.75	4.00
								36.31	38.31							12.13				26.19	28.13		
								40.31	42.31							16.13				31.06	33.00		
270	2.50	0.81	19.00		213T-215T 254T-256T 284T-286T	38.00	10	37.75	40.00	12.50	13.63	11.38	12.50	6.88	8.00	11.81	14.13	16.50	1.13	27.06	28.88	4.00	
								41.69	43.94							15.75				31.94	33.75		
								43.44	45.69							17.50				34.44	36.25		

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DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

DIMENSIONAL DATA

Horizontal, Arr. 4 – Class I and II



NOTES:

1. Horizontal applications only.
2. 'CW' rotation is standard, 'CCW' rotation is optional. Rotation is determined by viewing the drive end.
3. Spring mounting points S5 & S6 are for sizes 542 and larger.

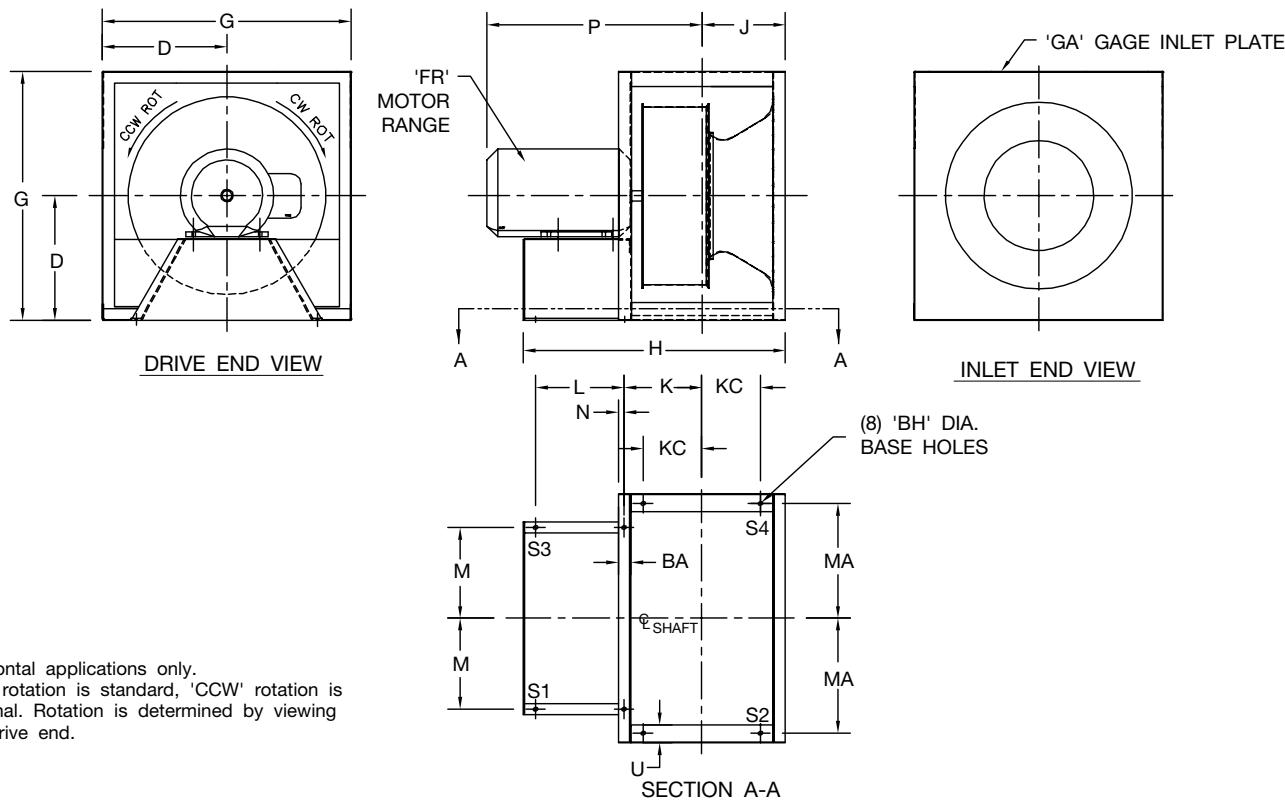
Class I and II, Size 300 - 660

SIZE	BA	BH	D	FR	G	GA	H		J		K		KC		L	LA	LB	M	MA	N	P Max.		U
							50-77% Width	78-105% Width							50-77% Width	78-105% Width							
300	3.00	0.81	21.00	213T-215T	42.00	10	40.31	42.81	14.00	15.25	12.63	13.88	7.75	9.00	11.63	—	8	15.88	17.50	1.38	28.06	29.94	4.75
				254T-256T			44.31	46.81							15.63	—	8				32.94	34.81	
				284T-286T			45.94	48.44							17.25	—	8				35.44	37.31	
330	3.50	0.81	23.00	254T-256T	46.00	10	46.31	49.06	15.50	16.88	13.88	15.25	9.38	10.75	14.88	—	8	17.38	19.50	1.63	33.94	35.88	4.75
				284T-286T			48.06	50.81							16.63	—	8				36.44	38.38	
				324T-326T			49.81	52.56							9.19	9.19	10				38.94	40.88	
365	3.50	0.81	25.50	284T-286T	51.00	7	50.38	53.38	16.81	18.31	15.19	16.69	10.50	12.00	16.31	—	8	18.88	22.00	1.63	37.81	39.31	4.75
				324T-326T			51.25	54.25							17.19	—	8				40.31	41.81	
				364T-365T			51.94	54.94							17.88	—	8				42.06	43.56	
				404T-405T			54.25	57.25							10.09	10.09	10				47.56	49.06	
402	3.50	0.81	28.00	284T-286T	56.00	7	53.13	56.38	18.13	19.75	16.50	18.13	11.88	13.50	16.44	—	8	20.88	24.50	1.63	39.13	40.75	4.75
				324T-326T			54.38	57.63							17.69	—	8				41.63	43.25	
				364T-365T			54.38	57.63							17.69	—	8				43.38	45.00	
				404T-405T			46.50	59.75							9.91	9.91	10				48.88	50.50	
445	4.00	0.81	31.00	324T-326T	62.00	7	60.00	63.63	20.00	21.81	18.13	19.94	14.00	15.81	9.91	9.91	10	22.88	26.50	1.88	43.00	46.50	6.00
				364T-365T			61.13	64.75							10.47	10.47	10				44.75	48.25	
				404T-405T			61.00	64.63							10.41	10.41	10				50.25	52.06	
				324T-326T			60.00	63.63							9.91	9.91	10				48.00	49.50	
490	4.00	0.81	34.00	324T-326T	68.00	7	62.94	66.88	21.56	23.56	19.69	21.69	15.56	17.56	9.78	9.78	10	25.38	29.50	1.88	44.56	48.00	6.00
				364T-365T			64.06	68.00							10.34	10.34	10				46.31	49.75	
				404T-405T			63.81	67.75							10.22	10.22	10				51.81	53.81	
				364T-365T			67.56	72.00							10.34	10.34	10				48.06	51.63	
542	4.00	0.81	38.00	404T-405T	76.00	7	67.25	71.69	23.31	25.56	21.44	23.69	17.31	19.56	10.19	10.19	10	27.63	33.50	1.88	53.56	55.81	6.00
				444T-445T			70.63	75.06							11.88	11.88	10				60.06	62.31	
				364T-365T			72.81	77.69							10.19	10.19	10				50.19	53.56	
				444T-445T			75.50	80.38							11.53	11.53	10				62.19	64.63	
600	5.00	0.81	38.00	404T-405T	76.00	0.25	73.56	78.44	26.38	28.81	24.00	26.44	19.38	21.81	10.56	10.56	10	30.63	33.50	2.38	55.69	58.13	6.00
				444T-445T			75.50	80.38							9.69	9.69	10				52.25	56.19	
				364T-365T			76.38	81.75							10.44	10.44	10				57.75	60.44	
				404T-405T			80.19	85.56							11.81	11.81	10				64.25	66.94	

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Horizontal, Arr. 4 – Class III



Class III, Size 182 - 330

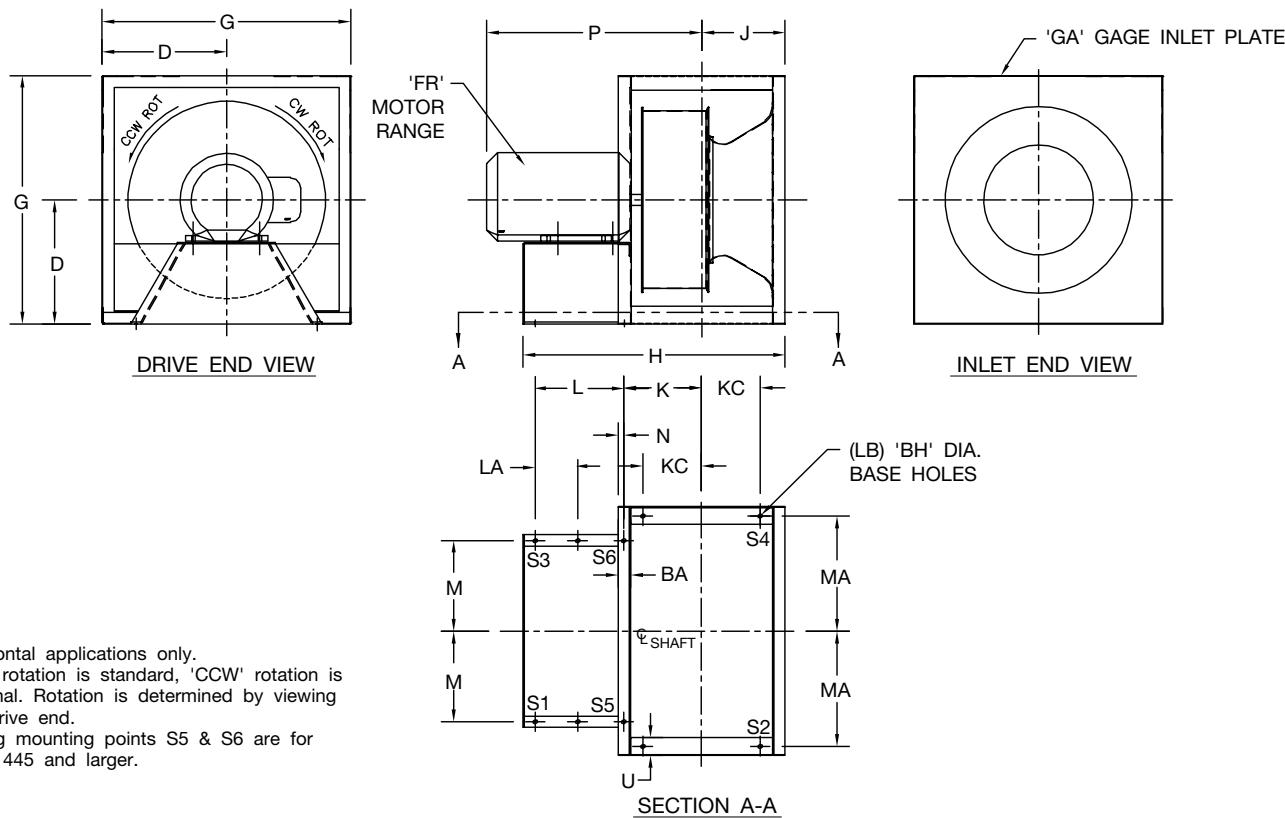
SIZE	BA	BH	D	FR	G	GA	H		J		K		KC		L	M	MA	N	P Max.		U	
							50-77% Width	78-105% Width					50-77% Width	78-105% Width								
182	1.75	0.81	13.00	143T-145T			27.00	28.44	8.75	9.50	8.00	8.75	4.50	5.25	8.13	9.63	11.50	0.75	19.38	20.13	4.00	
				182T-184T			28.25	29.69							9.38	10.88	20.75	21.50	20.75	21.50		
				213T-215T			29.75	31.19							10.88				24.13	24.88		
200	2.25	0.81	14.50	143T-145T			29.13	30.69	9.88	10.69	8.88	9.69	6.69	7.50	8.25	9.63	10.63	13.00	1.00	20.00	20.81	4.00
				182T-184T			30.50	32.06							9.63	10.75	21.38	22.19	24.75	25.56		
				213T-215T			31.63	33.19							10.75							
222	2.25	0.81	16.00	182T-184T			32.56	34.38	10.56	11.50	9.56	10.50	7.06	8.00	10.31	11.19	11.75	14.50	1.00	22.13	23.06	4.00
				213T-215T			33.44	35.25							11.19	15.19	25.50	26.44	30.38	31.31		
				254T-256T			37.44	39.25							15.19							
245	2.50	0.81	17.00	182T-184T			34.94	36.88	11.63	12.63	10.50	11.50	6.50	7.50	10.69	11.31	12.88	14.50	1.13	22.94	23.94	4.00
				213T-215T			35.56	37.50							11.31	15.06	26.31	27.31	31.19	32.19		
				254T-256T			39.31	41.25							15.06							
270	2.50	0.81	19.00	213T-215T			37.56	39.75	12.50	13.63	11.38	12.50	6.88	8.00	11.56	14.69	14.13	16.50	1.13	27.19	28.31	4.00
				254T-256T			40.69	42.88							14.69	16.44	14.13	16.50	1.13	32.06	33.19	
				284T-286T			42.44	44.63							16.44							
300	3.00	0.81	21.00	213T-215T			40.50	42.94	14.00	15.25	12.63	13.88	7.75	9.00	11.75	14.69	15.88	17.50	1.38	28.19	29.44	4.75
				254T-256T			43.44	45.88							14.69	16.19	33.06	34.31	35.56	36.81		
				284T-286T			44.94	47.38							16.19							
330	3.50	0.81	23.00	324T-326T			46.69	49.13	15.50	16.88	13.88	15.25	9.38	10.75	17.94	14.94	17.38	19.50	1.63	38.06	39.31	4.75
				254T-256T			44.94	47.63							17.94	17.25	34.06	35.44	36.56	37.94		
				284T-286T			46.44	49.13							17.25							
330	3.50	0.81	23.00	324T-326T			48.75	51.44							17.25	17.25	39.06	40.44	40.44	40.44		

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DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

DIMENSIONAL DATA

Horizontal, Arr. 4 – Class III



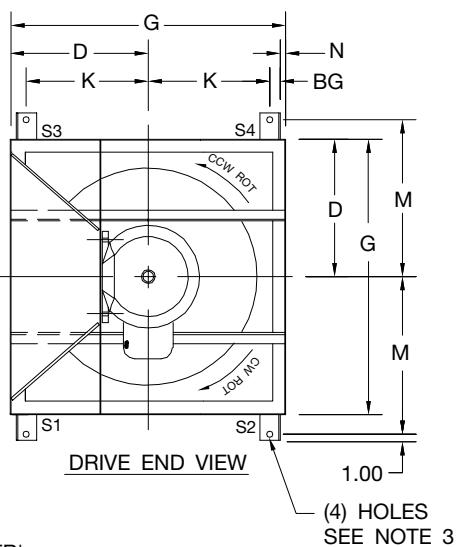
Class III, Size 365 - 660

SIZE	BA	BH	D	FR	G	GA	H		J		K		KC		L	LA	LB	M	MA	N	P Max.		U
							50-77% Width	78-105% Width							50-77% Width	78-105% Width							
365	3.50	0.81	25.50	284T-286T	51.00	0.25	48.25	51.19	16.81	18.31	15.19	19.69	10.50	12.00	14.13	—	8	18.88	22.00	1.63	38.00	39.44	4.75
				324T-326T			49.38	52.31							15.25	—	8				40.50	41.94	
				364T-365T			50.63	53.56							16.50	—	8				42.25	43.69	
				404T-405T			53.63	56.56							9.75	9.75	10				47.75	49.19	
402	3.50	0.81	28.00	284T-286T	56.00	0.25	52.50	55.69	18.13	19.75	16.50	18.13	11.88	13.50	15.75	—	8	20.88	24.50	1.63	39.31	40.88	4.75
				324T-326T			53.75	56.94							17.00	—	8				41.81	43.38	
				364T-365T			53.25	56.44							16.50	—	8				43.56	45.13	
				404T-405T			56.25	59.44							9.75	9.75	10				49.06	50.63	
445	4.00	0.81	31.00	324T-326T	62.00	0.25	56.25	59.81	20.00	21.81	18.13	19.94	14.00	15.81	16.00	—	8	22.88	26.50	1.88	43.19	44.94	6.00
				404T-405T			59.63	63.19							9.69	9.69	10				50.44	52.19	
				444T-445T			63.38	66.94							11.56	11.56	10				56.94	58.69	
				324T-326T			60.06	63.94							16.63	—	8				44.75	46.69	
490	4.00	0.81	34.00	364T-365T	68.00	0.25	60.44	64.31	21.56	23.56	19.69	21.69	15.56	17.56	17.00	—	8	25.38	29.50	1.88	46.50	48.44	6.00
				404T-405T			61.44	65.31							18.00	—	8				52.00	53.94	
				444T-445T			66.19	70.06							11.38	11.38	10				58.50	60.44	
				364T-365T			63.56	67.94							16.63	—	8				48.25	50.44	
542	4.00	0.81	38.00	404T-405T	76.00	0.25	65.44	69.81	23.31	25.56	21.44	23.69	17.31	19.56	9.25	9.25	10	27.63	33.50	1.88	53.75	55.94	6.00
				444T-445T			69.13	73.50							11.09	11.09	10				60.25	62.44	
				364T-365T			71.56	76.38							9.53	9.53	10				50.38	52.81	
				404T-405T			71.31	76.13							9.41	9.41	10				55.88	58.31	
600	5.00	0.81	38.00	444T-445T	76.00	0.31	74.06	78.88	26.38	28.81	24.00	26.44	19.38	21.81	10.78	10.78	10	30.63	33.50	2.38	62.38	64.81	6.00
				364T-365T			78.06	83.38							10.71	10.71	10				52.50	55.44	
				404T-405T			77.69	83.00							10.53	10.53	10				58.00	60.63	
				444T-445T			76.44	84.75							11.41	11.41	10				64.50	67.13	

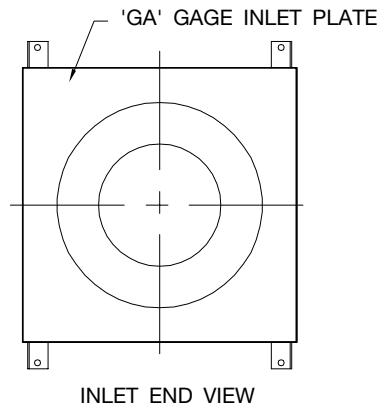
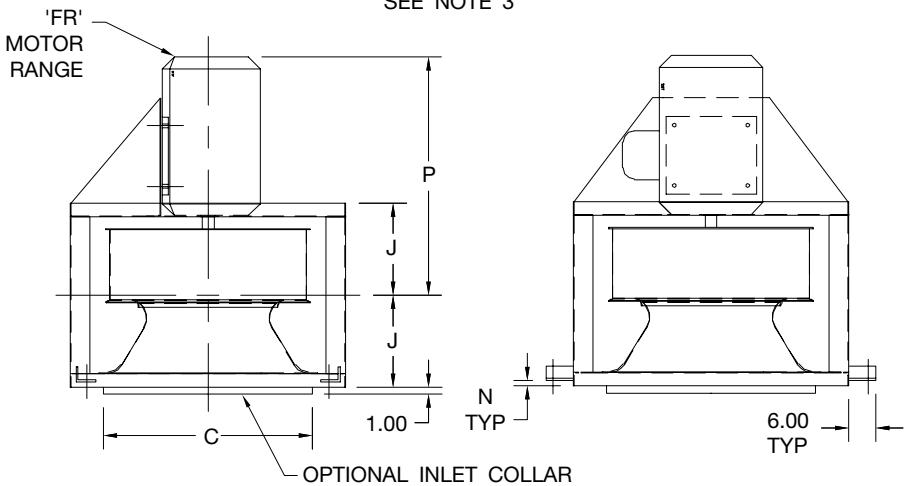
AC1004820A

DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

Vertical, Arr. 4V – Class I and II

**NOTES:**

1. Vertical applications only. (Vertical up airflow shown.)
2. 'CW' rotation is standard, 'CCW' rotation is optional. Rotation is determined by viewing the drive end.
3. Spring bracket holes are sized per spring type. Hole diameters when bracket is used as a mounting foot are as follows:
Size 182-365: 0.56
Size 402-490: 0.81
4. Spring bracket location for Vertical Up airflow only. See AC1001428 for Vertical Down airflow.



SIZE	BG	C	D	FR	G	GA	J		K	M	N	P MAX.	
							50-70% WIDTH	71-105% WIDTH				50-70% WIDTH	71-105% WIDTH
182	1.63	19.50	13.00	143T - 215T	26.00	12	8.75	9.50	10.38	18.00	1.00	25.13	26.00
200	1.63	21.38	14.50	143T - 215T	29.00	12	9.88	10.69	11.38	19.50	1.50	25.63	26.75
222	1.63	23.75	16.00	182T - 256T	32.00	10	10.56	11.50	12.88	21.00	1.50	31.88	33.00
245	1.63	26.06	17.00	182T - 256T	34.00	10	11.63	12.63	13.88	22.00	1.50	32.63	33.75
270	1.63	28.50	19.00	213T - 286T	38.00	10	12.50	13.63	15.88	24.00	1.50	35.88	37.00
300	1.63	31.63	21.00	213T - 286T	42.00	10	14.00	15.25	17.88	26.00	1.50	36.88	38.00
330	1.63	34.75	23.00	254T - 326T	46.00	10	15.50	16.88	19.88	28.00	1.50	40.25	42.13
365	2.13	38.50	25.50	284T - 405T	51.00	7	16.81	18.31	21.88	30.50	1.50	48.50	51.25
402	2.13	42.44	28.00	284T - 405T	56.00	7	18.13	19.75	24.38	33.00	1.50	49.88	52.63
445	2.13	46.88	31.00	324T - 405T	62.00	7	20.00	21.81	27.38	36.00	1.50	52.88	54.88
490	2.13	51.63	34.00	324T - 405T	68.00	7	21.56	23.56	30.38	39.00	1.50	54.19	56.50

AC1001426

AC1001427

AC1001428

DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

TYPICAL SPECIFICATIONS



**Model
EPF**

Fans shall be Model EPF centrifugal plenum (plug) type, as manufactured by Twin City Fan & Blower, Minneapolis, Minnesota.

PERFORMANCE — Performance ratings shall conform to AMCA Standard 205 (fan efficiency grade), 211 (air performance) and 311 (sound performance). Fans shall be tested in accordance with ANSI/AMCA Standard 210 (air performance) and 300 (sound performance) in an AMCA accredited laboratory. Fans shall be licensed to bear the AMCA certified ratings seal for both sound and air, and fan efficiency grade (FEG). Arrangement 3 fans shall be tested and rated with shaft, bearings, and bearing bar in the inlet Sound certification shall apply to both inlet and outlet sound power levels.

Fans shall have a sharply rising pressure characteristic extending through the operating range and continuing to rise beyond the peak efficiency to ensure quiet and stable operation. Fans shall have a non-overloading design with self-limiting horsepower characteristics and shall reach a peak in the normal selection area. All fans shall be capable of operating over the minimum pressure class limits as specified in AMCA Standard 99.

CONSTRUCTION — Fans shall be designed without a scroll type housing and shall incorporate a non-overloading type backward inclined airfoil blade wheel, heavy-gauge reinforced steel inlet plate, structural steel frame, and shaft and bearings.

FRAME AND INLET PANEL — Inlet panels shall be of heavy-gauge reinforced steel construction. The inlet panel incorporates a removable spun inlet cone designed for smooth airflow into the accompanying inlet retaining ring of the fan wheel. A square, formed lip suitable for attachment of a boot connector shall surround the unit.

WHEEL — Wheels shall have a spun non-tapered style blade retaining ring on the inlet side to allow higher efficiencies over the performance range of the fan. Sizes 245 and smaller shall have airfoil-shaped extruded aluminum blades. Sizes 270 and larger shall have die-formed airfoil steel blades with the option of extruded aluminum blades. All wheels on direct drive arrangement 4 fans shall have airfoil-shaped extruded aluminum blades. All hollow blade wheels shall be continuously welded around all edges. EPF wheels shall have nine blades for high efficiencies.

SHAFT — Shafts shall be AISI 1045 hot rolled steel, accurately turned, ground, polished, and ring gauged for verification. Shafts shall be sized for the first critical speed of at least 1.43 times the maximum speed. All shafts must be dial indicated for straightness after the keyways are cut and straightened as required.

FAN BEARINGS — Bearings shall be heavy duty, grease lubricated, spherical roller or adapter mounted anti-friction ball, self-aligning, pillow block type and selected for a minimum bearing life (AFBMA L-10) in excess of 80,000 hours at the maximum fan RPM. All bearings shall be equipped with greasable zerk fittings and, where necessary, extended lube lines for easy access for lubrication.

DRIVE — Motor sheaves shall be cast iron, variable pitch on applications 10 HP and smaller, and fixed pitch on 15 HP and larger. Drives and belts shall be rated for 150% of the required motor HP.

FINISH AND COATING — The entire fan assembly, excluding the shaft, shall be thoroughly degreased and deburred before application of a rust-preventative primer. After the fan is completely assembled, a finish coat of paint shall be applied to the entire assembly. The fan shaft shall be coated with a petroleum-based rust protectant. Aluminum components shall be unpainted.

ACCESSORIES — When specified, accessories shall be provided by Twin City Fan & Blower to maintain one source responsibility.

VARIABLE INLET VANES — When specified, the variable inlet vanes shall be internal "nested" type. Each assembly is to have eleven vanes on sizes 245 and larger, and eight vanes on sizes 182 through 222. Each vane assembly shall be complete with quadrant and handle, suitable for manual or automatic operation. Construction shall be heavy-gauge and shall be of the cantilever design. Vanes are lubricated for life with a high quality moisture-resistant lubricant.

FACTORY RUN TEST — All fans prior to shipment shall be completely assembled and test run as a unit at the specified operating speed or maximum RPM allowed for the particular construction type. Maximum vibration shall be within the limits of ANSI/AMCA 204 Fan Application Category BV-3. Balance readings shall be taken by electronic type equipment in the axial, vertical, and horizontal directions on each of the bearings. Records shall be maintained and a written copy shall be available upon request.

GUARANTEE — The manufacturer shall guarantee the workmanship and materials for its EPF fans for at least one (1) year from startup or eighteen (18) months from shipment, whichever occurs first.

TYPICAL SPECIFICATIONS

Model
EPFN



Fans shall be Model EPFN centrifugal plenum (plug) type, as manufactured by Twin City Fan & Blower, Minneapolis, Minnesota.

PERFORMANCE — Performance ratings shall conform to AMCA Standard 205 (fan efficiency grade), 211 (air performance) and 311 (sound performance). Fans shall be tested in accordance with ANSI/AMCA Standard 210 (air performance) and 300 (sound performance) in an AMCA accredited laboratory. Fans shall be licensed to bear the AMCA certified ratings seal for both sound and air, and fan efficiency grade (FEG). Sound certification shall apply to both inlet and outlet sound power levels.

Fans shall have a sharply rising pressure characteristic extending through the operating range and continuing to rise beyond the peak efficiency to ensure quiet and stable operation. Fans shall have a non-overloading design with self-limiting horsepower characteristics and shall reach a peak in the normal selection area. All fans shall be capable of operating over the minimum pressure class limits as specified in AMCA Standard 99.

CONSTRUCTION — Fans shall be designed without a scroll type housing and shall incorporate a non-overloading type backward inclined airfoil blade wheel, heavy-gauge reinforced steel inlet plate, structural steel frame, and shaft and bearings.

FRAME AND INLET PANEL — Inlet panels shall be of heavy-gauge reinforced steel construction. The inlet panel incorporates a removable spun inlet cone designed for smooth airflow into the accompanying inlet retaining ring of the fan wheel. A square, formed lip suitable for attachment of a boot connector shall surround the unit.

WHEEL — Wheels shall have a spun non-tapered style blade retaining ring on the inlet side to allow higher efficiencies over the performance range of the fan. Sizes 245 and smaller shall have airfoil-shaped extruded aluminum blades. Sizes 270 and larger shall have die-formed airfoil steel blades with the option of extruded aluminum blades. All wheels on direct drive arrangement 4 fans shall have airfoil-shaped extruded aluminum blades. All hollow blade wheels shall be continuously welded around all edges. EPFN wheels shall have nine blades for high efficiencies.

SHAFT — Shafts shall be AISI 1045 hot rolled steel, accurately turned, ground, polished, and ring gauged for verification. Shafts shall be sized for the first critical speed of at least 1.43 times the maximum speed. All shafts must be dial indicated for straightness after the keyways are cut and straightened as required.

FAN BEARINGS — Bearings shall be heavy duty, grease lubricated, spherical roller or adapter mounted anti-friction ball, self-aligning, pillow block type and selected for a minimum bearing life (AFBMA L-10) in excess of 80,000 hours at the maximum fan RPM. All bearings shall be equipped with greasable zerk fittings and, where necessary, extended lube lines for easy access for lubrication.

DRIVE — Motor sheaves shall be cast iron, variable pitch on applications 10 HP and smaller, and fixed pitch on 15 HP and larger. Drives and belts shall be rated for 150% of the required motor HP.

FINISH AND COATING — The entire fan assembly, excluding the shaft, shall be thoroughly degreased and deburred before application of a rust-preventative primer. After the fan is completely assembled, a finish coat of paint shall be applied to the entire assembly. The fan shaft shall be coated with a petroleum-based rust protectant. Aluminum components shall be unpainted.

ACCESSORIES — When specified, accessories shall be provided by Twin City Fan & Blower to maintain one source responsibility.

VARIABLE INLET VANES — When specified, the variable inlet vanes shall be internal "nested" type. Each assembly is to have eleven vanes on sizes 245 and larger, and eight vanes on sizes 182 through 222. Each vane assembly shall be complete with quadrant and handle, suitable for manual or automatic operation. Construction shall be heavy-gauge and shall be of the cantilever design. Vanes are lubricated for life with a high quality moisture-resistant lubricant.

FACTORY RUN TEST — All fans prior to shipment shall be completely assembled and test run as a unit at the specified operating speed or maximum RPM allowed for the particular construction type. Maximum vibration shall be within the limits of ANSI/AMCA 204 Fan Application Category BV-3. Balance readings shall be taken by electronic type equipment in the axial, vertical, and horizontal directions on each of the bearings. Records shall be maintained and a written copy shall be available upon request.

GUARANTEE — The manufacturer shall guarantee the workmanship and materials for its EPFN fans for at least one (1) year from startup or eighteen (18) months from shipment, whichever occurs first.

TYPICAL SPECIFICATIONS



**Model
EPQ**

Fans shall be Model EPQ centrifugal plenum (plug) type, as manufactured by Twin City Fan & Blower, Minneapolis, Minnesota.

PERFORMANCE — Performance ratings shall conform to AMCA Standard 205 (fan efficiency grade), 211 (air performance) and 311 (sound performance). Fans shall be tested in accordance with ANSI/AMCA Standard 210 (air performance) and 300 (sound performance) in an AMCA accredited laboratory. Fans shall be licensed to bear the AMCA certified ratings seal for both sound and air, and fan efficiency grade (FEG). Arrangement 3 fans shall be tested and rated with shaft, bearings, and bearing bar in the inlet Sound certification shall apply to both inlet and outlet sound power levels.

Fans shall have a sharply rising pressure characteristic extending through the operating range and continuing to rise beyond the peak efficiency to ensure quiet and stable operation. Fans shall have a non-overloading design with self-limiting horsepower characteristics and shall reach a peak in the normal selection area. All fans shall be capable of operating over the minimum pressure class limits as specified in AMCA Standard 99.

CONSTRUCTION — Fans shall be designed without a scroll type housing and shall incorporate a non-overloading type backward inclined airfoil blade wheel, heavy-gauge reinforced steel inlet plate, structural steel frame, and shaft and bearings.

FRAME AND INLET PANEL — Inlet panels shall be of heavy-gauge reinforced steel construction. The inlet panel incorporates a removable spun inlet cone designed for smooth airflow into the accompanying inlet retaining ring of the fan wheel. A square, formed lip suitable for attachment of a boot connector shall surround the unit.

WHEEL — Wheels shall have a spun non-tapered style blade retaining ring on the inlet side to allow higher efficiencies over the performance range of the fan. Sizes 245 and smaller shall have airfoil-shaped extruded aluminum blades. Sizes 270 and larger shall have die-formed airfoil steel blades with the option of extruded aluminum blades. All wheels on direct drive arrangement 4 fans shall have airfoil-shaped extruded aluminum blades. All hollow blade wheels shall be continuously welded around all edges. EPQ wheels shall have twelve blades for better sound quality. All wheels shall be statically and dynamically balanced on precision electronic balancers to a Balance Quality Grade G6.3 per ANSI/AMCA 204 or better.

SHAFT — Shafts shall be AISI 1045 hot rolled steel, accurately turned, ground, polished, and ring gauged for verification. Shafts shall be sized for the first critical speed of at least 1.43 times the maximum speed. All shafts must be dial indicated for straightness after the keyways are cut and straightened as required.

FAN BEARINGS — Bearings shall be heavy duty, grease lubricated, spherical roller or adapter mounted anti-friction ball, self-aligning, pillow block type and selected for a minimum bearing life (AFBMA L-10) in excess of 80,000 hours at the maximum fan RPM. All bearings shall be equipped with greasable zerk fittings and, where necessary, extended lube lines for easy access for lubrication.

DRIVE — Motor sheaves shall be cast iron, variable pitch on applications 10 HP and smaller, and fixed pitch on 15 HP and larger. Drives and belts shall be rated for 150% of the required motor HP.

FINISH AND COATING — The entire fan assembly, excluding the shaft, shall be thoroughly degreased and deburred before application of a rust-preventative primer. After the fan is completely assembled, a finish coat of paint shall be applied to the entire assembly. The fan shaft shall be coated with a petroleum-based rust protectant. Aluminum components shall be unpainted.

ACCESSORIES — When specified, accessories shall be provided by Twin City Fan & Blower to maintain one source responsibility.

VARIABLE INLET VANES — When specified, the variable inlet vanes shall be internal "nested" type. Each assembly is to have eleven vanes on sizes 245 and larger, and eight vanes on sizes 182 through 222. Each vane assembly shall be complete with quadrant and handle, suitable for manual or automatic operation. Construction shall be heavy-gauge and shall be of the cantilever design. Vanes are lubricated for life with a high quality moisture-resistant lubricant.

FACTORY RUN TEST — All fans prior to shipment shall be completely assembled and test run as a unit at the specified operating speed or maximum RPM allowed for the particular construction type. Maximum vibration shall be within the limits of ANSI/AMCA 204 Fan Application Category BV-3. Balance readings shall be taken by electronic type equipment in the axial, vertical, and horizontal directions on each of the bearings. Records shall be maintained and a written copy shall be available upon request.

GUARANTEE — The manufacturer shall guarantee the workmanship and materials for its EPQ fans for at least one (1) year from startup or eighteen (18) months from shipment, whichever occurs first.

TYPICAL SPECIFICATIONS

Model

EPQN



Fans shall be Model EPQN centrifugal plenum (plug) type, as manufactured by Twin City Fan & Blower, Minneapolis, Minnesota.

PERFORMANCE — Performance ratings shall conform to AMCA Standard 205 (fan efficiency grade), 211 (air performance) and 311 (sound performance). Fans shall be tested in accordance with ANSI/AMCA Standard 210 (air performance) and 300 (sound performance) in an AMCA accredited laboratory. Fans shall be licensed to bear the AMCA certified ratings seal for both sound and air, and fan efficiency grade (FEG). Sound certification shall apply to both inlet and outlet sound power levels.

Fans shall have a sharply rising pressure characteristic extending through the operating range and continuing to rise beyond the peak efficiency to ensure quiet and stable operation. Fans shall have a non-overloading design with self-limiting horsepower characteristics and shall reach a peak in the normal selection area. All fans shall be capable of operating over the minimum pressure class limits as specified in AMCA Standard 99.

CONSTRUCTION — Fans shall be designed without a scroll type housing and shall incorporate a non-overloading type backward inclined airfoil blade wheel, heavy-gauge reinforced steel inlet plate, structural steel frame, and shaft and bearings.

FRAME AND INLET PANEL — Inlet panels shall be of heavy-gauge reinforced steel construction. The inlet panel incorporates a removable spun inlet cone designed for smooth airflow into the accompanying inlet retaining ring of the fan wheel. A square, formed lip suitable for attachment of a boot connector shall surround the unit.

WHEEL — Wheels shall have a spun non-tapered style blade retaining ring on the inlet side to allow higher efficiencies over the performance range of the fan. Sizes 245 and smaller shall have airfoil-shaped extruded aluminum blades. Sizes 270 and larger shall have die-formed airfoil steel blades with the option of extruded aluminum blades. All wheels on direct drive arrangement 4 fans shall have airfoil-shaped extruded aluminum blades. All hollow blade wheels shall be continuously welded around all edges. EPQN wheels shall have twelve blades for better sound quality. All wheels shall be statically and dynamically balanced on precision electronic balancers to a Balance Quality Grade G6.3 per ANSI/AMCA 204 or better.

SHAFT — Shafts shall be AISI 1045 hot rolled steel, accurately turned, ground, polished, and ring gauged for verification. Shafts shall be sized for the first critical speed of at least 1.43 times the maximum speed. All shafts must be dial indicated for straightness after the keyways are cut and straightened as required.

FAN BEARINGS — Bearings shall be heavy duty, grease lubricated, spherical roller or adapter mounted anti-friction ball, self-aligning, pillow block type and selected for a minimum bearing life (AFBMA L-10) in excess of 80,000 hours at the maximum fan RPM. All bearings shall be equipped with greasable zerk fittings and, where necessary, extended lube lines for easy access for lubrication.

DRIVE — Motor sheaves shall be cast iron, variable pitch on applications 10 HP and smaller, and fixed pitch on 15 HP and larger. Drives and belts shall be rated for 150% of the required motor HP.

FINISH AND COATING — The entire fan assembly, excluding the shaft, shall be thoroughly degreased and deburred before application of a rust-preventative primer. After the fan is completely assembled, a finish coat of paint shall be applied to the entire assembly. The fan shaft shall be coated with a petroleum-based rust protectant. Aluminum components shall be unpainted.

ACCESSORIES — When specified, accessories shall be provided by Twin City Fan & Blower to maintain one source responsibility.

VARIABLE INLET VANES — When specified, the variable inlet vanes shall be internal "nested" type. Each assembly is to have eleven vanes on sizes 245 and larger, and eight vanes on sizes 182 through 222. Each vane assembly shall be complete with quadrant and handle, suitable for manual or automatic operation. Construction shall be heavy-gauge and shall be of the cantilever design. Vanes are lubricated for life with a high quality moisture-resistant lubricant.

FACTORY RUN TEST — All fans prior to shipment shall be completely assembled and test run as a unit at the specified operating speed or maximum RPM allowed for the particular construction type. Maximum vibration shall be within the limits of ANSI/AMCA 204 Fan Application Category BV-3. Balance readings shall be taken by electronic type equipment in the axial, vertical, and horizontal directions on each of the bearings. Records shall be maintained and a written copy shall be available upon request.

GUARANTEE — The manufacturer shall guarantee the workmanship and materials for its EPQN fans for at least one (1) year from startup or eighteen (18) months from shipment, whichever occurs first.

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