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Date:

In the interest of product development, Arrow United reserves the right to make changes without notice. 450 Riverside Dr • Wyalusing PA, 18853 • Phone 570-746-1888 • Fax 570-746-9286 AUI-09-01-03

DWG:

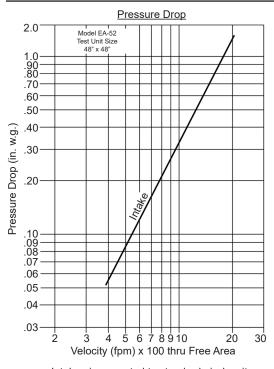
DWN:

Miami-Dade HVHZ Louver • 5" Deep • Chevron Drainable Blades • Stationary • Extruded Aluminum Page 2

Performance Data

Pressure Drop: Free Area: Beginning Point of Water Penetration:

.31 in. w.g. (76.8 Pa) at 1250 fpm (6.35 m/s) and 8,850 scfm (4.18 scm/s) (intake). 7.08 sq.ft. (0.658 sq.m.) = 44.3% for 48"W x 48"H (1.22 m x 1.22 m) sample (AMCA Standard 500-L). Above 1250 fpm (6.35 m/s).



Intake air converted to standard air density. Tested to AMCA Standard 500-L, Figure 5.5.

			<u>Free Area sq. ft. (sq. meters)</u>					
			Width in. (mm)					
			12" (305)	24" (610)		36" (914)	48" (1219)	60" (1524)
		12" (305)	0.21 (0.020)	0.49 (0.046	5)	0.76 (0.071)	1.04 (0.097)	1.31 (0.122)
		24" (610)	0.63 (0.059)	1.43 (0.133	5)	2.24 (0.208)	3.04 (0.282)	3.85 (0.358)
	(1	36" (914)	1.04 (0.097)	2.38 (0.221)	3.72 (0.346)	5.05 (0.469)	6.39 (0.594)
	Height in. (mm)	48" (1219)	1.46 (0.136)	3.33 (0.309))	5.19 (0.482)	7.08 (0.658)	8.93 (0.830)
	leight i	60" (1524)	1.88 (0.175)	4.27 (0.397	.)	6.67 (0.620)	9.07 (0.843)	11.47 (1.066)
	Ť	72" (1829)	2.29 (0.213)	5.22 (0.485	i)	8.15 (0.757)	11.08 (1.029)	14.01 (1.302)
		84" (2134)	2.71 (0.252)	6.17 (0.573	5)	9.63 (0.895)	13.09 (1.216)	16.55 (1.538)
		96" (2438)	3.12 (0.290)	7.11 (0.661)	11.11 (1.032)	15.10 (1.403)	19.09 (1.774)
rive	iven Rain Penetration Classes Discharge Loss Coefficient							

Wind-Driven Rain F	Penetration Classes	Discharge Loss Coefficient Classes		
Class	Effectiveness	Class	Coefficient	
A	100% to 99%	1	0.4 and above	
В	98.9% to 95%	2	0.3 to 0.399	
С	94.9% to 80%	3	0.2 to 0.299	
D	Below 80%	4	0.199 and below	

Ratings do not include effects of a screen. Tests based on 48" x 48" sample size per AMCA Standard 511. Wind Driven Rain Performance

Wind Velocity MPH (KPH)	Rainfall Rate in/h (mm/h)	Core Velocity FPM (m/s)	Ventilation Airflow CFM (cm/min)	Free Area Velocity FPM (m/s)	Effectiveness Ratio Percentage	Water Penetration Class	Coefficient of Discharge Class
29 (46.7)	3 (76)	583 (3)	6,276 (3)	1,133 (5.8)	99.0%	Class A	Class 3
Wind Velocity MPH (KPH)	Rainfall Rate in/h (mm/h)	Core Velocity FPM (m/s)	Ventilation Airflow CFM (cm/min)	Free Area Velocity FPM (m/s)	Effectiveness Ratio Percentage	Water Penetration Class	Coefficient of Discharge Class

Wind driven rain performance tests based on 1 m x 1 m (39.37" x 39.37") Louver with 7.08 sq.ft. (0.658 m²) free area.

(91.5) 0.3

(76.3) 0.25



Arrow United Industries certifies that the Model EA-52 shown herein is licensed to bear the AMCA seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to Air Performance, Water Penetration, and Wind Driven Rain Ratings only.

	IMPACT RESISTANT LOUVER Basic Protection Level D
LISTED	» See www.AMCA.org for all certified or listed product

Arrow United Industries certifies that the Model EA-52 shown herein is approved to bear the AMCA Listing Label. The ratings shown are based on tests and procedures performed in accordance with AMCA Publications and comply with the requirements of the AMCA Listing Label Program.

The AMCA Listing Label applies to Wind Borne Debris Impact Resistant Louvers.



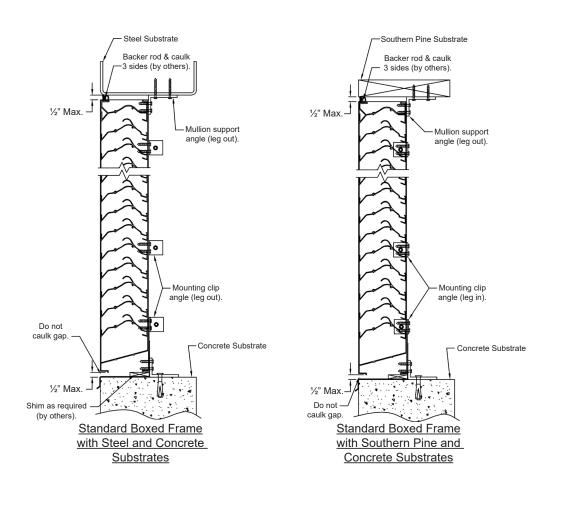
Nater oz./ft.² (g/m²) Free Area Minute Interval Less than .01 oz./sq.ft. - AMCA Standards are based on a maximum of 1250 FPM Free Area Velocity and a (61.0) 0.2 minimum of .01 oz./sq.ft. Free Area of Water Penetration. The AMCA test was unable to determine the Beginning (45.7) 0.15 Point of Water Penetration due to the fact that is lies above 1250 FPM through Free Area <u>u</u> (30.5) 0.1 (15.3) 0.05 900 500 600 700 800 1000 1100 1200 1300 (3.0)(3.5) (4.0) (4.5) (5.0) (5.5) (6.0) (2.5)(6.5)Velocity through Free Area FPM (m/s) Both maximum recommended Free Area Velocity and Beginning Point of Water Penetration are 1250 FPM at standard air - .075 lbs. per cu. ft.

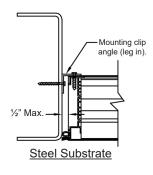
Water Penetration

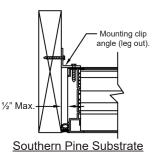
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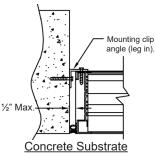
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Standard Boxed Frame Model EA-52 Installation Instructions









<u>Notes</u>

1. Mounting clip angles and mullion support angles can be installed with "legs in" or "legs out" for any approved substrate.

2. "Legs out" is the standard construction, "legs in" is optional.

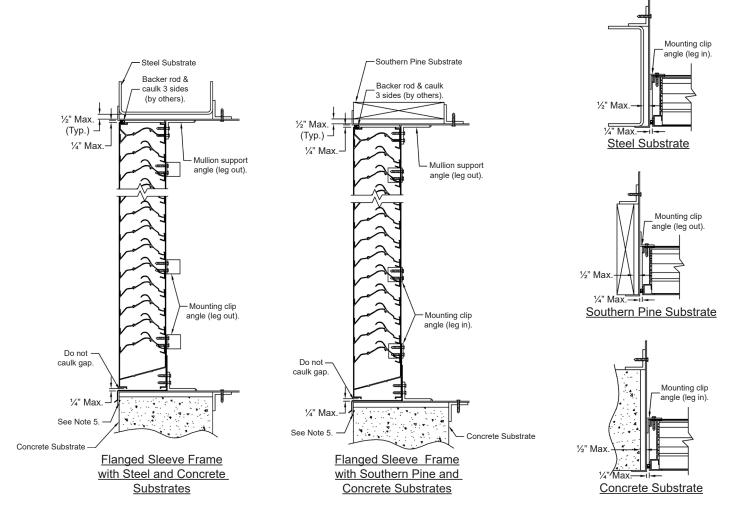
3. Use shims to obtain uniform clearance between the louver and the louver opening on all sides. Shims are by others.

4. Shims under sill pans must allow enough space to insert "leg in" option into the opening.



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Flanged Frame Model EA-52 Installation Instructions



<u>Notes</u>

1. Mounting clip angles and mullion support angles can be installed with "legs in" or "legs out" for any approved substrate.

2. "Legs out" is the standard construction, "legs in" is optional.

3. The flanged sleeve can be used with any approved substrate.

4. Use shims to obtain uniform clearance between the louver and the louver opening on all sides. Shims are provided by others.

5. Sealant/caulk between flanged angle sleeve and substrate (typ. 4 sides) by installer.

6. Two mounting angles run the full height and length of the louver.



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