# 

# Application

The VCD-40 is a low leakage control damper with extruded aluminum airfoil blades. Blades are completely contained within the frame allowing the damper to be directly mounted to a louver, filter frame, or similar application with no blade interference.

VCD-40 is IECC (International Energy Conservation Code) compliant with a leakage rating of 3 cfm/ft<sup>2</sup> at 1 in. wg (55cmh/m<sup>2</sup> at .25 kPa) or less.

## **Damper Ratings**

### Velocity

Up to 6000 fpm (30.5 m/s)

## Pressure

Leakage

Up to 6 in. wg (1.5 kPa) - pressure differential

## Class 1A at 1in. wg (0.25 kPa)

## Temperature

-40°F to 250°F (-40°C to 121°C). Consult factory for higher temperature

## Construction

	Standard	Optional	
Frame Material	Aluminum	-	
Frame Material Thickness	.125 in. (3.2 mm) minimum wall thickness	-	
Frame Type	4 in. x 1 in. (102 mm x 25 mm) hat channel	Single flange, Reversed flange	
Blade Material	Extruded Aluminum (6063T5)	-	
Blade Type	Airfoil	-	
Blade Action Opposed		Parallel	
Blade Seals	TPE	Silicone	
Linkage Plated steel out of airstream, concealed in jamb		316SS	
Axle Bearings	Synthetic	316SS	
Axle Material	$^{1\!\!/_2}$ in. dia. Plated steel	316SS	
Jamb Seal	Stainless Steel	-	
Paint Finishes	Mill Finish	Baked Enamel, Hi Pro Polyester, Industrial Epoxy Kynar/Hylar (70% Kynar) Anodize	



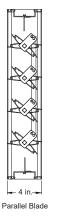


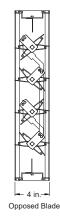
\* W and H dimension furnished approximately ¼ in. (6 mm) undersize. If the height is 6 inches, the damper will be undersized an ¼ in. (3mm).

## Size Limitations

WxH	Minimum	Maximum Size	
VV X П	Size	Single Section	Multiple Section
Inches	6 x 6	60 x 74	Unlimited
mm	152 x 152	1524 x 1880	Unlimited

## **Blade Operation**





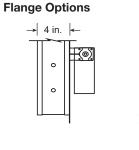
## Notes:

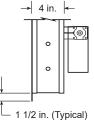
- Low profile head and sill are used on sizes less than 17 in. (432mm) high
- Electric actuator and manual quadrant available. Factory supplied actuators are sized for 1500 fpm (7m/s) and fully closed differential pressure of 2 in. wg (.5 kPa). Contact factory for actuator sizing on applications exceeding those limits.
- In applications where airflow could be uneven, such as a discharge fan, it is imperative to verify that at no point the maximum velocity exceeds the damper's cataloged velocity.
- Blades must be horizontal for either horizontal or vertical mount.



# **Options**

- Actuators (24V, 120V, manual, pull chain)
- Actuator mounting (external, external kit (field assembly), internal)
- Flanges
- NEMA enclosures (3, 4, 4X, 7)
- Retaining angles
- Transformers





Single Flange

**Reversed Flange** 

Shown with optional internally mounted actuator.

## **Document Links**



CATALOG







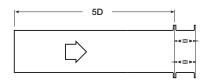
DAMPER SELECTION <u>GUIDE</u>





## **Pressure Drop Data**

## **AMCA 5.2**



#### 12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.08
1000	0.31
1500	0.69
2000	1.19
2500	1.84
3000	2.67
3500	3.59
4000	4.64

24 in. x 24 in. (610mm x 610mm)		
Velocity (fpm)	Pressure Drop (in. wg)	
500	0.01	
1000	0.05	
1500	0.11	
2000	0.19	
2500	0.30	
3000	0.43	
3500	0.58	
4000	0.76	

#### 36 in. x 36 in. (914mm x 914mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.04
1500	0.09
2000	0.16
2500	0.24
3000	0.35
3500	0.48
4000	0.62

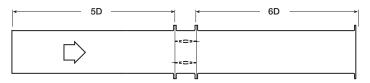
#### 12 in. x 48 in. (305mm x 1219mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.05
1500	0.11
2000	0.20
2500	0.30
3000	0.43
3500	0.59
4000	0.77

#### 48 in x 12 in (1219mm x 305mm)

46 In. X 12 In. (1219mm X 305mm)		
Velocity (fpm)	Pressure Drop (in. wg)	
500	0.06	
1000	0.23	
1500	0.52	
2000	0.91	
2500	1.43	
3000	2.05	
3500	2.82	
4000	3.69	

# **AMCA 5.3**



12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.05
1000	0.20
1500	0.45
2000	0.76
2500	1.19
3000	1.70
3500	2.29
4000	2.97

#### Pressure Drop Velocity (fpm) (in. wg) 500 0.01 1000 0.02 1500 0.05 2000 0.10 0.15 2500 3000 0.22 3500 0.30 4000 0.40

24 in. x 24 in. (610mm x 610mm)

Velocity (fpm)

500

1000

1500

2000 2500

3000

3500

4000

Pressure Drop

(in. wg)

0.03

0.12

0.29 0.52

0.80

1.14

1.60

2.14

24 in. x 24 in. (610mm x 610mm)

-	36 in. x 36 in. (914mm x 914mm)		
·	Velocity (fpm)	Pressure Drop (in. wg)	
- E	500	0.01	
	1000	0.02	
	1500	0.04	
	2000	0.07	
	2500	0.10	
	3000	0.15	
	3500	0.20	
	4000	0.27	

12 in. x 48 in. (305mm x 1219mm)

Velocity (fpm)

500

1000

1500

2000

2500

3000

3500

4000

Pressure Drop

(in. wg)

0.01

0.03

0.07

0.12

0.19

0.26

0.36

0.46

48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.13
1500	0.29
2000	0.51
2500	0.81
3000	1.16
3500	1.59
4000	2.09

## **AMCA 5.5**



12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.1
1000	0.40
1500	0.88
2000	1.54
2500	2.41
3000	3.45
3500	4.75
4000	6.09

#### 36 in. x 36 in. (914mm x 914mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.11
1500	0.26
2000	0.46
2500	0.72
3000	1.04
3500	1.43
4000	1.87

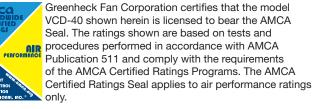
#### 12 in. x 48 in. (305mm x 1219mm)

12 III. X 40 III. (30311111 × 121311111)			
Velocity (fpm)	Pressure Drop (in. wg)		
500	0.03		
1000	0.12		
1500	0.27		
2000	0.49		
2500	0.76		
3000	1.11		
3500	1.53		
4000	2.00		

#### 48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)		
500	0.08		
1000	0.29		
1500	0.63		
2000	1.12		
2500	1.76		
3000	2.52		
3500	3.40		
4000	4.52		







## Leakage

Air leakage is based on operation between 32°F (0°C) and 120°F (49°C). Tested for leakage in accordance with ANSI/AMCA Standard 500-D, Figure 5.5. Tested for air performance in accordance with ANSI/AMCA Standard 500-D, Figures 5.2, 5.3, and 5.5.

## Torque

Data are based on torque of 5.0 in. lb./ft² (0.56 N·m) applied to close and seat the damper during the test.

VCD-40	Leakage Class*					
Maximum Damper Width	1 in. wg (0.25 kPa)	2 in. wg (0.5 kPa)	3 in. wg (0.75 in. wg)	4 in. wg (1 kPa)	5 in. wg (1.25 kPa)	6 in. wg (1.5 kPa)
36 in. (914mm)	1A	1	1	1	1	1
48 in. (1219mm)	1A	1	1	1	2	N/A
60 in. (1524mm)	1A	2	2	N/A	N/A	N/A

## \*Leakage Class Definitions

The *maximum* allowable leakage is defined as the following:

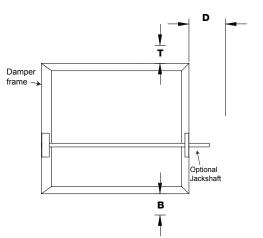
- Leakage Class 1A 3 cfm/ft<sup>2</sup> at 1 in. wg (class 1A is only defined at 1 in. wg).
- Leakage Class 1
  - 4 cfm/ft<sup>2</sup> at 1 in. wg
  - 8 cfm/ft<sup>2</sup> at 4 in. wg
  - 11 cfm/ft<sup>2</sup> at 8 in. wg
  - 12.6 cfm/ft $^{2}$  at 10 in. wg

## **Temperature Limitations**

Blade Seal	Temperature Range		
TPE	-10°F to 180°F (-23°C to 82°C)		
Silicone	-40°F to 250°F (-40°C to 121°C)		

# **Space Envelopes**

On dampers less than 18 in. (457mm) high, actuators may also require clearances above and/or below the damper frame. "B" and "T" dimensions are worst case clearance requirements for some dampers less than 18 in. (457mm) high. All damper sizes under 18 in. (457mm) high do not require these worst case clearances. If space availability above or below the damper is limited, each damper size should be individually evaluated.

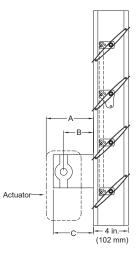


Actuator Trime/Madal	Height	Т	В	D	
Actuator Type/Model	Inches (mm)	Inches (mm)			
AFBUP (-S) and FSNF Series, Belimo MSxx20 Series, Honeywell	>6 to <10	0	123⁄4	6	
	>10 to <18	0	2	6	
	>18	0	0	10	
FSLF, LF and TFB Series, Belimo	>6 to <10	0	31/2	6	
	>10	0	0	6	
MSxx04 & MSxx09 Series, Honeywell	>6 to <9	0	43⁄4	6	
	>9	0	0	6	
MS75xx Series, Honeywell	>6 to <10	0	123⁄4	6	
	>10 to <18	0	7	6	
	>18	0	0	6	

Internal mount only Actuator model	А	В	С
All except - EFB &	7 ¾ in	3 ¾ in	5 ¾ in
EFCX Series	(197 mm)	(95 mm)	(137 mm)
EFB & EFCX Series	8 ½ in	6 in	8 ½ in
	(216 mm)	(152mm)	(216 mm)

## **Mounting**

- External includes extension pin (standoff bracket optional)
- External kit actuator and all mounting hardware
- Internal blade lever



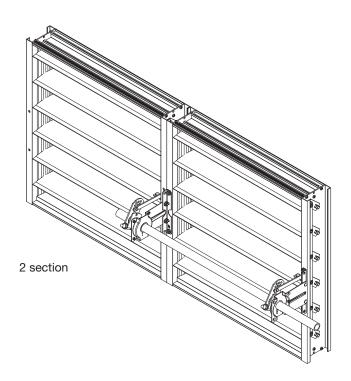
This drawing depicts the worse case clearance requirements for an actuator with a jackshaft.

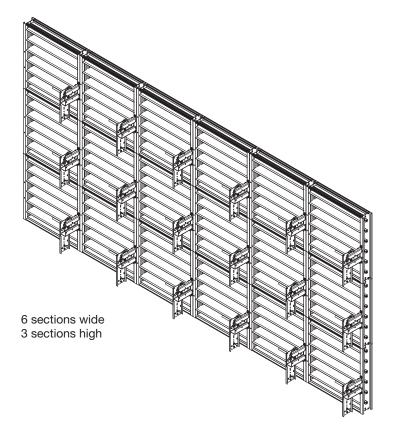
# **Multi-Section Dampers**

Dampers larger than the maximum single section size, will be made up of a multiple of equal size sections. Multiple section dampers can be jackshafted together so that all sections operate together as shown below.

**Note:** Dampers larger than 60 in. x 74 in. (1524mm x 1880mm) are not intended to be structurally self supporting. Additional horizontal bracing is recommended to support the weight of the damper and vertical bracing should be installed as required to hold against system pressure.

Refer to IOM document 463384 for structural support requirements on multi-section assemblies.







Copyright ® 2023 Greenheck Fan Corporation VCD-40, R29, October 2023 Greenheck Fan Corporation reserves the right to make product changes without notice