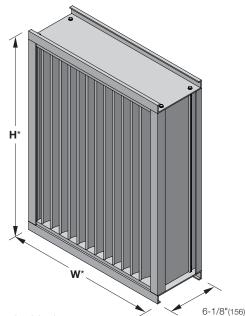
POTTORFF[®]





ECV-645 (standard)

*Louver dimensions furnished approximately 1/2" (13) undersize.

Ratings

Free Area: [48" × 48" (1219 × 1219) unit]: 7.4 ft² (0.68m²) 46.0%

Performance @ Beginning Point of Water Penetration

Free Area Velocity: 1,250 fpm (6.35 m/s)

Air Volume Delivered: 9,250 cfm (4.4 m³/s)

Pressure Loss: 0.15 in.wg. (37 Pa)

Velocity @ 0.15 in.wg. Pressure Loss: 1,270 fpm (6.4 m/s)

AMCA 540 (impact resistant, Basic protection) listed AMCA 550 (high velocity rain resistant) listed

Std. Design Load: 30 psf



WATER

PERFORMANCE



Pottorff certifies that the model ECV-645 shown herein is licensed to bear the AMCA seal. The ratings shown are based on test and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings seal applies to air performance, water penetration and wind-driven rain ratings.

NOTE: Dimensions in parentheses () are millimeters. Information is subject to change without notice or obligation.



The ECV-645 offers exceptional protection against winddriven rain under the most severe conditions and is ideally suited for high wind areas or applications that are sensitive to wind-driven rain penetration. The ECV-645 incorporates vertical blades and is available in a wide array of anodized and painted finishes including custom color matching.

Standard Construction

| Material: | Mill finish 6063-T5 extruded aluminum |
|-----------|---------------------------------------|
| | |

| Frame: | 6" c | deep | x 0.081" | thick | (152 x | 2) channel |
|--------|------|------|----------|-------|--------|------------|
|--------|------|------|----------|-------|--------|------------|

- Blades: 0.081" (2) thick vertical chevron style
- Screen: 1/2" × 0.063" (12.7 × 1.6) expanded and flattened aluminum

Mullion: Visible

Minimum Size: 12" × 12" (305 × 305)

Maximum Size:

Single section: $60" \times 120" (1524 \times 3048)$ 120" × 60" (3048 × 1524) Multiple section: Unlimited

Shipping Weight (approximate): 10 lbs/ft² (49 kg/m²)

Options

Factory finish:

- High Performance Fluoropolymer
 Prime Coat
- Baked Enamel
 Clear Anodize
 Integral Color Anodize
- Frame Options:
 - 1-1/2" (38) flange frame
 Custom-size flange
 - Stucco flange
 Glazing frame
- Installation Hardware
 - Clip angles
 Continuous angles
- Alternate bird or insect screens
- Insulated or non-insulated blank-off panels
- Filter racks
- Hinged frame
- Subframe
- Head and/or sill flashing
- Frame closure
- Burglar bars
- Net OD (actual size)



PERFORMANCE

ECV-64 Extruded Aluminum Louver 6" deep • Vertical Blade

Free Area (ft²)

| | Width (Inc | | | | | | 'idth (Inch | es) | | | | | | | | | | | | |
|----------|------------|-----|-----|-----|-----|-----|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| | | 12 | 18 | 24 | 30 | 36 | 42 | 48 | 54 | 60 | 66 | 72 | 78 | 84 | 90 | 96 | 102 | 108 | 114 | 120 |
| | 12 | 0.2 | 0.4 | 0.5 | 0.7 | 0.9 | 1.1 | 1.3 | 1.5 | 1.6 | 1.8 | 2.0 | 2.2 | 2.4 | 2.6 | 2.7 | 2.9 | 3.1 | 3.3 | 3.5 |
| | 18 | 0.3 | 0.7 | 1.0 | 1.3 | 1.7 | 2.0 | 2.3 | 2.7 | 3.0 | 3.3 | 3.7 | 4.0 | 4.3 | 4.7 | 5.0 | 5.3 | 5.7 | 6.0 | 6.3 |
| | 24 | 0.5 | 0.9 | 1.4 | 1.9 | 2.4 | 2.9 | 3.4 | 3.9 | 4.3 | 4.8 | 5.3 | 5.8 | 6.3 | 6.8 | 7.2 | 7.7 | 8.2 | 8.7 | 9.2 |
| | 30 | 0.6 | 1.2 | 1.9 | 2.5 | 3.2 | 3.8 | 4.4 | 5.1 | 5.7 | 6.3 | 7.0 | 7.6 | 8.2 | 8.9 | 9.5 | 10.1 | 10.8 | 11.4 | 12.0 |
| | 36 | 0.8 | 1.5 | 2.3 | 3.1 | 3.9 | 4.7 | 5.5 | 6.3 | 7.0 | 7.8 | 8.6 | 9.4 | 10.2 | 11.0 | 11.8 | 12.5 | 13.3 | 14.1 | 14.9 |
| | 42 | 0.9 | 1.8 | 2.8 | 3.7 | 4.6 | 5.6 | 6.5 | 7.5 | 8.4 | 9.3 | 10.3 | 11.2 | 12.1 | 13.1 | 14.0 | 15.0 | 15.9 | 16.8 | 17.8 |
| | 48 | 1.0 | 2.1 | 3.1 | 4.2 | 5.2 | 6.3 | 7.4 | 8.4 | 9.5 | 10.5 | 11.6 | 12.6 | 13.7 | 14.8 | 15.8 | 16.9 | 17.9 | 19.0 | 20.1 |
| es) | 54 | 1.2 | 2.4 | 3.7 | 4.9 | 6.1 | 7.4 | 8.6 | 9.9 | 11.1 | 12.3 | 13.6 | 14.8 | 16.1 | 17.3 | 18.5 | 19.8 | 21.0 | 22.2 | 23.5 |
| (Inches) | 60 | 1.3 | 2.7 | 4.0 | 5.4 | 6.7 | 8.1 | 9.5 | 10.8 | 12.2 | 13.5 | 14.9 | 16.3 | 17.6 | 19.0 | 20.3 | 21.7 | 23.1 | 24.4 | 25.8 |
| ght | 66 | 1.4 | 3.0 | 4.5 | 6.0 | 7.5 | 9.0 | 10.5 | 12.0 | 13.5 | | | | | | | | ~ @ | | |

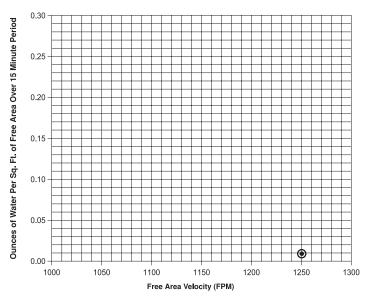
| Ē | |
|---|--|
| | |
| | |
| | |
| | |

| 48 | 1.0 | 2.1 | 3.1 | 4.2 | 5.2 | 6.3 | 7.4 | 8.4 | 9.5 |
|-----|-----|-----|-----|------|------|------|------|------|------|
| 54 | 1.2 | 2.4 | 3.7 | 4.9 | 6.1 | 7.4 | 8.6 | 9.9 | 11.1 |
| 60 | 1.3 | 2.7 | 4.0 | 5.4 | 6.7 | 8.1 | 9.5 | 10.8 | 12.2 |
| 66 | 1.4 | 3.0 | 4.5 | 6.0 | 7.5 | 9.0 | 10.5 | 12.0 | 13.5 |
| 72 | 1.6 | 3.3 | 4.9 | 6.6 | 8.2 | 9.9 | 11.6 | 13.2 | 14.9 |
| 78 | 1.7 | 3.5 | 5.4 | 7.2 | 9.0 | 10.8 | 12.6 | 14.4 | 16.2 |
| 84 | 1.9 | 3.8 | 5.7 | 7.6 | 9.6 | 11.5 | 13.4 | 15.4 | 17.3 |
| 90 | 2.0 | 4.1 | 6.2 | 8.2 | 10.3 | 12.4 | 14.5 | 16.6 | 18.7 |
| 96 | 2.1 | 4.4 | 6.6 | 8.8 | 11.1 | 13.3 | 15.5 | 17.8 | 20.0 |
| 102 | 2.3 | 4.6 | 7.0 | 9.3 | 11.7 | 14.0 | 16.4 | 18.7 | 21.1 |
| 108 | 2.4 | 4.9 | 7.4 | 9.9 | 12.4 | 14.9 | 17.4 | 19.9 | 22.4 |
| 114 | 2.5 | 5.2 | 7.9 | 10.5 | 13.2 | 15.8 | 18.5 | 21.1 | 23.8 |
| 120 | 2.7 | 5.5 | 8.3 | 11.1 | 13.9 | 16.7 | 19.5 | 22.3 | 25.2 |

Water Penetration

AMCA defines the beginning point of water penetration as the free area velocity at the intersection of a simple linear regression of test data and the line of 0.01 ounces of water per square foot of free area measured through a 48" x 48" louver during a 15 minute period. The AMCA water penetration test provides a method for comparing louver models and designs as to their efficiency in resisting the penetration of rainfall under specific lab conditions. We recommend that intake louvers are selected with a reasonable margin of safety below the beginning point of water penetration in order to avoid unwanted penetration during severe storm conditions.

Beginning Point of Water Penetration = 1,250 fpm



ECV-645 2 of 4, August, 2023 **POTTORFF**[®]

| AMCA INTERNATIONAL | |
|------------------------------|--|
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| LISTED | |

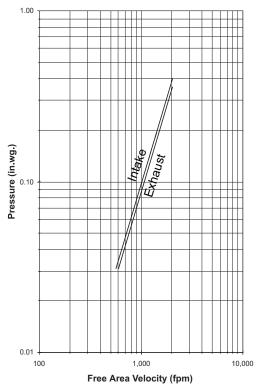
This label does not signify AMCA airflow performance certification. HIGH VELOCITY RAIN RESISTANT WITH BLADES FULLY OPEN AND IMPACT RESISTANT LOUVER **Basic Protection**

See www.AMCA.org for all certified or listed products

Certified Ratings:

Pottorff certifies that the model ECV-645 shown herein is approved to bear the AMCA listing label. The ratings shown are based on tests and procedures performed in accordance with AMCA publications and comply with the requirements of the AMCA listing label program. The AMCA listing label applies to high velocity rain and impact resistance.

Pressure Loss



Louver Test Size = 48" x 48" (1219 x 1219) Pressure loss tested in accordance with Figure 5.5 of AMCA Standard 500-L. Data corrected to standard air density.

PERFORMANCE



Wind Driven Rain Performance - AMCA 500L Wind-Driven Rain Test

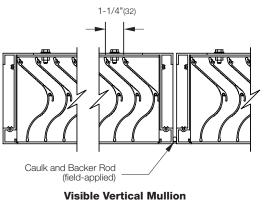
| Wind Velocity | Rainfall | Airflow cfm (m³/s) | Core Velocity ¹ fpm (m/s) | Free Area Velocity ² fpm (m/s) | Effectiveness Ratio | Wind-Driven Rain Penetration Class |
|---------------|----------|-----------------------|---|--|------------------------|---------------------------------------|
| 50 mph | 8 in/hr | 10,390 (4.9) | 965 (4.9) | 2,045 (10.4) | 100.0% | А |

NOTE:

1. Core area is the open area of the louver face (face area less louver frame). Core velocity is the airflow divided by core area. Test louver core area is 10.77 ft² (1 m²).

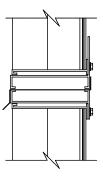
2. Free area velocity is the airflow divided by free area. Test louver free area is 5.1 ft² (0.47 m²).

Attributes

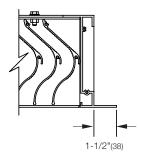


(standard)

| Wind Driven Rain | | | | | | | |
|------------------|--|--|--|--|--|--|--|
| Class | Effectiveness | | | | | | |
| A B C D | 99% and above 95% to 98.9% 80% to 94.9% below 80% | | | | | | |



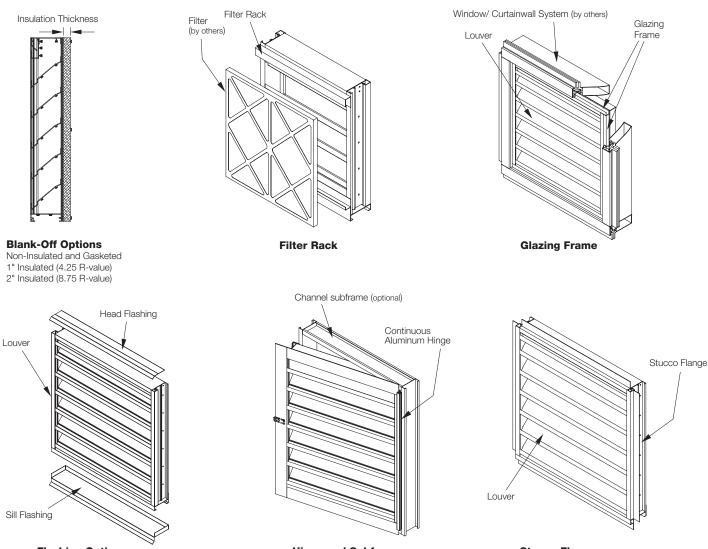
Horizontal Mullion (standard)



Flange Frame (optional)

Supplemental Options





Flashing Options Head and Sill Available Hinge and Subframe Right or Left Side Option Available Stucco Flange