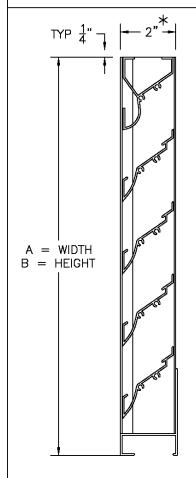
EXTRUDED ALUMINUM, 2" DEEP, FIXED DRAINABLE BLADE



MODEL LE-58 STANDARD SPECIFICATION

FRAME: 2" DEEP CHANNEL, .063 THICK 6063-T5 ALUMINUM ALLOY

.063" THICK 6063-T5 ALUMINUM ALLOY. BLADES:

1/2" REMOVABLE EXPANDED ALUMINUM BIRD SCREEN, SCREEN:

LOCATED INTERIOR.

FINISH: MILL.

96" x 96" MAX. PANEL SIZE:

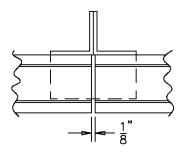
12" x 12" MIN. PANEL SIZE:

DIMENSIONS: "A" (WIDTH) AND "B" (HEIGHT) ARE OPENING SIZES.

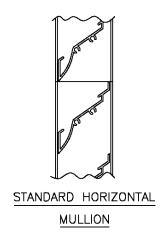
LOUVERS ARE MADE 1/2" UNDERSIZED

* PANELS OVER 48" WIDE WILL BE 3-1/2" DEEP DUE TO A VERTICAL

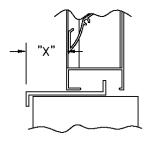
INTERIOR BLADE SUPPORT ANGLE.



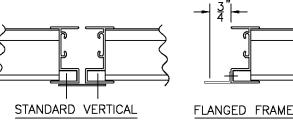
SECTION VIEW



MULLION



EXTENDED SILL **OPTIONAL**



FLANGED FRAME **OPTIONAL** (JAMB SHOWN)

ARCHITECTURAL OPTIONAL



AWV certifies that the model LE-58 louver shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to air performance ratings and water penetration ratings.

american warming and ventilating

A MESTEK COMPANY

7301 INTERNATIONAL DRIVE Phone (419) 865-5000

HOLLAND, OHIO Fax (419) 865-1375

LE-58 STATIONARY LOUVER

DRN. BY	DWG. NO.	REV.
JVC		114.
DATE	1	
3/21/07		
5/21/6/		

Water Penetration Pressure Drop

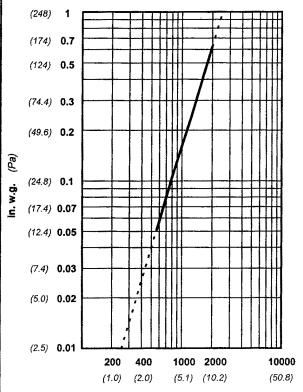
Free Area

: 0.01 oz (3.0 g) at 872 fpm (4.43 m/s) recommended free area velocity

: 0.15 in wg (37.2 Pa.) at 872 fpm (4.43 m/s) and 6775 scfm (3.2 scm/s)

: 7.77 sq ft (0.722 sq m) = 48.6% for 48" x 48" (1.22m x 1.22m) test size

INTAKE PRESSURE DROP



VELOCITY THROUGH FREE AREA fpm (m/s)

standard air- .075 lbs per cu ft
Ratings do not include the effect of a wire bird screen
Test based on a 48" x 48" test size per AMCA Standard 511



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LE-58

Below is an explanation of how to use the AMCA Performance data for the recommended free area velocity of 872 fpm (4.43 m/s).

To determine minimum free area required for louver:

Step #1: Divide the required CFM flow by the maximum recommended free area velocity.

Step #2: Select the most desirable louver size, from the free area table, that meets the minimum free area requirement.

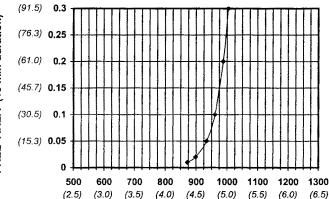
Step #3: Compare specified performance to the certified water penetration and pressure drop ratings.

FREE AREA IN SQUARE FEET (sq meters)

	WIDTH										
	in.	12	24	36	48	60	72	84	96		
	mm	305	610	914	1219	1524	1829	2134	2438		
	12	0.26	0.58	0.89	1.21	1.49	1.81	2.13	2.45		
	305	0.024	0.054	0.083	0.112	0.138	0.168	0.198	0.228		
	24	0.72	1.61	2.51	3.40	4.18	5.07	5.96	6.86		
1 1	610	0.067	0.150	0.233	0.316	0.388	0.471	0.554	0.637		
	36	1.19	2.65	4.12	5.59	6.87	8.34	9.81	11.27		
⊢	914	0.111	0.246	0.383	0.519	0.638	0.775	0.911	1.047		
неіснт	48	1.65	3.69	5.73	7.77	9.56	11.60	13.64	15.69		
<u> </u>	1219	0.153	0.343	0.533	0.722	0.888	1.078	1.268	1.457		
=	60	2.02	4.52	7.02	9.53	11.71	14.22	16.72	19.22		
	1524	0.188	0.420	0.652	0.885	1.088	1.321	1.553	1.786		
	72	2.48	5.56	8.64	11.71	14.40	17.48	20.55	23.63		
	1829	0.230	0.517	0.803	1.088	1.338	1.624	1.909	2.195		
	84	2.95	6.60	10.25	13.90	17.09	20.74	24.39	28.04		
	2134	0.274	0.613	0.952	1.291	1.588	1.927	2.266	2.605		
	96	3.41	7.64	11.86	16.09	19.78	24.01	28.23	32.46		
	2438	0.317	0.710	1.102	1.495	1.838	2.231	2.623	3.016		

WATER PENETRATION

oz per sq ft (grams/m²) FREE AREA (15 min duration)



VELOCITY THROUGH FREE AREA fpm (m/s)

Both maximum recommended free area velocity and beginning of water penetration are 872 fpm at standard air -.075 lbs per cu ft. The above water penetration data is based on mill finish, 48" x 48" test size per AMCA Standard 511.

Openings that require multiple louver panels in both width and height will require internal structural supports. It is recommended that large openings be divided with structural members so that the louvers will span either width or height with a single panel. Unusually high wind loading may require structural supports on non-multiple wide and multiple high assemblies. Structural supports and mounting accessories are not supplied as a standard.

Example:

Given: 15000 CFM design flow

Step #1:

min. free area =

Design CFM
Max. Recommended Velocity

= $\frac{15000}{872}$ = 17.2 sq ft

Step #2: From the free area table above the approximate louver size is 72" x 72" = (17.48 sq ft)