Axial Fans

Medium pressure fan series





About Us

LTi Ventilatoren, we deal in indoor air quality (IAQ), an important ingredient of life from past 10 years. With the long history & experience of manufacturing of ventilation products with our colleagues having more than 30 years of experience, LTi Ventilatoren have been able to setup several production plants across the globe. Our long experience & efforts we put into our R&D, we are successfully able to develop new innovative products with higher efficiencies & low noise levels.

Our name LTi, L-Long term T-Technical i-Innovative, supports our concept of continuous growth with our technical innovations on our existing product range & to develop new products for ever growing markets.

Our wide product range includes Axial fans, Bifurcated axial fans, belt driven axial fans, Jet fans, centrifugal fans, In-line fans, mixed flow fans, special application fans for



chemical resistance & battery room applications. Our customers are in domestic sector, commercial sector, industries, power sector & infrastructure of ventilation market.

LTi Ventilatoren (Asia) Pte Ltd, established to support local market by producing complete range of fans with national/international technologies to serve our customers locally & globally.

Our experience in the ventilation systems give our customers confidence to have most efficient/economical solutions for their ventilation requirements. This confidence in LTi & its high quality products is backed by excellent pre/after sales services by our experienced sales & technical staff.

We provide complete solutions to ventilation problems arising from air & sound. With this catalogue of fans, we provide our customers the complete overview fan range LTi can offer to the market. For further detailed discussions & information kindly feel free to contact our local sales company/distributor/dealer worldwide.

Quality standards

Our focus is customer satisfaction, which comes through with best quality & accurate deliveries. We believe in quality products. Our products have been tested & endorsed in Singapore by PSB (Productivity& standard board) & all performances are in accordance to AMCA standards 210 for air & AMCA standard 300 for sound. For high temperature fans we follow BS/EN standards for different temperatures & time classifications.



Our Projects



Project Name : ITE College & HQ @ AMK



Project Name: The Estuary

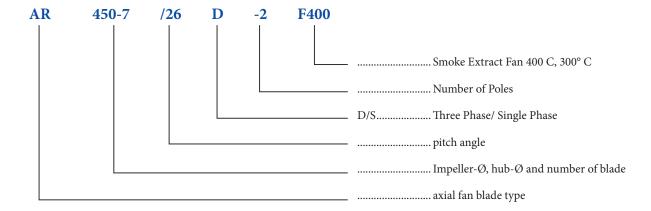


Project Name : Suki Sushi



Project Name : Central Fire Station

Fan Code



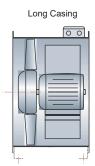
Features and construction

Types and duties

Lti-Axial flow-fans are specially manufactured for all applications and mounting positions in casing sizes 315 up to 1250 mm diameter. The performance range is from 1000 up to 360000 m³/h on air volume, at static pressure up to 1500 Pa. Higher pressures are possible on multi-stage versions, contra-rotating. The curves show in this catalogue are for smoke extract version up to 300 C only. For F 400 C, please approach Lti's staff for assistance.

Casing:

Fan casing are fabricated using mild steel and treated with hot dip galvanised or epoxy coating after manufacturing. Standard length fans are large casing type which cover overall length of the impeller and motor. The motor leads (cover by flexible conduit) are connected to the terminal box on the fan casing. Where there is limited mounting for the ducts, short casing are used for installation. The motor cable are taken directly to the T-box of the motor.





Impellers

Lti-impellers, hubs and blades are made of die-cast aluminium alloy, the sophisticated aerodynamical profile guarantees high efficiency and low noise. The manual pitch adjustable blades allow maximum flexibility to match individual airflow requirement. The variable number of blades increases the performance range. Each impeller is statically and dynamically balanced and checked to ensure smooth operation. All impeller examined by X-ray to ensure flawless castings

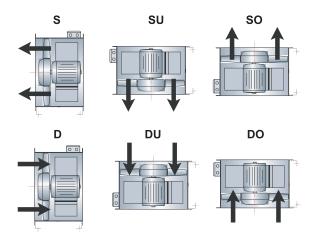
Motors

Lti uses totally enclosed fan cool squirrel cage motors rated to IEC 34, if required also in accordance to EPACT. The standard motors have Class F and H class of Insulation and protection class IP 55. Ambient temperature of the operation is +40°C, with 2 or 3 speeds, TAB-or DUAL-wounded are also available. The motor bearings have a L10 life.

Forms of running

Lti-Axial flow fans are available for all forms of running.

The chart information shows all standard forms of running, Standard form of running is Type D. Form of running is especially relevant when weather proof motors are required. Arrows indicating correct rotation and direction of airflow are shown on the fan casing. Performance for S, SU, and SO airflow is not licensed by AMCA International.



Fan performance curves

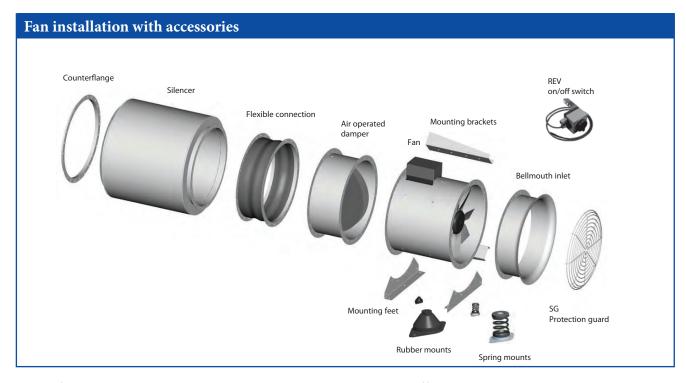
The performance curves for these fan types have been established in mounting position D (installed on the pressure side and suction side) and show the total pressure increase pt as a function of the volume flow. The dynamic pressure pd2 refers to the flange cross section at the outlet side of the fan.

Ordering the fan

After selection of the fan best for your needs please order as follows:

- Fan type, casing version and running form
- Fan code and type: see below
- Quantity required
- Duty required at standard air and temperature, air volume in m³/h at static pressure in Pa.
- Motor power rating in KW
- Electrical supply
- Ancillaries required





Fan selection

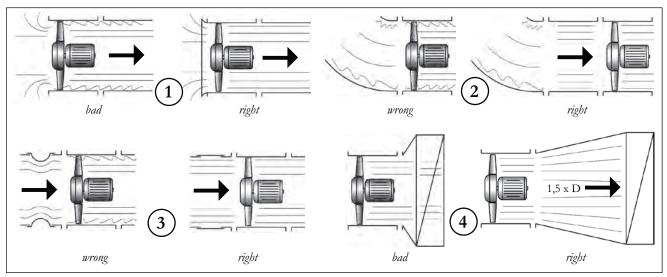
The chosen operating point of the fan has to be on or under the curve for the selected blade angle. If a fan is selected outside the performance curve, the fan might start pumping, which could increase the mechanical stress on the impeller so much that it would be destroyed. In order to assure the highest possible security for operation of the fan, we have selected the motors depending on the highest possible power consumption of one whole blade angle setting, to avoid a possible motor overloading.

If the operating point of the fan is in an area of the performance curve with a high efficiency, we recommend to calculate the required motor power depending on the actual operating point. A possible over-dimensioning of the motor can be avoided.

Fan installation

Please note:

- In case fans are installed with free inlet or free outlet, a minimum distance of 1,5 times fan diameter to the next constructional element or component has to be observed. The inlet side should be equipped with an inlet cone to ensure a uniform incoming airflow.
- In case fans are installed in a duct, observe minimum distances (see drawings below) to accessories or connecting parts (duct bends, silencers, shutters) at the inlet or outlet side of the fan to avoid performance losses.



Duct length min. 1x Ø

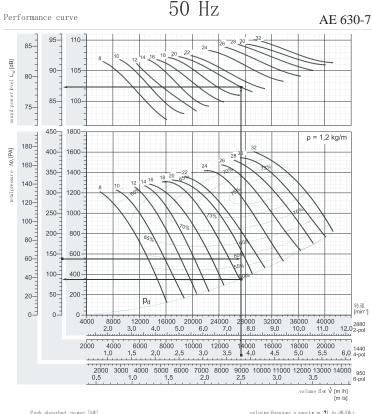
Selection example

Required duty point by customer Volume flow: 3,8 m³/s static pressure: 50 Pa (for total pressure, please add velocity pressure to static pressure - 90 Pa dyn. pressure 50 Pa static pressure = 140 Pa total pressure) Fan speed: 1440 1/min (4-pole)

How to use:

After having chosen right fan performance curve please draw volume flow and pressure. In the cross you will find the following fan data:

- motor speed or number of poles 1440 1/min 4-pole
- pitch angle: 20 degrees
- fan efficiency: 58 %
- sound power level: 87 dBa



	Peak at	sorbe	d pow	er [kW]										relativ	v frequ	лепс у	spect	11 m	?L in	dB/0k	t
n						pito	h angl	e []								0ct	a ve b	. midf	fr. [Hz]	
[min-1]	8	10	12	14	16	18	20	22	24	26	28	30	32	63	125	250	500	1k	2k	4k	8k
950	0,15	0,20	0,25	0,28	0,29	0,33	0,36	0,40	0,47	0,55	0,61	0,64	0,71			_	_				
motor	0,37							5,5			1,1			-3	-5	-7	-7	-8	-12	-18	-24
1440	0,53	0,69	0,88	0,96	1,02	1,15	1,24	1,41	1,65	1,90	2,11	2,22	2,47			_	_				
motor	0,55	1,1				1,5			2,2			3,0		-5	-6	- 5	- 6	-7	-10	- 15	-21
2880	4,24	5,52	7,04	7,68	8,16	9,20	9,92	11,3	13,2	15,2	16,9	17,8	19,8			_	_				
motor	5,5	7,5		11,0				15,0		18,5			22,0	-5	-10	-/	- 5	-7	-8	-12	-18

Choose motor power:

Two possibilities are practicable to choose the motor power

1) Calculation absorbed power in duly point

$$P_{L}[kW] = \frac{V[m^3/s] \cdot \Delta pt[Pa]}{\eta[\%] \cdot 10} = \frac{3.8 \text{ m}^3/\text{s} \cdot 140 \text{ Pa}}{58 \cdot 10} = 0.91 \text{ kW}$$

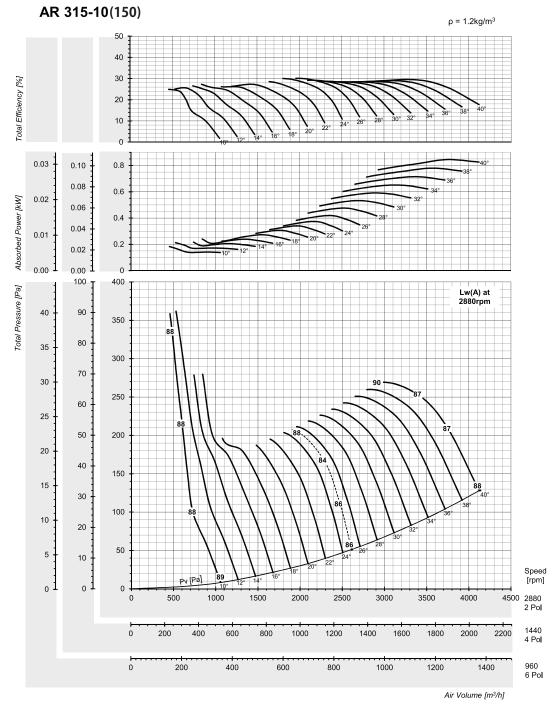
Motor power 1,1 kW

2) After peak-absorbed power, see chart: 1,24kW

Motor power: 1,5kW

Peak power is the max power over the whole pitch angle in the worst case.





Peak Absorbed Power [kW	7
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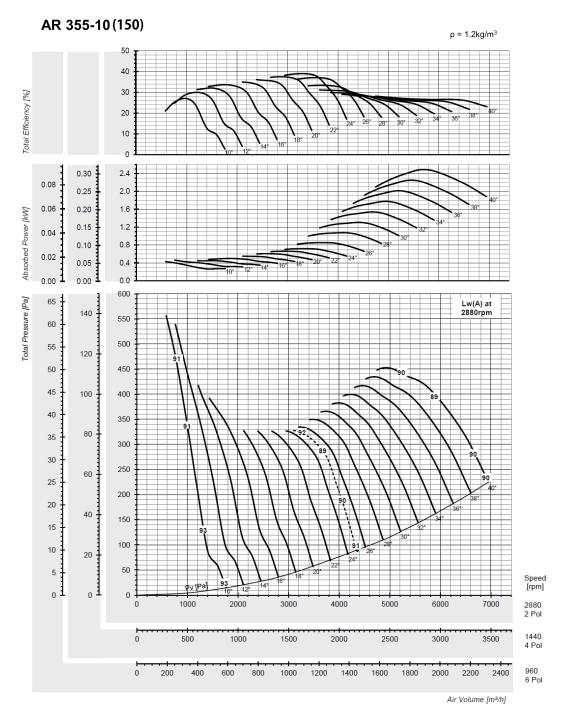
	r can	703011	Jeu i e	JANGI TV	**;																				
N							Blad	e Pitc	h Ang	le [°]									Oct	ave E	and	[Hz]			Lw(A)
(rpm)	10°	12°	14°	16°	18°	20°	22°	24°	26°	28°	30°	32°	34°	36°	38°	40°	63	125	250	500	1k	2k	4k	8k	dBA
960	0.007	0.008	0.008	0.009	0.010	0.011	0.013	0.014	0.016	0.018	0.020	0.022	0.024	0.026	0.029	0.031	-20	-25	-27	-30	-32	-36	-41	-46	-27
motor								0.	18								-20	-23	-21	-30	-32	-30	-41	-40	-21
1440	0.023	0.027	0.027	0.030	0.034	0.036	0.043	0.047	0.052	0.060	0.067	0.074	0.081	0.089	0.098	0.106	0	-9	-15	10	-22	24	-29	-34	-17
motor								0.	18								-9	-9	-15	-10	-22	-24	-29	-34	-17
2880	0.18	0.21	0.22	0.24	0.27	0.29	0.34	0.37	0.42	0.48	0.53	0.59	0.65	0.71	0.78	0.85	7	e	e	4	2	7	0	11	0
motor				0.37					0.	55			0.75		1.	.1	· /	О	0	-1	-3	-/	-9	-14	U
* Performance	e certified	is for inst	allation to	voe D - D	ucted inle	t. Ducted	d outlet. P	erforman	ce rating	s do not i	nclude th	e effects	of appur	enances	(accesso	ries).									

^{*} Performance certified is for installation type D - Ducted inlet, Ducted vollet. Performance ratings do not include the effects of appurtenances (accessories).
* The A-weighted sound ratings shown have been calculated per AMCA International Standard 301. Values shown are for inlet LwiA sound power levels for installation type D: ducted inlet, ducted outlet. Ratings include the effects of duct end correction.





LTI Ventilatoren (Asia) Pte Ltd. certifies that axial fan AR 315 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.



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N							Blac	le Pitc	h Ang	le [°]									Oct	ave B	and	[Hz]			Lw(A)
(rpm)	10°	12°	14°	16°	18°	20°	22°	24°	26°	28°	30°	32°	34°	36°	38°	40°	63	125	250	500	1k	2k	4k	8k	dBA
960	0.016	0.017	0.018	0.018	0.021	0.022	0.024	0.026	0.032	0.040	0.048	0.057	0.065	0.074	0.083	0.091	-23	-23	27	-30	22	25	-40	45	-27
motor								0.1	18								-23	-23	-21	-30	-32	-33	-40	-45	-21
1440	0.053	0.058	0.061	0.062	0.069	0.074	0.082	0.089	0.107	0.134	0.162	0.191	0.221	0.251	0.280	0.306	-13	15	14	-20	22	24	20	-34	-17
motor						0.18								0.37			-13	-15	-14	-20	-22	-24	-28	-34	-17
2880	0.43	0.46	0.49	0.50	0.55	0.60	0.65	0.71	0.85	1.07	1.29	1.53	1.77	2.00	2.24	2.45	20	2	0	1	Б	7	-9	14	0
motor		0.	55			0.	75		1	.1	1.5		2.2		3.	.0	20	3	U	1	-5	-1	-9	-14	U
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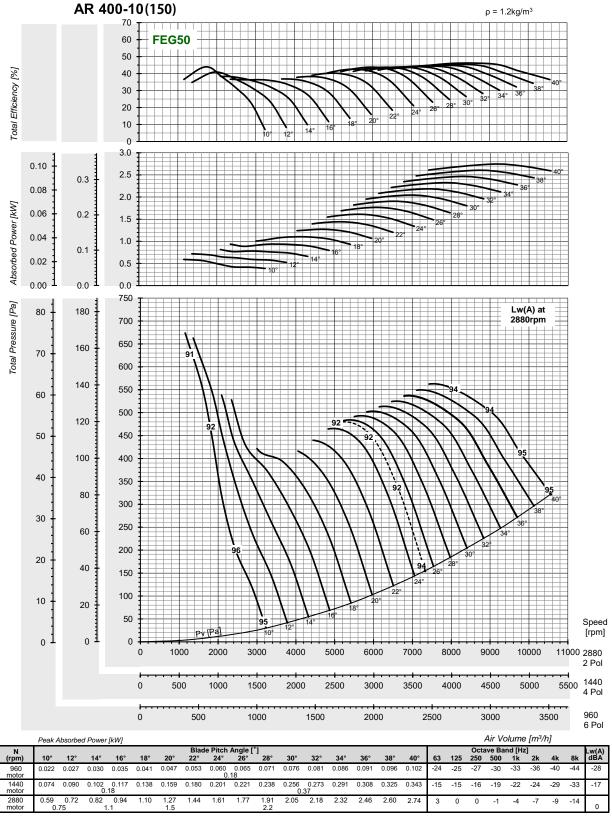
The A-weighted sound ratings shown have been calculated per AMCA International Standard 301. Values shown are for inlet Lwik sound power levels for installation type D: ducted inlet, ducted outlet. Determine installation becomes the view and expensive in the view and expensive





LTI Ventilatoren (Asia) Pte Ltd. certifies that axial fan AR 355 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.





^{*} Performance certified is for installation type D * Ducted inlet, Ducted outlet. Performance ratings do not include the effects of appurtenances (accessories).

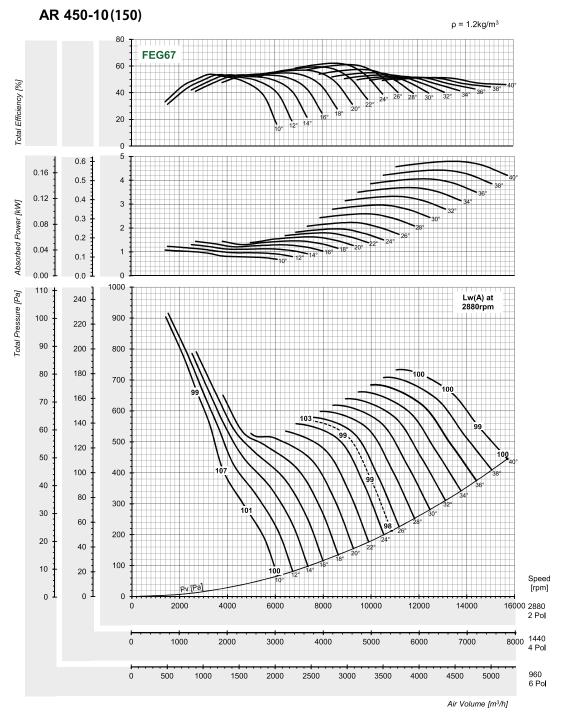
*The A * weighted sound ratings shown have been calculated per AMCA International Standard 301. Values shown are for inlet LwiA sound power levels.

^{*}The A "weighted sound ratings shown have been calculated per AMCA International Standard 301. Values shown are for inlet LwiA sound power levels for installation type D: ducted inlet, ducted outlet.





LTI Ventilatoren (Asia) Pte Ltd. certifies that axia fan AR 400 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.



Peak Absorbed Power	[kW]

N							Blad	le Pitc	h Ang	le [°]									Oct	ave B	Band	[Hz]			Lw(A)
(rpm)	10°	12°	14°	16°	18°	20°	22°	24°	26°	28°	30°	32°	34°	36°	38°	40°	63	125	250	500	1k	2k	4k	8k	dBA
960	0.040	0.046	0.048	0.053	0.054	0.060	0.067	0.073	0.083	0.096	0.110	0.123	0.137	0.150	0.164	0.177	-22	-22	-28	-30	32	-35	-41	40	-27
motor								0.	18								-22	-22	-20	-30	-32	-33	-41	-49	-21
1440	0.13	0.15	0.16	0.18	0.18	0.20	0.22	0.25	0.28	0.32	0.37	0.42	0.46	0.51	0.55	0.60	10	-14	11	-19	22	24	-28	-36	-17
motor		0.18					0.37					0.	55		0.7	75	-12	-14	-14	-19	-22	-24	-20	-30	-17
2880	1.07	1.23	1.31	1.44	1.46	1.63	1.80	1.96	2.23	2.60	2.96	3.33	3.69	4.06	4.43	4.79	0	2	1	2	4	7	-8	12	0
motor	1.1				2.2					3.0		4.	.0		5.5		U	3	'	2	-4	-/	-0	-13	U

^{*} Embriments currently is for installation type D - Ducted inlet, Ducted outlet. Performance ratings do not include the effects of appurtenances (accessories).

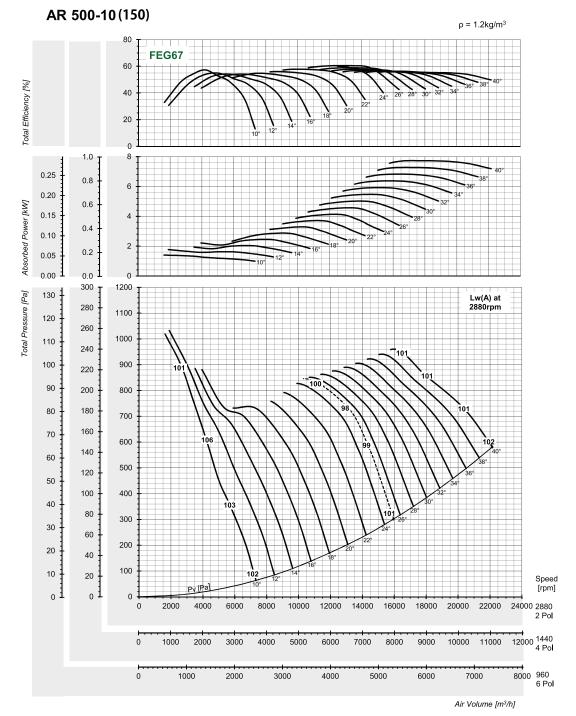
*The A-weighted sound ratings shown have been calculated per AMCA International Standard 301. Values shown are for inlet LwiA sound power levels for installation type D: ducted inlet, ducted outlet. Ratings include the effects of duct end correction.





LTI Ventilatoren (Asia) Pte Ltd. certifies that axial fan AR 450 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.





Peak	Absorbed	Power	[kW/I
can	Absolbed	I OWE	[rvv]

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N							Blac	le Pitc	h Ang	le [°]									Oct	ave E	and	[Hz]			Lw(A)
(rpm)	10°	12°	14°	16°	18°	20°	22°	24°	26°	28°	30°	32°	34°	36°	38°	40°	63	125	250	500	1k	2k	4k	8k	dBA
960	0.05	0.07	0.08	0.09	0.11	0.12	0.14	0.15	0.17	0.19	0.20	0.22	0.24	0.25	0.27	0.29	-24	-23	-27	-30	-32	-34	-40	45	-27
motor					0.18								0.37				-24	-23	-21	-30	-32	-34	-40	-45	-21
1440	0.18	0.22	0.25	0.31	0.36	0.41	0.46	0.52	0.57	0.63	0.68	0.74	0.80	0.85	0.91	0.97	-14	-15	-14	-19	22	-23	-27	-34	-17
motor			0.37				0.55			0.	75			1	.1		-14	-15	-14	-19	-22	-23	-21	-34	-17
2880	1.40	1.77	2.03	2.45	2.87	3.29	3.71	4.13	4.57	5.02	5.47	5.92	6.37	6.83	7.28	7.73	1	2	0	1	4	7	0	11	0
motor	1.5	2	.2	3	.0	4	.0		5	.5			7.	.5		11	-1	2	U	'	-4	-/	-0	-11	U
* Performance	e certified	is for inst	tallation to	ne D - D	ucted inle	t Ducter	Loutlet F	erforman	ce ratino	s do not i	nclude th	e effects	of annurt	enances	(accesso	ries)									

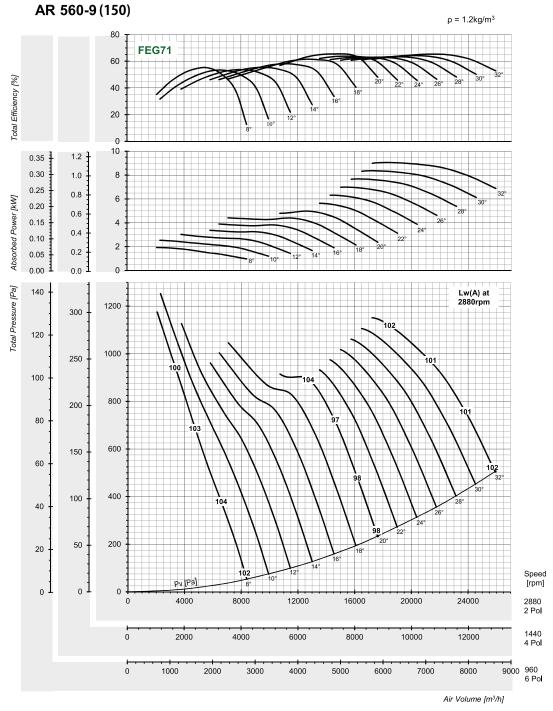
renormance centined is for installation type D - Ducted inlet, Ducted outlet. Performance ratings do not include the effects of appurtenances (accessories).

*The A-weighted sound ratings shown have been calculated per AMCA International Standard 301. Values shown are for inlet LwiA sound power levels for installation type D: ducted inlet, ducted outlet. Ratings include the effects of duct end correction.





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Peak Absorbed Power [kW]

	Peak.	Absori	bed Po	wer [k	WJ																	
N							Blad	le Pitc	h Ang	le [°]						Oct	ave E	Band	[Hz]			Lw(A)
(rpm)	8°	10°	12°	14°	16°	18°	20°	22°	24°	26°	28°	30°	32°	63	125	250	500	1k	2k	4k	8k	dBA
960	0.07	0.09	0.11	0.12	0.14	0.16	0.18	0.21	0.23	0.26	0.28	0.31	0.33	-21	25	-28	-29	-32	-35	-41	-45	-27
motor			0.	18						0.37				-21	-20	-20	-29	-32	-33	-41	-40	-21
1440	0.24	0.32	0.38	0.42	0.49	0.55	0.62	0.71	0.79	0.87	0.96	1.04	1.12	-14	12	17	-17	21	25	-27	-34	-17
motor	0.:	37		0.55			0.75			1	.1		1.5	-14	-12	-17	-17	-21	-25	-21	-34	-17
2880	1.93	2.54	3.03	3.37	3.90	4.42	4.98	5.65	6.32	6.98	7.65	8.32	8.99	1	2	2	-2	-3	-6	-10	12	0
motor	2.2	3.0		4.0		5	.5		7.5			11		-		3	-2	-3	-0	-10	-12	J

Performance certified is for installation type D - Ducted inlet, Ducted outlet. Performance ratings do not include the effects of appurtenances (accessories).

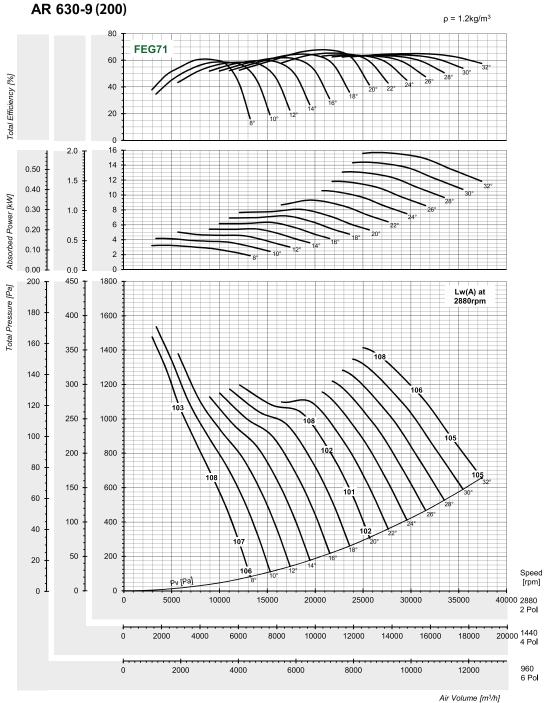
The A-weighted sound ratings shown have been calculated per AMCA International Standard 301. Values shown are for inlet LwiA sound power levels for installation type D: ducted inlet, ducted outlet. Ratings include the effects of duct end correction.





LTI Ventilatoren (Asia) Pte Ltd. certifies that axial fan AR 560 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.





Air Volume [m
Air Volume [m

	Peak	Absort	bed Po	wer [k	:W]																	
N							Blac	le Pitc	h Ang	le [°]						Oct	ave B	and	[Hz]			Lw(A)
(rpm)	8°	10°	12°	14°	16°	18°	20°	22°	24°	26°	28°	30°	32°	63	125	250	500	1k	2k	4k	8k	dBA
960	0.12	0.15	0.19	0.20	0.23	0.27	0.30	0.35	0.39	0.44	0.48	0.53	0.58	-23	-25	-28	-28	-31	-34	-40	-10	-27
motor	0.	18			0.	37				0.	55		0.75	-23	-23	-20	-20	-51	-54	-40	-43	-21
1440	0.40	0.52	0.63	0.68	0.79	0.90	1.01	1.16	1.32	1.48	1.63	1.79	1.95	-15	11	17	-18	10	24	27	-35	-16
motor	0.	55	0.	75		1.1			1.5			2.2		-13	-14	-17	-10	-19	-24	-21	-33	-10
2880	3.22	4.18	5.02	5.44	6.32	7.19	8.06	9.32	10.6	11.8	13.1	14.3	15.6	 -3	1	0	1	3	4	-9	11	0
motor	4.0		5.5		7	.5		11			15		18.5	-3	-1	J	-1	-3	-4	-9	-11	,

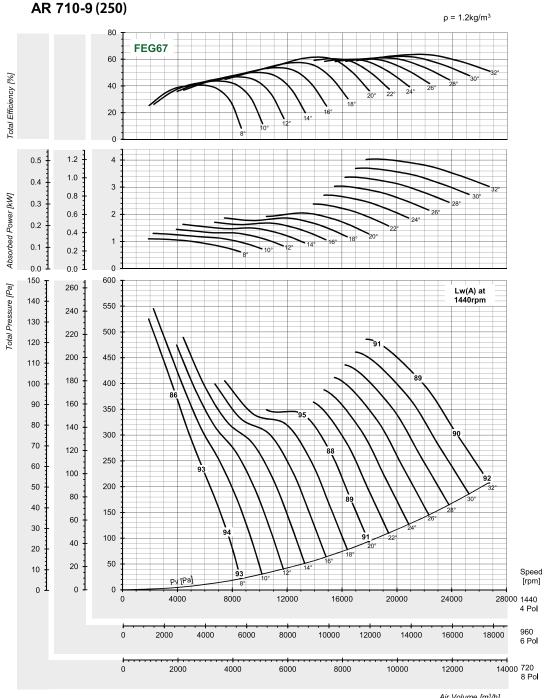
Performance certified is for installation type D - Ducted inlet, Ducted outlet. Performance ratings do not include the effects of appurtenances (accessories).

The A-weighted sound ratings shown have been calculated per AMCA International Standard 301, Values shown are for inlet LwiA sound power levels for installation type D: ducted inlet, ducted outlet. Ratings include the effects of ducted end correction.





LTI Ventilatoren (Asia) Pte Ltd. certifies that axial fan AR 630 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.



Air Volume [m3/h]

Peak Absorbed Power [kW]

N							Blad	le Pitc	h Ang	le [°]						Oct	ave E	Band	[Hz]			Lw(A)
(rpm)	8°	10°	12°	14°	16°	18°	20°	22°	24°	26°	28°	30°	32°	63	125	250	500	1k	2k	4k	8k	dBA
720	0.14	0.16	0.18	0.20	0.21	0.23	0.26	0.30	0.34	0.38	0.42	0.46	0.50	12	12	16	-18	20	22	20	-30	-17
motor	0.	18				0.37					0.	55		-12	-13	-10	-10	-20	-22	-20	-30	
960	0.32	0.38	0.43	0.48	0.51	0.55	0.61	0.70	0.80	0.90	1.00	1.09	1.19	6	-7	10	-12	11	15	21	-23	-10
motor	0.37		0.	55			0.75			1	.1		1.5	-0	-/	-10	-12	-14	-15	-21	-23	-10
1440	1.10	1.30	1.45	1.63	1.71	1.87	2.05	2.38	2.71	3.04	3.36	3.69	4.02	2	3	2	1	3	-5	-7	13	0
motor	1.1	1.	.5		2	.2		3	3		4		5.5	4	3		-1	-3	-5	-/	-13	٥

Performance certified is for installation type D - Ducted inlet, Ducted outlet. Performance ratings do not include the effects of appurtenances (accessories).

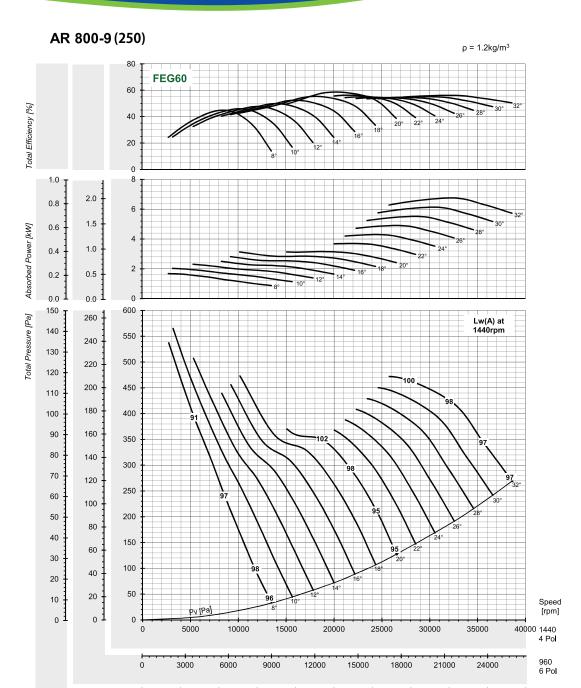
The A-weighted sound ratings shown have been calculated per AMCA International Standard 301. Values shown are for inlet LwiA sound power levels for installation type D: ducted inlet, ducted outlet. Ratings include the effects of duct end correction.





LTI Ventilatoren (Asia) Pte Ltd. certifies that axial fan AR 710 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.





Air Volume [m³/h]

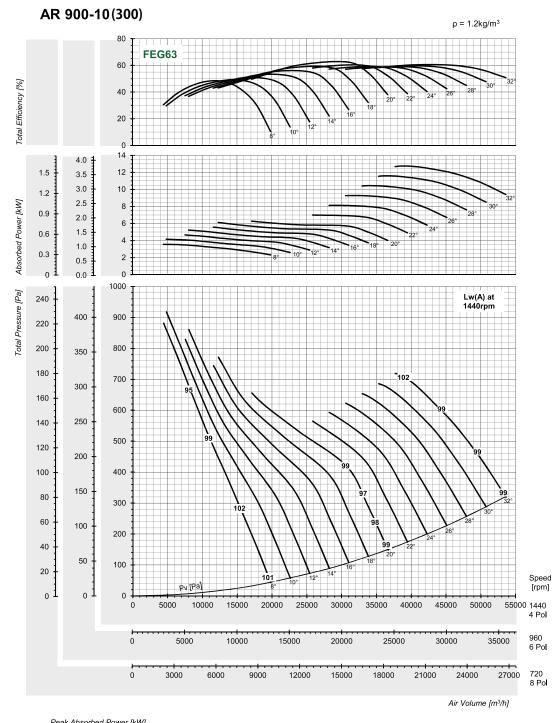
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	reak.	ADSUIT	Jeu F C	MAGI TV	vvj																	
N							Blac	le Pitc	h Ang	le [°]						Oct	ave E	and	[Hz]			Lw(A)
(rpm)	8°	10°	12°	14°	16°	18°	20°	22°	24°	26°	28°	30°	32°	63	125	250	500	1k	2k	4k	8k	dBA
720	0.21	0.25	0.29	0.31	0.35	0.39	0.40	0.46	0.54	0.61	0.69	0.77	0.84	11	16	16	-18	22	21	-30	24	-16
motor			0.37				0.	55		0.	75	1	.1	-14	-10	-10	-10	-22	-21	-30	-34	-10
960	0.50	0.60	0.68	0.74	0.83	0.93	0.94	1.09	1.27	1.45	1.63	1.82	2.00	-8	11	10	12	15	11	-22	26	-10
motor	0.55		0.75			1	.1		1	.5		2.2		-0	-11	-10	-12	-15	-14	-22	-20	-10
1440	1.68	2.03	2.31	2.50	2.82	3.13	3.16	3.68	4.28	4.90	5.52	6.14	6.75	2	1	1	1	4	7	-6	-15	_
motor	2.	.2		3.0			4.0		5	.5		7.5		^	'	-1	-1	-4	-/	-0	-10	ľ





LTI Ventilatoren (Asia) Pte Ltd. certifies that axial fan AR 800 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.



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N							Blad	le Pitc	h Ang	le [°]						Oct	ave B	and	[Hz]			Lw(A)
(rpm)	8°	10°	12°	14°	16°	18°	20°	22°	24°	26°	28°	30°	32°	63	125	250	500	1k	2k	4k	8k	dBA
720	0.44	0.52	0.58	0.65	0.70	0.77	0.78	0.87	1.02	1.16	1.30	1.44	1.59	-17	11	17	-19	22	21	20	-34	-17
motor	0.	55		0.75			1	.1			1.5		2.2	-17	-11	-17	-19	-22	-21	-30	-34	
960	1.05	1.23	1.38	1.55	1.65	1.81	1.86	2.07	2.41	2.75	3.08	3.42	3.76	-12	-7	۵	-12	15	15	21	-26	-10
motor	1.1	1.	.5			2.2			3	.0		4.0		-12	-,	-9	-12	-13	-13	-21	-20	-10
1440	3.56	4.16	4.66	5.23	5.58	6.13	6.28	7.00	8.13	9.27	10.4	11.5	12.7	 1	2	1	2	-4	6	-6	15	0
motor	4.0		5.5			7	.5			11		1	5	- 1	-2	4	-2	-4	-0	-0	-15	0

Performance certified is for installation type D - Ducted inlet, Ducted outlet. Performance ratings do not include the effects of appurtenances (accessories).

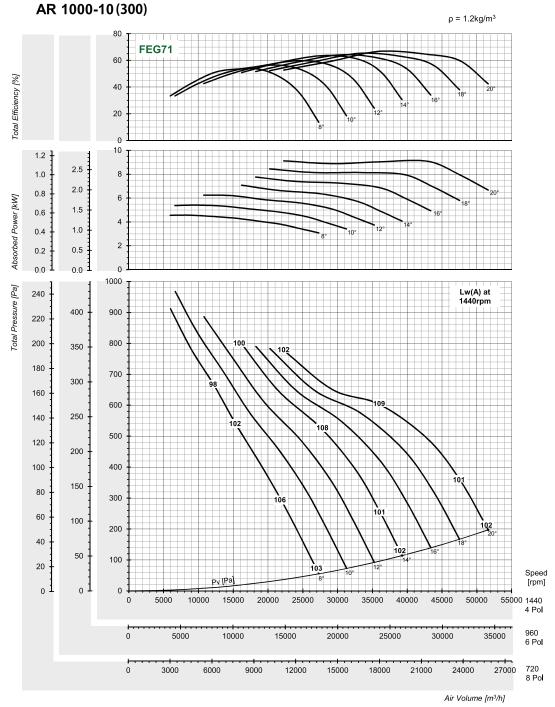
*The A-weighted sound ratings shown have been calculated per AMCA International Standard 301. Values shown are for inlet LwiA sound power levels for installation type D: ducted inlet, ducted outlet. Ratings include the effects of duct end correction.





LTI Ventilatoren (Asia) Pte Ltd. certifies that axial fan AR 900 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.





Peak Absorbed Power	[kW]	

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N							Blade Pitch Angle [°]			Oct	ave B	Band	[Hz]			Lw(A)
(rpm)	8°	10°	12°	14°	16°	18°	20°	63	125	250	500	1k	2k	4k	8k	dBA
720	0.57	0.68	0.78	0.88	0.97	1.06	1.14	12	12	16	10	22	21	-33	24	-17
motor	0.1	75		1	.1		1.5	-12	-13	-10	-10	-22	-21	-33	-34	-17
960	1.35	1.60	1.84	2.10	2.30	2.50	2.70	-6	Ω	10	11	15	15	-22	26	-10
motor	1.5		2.2			3.0		٢	-0	-10	-11	-13	-13	-22	-20	-10
1440	4.57	5.41	6.20	7.08	7.76	8.44	9.12	3	3	2	1	-3	7	-6	-16	0
motor	5.	.5	7	.5		11.0		,	J		-1	-5	-1	-0	-10	L

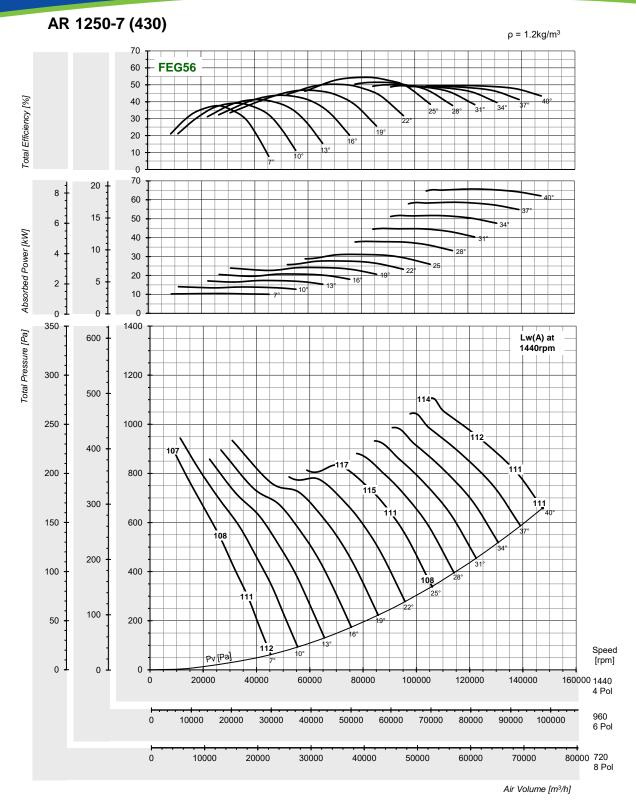
^{*}Performance certified is for installation type D - Ducted inlet, Ducted outlet. Performance ratings do not include the effects of appurtenances (accessories).

*The A-weighted sound ratings shown have been calculated per AMCA International Standard 301. Values shown are for inlet LwiA sound power levels for installation type D: ducted inlet, ducted outlet. Ratings include the effects of duct end correction.





LTI Ventilatoren (Asia) Pte Ltd. certifies that axial fan AR 1000 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.



Peak Absorbed Power [kW]

	, oun				,																	
N							Blac	le Pitc	h Ang	le [°]						Oct	ave B	and	[Hz]			Lw(A)
(rpm)	7°	10°	13°	16°	19°	22°	25°	28°	31°	34°	37°	40°	6	63	125	250	500	1k	2k	4k	8k	dBA
720	1.31	1.76	2.16	2.59	3.02	3.45	3.88	4.73	5.58	6.45	7.33	8.21		-5	12	16	-19	22	26	20	-34	-18
motor	1.5	2.	.2	3		4		5.5		7.5		11		-0	-13	-10	-19	-22	-20	-29	-34	-10
960	3.11	4.17	5.13	6.14	7.16	8.18	9.20	11.2	13.2	15.3	17.4	19.5		2	2	10	-12	16	10	22	-26	-10
motor	4	5.	.5	7	.5	1	1	1	5	18	3.5	22	,	2	2	-10	-12	-10	-10	-22	-20	-10
1440	10.5	14.1	17.3	20.7	24.2	27.6	31.0	37.9	44.7	51.6	58.7	65.7		10	10	2	1	-4	-7	-11	-14	0
motor	11	15	18.5	22	3	0	37	4	5	55	7	5	'	10	10		-1	-4	-/	-11	-14	U

Performance certified is for installation type D - Ducted inlet, Ducted outlet. Performance ratings do not include the effects of appurtenances (accessories).

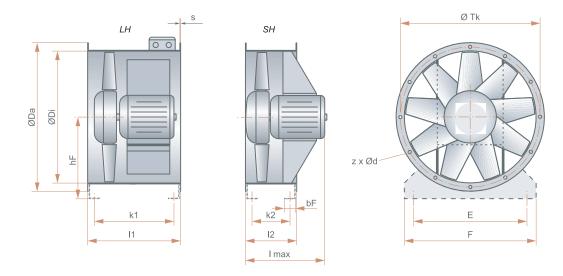
The A-weighted sound ratings shown have been calculated per AMCA International Standard 301. Values shown are for inlet LwiA sound power levels for installation type D: ducted inlet, ducted outlet. Ratings include the effects of duct end correction.





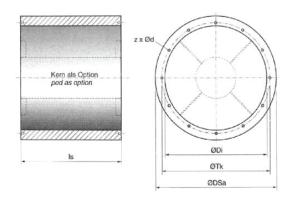
LTI Ventilatoren (Asia) Pte Ltd. certifies that axial fan AR 1250 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.

Axial flow fan dimensions

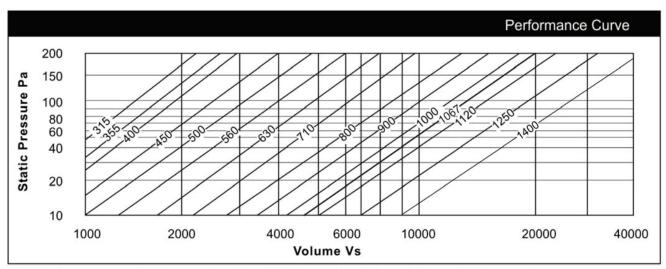


"Size [mm]"	"Di [mm]"	"Da [mm]"	"hF [mm]"	"zxd [mm]"	"Tk [mm]"	"E [mm]"	"F [mm]"	"bF [mm]"
315	315	395	231	8 x 12	355	265	315	60
355	355	435	262	8 x 12	395	305	355	60
400	400	480	297	12 x 12	440	350	400	60
450	450	530	332	12 x 12	490	400	450	60
500	500	580	350	12 x 12	540	440	500	70
560	560	640	366	16 x 14	605	500	560	70
630	630	730	490	16 x 14	675	570	630	70
710	710	810	490	16 x 14	755	650	710	70
800	800	900	508	16 x 14	845	730	800	80
900	900	1000	571	16 x 14	945	830	900	80
1000	1000	1100	659	16 x 14	1050	930	990	80
1250	1250	1350	799	24 x 14	1315	1180	1240	100

"Size	"s		L	Н		S	Н
[mm]"	[mm]"	"k1 [mm]"	"l1 [mm]"	"motor max"	"k2 [mm]"	"l2 [mm]"	"Imax [mm]"
315/355	2	305	355	80	160	225	350
400	2	305	355	90	160	225	400
450	2	350	400	112	160	225	500
500	2	450	500	132	149	225	400
560	2	450	500	112	149	225	600
		650	700	160	149	225	500
630	2	450	500	112	224	300	750
		650	700	160	149	225	500
710	3	450	500	112	224	300	750
800	3	510	560	132	147	225	400
		630	700	160	147	225	600
900	3	580	630	160	137	225	500
1000	3	580	600	160	212	300	500
1250	4	900	1000	225	242	350	800



Cima	Dsa	Di	Tk	Is	Z	x d	LP	LP	HP	HP
Size	mm	mm	mm	1D	2D	mm	1D	2D	1D	2D
315	465	315	355	315	630	8 x 8	10	18	20	29
355	505	355	395	355	710	8 x 8	12	19	22	30
400	600	400	440	400	800	12 x 8	13	20	23	31
450	650	450	490	450	900	12 x 8	18	26	29	37
500	700	500	540	500	1000	12 x 8	23	32	35	43
560	760	560	605	560	1120	16 x 8	25	39	43	55
630	830	630	675	630	1260	16 x 8	32	43	52	64
710	910	710	755	710	1420	16 x 8	39	48	63	78
800	1000	800	845	800	1600	16 x 8	50	61	79	99
900	1100	900	945	900	1800	16 x 10	74	87	130	157
1000	1200	1000	1050	1000	2000	16 x 10	91	107	161	193
1250	1436	1250	1315	1210	2420	24 x 10	126	252	231	462



*Note: Performance curves relate to pressure losses through HP silencers only. The LP models have negligible pressure loss.

M. 1.1	77				Insertion L	oss at Hz			
Model	Туре	63	125	250	500	1K	2K	4K	8K
LP 315/355/400/450/500/560	1D	1	4	7	10	14	11	8	8
HP 315/355/400/450/500/560	1D(POD)	4	6	9	13	19	19	16	14
LP 315/355/400/450/500/560	2D	4	8	12	17	23	17	13	12
HP 315/355/400/450/500/560	2D(POD)	7	11	15	24	28	28	26	22
LP 630/710/800/900	1D	3	5	9	14	14	9	8	7
HP 630/710/800/900	1D(POD)	4	6	10	17	23	21	19	11
LP 630/710/800/900	2D	6	8	14	23	24	14	13	10
HP 630/710/800/900	2D(POD)	7	11	16	29	34	32	30	19
LP 1000/1067/1250	1D	3	5	10	14	13	8	7	7
HP 1000/1067/1250	1D(POD)	4	6	12	20	19	15	14	12
LP 1000/1067/1250	2D	6	9	14	21	20	13	11	10
HP 1000/1067/1250	2D(POD)	7	12	19	29	28	26	22	17



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